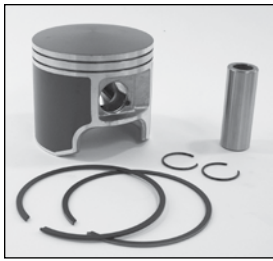


Pistons

18



Piston Assemblies comes complete with piston, rings, pin and circlips

Piston rings are keystone type and only install one way. If the ring will not install properly, check to make sure that the chamfered edge is to the top of the piston.

The arrow on the top of the piston goes to the exhaust, except Polaris, arrow is on the mag side. The arrow is to verify piston pin location (Most pistons have locating pins to the intake). Only install the new piston assembly after determining the problem with the motor. Thoroughly clean all parts after disassembly. Inspect all disassembled parts for defects and proper clearance. Only use new gaskets when reassembling the motor and check top end bearing.

Refer to manufacturer specification for ring end gap and piston clearance. BREAK in the MOTOR.

Engine Modifications: **NO WARRANTY** will be allowed on pistons used in modified motors of any sort. ie. Pipes, porting, carburetion changes, air box modifications, etc. Damaged pistons **MUST** be returned for inspection.



Model	Year	Cyl.	CC	Bore x Stroke (mm)	Size	SPX Pistons		Boxer Pistons		Pin & C-clips (G)	Top Bearing (G)
						Kits (G)	Rings (G)	Kits (G)	Rings (G)		
Arctic Cat – Kawasaki											
Cheetah 340	72-75	2	339F/C	60 x 60	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$13.78	\$10.49	\$6.55
El-Tigre 340	73-75	2	339F/A		.010 over	701-1000	701-2000	009-685	R09-685	P09-685	009-501
El-Tigre Z 340	75	2	339F/A		.020 over			009-685-1	R09-685-1	\$2.34 /pr.	\$19.85
EXT 340	71	2	339F/A					009-685-2	R09-685-2	CW16	B1021
Jag 340	75	2	339F/A								
Lynx II 340	74	2	339F/A								
Pantera 340	75	2	339F/C								
Panther 340	71-74	2	339F/C								
Puma 340	71-72	2	339F/C								
Cheetah 440	72-75	2	436F/C		68 x 60	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$15.35	\$10.49
EXT 440	71	2	436F/A	.010 over		701-1010	701-2010	009-688	R09-688	P09-688	009-501
Lynx II 440	74	2	436F/C	.020 over				009-688-1	R09-688-1	\$2.34 /pr.	\$19.85
Pantera 440	75	2	436F/C	.040 over				NLA	R09-688-2	CW16	B1021
Panther 440	71-75	2	436F/C					NLA	R09-688-4		
Puma 440	71-73	2	436F/C								
Cheetah 440	73-75	2	436F/A	68 x 60	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$26.99	\$10.49	\$7.65
El-Tigre Z 440	75	2	436F/A		.010 over	700-1030	701-2030	009-689	R09-689	P09-688	009-502
					.020 over			NLA	R09-689-1	\$2.34 /pr.	
								NLA	R09-689-2	CW16	
Arctic Cat – Suzuki											
F 120 Mini	2006							\$0.01 /Kit	\$0.01		
ZR120	2005				STD			SM-09216	SM-09216R		
ZR120	2004										
Jag 275	1976	2	275 F/A	54 x 60	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$17.22	\$8.95	\$7.65
Lynx 2000T	77-80	2	275 F/A		.020 over	701-1020	701-2020	009-690	R09-690	P09-690	009-502
Jag 2000 F/A	78-80				.040 over		701-2022	009-690-2	R09-690-2	\$2.34 /pr.	
						701-1024	701-2024	009-690-4	R09-690-4	CW16	
Jag 340	87-90	2	339F/A	60 x 60	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$19.79	\$9.99	\$7.65
Jag 340/Mt.Cat	90-99	2	339F/C		.010 over	701-1040	701-2040	009-692	R09-692	P09-692	009-502
Jag 3000	76-80	2	339F/A		.020 over	701-1041	701-2041	009-692-1	R09-692-1	\$2.34 /pr.	
Jag 3000	79-80	2	339F/C		.040 over		701-2042	009-692-2	R09-692-2	CW16	
Lynx 3000	91-93	2	339F/C			701-1044	701-2044	009-692-4	R09-692-4		
Trailcat 3000	79-80	2	339F/C								
Bearcat 340	95-00	2	339F/C								
Cheetah	94	2	339F/C								
Puma	94-97	2	339F/C								
Pantera 370	2001	2	367F/C		60 x 60	STD	\$89.95 /Kit	\$26.39	\$89.99 /Kit	\$19.79	\$8.60
Panther 370	01-08	2	367F/C			701-1200	701-2200	009-603	R09-692	P09-603	009-503
Panther 370 w/reverse	05-06	2	367F/C							\$2.34 /pr.	
Z 370 / ES / LX	01-08	2	367F/C							CW18	
Bearcat 440 FC	95-00	2	431F/C	65 x 65	STD	\$79.95 /Kit	\$23.46	\$65.95 /Kit	\$21.99	\$10.49	\$7.65
Jag 440	87-99	2	431F/C			701-1080	701-2080	009-696	R09-696	P09-671	009-502
Jag 440 Deluxe	99	2	431F/C							\$2.34 /pr.	
Jag 4000	81-85	2	431F/C							CW16	
Jag AFS	89-93	2	431F/C								
Panther 440	80-81,84	2	431F/C								
Panther 440	89-90	2	431F/C								
Panther 440	93-01	2	431F/C								
Super Jag	87-97	2	431F/C								
Trailcat 4000	80-81	2	431F/C								
Z440	95-98	2	431F/C								

All Piston Kits Include: Piston, Rings, Wrist pin, Circlips

Model	Year	Cyl.	CC	Bore x Stroke (mm)	Size	SPX Pistons		Boxer Pistons		Pin & C-clips (G)	Top Bearing (G)
						Kits (G)	Rings (G)	Kits (G)	Rings (G)		
440 Sno Pro	2004							\$87.95 /Kit	\$27.45		
ZR 440 Sno Pro	05-06			66.55				SM-09222	SM-09222R		
Z 440 LX	04-06							\$87.95 /Kit	\$30.79		
								SM-09219	SM-09219R		
Cheetah 440	76	2	431F/C					\$65.95 /Kit	\$21.99	\$8.95	\$7.65
El-Tigre 440	76	2	431F/A	65 x 65	STD			009-697	R09-696	P09-697	009-502
Panther 440	76	2	431F/C							\$2.34 /pr.	CW16
440 LC	76-80	2	436L/C					\$79.95 /Kit	\$23.46	\$54.11 /Kit	\$28.59
Pantera	85-90	2	436L/C	68 x 60	STD	701-1070	701-2070	009-695	R09-695	P09-704	009-503
El Tigre 5000	87-88	2	436L/C		.010 over			009-695-1	R09-695-1	\$2.34 /pr.	\$21.17
6000 Series	76-79	2	436L/C		.020 over		701-2072	009-695-2	R09-695-2	CW18	B1014
Prowler 440 LC	90-94	2	436L/C			Moly					
ZR440	94-95	2	436L/C								
Prowler Special LC	91-94	2	436L/C								
Pantera 440	92-93	2	436L/C								
440Z	1993	2	436L/C								
Cheetah Touring	91-94	2	436L/C								
Cougar	91-94	2	436L/C								
Panther 440 LC	96-97	2	436L/C								
Jag 440 LC	1996	2	436L/C								
ZL440	97-00	2	436L/C								
El Tigre 4000 F/A	1977	2	431 F/A					\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$21.99
Panther 4000 FC	77-78			65 x 65	STD	701-1100	701-2080	009-698	R09-696	CW18	009-503
Cheetah 5000	76-78	2	500F/C					\$79.95 /Kit	\$23.46	\$65.95 /Kit	\$21.38
Cheetah	86-90	2	500F/C	70 x 65	STD	701-1050	701-2050	009-693	R09-693	P09-693	009-503
Cougar 5000	85-90	2	500F/C		.010 over			009-693-1	R09-693-1	\$2.34 /pr.	\$21.17
El-Tigre 5000	76-81	2	500F/A		.020 over			009-693-2	R09-693-2	CW18	B1014
Lynx 2000S	77-80	1	250F/A		.040 over			009-693-4	R09-693-4		
Pantera 5000	76-78	2	500F/A			Moly					
Pantera 5000	77-81	2	500F/C								
Panther 5000	76-79	2	500F/C								
Panther 5000	86-88	2	500F/C								
ZL500, Carb, EFI	98-00	2	497					\$89.95 /Kit	\$23.46	\$69.95 /Kit	\$34.99
ZR500, EF/LE	98-00	2	497	71 x 62.7	STD	701-1500	701-2500	009-679	R09-679	P09-683	B1024
Powder Special 500/EFI	99-00	2	497							\$2.34 /pr.	CW20
<i>Nikasil Bore, Note : Wrist Pin 20mm</i>											
F5 Firecat	03-06	2	499					\$89.95 /Kit	\$28.69	\$0.01 /Kit	\$32.99
F5 Firecat SNO PRO	03-06	2	499	71 x 63	STD	701-1210	701-2210	SM-09141	SM-09141R	\$2.34 /pr.	CW22
F5 EFI LXR	2007	2	499			Moly					
Sabercat 500	04-06	2	499								
Sabercat 500 LX	04-06										
Crossfire 500	07-08										
M 5	05-06										
T 500	2008										
<i>Nikasil Bore</i>											
Mountain Cat 500 EFI	01-02	2	497					\$79.95 /Kit	\$28.69	\$109.99 /Kit	\$32.99
ZR500	01-02	2	497	71 x 62.7	STD	701-1220	701-2220	009-605	R09-605	\$8.95 /pr.	P09-605
ZR500 CC	2002	2	497			Moly				\$2.34 /pr.	CW22
ZR 500 EFI	01-02										
ZL 500 EFI ESR	2001										
ZL 500	2002										
<i>Nikasil Bore, Note: Wrist Pin 22mm</i>											
El-Tigre 6000 L/C	80-81	2	500L/C					\$79.95 /Kit	\$23.46	\$54.11 /Kit	\$21.38
El-Tigre 6000 L/C	84-85	2	500L/C	70 x 65	STD	701-1060	701-2050	009-694	R09-693	\$8.95	\$6.55
<i>Nikasil Bore</i>											
Cheetah F/C	86-90	2	500F/C					\$65.95 /Kit	\$21.38	\$8.95	\$6.55
Cougar F/C	86-90	2	500F/C	70 x 65	STD			009-691	R09-693	P09-693	009-503
<i>Nikasil Bore</i>											
					.010 over			009-691-1	R09-693-1	\$2.34 /pr.	\$21.17
					.020 over			008-691-2	R09-693-2	CW18	B1014
Cheetah L/C	86-89	2	529L/C					\$59.95 /Kit	\$23.46	\$79.99 /Kit	\$33.99
El-Tigre 6000	86-89	2	529L/C	72 x 65	STD	701-1110	701-2110	009-699	R09-699	P09-693	009-503
El-tigre EXT 530	89-91	2	529L/C		.010 over	701-1111		009-699-1	R09-699-1	\$2.34 /pr.	\$21.17
<i>Nikasil Bore</i>											
					.020 over			008-699-2	R09-699-2	CW16	B1014

All Piston Kits Include: Piston, Rings, Wrist pin, Circlips



Piston Assemblies

comes complete with piston, rings, pin and circlips

Piston rings are keystone type and only install one way. If the ring will not install properly, check to make sure that the chamfered edge is to the top of the piston.

Model	Year	Cyl.	CC	Bore x Stroke		SPX Pistons		Boxer Pistons		Pin & C-clips (G)	Top Bearing (G)		
				(mm)	Size	Kits (G)	Rings (G)	Kits (G)	Rings (G)				
EXT Special, M-Cat	91-92	2	550L/C	73.4 × 65	STD	\$89.95 /Kit	\$23.46	\$109.99 /Kit	\$34.99	\$9.85	\$10.95		
EXT 550, EFI	93-94	2	550L/C			701-1150	701-2150	009-683	R09-683			P09-683	009-523
Bearcat 550	00-02	2	550L/C			Moly						\$2.34 /pr.	\$21.17
Pantera 550	02-05	2	550L/C									CW20	B1024
Panther 550	00-01	2	550L/C										
ZL550	00-03	2	550L/C										
<i>Nikasil Bore</i>													
Bearcat 550	95-98	2	550L/C	73.4 × 65	STD	\$89.95 /Kit	\$23.46	\$65.95 /Kit	\$34.99	\$9.85	\$10.95		
Cheetah 550	94	2	550L/C			701-1150	701-2150	009-687	R09-683			P09-683	009-523
Cougar 550	95-98	2	550L/C			Moly						\$2.34 /pr.	\$21.17
EXT 550	93-94	2	550L/C									CW20	B1024
Pantera 550	93-94	2	550L/C										
Panther 550	97-98	2	550L/C										
Prowler 550	95	2	550L/C										
<i>Nikasil Bore</i>													
Bearcat 570	04-08	2	565 f/c	73.8 × 66	STD	\$89.95 /Kit		\$87.95	\$30.79				
Mountain Cat 570	02-08					701-1230		SM-09220	SM-09220R				
Panther 570, ESR	02-07					Moly							
T570	08-09												
Z 570 (All)	02-07												
<i>Nikasil Bore</i>													
EXT 580, M-Cat	93-97	2	580L/C	75.4 × 65	STD	\$89.95 /Kit	\$23.46	\$76.95 /Kit	\$39.99	\$9.85	\$10.95		
ZR580, Powder Sp. 580	93-97	2	580L/C			701-1140	701-2140	009-681	R09-681			P09-683	009-523
Pantera 580,ZL580	95-01	2	580L/C			Moly						\$2.34 /pr.	\$21.17
ZR580	93-97	2	580L/C									CW20	B1024
Crossfire 6	06-08	2	598L/C	73.8 × 70	STD	\$99.95 /Kit		\$87.95	\$32.95				
F6 FIRE CAT EFI (All)	04-09					701-1630		SM-09163	SM-09163R				
Sabercat 600 EFI	04-06					Moly							
M6 EFI	05-09		599										
<i>Nikasil Bore</i>													
ZRT600	95-00	3	600	66.5 × 57	STD	\$79.95 /Kit	\$23.46	\$68.69 /Kit	\$27.99	\$10.49	\$6.55		
Powder Extreme 600	97-98	3	600			701-1160	702-2160	009-601	R09-601			P09-704	009-503
EXT Triple 600	1998	3	600			Moly						\$2.34 /pr.	\$21.17
EXT Triple Touring 600	1998	3	600									CW18	B1014
Triple Touring 600	99-00	3	600										
<i>Nikasil Bore</i>													
Triple Touring	2001	3	600	66.5 × 57	STD			\$109.99 /Kit	\$27.99	\$8.15			
ZRT600	01-02	3	600					009-610	R09-601			P09-808	
<i>Nikasil Bore</i>													
ZL600EFI, ZR600EFI	98-00	2	600	78 × 62.7	STD	\$99.95 /Kit	\$23.46	\$76.95	\$32.95	\$2.34 /pr.	\$10.95		
ZL600, ZR600	98-99	2	600			701-1600	701-2600	SM-09077	SM-09077R			CW20	009-523
Powder Special 600	98-00					Moly							\$21.17
<i>A Case series, Note : Wrist Pin 20mm</i>													
Mountain Cat 600	01-04	2	600	78 × 62.7	STD	\$99.95 /Kit	\$26.39	\$109.99 /Kit	\$18.99	\$8.60			
Pantera 600	02-05	2	600			701-1610	701-2610	009-609	R09-684			P09-609	
ZL600	01-03	2	600			Moly						\$2.34 /pr.	
ZR600	01-02	2	600									CW22	
<i>B Case series, Note : Wrist Pin 22mm</i>													
Wildcat 650	88-90	2	650 L/C	78 × 68	STD	\$59.95 /Kit	\$23.46	\$79.99 /Kit	\$18.99	\$10.49	\$10.95		
Wildcat 650 Mtn. Cat	89-90					701-1120	701-2120	009-684	R09-684			P09-684	009-523
<i>Nikasil Bore</i>													
Bearcat Widetrack 660	04-06				STD			\$0.01	\$0.01				
T 660 Touring	2004							SM-09217	SM-09217R				
Bearcat WT 660 4 Stroke	2006				STD			\$0.01	\$0.01				
T 660 Turbo Trail 4-st	2006							SM-09224	SM-09224R				
T 660 Turbo touring 4-st	2006												
T 660 Turbo ST 4 stroke	2006												
T 660 Turbo/ST Turbo	2005												
T 660 Turbo Touring	04-05												
T 660 Touring	2004												

All Piston Kits Include: Piston, Rings, Wrist pin, Circlips

Model	Year	Cyl.	CC	Bore x Stroke (mm)	Size	SPX Pistons		Boxer Pistons		Pin & C-clips (G)	Top Bearing (G)	
						Kits (G)	Rings (G)	Kits (G)	Rings (G)			
Crossfire 7	2006	2	698	79.7 x 70	STD	\$99.95 /Kit		\$87.95	\$32.95	\$2.34 /pr. CW22		
Firecat 700 (All)	04-06	2	698			701-1620	SM-09148	SM-09148R				
Sabercat 700	04-06	2	698			Moly						
M7 Nikasil Bore	05-06	2	698									
Wildcat 700	91-96	2	699 L/C	81 x 68	STD	\$99.95 /Kit	\$23.46	\$65.95kit	\$39.99	\$10.49	\$10.95	
ZR700	94-96	2	699 L/C			701-1130	701-2130	009-682	R09-682	P09-684	009-523	
ZR700 & Powder Spec.	99-00	2	699 L/C			Moly				\$2.34 /pr. CW20	\$21.17 B1024	
Nikasil Bore												
F8	07-09	2	794	85 x 70	STD	\$99.95/Kit	NLA			\$2.34 /pr. CW22		
M8	07-09	2	794			701-1650	701-2650					
Crossfire 8	07-09	2	794			Moly						
Nikasil Bore												
Mountain Cat 800	01-04	2	785	81 x 76	STD	\$99.95 /Kit		\$109.99/Kit	\$39.99	\$8.60	\$9.95	
Pantera 800	03-04	2	785			701-1400		009-611	R09-682	P09-611	009-527	
ZL800	01-03	2	785			Moly				\$2.34 /pr. CW24		
ZR800	01-03	2	785									
Nikasil Bore												
Pantera 800	98-99	3	794	72 x 65	STD	\$69.95 /Kit	\$22.89	\$87.95	\$27.99	\$9.85	\$10.95	
ZRT800	95-01	3	794			701-1170	701-2170	009-602	R09-602	P09-683	009-523	
Nikasil Bore										\$2.34 /pr. CW20	\$21.17 B1024	
Thundercat 900	93-97	3	895L/C	76.5 x 65	STD	\$89.95 /Kit	\$22.89	\$99.99	\$34.65	\$9.95	\$10.95	
Nikasil Bore						701-1180	701-2180	009-686	R09-686	P09-686	009-523	
						Moly				\$2.34 /pr. CW20	\$21.17 B1024	
ZR 900, Sno Pro	03-05	2	862			\$109.95 / Kit		\$87.95	\$31.95		\$9.95	
ZR 900 EFI, Sno Pro	04-06	2	862	85 x	STD	701-1640		SM-09164	SM-09164R		009-527	
King Cat 900 ,EFI	03-06	2	862			Moly						
Mountain Cat 900 / EFI	03-04	2	862									
Nikasil Bore												
Thundercat 1000	98-02	3	993L/C	81 x 64.6	STD	\$89.95 /Kit	\$26.39	\$109.99/Kit	\$39.99	\$8.60	\$6.95	
Pantera 1000	00-01	3	993L/C			701-1190	701-2190	009-612	R09-682	P09-609		
Mountain Cat 100	98-02	3	993L/C			Moly				\$2.34 /pr. CW22		
Nikasil Bore												
F1000 EFI Sno Pro	07-09	2	1000	90.3 x 78	STD	\$89.95/Kit	NLA	\$0.00/Kit		\$2.34 /pr.		
F1000 EFI/LXR	07-08	2	1000			701-1660	702-2660	SM-09223		CW22		
Mountain Cat 1000	07-09	2	1000			Moly						
Crossfire 1000 EFI	07-09	2	1000									
Nikasil Bore												
JLO & Cuyuna												
JLO 340		2	339F/C	60 x 60	STD	\$59.95 /Kit	\$23.46	\$65.95/Kit	\$17.55	\$10.49	\$6.95	
Cuyuna	71-80					700-1040	700-2040	009-660	R09-660	P09-685	009-515	
						.010 over	700-1041	700-2041	-	R09-660-1	\$2.34 /pr.	
				.020 over	700-1042	700-2042	009-660-2	R09-660-2	CW16			
JLO 399,400		2	398F/C	65 x 60	STD	\$59.95 /Kit	\$23.46	\$65.95/Kit	\$15.95	\$10.49	\$6.95	
Cuyuna	74-78					700-1050	700-2050	009-661	R09-661	P09-685		
						.010 over	700-1051	700-2051	-	R09-661-1	\$2.34 /pr.	
				.020 over	700-1052	700-2052	009-661-2	R09-661-2	CW16			
JLO 440 & 650 3-cyl.		2	436F/C	67.5 x 60	STD	\$59.95 /Kit	\$23.46	\$65.95/Kit	\$18.99	\$10.49	\$6.95	
LR 440/2-9						700-1060	700-2060	009-662	R09-662	P09-671		
Cuyuna 440	74-80					.010 over	700-1061	700-2061	009-662-1	R09-662-1	\$2.34 /pr.	
R650/2	72-73			.020 over	700-1062	700-2062	009-662-2	NLA	CW16			
John Deere - CCW												
CCW 400/2 (piston port)		2	398F/C	65 x 60	STD	\$59.95 /Kit	\$23.46	\$65.95/Kit	\$15.95	\$10.49	\$6.55	
						700-1000	700-2000	009-665	R09-665	P09-800	009-505	
						.010 over	700-1001	700-2001	009-665-1	R09-665-1	\$2.34 /pr.	
				.020 over	700-1002	700-2002	009-665-2	R09-665-2	CW18			
Cyclone 440	76-78	2	438F/C	66 x 64	STD (L.H.)	\$59.95 /Kit	\$23.46	\$65.95/Kit	\$22.99	\$2.34 /pr. CW18		
JDX 8	74-75	2	438F/C			700-1010	700-2010	009-666	R09-666			
Liquifire 440	76-78	2	438L/C			.010 over		009-666-1	R09-666-1			
				.020 over	700-1020	700-2012	009-666-2	R09-666-2				
				.040 over			009-666-4	NLA				
				66 x 64	STD (R.H.)	700-1020		009-667	R09-666			
				.010 over	700-1021	700-2011	009-667-1	R09-666-1				
				.020 over			009-667-2	R09-666-2				
				.040 over			009-667-4	NLA				

All Piston Kits Include: Piston, Rings, Wrist pin, Circlips



Piston Assemblies

comes complete with piston, rings, pin and circlips

Piston rings are keystone type and only install one way. If the ring will not install properly, check to make sure that the chamfered edge is to the top of the piston.

Model	Year	Cyl.	CC	Bore x Stroke (mm)	Size	SPX Pistons		Boxer Pistons		Pin & C-clips (G)	Top Bearing (G)
						Kits (G)	Rings (G)	Kits (G)	Rings (G)		
John Deere-Kawasaki <i>Note: Rings do NOT fit oem pistons, only aftermarket.</i>											
Liquifire 440	80-84	2	436L/C	68 x 60	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$26.99	\$10.49	\$7.65
Sportfire 440	80-84	2	436F/C		.010 over	700-1030	701-2030	009-689	R09-689	P09-688	009-522
Trailfire 440	79-84	2	436F/C		.020 over	700-1031		nla	R09-689-1	\$2.34 /pr.	
<i>Resleeving or replating required for oversizes</i>							701-2032	nla	R09-689-2	CW16	
Kawasaki (Kawasaki)											
Astro 340	77	2	338F/C	60 x 60	STD			\$65.95 /Kit	\$13.78	\$10.49	\$6.55
Drifter 340	80	2	338F/C		.010 over			009-685	R09-685	P09-685	009-501
Invader 340	78-80	2	339L/C		.020 over			009-685-1	R09-685-1	\$2.34 /pr.	
<i>Resleeving or replating required for oversizes</i>								009-685-2	R09-685-2	CW16	
Astro 440	1977	2	436F/C	68 x 60	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$26.99	\$10.49	\$7.65
Drifter 440	79-81	2	436F/C		.010 over	700-1030	701-2030	009-689	R09-689	P09-688	009-522
Intriguer 440	1978	2	436F/C		.020 over			nla	R09-689-1	\$2.34 /pr.	
Intruder 440	78-82	2	436F/C					nla	R09-689-2	CW16	
Invader 440	79-81	2	436L/C								
Invader 440LTD 4/6	80	2	436L/C								
<i>Resleeving or replating required for oversizes</i>											
Kohler											
K340-2AX		2	338	62 x 56	STD	\$59.95 /Kit	\$23.46	\$52.46 /Kit	\$18.03	\$10.95	\$7.65
					.010 over	700-1070	700-2070	009-670	R09-670	P09-672	009-513
								009-670-1	R09-670-1	\$2.34 /pr.	
								R09-670-2	CW18		
K340-2		2	-	62.38 x 56	.020 over			\$65.95 /Kit	\$18.95	\$9.99	\$7.65
					.040 over			009-675-2	R09-675-2	P09-692	009-513
								009-675-4	R09-675-4	\$2.34 /pr.	
									CW16		
Moto-Ski (Rotax)											
Spirit 250	76-83	1	250 F/C	696 x 66	STD	\$59.95 /Kit		\$65.95 /Kit	\$17.69	\$8.95	\$6.55
					.020 over	702-1002		009-740-2	R09-740-2	P09-693	009-505
					.040 over			009-740-4	R09-740-4	\$2.34 /pr.	\$19.85
					.060 over			009-740-6	R09-740-6	CW16	B1003
					.080 over			009-740-8	R09-740-8		
							009-740-10	R09-740-10			
Mirage I	80-82	1	268 F/C	72 x 61	STD	\$79.95 /Kit	\$23.46	\$65.95 /Kit	\$25.99	\$8.95	\$6.55
					.010 over	702-1010	702-2010	009-741	R09-741	P09-693	009-505
					.020 over	702-1011	702-2011	009-741-1	R09-741-1	\$2.34 /pr.	\$19.85
					.040 over	702-1012	702-2012	009-741-2	R09-741-2	CW18	B1003
							009-741-4	R09-741-4			
Mirage 300	79	2	294 F/C	57 x 57.5	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$21.08	\$8.99	\$5.95
					.010 over	702-1200	702-2200	009-764	R09-764	P09-764	009-514
					.020 over	702-1201	702-2201	009-764-1	R09-764-1	\$2.34 /pr.	
							009-764-2	R09-764-2	CW15		
Nuvik 300	75-77	2	305	55.5 x 61	STD (L.H.)			\$65.95 /Kit	\$24.95	\$9.99	\$6.55
					STD (R.H.)			N/A	R09-771	P09-770	009-505
							009-771	R09-771	\$2.34 /pr.	\$19.85	
									CW18	B1003	
Nuvik 340	75-79	2	337 F/C	59.5 x 61	STD (L.H.)	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$16.40	\$10.49	\$6.55
Futura 340	75	2	337 F/C		.010 over	702-1050	702-2060	009-747	R09-748	P09-747	009-505
					.020 over	702-1051	702-2061	009-747-1	R09-748-1	\$2.34 /pr.	\$19.85
					.040 over	702-1052	702-2062	009-747-2	R09-748-2	CW18	B1003
							009-747-4	R09-748-4			
				59.5 x 61	STD (R.H.)	702-1060	702-2060	009-748	R09-748		
					.010 over	702-1061	702-2061	009-748-1	R09-748-1		
					.020 over	702-1062	702-2062	009-748-2	R09-748-2		
					.040 over	702-1064	702-2064	009-748-4	R09-748-4		
Super Sonic	79-81	2	339 L/C	59.5 x 61	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$16.80	\$10.49	\$6.55
					.010 over	702-1070	702-2070	009-750	R09-750	P09-750	009-505
					.020 over	702-1071		009-750-1	R09-750-1	\$2.34 /pr.	\$19.85
					.040 over	702-1072	702-2072	009-750-2	R09-750-2	CW18	B1003
							009-750-4	R09-750-4			

All Piston Kits Include: Piston, Rings, Wrist pin, Circlips

Model	Year	Cyl.	CC	Bore x Stroke (mm)	Size	SPX Pistons		Boxer Pistons		Pin & C-clips (G)	Top Bearing (G)
						Kits (G)	Rings (G)	Kits (G)	Rings (G)		
Sonic 340	76-78	2	346 F/A	63 x 54	STD	702-1230	702-2230	009-767	R09-767	\$10.49	\$6.55
					.010 over	702-1231		009-767-1	R09-767-1	\$2.34 /pr.	\$19.85
					.020 over	702-1232	702-2232	009-767-2	R09-767-2	CW18	B1003
Mirage II, IIE, III, Sp.	80-85	2	377 F/C	62 x 61	STD	702-1080	702-2080	009-751	R09-751	\$10.49	\$6.55
					.010 over	702-1081	702-2081	009-751-1	R09-751-1	\$2.34 /pr.	\$19.85
					.020 over	702-1082	702-2082	009-751-2	R09-751-2	CW18	B1003
					.030 over			009-751-3	R09-751-3		
					.040 over	702-1084	702-2084	009-751-4	R09-751-4		
Futura 400	77-79	2	400 F/C	64.5 x 61	STD (L.H.)			009-768	R09-769	\$10.49	\$6.55
					.010 over			n/a	R09-769-1	\$2.34 /pr.	\$19.85
					.020 over			009-768-2	R09-769-2	CW18	B1003
				64.5 x 61	STD (R.H.)			009-769	R09-769		
					.010 over			n/a	R09-769-1		
					.020 over			009-769-2	R09-769-2		
Futura 440	75-79	2	436 F/C	67.5 x 61	STD (L.H.)	702-1140	702-2150	009-758	R09-759	\$10.49	\$6.55
Nuvik 440	1977	2	436 F/C		.010 over	702-1141	702-2151	009-758-1	R09-759-1	\$2.34 /pr.	\$19.85
					.020 over	702-1142	702-2152	009-758-2	R09-759-2	CW18	B1003
				67.5 x 61	STD (R.H.)	702-1150	702-2150	009-759	R09-759		
					.010 over	702-1151	702-2151	009-759-1	R09-759-		
					.020 over	702-1152	702-2152	009-759-2	R09-759-2		
Futura 444, 464	78-79	2	436 L/C	69.5 x 61	STD	702-1170	702-2170	009-761	R09-761	\$8.95	\$6.55
Futura 464	80-82	2	462.7L/C		.010 over	702-1171	702-2171	009-761-1	R09-761-1	\$2.34 /pr.	\$19.85
Sonic L/C	1984	2	462.7L/C		.020 over	702-1172	702-2172	009-761-2	R09-761-2	CW18	B1003
				.040 over	702-1174	702-2174	009-761-4	R09-761-4			
Ultra Sonic	80-82	2	436 L/C		STD	702-1160	702-2160	009-760	R09-760	\$8.95	\$6.55
					.010 over	702-1161	702-2161	009-760-1	R09-760-1	\$2.34 /pr.	\$19.85
					.020 over	702-1162	702-2162	009-760-2	R09-760-2	CW16	B1003
					.040 over			009-760-4	R09-760-4		
Futura 500, 500E	80-82	2	496.7 F/C	72 x 61	STD	702-1010	702-2010	009-741	R09-741	\$8.95	\$6.55
Grand Prix Spec.	79-81	2	496.7 F/C		.010 over	702-1011	702-2011	009-741-1	R09-741-1	\$2.34 /pr.	\$19.85
Sonic	1982				.020 over	702-1012	702-2012	009-741-2	R09-741-2	CW18	B1003
					.040 over	702-1014	702-2014	009-741-4	R09-741-4		
Polaris											
Charger, Mustang 448	1971	1	488 F/C	72 x 60	STD	704-1000	704-2000	009-700	R09-700	\$10.49	\$7.65
Voyageur 488	1971	1	488 F/C		.010 over			009-700-1	R09-700-1	\$2.34 /pr.	
Colt 250	72-78	2	244 F/C		.020 over	704-1002	704-2002	009-700-2	R09-700-2	CW18	
Custom II 250	1971	1	244 F/C		.040 over	704-1004	704-2004	009-700-4	R09-700-4		
TC 250	72-78	1	244 F/C								
Electra 250	70-71	1	244 F/C								
Gemini 244	79-83	1	244 F/C								
Star	83-90	1	244 F/C								
Stat Trak	87-90	1	244 F/C								
Starlite	91-92	1	244 F/C								
TX Racer 335	1972	2	336 F/A	62 x 55.6	STD	704-1010	704-2010	009-701	R09-701	\$10.49	\$7.65
Colt SS 340	74-76	2	336 F/A							P09-671	009-513
TX 500	72-73	3	500 F/A							\$2.34 /pr.	
TX 335,340	72-74		336 F/A							CW16	
<i>(For Chrome or Cast Cylinders)</i>											
Colt 250	76-78	2	250F/A	53.5 x 55.6	STD	704-1020	704-2020	009-702	R09-702	\$8.95	\$7.65
										\$2.34 /pr.	
									CW16		
Starfire 250	76	2	250 F/A	53.4 x 55.6	STD	704-1030	704-2030	009-703	R09-703	\$8.95	\$7.65
TX 250	76-80	2	250 F/A							\$2.34 /pr.	
									CW16		

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Piston Assemblies

comes complete with piston, rings, pin and circlips

Piston rings are keystone type and only install one way. If the ring will not install properly, check to make sure that the chamfered edge is to the top of the piston.

Model	Year	Cyl.	CC	Bore x Stroke		SPX Pistons		Boxer Pistons		Pin & C-clips (G)	Top Bearing (G)	
				(mm)	Size	Kits (G)	Rings (G)	Kits (G)	Rings (G)			
Indy 340	79-83	2	333 L/C	61.78 x 55.6	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$16.06	\$10.49	\$7.65	
Indy X-Country	83	2	333 L/C			704-1060	704-2060	009-706	R09-706	P09-671	009-513	
TXL 340	77-82	2	333 L/C			.010 over		009-706-1	R09-706-1	\$2.34 /pr.	CW16	
(Not suitable for Chrome Cylinders)						.020 over		009-706-2	R09-706-2			
				.030 over		009-706-3	R09-706-3					
				.040 over		009-706-4	R09-706-4					
Colt SS 340	77-79	2	340	61.78 x 55.6	STD	\$59.95 /Kit	\$23.46	\$58.54 /Kit	\$18.95	\$10.49	\$7.65	
Cobra 340	78-79	2	340			704-1080	704-2080	009-708	R09-708	P09-671	009-513	
Apollo 340	79-80	2	340			.020 over	704-1082	704-2082	009-708-2	R09-708-2	\$2.34 /pr.	CW16
Galaxy 340	1980	2	340									
Cutlass 340	1981	2	340									
Starfire 340	1976			62 x 55.6	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$16.06	\$10.49	\$7.65	
TX 340	76-80					704-1060	704-2060	009-706	R09-706	P09-671	009-513	
						.010 over	704-1061	704-2061	009-706-1	R09-706-1	\$2.34 /pr.	CW16
						.020 over	704-1062	704-2062	009-706-2	R09-706-2		
				.030 over			009-706-3	R09-706-3				
				.040 over	704-1064	704-2064	009-706-4	R09-706-4				
Sprint 340, ES	86-90	2	339 F/C	62.25 x 55.6	STD	\$79.95 /Kit	\$23.46	\$65.95 /Kit	\$19.99	\$10.49	\$7.50	
Indy 340 Sport	87-90	2	339 F/C			704-1170	704-2170	009-709	R09-709	P09-802	009-525	
Indy 340 Sport GT	89-90	2	339 F/C			.010 over	Moly		009-709-1	R09-709-1	\$2.34 /pr.	\$19.85
Indy 340 Lite	91-93					.020 over	704-1172	704-2172	009-709-2	R09-709-2		
Indy 340 Lite Deluxe	92-93											
340	2008	2	340 F/C	62.3 x 55.6	STD	\$79.95 /Kit	\$23.46	\$76.95 /Kit	\$39.99	\$10.49	\$7.50	
Indy Lite, Deluxe	94-98	2	340 F/C			704-1170	704-2170	009-717	R09-717	P09-802	009-525	
Indy 340 Lite GT	94-98	2	340 F/C			.010 over	Moly		009-717-1	R09-717-1	\$2.34 /pr.	\$19.85
Lite Touring	1998					.020 over	704-1172	704-2172	009-717-2	R09-717-2		
Indy 340, Deluxe, Classic	99-08											
Indy 340 Touring	99-07											
Indy Sport Touring	99-04											
Indy 400	84-91	2	398 L/C	65 x 60	STD	\$69.95 /Kit	\$23.46	\$69.25 /Kit	\$18.69	\$10.49	\$6.55	
						704-1070	704-2070	009-707	R09-707	P09-801	009-503	
						.010 over	704-1071	704-2071	009-707-1	R09-707-1	\$2.34 /pr.	\$21.17
						.020 over	704-1072	704-2072	009-707-2	R09-707-2		
				.030 over			009-707-3	R09-707-3				
				.040 over			009-707-4	R09-707-4				
Cobra 440	78-79	2	432 F/C	67.72 x 60	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$17.55	\$10.49	\$7.65	
Cutlass SS, 440	81-82	2	432 F/C			704-1040	704-2040	009-704	R09-704	P09-704	009-520	
Electra 440	74-77	2	432 F/C			.010 over			009-704-1	R09-704-1	\$2.34 /pr.	CW18
Galaxy 440	78-79	2	432 F/C			.020 over	704-1042	704-2042	009-704-2	R09-704-2		
Galaxy 440 E	80-81	2	432 F/C	.030 over			009-704-3	R09-704-3				
Cutlass SS 440, 440E	81-82	2	432 F/C	.040 over			009-704-4	R09-704-4				
TX-C 440C	1981	2	432 F/C									
Longtrack	83-86	2	432 F/C									
Sport, Supersport SS	1983	2	432 F/C									
TX 440	76-80	2	499 F/A	67.75 x 60	STD	\$66.48 /Kit	\$23.46	\$65.95 /Kit	\$13.94	\$10.49	\$7.65	
						704-1050	704-2050	009-705	R09-705	P09-704	009-520	
										\$2.34 /pr.	CW18	
440 Indy Trail	84-86	2	432 F/C	67.75 x 60	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$17.55	\$10.49	\$6.55	
Trail/Trail Deluxe	1993	2	432 F/C			704-1100	704-2040	009-710	R09-704	P09-704	009-503	
Long Track	84-90	2	432 F/C			.010 over			009-710-1	R09-704-2	\$2.34 /pr.	\$21.17
SS 440	85-86	2	432 F/C			.020 over	704-1102	704-2042	009-710-2			
440 Long Track LTR	1987	2	432 F/C									
Indy XCF	97-98	2	432 F/C									
440 Long Track Reverse	88-89	2	432 F/C									
Transport	96-99	2	432 F/C									
Sport	91-99	2	432 F/C									
Sport GT	91-93	2	432 F/C									
Sport SKS	1994	2	432 F/C									
Sport Touring	95-99	2	432 F/C									
Super Sport	94-96	2	432 F/C									

Note: Single Ring Pistons

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Model	Year	Cyl.	CC	Bore x Stroke		SPX Pistons		Boxer Pistons		Pin & C-clips (G)	Top Bearing (G)		
				(mm)	Size	Kits (G)	Rings (G)	Kits (G)	Rings (G)				
Indy 440 XCR	92-94	2	432 L/C	67.72 x 60	STD			\$87.95 /Kit	\$18.69	\$8.95	\$6.55		
Indy 440 L/C	95-98	2	440L/C					009-715	R09-713			P09-693	009-503
Indy 440 SKS	95-98	2	440L/C			.020 over				009-715-2	R09-713-2	\$2.34 /pr.	\$21.17
										CW18	B1014		
Indy Trail 488	85-99	2	488 F/C	72 x 60	STD			\$79.95 /Kit	\$23.46	\$79.95 /Kit	\$24.51		
Indy Trail SP	86,88-89	2	488 F/C					704-1120	704-2120	009-712	R09-711	P09-700	009-503
Indy Trail SKS, ES	87-89	2	488 F/C			.010 over		704-1121	704-2121	009-712-1	R09-711-1	\$2.34 /pr.	\$21.17
Indy Trail Deluxe	88-95	2	488 F/C			.020 over		704-1122	704-2122	009-712-2	R09-711-2	CW18	B1014
Indy Trail Touring	96-99	2	488 F/C			.030 over		704-1123	704-2123	009-712-3	R09-711-3		
Indy Trail RMK	97-98					.040 over		704-1124	704-2124	009-712-4	R09-711-4		
				.060 over		704-1126	704-2126						
Centurion 500	79-92	3	500 L/C	61.78 x 55.6	STD			\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$16.06		
Indy 500 L/C	82	3	500 L/C					704-1060	704-2060	009-706	R09-706	P09-671	009-513
(Not suitable for Chrome Cylinders)						.010 over		<i>Moly</i>		009-706-1	R09-706-1	\$2.34 /pr.	\$19.85
						.020 over				009-706-2	R09-706-2	CW16	B1016
				.040 over				009-706-4	R09-706-4				
Indy 500	89-06	2	488 L/C	72 x 60	STD			\$79.95 /Kit	\$23.46	\$79.95 /Kit	\$24.51		
Indy 500 SP	89-92	2	488 L/C					704-1120	704-2120	009-712	R09-711	P09-700	009-503
Indy 500 SP EFI	1992	2	488 L/C			.010 over		704-1121	704-2121	009-712-1	R09-711-1	\$2.34 /pr.	\$21.17
Indy 500 SPX	1992	2	488 L/C			.020 over		704-1122	704-2122	009-712-2	R09-711-2	CW18	B1014
Indy 500 EFI	93-97	2	488 L/C			.030 over		704-1123	704-2123	009-712-3	R09-711-3		
Indy 500 EFI SKS	93-96	2	488 L/C			.040 over		704-1124	704-2124	009-712-4	R09-711-4		
Indy 500 SKS	89-92	2	488 L/C			.060 over		704-1126	704-2126				
Indy 500 SKS	95-97	2	488 L/C					<i>Moly</i>					
Indy 500 Classic	89-02	2	488 L/C										
Indy 500 Classic	04-06	2	488 L/C										
500 Classic Touring	93-94	2	488 L/C										
500 Classic Touring	01-03	2	488 L/C										
500 Edge	03-04	2	488 L/C										
Indy 500 RMK	1996	2	488 L/C										
Indy 500 RMK	97-99	2	488 L/C							\$99.95 /Kit	\$89.95 /Kit	\$34.99	\$10.49
Indy Classic Touring	97-00	2	488 L/C			72 x 60	STD			704-1150		009-726	R09-719
Indy Widetrack LX	98-07	2	488 L/C					.010 over		704-1151		009-726-1	
				.020 over				704-1152		009-726-2		\$2.34 /pr.	\$21.17
				.040 over				704-1154		009-726-4		CW18	B1014
						<i>Moly</i>							
500 RMK, SKS	00-02	2	500 L/C	70.5 x 64	STD			\$89.95 /Kit	\$26.39	\$90.15 /Kit	\$29.95		
500 XC XP Edge	03-07	2	500 L/C					704-1210	704-2210	009-720	R09-720	P09-720	
500 XC	99-02	2	500 L/C			.010 over		704-1211		009-720-1		\$2.34 /pr.	\$19.94
		2	500 L/C	.020 over		704-1212		009-720-2		CW20			
						<i>Moly</i>							
<i>Liberty Motor</i>								\$99.95 /Kit	\$26.39	\$87.95 /Kit	\$26.99		
Indy 550 Super Sport	99-00	2	544 F/C	73 x 65	STD			704-1220	704-2220	009-727	R09-727		
Super Sport 550 Edge	01-08	2	544 F/C			.010 over		704-1221	704-2221	009-727-1		P09-700	009-503
Super Sport 550 Edge X	2003	2	544 F/C			.020 over		704-1222	704-2222	009-727-2		\$2.34 /pr.	\$19.94
Indy 550 Sport Touring	00-04	2	544 F/C			.030 over						CW18	B1014
Indy 550 Trail RMK	99-08	2	544 F/C			.040 over				009-727-4			
Indy 550 Trail Touring	00,02-08	2	544 F/C					<i>Moly</i>					
Indy 550 Classic	02-06	2	544 F/C										
550 Pro X Fan	2004	2	544 F/C										
550 Edge LX	07-08	2	544 F/C										
<i>Fuji Motor</i>													
580 XLT SP	92-94	3	579 L/C	64 x 60	STD			\$79.95 /Kit	\$23.46	\$65.95 /Kit	\$39.99		
580 XLT	93-94	3	579 L/C					704-1140	704-2140	009-714	R09-714	P09-802	009-525
580 XLT SKS	93-94	3	579 L/C			.010 over				009-714-1	R09-714-1	\$2.34 /pr.	\$19.05
<i>Fuji Motor</i>						.020 over		704-1142	704-2142	009-714-2	R09-714-2	CW16	B1016
				.040 over				009-714-4	R09-714-4				
600 Classic	2000	2	593 L/C	74.5 x 68	STD			\$79.95 /Kit	\$26.39	\$99.99 /Kit	\$29.95		
600 RMK	98-01	2	593 L/C					704-1230	704-2230	009-721	R09-721	P09-720	
600 XC Deluxe 45th	2000	2	593 L/C					<i>Moly</i>				\$2.34 /pr.	\$19.94
600 XC SP	98-99	2	593 L/C									CW20	
<i>Liberty Motor</i>													
Indy 600	83-87	3	597 L/C	65 x 60	STD			\$69.95 /Kit	\$23.46	\$69.25 /Kit	\$18.69		
								704-1070	704-2070	009-707	R09-707	P09-801	009-503
						.010 over		704-1071	704-2071	009-707-1	R09-707-1	\$2.34 /pr.	\$21.17
						.020 over		704-1072	704-2072	009-707-2	R09-707-2	CW18	B1014
						.030 over				009-707-3	R09-707-3		
				.040 over				009-707-4	R09-707-4				

All Piston Kits Include: Piston, Rings, Wrist pin, Circlips



Piston Assemblies

comes complete with piston, rings, pin and circlips

Piston rings are keystone type and only install one way. If the ring will not install properly, check to make sure that the chamfered edge is to the top of the piston.

Model	Year	Cyl.	CC	Bore x Stroke (mm) Size		SPX Pistons		Boxer Pistons		Pin & C-clips (G)	Top Bearing (G)				
						Kits (G)	Rings (G)	Kits (G)	Rings (G)						
XLT 600 SP SKS	95-99	3	598 L/C	65 x 60	STD	\$79.95 /Kit	\$23.46	\$65.95 /Kit	\$39.99	P09-802	009-525				
XLT 600 RMK, Touring	95-99	3	598 L/C			.010 over	704-1161	704-2160	009-716			R09-716			
XLT LTD, LTD SP	95-99	3	598 L/C			.020 over	704-1162	704-2162	009-716-1			R09-716-1			
XLT Classic	95-99	3	598 L/C			.030 over			009-716-2			R09-716-2			
XCR 600	95-96	3	598 L/C			.040 over			009-716-3			R09-716-3			
XC 600	1997	3	598 L/C			.060 over	704-1164		009-716-4			R09-716-4			
Triumph 600	2000	3	598 L/C				009-716-6	R09-716-6							
Fuji Motor						<i>Moly</i>									
600 XCR SP	96-98	3	598 L/C	62.5 x 60	STD	\$89.95 /Kit	\$26.39	\$69.95 /Kit	\$29.95	P09-753	009-503				
600 XCR SE	1997	3	598 L/C			704-1260	704-2260	009-729	R09-729						
						<i>Moly</i>									
600 Pro X	01-04	2	600 L/C	77.25 x 68	STD	\$99.95 /Kit	\$28.69	\$87.95 /Kit	\$29.99	P09-722	009-503				
600 Pro X2	2004	2	600 L/C			704-1250	704-2250	009-728	R09-728						
600 XC SP VES	00-02	2	600 L/C			<i>Moly</i>									
600 XC SP Edge	00-05														
600 RMK	02-07														
600 Switchback	04-07														
600 HO Fusion	06-07														
600 Classic	02-06														
600 Classic Touring	01-04														
600 Edge Touring	05-07														
600 Touring	2000														
Liberty Motor															
600 HO IQ/LX Cleanfire	2007	2	600 L/C			77.25 x 64	STD	\$99.95 /Kit	NLA					P09-722	009-503
600 IQ Dragon	2008	2	600 L/C					704-1320	704-2320						
600 RMK 155	2008	2	600 L/C	<i>Moly</i>											
600 Switchback	08-09														
600 IQ Shift	2009														
600 RMK Shift	2009														
600 IQ/ES	2009														
600 Dragon SP/ES	2009														
Nikasil Bore															
650 Indy	88-93	3	649 L/C	67.75 x 60	STD	\$79.95 /Kit	\$23.46	\$69.25 /Kit	\$18.69	P09-704	009-503				
650 RXL, SKS	90-97					.010 over	704-1130	704-2130	009-713			R09-713			
						.020 over	704-1131	704-2131	009-713-1			R09-713-1			
						.030 over	704-1132	704-2132	009-713-2			R09-713-2			
						.040 over	704-1134	704-2134	009-713-3			R09-713-3			
Fuji Motor						<i>Moly</i>									
680 Ultra	97-98	3	679 L/C	66.5 x 65	STD	\$79.95 /Kit	\$27.77	\$76.95 /Kit	\$29.99	P09-800	009-503				
680 Ultra SP SE	96-97	3	679 L/C			704-1180	704-2180	009-718	R09-718						
680 Ultra Touring	96-98	3	679 L/C			<i>Moly</i>									
700 XCR	1998														
Fuji Motor Reed															
700 Classic	01-04	2	700 L/C	81 x 68	STD	\$89.95 /Kit	\$27.77	\$90.15 /Kit	\$32.99	P09-722	009-B039				
700 Classic Touring	01-03	2	700 L/C			704-1200	704-2200	009-722MC	R09-722						
700 Edge Touring	2004	2	700 L/C			<i>Moly</i>									
700 Pro X	03-04														
700 Deluxe 45th Anniv.	2000														
700 RMK, SKS	97-04														
700 Switchback	2004														
700 XC SP	97-05														
Liberty Motor															
700 Classic	2006					77.5	STD					\$87.95 /Kit	\$30.79		
700 HO Touring	2006											SM-09123	SM-09123R		
700 Fusion F/O	2006														
700 RMK	2006														
Indy Storm 800	94-98	3	794 L/C	72 x 65	STD	\$79.95 /Kit	\$27.77	\$77.06 /Kit	\$34.99	P09-704	B1014				
Indy Storm 800 SKS	94-97					704-1190	704-2190	009-719	R09-719						
Indy Storm 800 SE	1997					.020 over	704-1192								
Fuji Motor						<i>Moly</i>									

All Piston Kits Include: Piston, Rings, Wrist pin, Circlips

Model	Year	Cyl.	CC	Bore x Stroke (mm)	Size	SPX Pistons		Boxer Pistons		Pin & C-clips (G)	Top Bearing (G)		
						Kits (G)	Rings (G)	Kits (G)	Rings (G)				
Indy 800 LE	2001	2	800 L/C	85 x 70	STD	\$99.95 /Kit	\$26.39	\$65.95 /Kit	\$29.99	\$9.99	\$9.85		
Indy 800 Classic	2004	2	800 L/C			704-1240	704-2240	009-730	R09-730	P09-730	009-B030		
Indy 800 XC SP	01-05	2	800 L/C			<i>Moly</i>				\$2.34 /pr.	\$21.17		
800 RMK (all)	00-05									CW22	B1030		
800 Switchback	04-05												
800 Pro X	03-04												
800 SKS	2003												
800 XC SP	01-05												
800 Edge Touring	04-05												
<i>Nikasil Bore</i>													
Indy 800 XCR	99-03	3	800 L/C	72 x 65	STD	\$89.95 /Kit	\$26.39	\$81.99 /Kit	\$32.99	\$2.34 /pr.	\$21.17		
						704-1270	704-2270	009-731	R09-731	CW18	B1014		
<i>Nikasil Bore, Fuji Motor</i>													
800 Dragon	08-09	2	795	85 x 70	STD	\$89.95 /Kit	NLA			TBA			
800 RMK	08-09					704-1330	704-2330						
800 IQ	08-09												
Fusion 900	05-06	2	866 L/C	83 x 80	STD	\$109.95 / Kit	\$26.39	\$87.95 /Kit	\$30.79	\$2.34 /pr.			
900 Switchback	05-06	2	866 L/C			704-1280	704-2280	SM-09194	SM-09194R	CW22			
900 RMK 151", 159", 166"	05-06	2	866 L/C			<i>Moly</i>							
Sachs													
280/290		1	F/C	73.0	STD			\$87.95 /Kit					
								89-1110					
440 F/C		2	439F/C	67.5	STD			\$69.95 /Kit					
								009-8070					
<i>Nikasil Bore</i>													
Ski-Doo													
Mini Z	04-05		120 F/C					\$0.00 /Kit	\$24.15				
								SM-09235	SM-09235R				
Elan 250	71-78	1	250 F/C	69 x 66	STD	\$59.95 /Kit		\$62.92 /Kit	\$17.69	\$8.95	\$6.55		
Olympic 250	63-68	1	250 F/C			702-1002	702-2002	009-740	R09-740	P09-693	009-505		
								009-740-2	R09-740-2	\$2.34 /pr.	\$19.85		
								009-740-4	R09-740-4	CW18	B1003		
								009-740-6	R09-740-6				
								009-740-8	R09-740-8				
Elan 250	79-96	1	250.4	69.5 x 66	STD	\$59.95 /Kit		\$65.95 /Kit	\$17.69	\$8.95	\$6.55		
						702-1002	702-2002	009-740-2	R09-740-2	P09-693	009-505		
								009-740-4	R09-740-4	\$2.34 /pr.	\$19.85		
								009-740-6	R09-740-6	CW18	B1003		
								009-740-8	R09-740-8				
								009-740-10	R09-740-10				
Elan 250 (Twin)	73-79	2	247.3	54 x 54	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$16.08	\$10.49	\$5.95		
						702-1030	702-2030	009-745	R09-745	P09-745	009-514		
						.020 over	702-1032	702-2032	009-745-2	R09-745-2	\$2.34 /pr.		
										CW15			
Citation Safari	89-91	1	268 F/C	72 x 61	STD	\$79.95 /Kit	\$23.46	\$65.95 /Kit	\$25.99	\$8.95	\$6.55		
Citation 3500	80-84	1	268 F/C			702-1010	702-2010	009-741	R09-741	P09-693	009-505		
Citation LS, LSE	85-92	1	268 F/C			.010 over	702-1011	702-2011	009-741-1	R09-741-1	\$2.34 /pr.	\$19.85	
Tundra, LT	85-03	1	268 F/C			.020 over	702-1012	702-2012	009-741-2	R09-741-2	CW18	B1003	
Skandic 277	83-84					.030 over			009-741-3	R09-741-3			
						.040 over	702-1014	702-2014	009-741-4	R09-741-4			
<i>Moly</i>													
Elan 294 SS	1974	2	294 F/C	57 x 57.5	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$21.08	\$8.99	\$5.95		
Elan 300 SS	1975	2	294 F/C			702-1200	702-2200	009-764	R09-764	P09-764	009-514		
TNT 294	1973	2	294 F/C			.010 over	702-1201	702-2201	009-764-1	R09-764-1	\$2.34 /pr.		
TNT 300	1974	2	294 F/C			.020 over	702-1202	702-2202	009-764-2	R09-764-2	CW15		
Citation 300	78-79	2	294 F/C										
Olympic 300 (Twin)	75-78	2	305	55.5 x 61	STD (L.H.)			\$65.95 /Kit	\$24.95	\$9.99	\$6.55		
								N/A	R09-771	P09-770	009-505		
						STD (R.H.)			009-771	R09-771	\$2.34 /pr.	\$19.85	
										CW18	B1003		
Olympique 320, 320E	1969	1	319	76 x 66	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$21.82	\$10.49	\$6.55		
Olympique 300, S, M	71-77	1	319			702-1020	702-2020	009-742	R09-742	P09-742	009-505		
						.020 over	702-1022	702-2022	009-742-2	R09-742-2	\$2.34 /pr.	\$19.85	
						.040 over	702-1024	702-2024	009-742-4	R09-742-4	CW18	B1003	

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Piston Assemblies

comes complete with piston, rings, pin and circlips

Piston rings are keystone type and only install one way. If the ring will not install properly, check to make sure that the chamfered edge is to the top of the piston.

Model	Year	Cyl.	CC	Bore x Stroke		SPX Pistons		Boxer Pistons		Pin & C-clips (G)	Top Bearing (G)		
				(mm)	Size	Kits (G)	Rings (G)	Kits (G)	Rings (G)				
Skandik 335	70-73	1	335 F/C	78 x 70	STD	\$59.95 /Kit	\$23.46	\$71.62 /Kit	\$19.62	\$10.49	\$6.55		
Olympique 335	69-72	1	335 F/C			702-1040	702-2040	009-746	R09-746	P09-742	009-505		
TNT 340	71	1	335 F/C			.010 over				009-746-1	R09-746-1	\$2.34 /pr.	\$19.85
				.020 over		702-1042	702-2042	009-746-2	R09-746-2	CW18	B1003		
				.040 over				NLA	R09-746-4				
Everest 340, E	77-79	2	339 F/C	59.5 x 61	STD (L.H.)	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$16.40	\$10.49	\$6.55		
Olympic 340, E	75-79	2	339 F/C			702-1050	702-2060	009-747	R09-748	P09-747	009-505		
TNT 340	72-76	2	339 F/C			.010 over		702-1051	702-2061	009-747-1	R09-748-1	\$2.34 /pr.	\$19.85
				.020 over		702-1052	702-2062	009-747-2	R09-748-2	CW18	B1003		
				.040 over		702-1054	702-2064	009-747-4	R09-748-4				
				59.5 x 61	STD (R.H.)	702-1060	702-2060	009-748	R09-748				
						.010 over		702-1061	702-2061	009-748-1	R09-748-1		
						.020 over		702-1062	702-2062	009-748-2	R09-748-2		
				.040 over		702-1064	702-2064	009-748-4	R09-748-4				
TNT 340 F/A	73-78	2	339 F/A	59.5 x 61	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$21.95	\$10.49	\$6.55		
						.010 over		702-1210	702-2210	009-765	R09-765	P09-750	009-505
						.020 over		702-1211	702-2211	009-765-1	R09-765-1	\$2.34 /pr.	\$19.85
				.040 over		702-1212		009-765-2	R09-765-2	CW18	B1003		
								009-765-4	R09-765-4				
Blizzard 6500 +	1978	2	339 L/C	59.5 x 61	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$16.80	\$10.49	\$6.55		
Blizzard 7500 +	79-81	2	339 L/C			702-1070	702-2070	009-750	R09-750	P09-750	009-505		
Blizzard Cross Country	1979	2	339 L/C			.010 over		702-1071		009-750-1	R09-750-1	\$2.34 /pr.	\$19.85
				.020 over		702-1072	702-2072	009-750-2	R09-750-2	CW18	B1003		
				.040 over		702-1074		009-750-4	R09-750-4				
TNT, RV 340	76-80	2	346 F/A	63 x 54	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$22.99	\$10.49	\$6.55		
						.010 over		702-1230	702-2230	009-767	R09-767	P09-753	009-505
						.020 over		702-1231		009-767-1	R09-767-1	\$2.34 /pr.	\$19.85
						702-1232	702-2232	009-767-2	R09-767-2	CW18	B1003		
Citation 4500	79-83	2	377 F/C	62 x 61	STD	\$69.95 /Kit	\$23.46	\$65.95 /Kit	\$19.75	\$10.49	\$6.55		
Formula S	95-98	2	377 F/C			702-1080	702-2080	009-751	R09-751	P09-750	009-505		
Formula Deluxe 380F	99-02	2	377 F/C			.010 over		702-1081	702-2081	009-751-1	R09-751-1	\$2.34 /pr.	\$19.85
Grand Touring 380F	01-04	2	377 F/C	.020 over		702-1082	702-2082	009-751-2	R09-751-2	CW18	B1003		
Legend 380 F	02-04	2	377 F/C	.030 over				009-751-3	R09-751-3				
MXZ 380 Fan	02-06	2	377 F/C	.040 over		702-1084	702-2084	009-751-4	R09-751-4				
GSX / GTX 380 Fan	05-06	2	377 F/C			<i>Moly</i>							
Nordik	81-84	2	377 F/C										
Touring E, ELT	96-00	2	377 F/C										
Skandic 377	82-87	2	377 F/C										
Skandic II 377, R	92-98	2	377 F/C										
Scandic 380	96-00	2	377 F/C										
Safari 377	84-91	2	377 F/C										
Saga 1989, Scout	89-92	2	377 F/C										
Alpine 399	70-71	2	398.6 F/C	64.5 x 61	STD (L.H.)	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$18.46	\$10.49	\$6.55		
Nordic 399	70-71	2	398.6 F/C			702-1100	702-2110	009-753	R09-754	P09-753	009-505		
Olympic 399,400	69-73	2	398.6 F/C			.010 over		702-1101	702-2111	009-753-1	R09-754-1	\$2.34 /pr.	\$19.85
Valmont 399	1971	3	398.6 F/C	.020 over		702-1102	702-2112	009-753-2	R09-754-2	CW18	B1003		
				.040 over		702-1104	702-2114	nla	R09-754-4				
				STD (R.H.)		702-1110	702-2110	009-754	R09-754				
				.010 over		702-1111	702-2111	009-754-1	R09-754-1				
				.020 over		702-1112	702-2112	009-754-2	R09-754-2				
				.040 over		702-1114	702-2114	nla	R09-754-4				
Alpine 440	72-74	2	436 F/C	67.5 x 61	STD (L.H.)	\$59.95 /Kit	\$23.46	\$55.75 /Kit	\$17.06	\$10.49	\$6.55		
Nordic 440	1972	2	436 F/C			702-1120	702-2150	009-756	R09-757	P09-704	009-505		
Olympic 440	73-76	2	436 F/C			.010 over		702-1121	702-2151	N/A	R09-757-1	\$2.34 /pr.	\$19.85
TNT 440	71-73	2	436 F/C	.020 over		702-1122	702-2152	009-756-2	R09-757-2	CW18	B1003		
Valmount 440	1973	2	436 F/C	67.5 x 61	STD (R.H.)	N/A	702-2150	009-757	R09-757				
						.010 over		702-1131	702-2151	009-757-1	R09-757-1		
						.020 over		702-1132	702-2152	009-757-2	R09-757-2		

All Piston Kits Include: Piston, Rings, Wrist pin, Circlips

Model	Year	Cyl.	CC	Bore x Stroke (mm)	Size	SPX Pistons		Boxer Pistons		Pin & C-clips (G)	Top Bearing (G)
						Kits (G)	Rings (G)	Kits (G)	Rings (G)		
Everest 440	74-79	2	436 F/C	67.5 x 61	STD (L.H.)	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$16.40	\$10.49	\$6.55
TNT 440	75-78	2	436 F/C		.010 over	702-1140	702-2150	009-758	R09-759	P09-704	009-505
Olympic Plus	1977	2	436 F/C		.020 over	702-1141	702-2151	009-758-1	R09-759-1	\$2.34 /pr.	\$19.85
					.040 over	702-1142	702-2152	009-758-2	R09-759-2	CW18	B1003
				67.5 x 61	STD (R.H.)	702-1150	702-2150	009-759	R09-759		
					.010 over	702-1151	702-2151	009-759-1	R09-759-1		
					.020 over	702-1152	702-2152	009-759-2	R09-759-2		
					.040 over						
Blizzard 438 F/A	74-77	2	436.6 F/A	67.5 x 61	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$21.95	\$8.95	\$6.55
TNT 440 F/A	74-77	2	436.6		.010 over	702-1220	702-2220	009-766	R09-766	P09-693	009-505
					.020 over	702-1221	702-2221	NLA	R09-766-1	\$2.34 /pr.	\$19.85
					.040 over	N/A	702-2222	009-766-2	R09-766-2	CW18	B1003
								NLA	R09-766-4		
MX Z 440 Liquid Cool	99-06	2	436.8	65		\$89.95 /Kit		\$87.95 /Kit	\$30.79		
MX Z X 440 Racing	04-05						702-1720		SM-09146	SM-09146R	
Safari 447	84-86	2	436.6	67.5 x 61	STD	\$79.95 /Kit	\$23.46	\$65.95 /Kit	\$20.49	\$10.49	\$6.55
Nordik 50	87-91	2	436.6		.010 over	702-1090	702-2090	009-752	R09-752	P09-753	009-505
Safari LX, LXE	90-93	2	436.6		.020 over	702-1091	702-2091	009-752-1	R09-752-1	\$2.34 /pr.	\$19.85
MXZ 440F	97-01	2	436.6		.040 over	702-1092	702-2092	009-752-2	R09-752-2	CW18	B1003
Skandic 440	01-02	2	436.6				009-752-4	R09-752-4			
Touring LE 440	97-00	2	436.6			Moly					
Skandic 440 LT	013-07	2	436.6								
Blizzard 9500 +	79-82	2	436 L/C	67.5 x 61	STD	\$59.95 /Kit	\$23.46	\$57.38 /Kit	\$16.97	\$8.95	\$6.55
					.010 over	702-1160	702-2160	009-760	R09-760	P09-693	009-505
					.020 over	702-1161	702-2161	009-760-1	R09-760-1	\$2.34 /pr.	\$19.85
					.040 over	702-1162	702-2162	009-760-2	R09-760-2	CW18	B1003
							009-760-4	R09-760-4			
Elite 450	78-80	2	436 L/C	69.5 x 61	STD	\$79.95 /Kit	\$23.46	\$79.99 /Kit	\$16.40	\$8.95	\$6.55
Everest 444, 464 L/C	78-83	2	436 L/C		.010 over	702-1170	702-2170	009-761	R09-761	P09-693	009-505
Formula SP SS, SS-25, XT	84-86	2	436/462 L/C		.020 over	702-1171	702-2171	009-761-1	R09-761-1		
Formula MX, MXZ, LT, XTC	85-95	2	462 L/C		.040 over	702-1172	702-2172	009-761-2	R09-761-2	\$2.34 /pr.	\$19.85
Safari GLX, L/C, LCE	80-83	2	462 L/C		702-1174	702-2174	009-761-4	R09-761-4	CW18	B1003	
Grand Touring 470	1995	2	462 L/C								
Formula SP 1	85-95	2	462 L/C								
Summit 470	94-95	2	462 L/C								
Alpine 500, 503	83-95	2	496 F/C	72 x 61	STD	\$79.95 /Kit	\$23.46	\$65.95 /Kit	\$25.99	\$8.95	\$6.55
Blizzard 5500 & MX	79-84	2	496 F/C		.010 over	702-1010	702-2010	009-741	R09-741	P09-693	009-505
Everest 500 E	81-83	2	496 F/C		.020 over	702-1011	702-2011	009-741-1	R09-741-1	\$2.34 /pr.	\$19.85
Nordic 60, Skandic 503	86-91	2	496 F/C		.040 over	702-1012	702-2012	009-741-2	R09-741-2	CW18	B1003
Safari 503, Cheyenne	88-91	2	496 F/C		702-1014	702-2014	009-741-4	R09-741-4			
Safari Voyageur, Rally	89-93-94	2	496 F/C								
Stratos, Escapade	87-89	2	496 F/C								
Formula SL, Touring SLE	95-01	2	496 F/C								
Safari Grand Luxe LC	85-86	2	496 F/C								
Skandic WT, SWT	95-03	2	496 F/C								
Skandic II 503	93-96	2	496 F/C								
Gr. Touring 500 Fan	2002	2	496 F/C								
Legend 500 Fan	2002	2	496 F/C								
MXZ 500 Fan	2002	2	496 F/C								
Summit 500 Fan	02-04	2	496 F/C								
Skandic Sport 500 Fan	03-04	2	496 F/C								
Blizzard 9700	83-84	2	521 L/C								
Formula Plus, LT/XTC	85-91	2	521 L/C								
Formula SLS, 500 DLX	96-00	2	500 L/C	69.5 x 68	STD	\$79.95 /Kit	\$26.70	\$69.69 /Kit	\$19.99	\$8.95	\$6.55
Formula Z 500	1999	2	500 L/C		.010 over	702-1350	702-2350	009-780	R09-780	P09-693	009-505
Summit 500	96-99	2	500 L/C		.020 over			009-780-1	R09-780-1	\$2.34 /pr.	
MXZ 500	98-99	2	500 L/C		.040 over	702-1352	702-2352	009-780-2	R09-780-2	CW18	
Touring 500 LC	2000	2	500 L/C		702-1354	702-2354	009-780-4	R09-780-4			
Skandic WT LC	99-00	2	500 L/C								
Formula Dlx 500 LC	2001	2	500 L/C	69.5 x 68	STD	\$79.95 /Kit	\$26.39	\$99.99 /Kit	\$34.99	\$8.95	
Gr. Touring 500 LC	01-03	2	500 L/C		.010 over	702-1360	702-2360	009-784	R09-784	P09-693	
Legend 500 Sport	02-03	2	500 L/C		.020 over	702-1362	702-2362	009-784-2	R09-784-2	\$2.34 /pr.	
Gr. Touring 500 Sport	02-03	2	500 L/C							CW18	
MXZ 500	00-01	2	500 L/C								
MXZ 500 RER Sport	2002	2	500 L/C								
MXZ 500 Sport/Trail	02-03	2	500 L/C								

All Piston Kits Include: Piston, Rings, Wrist pin, Circlips



Piston Assemblies

comes complete with piston, rings, pin and circlips

Piston rings are keystone type and only install one way. If the ring will not install properly, check to make sure that the chamfered edge is to the top of the piston.

Model	Year	Cyl.	CC	Bore x Stroke (mm) Size		SPX Pistons		Boxer Pistons		Pin & C-clips (G)	Top Bearing (G)
						Kits (G)	Rings (G)	Kits (G)	Rings (G)		
Expedition 550 F	05-07	2	553 F/C			\$99.95 /Kit	\$23.46	\$87.95 /Kit	\$21.95		
Expedition 550 Sport	07-08	2			STD	702-1250	702-2250	SM-09081	SM-09081R		
Freestyle 550F	07-08	2			.010 over	702-1251					
Grand Touring 550 F	2003	2			.020 over	702-1252	702-2252				
GSX 550 F	05-08	2				Moly					
GTX 550 F	05-08	2									
Legend 550 F	2004	2									
MXZ 550 F	03-08	2									
Skandic 550 F, SWT, SU	04-08	2									
Skandic 550 Fan WT	04-08	2									
Summit 550 F	03-08	2									
Formula Mach 1, XTC	89-92		581			\$79.95 /Kit	\$23.46	\$65.95 /Kit	\$14.60	\$10.49	\$6.55
Formula Plus, E, XTC, X	92-93		581	76 x 68	STD	702-1260	702-2260	009-772	R09-772	P09-753	009-505
Formula Plus EFI, MX	93-94		581	76 x 64	.010 over			009-772-1	R09-772-1	\$2.34 /pr.	\$19.85
Grand Touring 583	93-99		581		.020 over	702-1262	702-2262	009-772-2	R09-772-2	CW18	B1003
Formula STX 583	94-96		581		.030 over			009-772-3	R09-772-3		
Formula Z	94-96		581		.040 over	702-1264		009-772-4	R09-772-4		
Formula Deluxe 583	89-99		581			Moly					
Summit 583	94-98		581								
MXZ 583	96-99		581								
Mach I Rave Valve	89-90		581								
Mach I Rave Valve LC	91-92		617								
MX 600 H.O REV / X	2003	2	594			\$89.95 /Kit	\$24.09	\$76.95 /Kit	\$27.45	\$2.34 /pr.	\$21.17
SUMMIT 600 HO (all)	03-08	2	594	72 x 73	STD	702-1610	702-2610	SM-09144	SM-09144R	CW20	B1031
MXZ 600 Adrenaline	03-08	2	594								\$12.05
MXZ 600 HO Renegade	03-08	2	594								009-B031
MXZ 600 HO/ SDI Renegade X	05-08	2	594								
MXZX 600 HO	04-06	2	594								
MXZ 600 Trail	04-06	2	594								
GSX 600 HO SDI	04-08	2	594								
GSX LTD 600 HO SDI	07-08	2	594								
GTX 600 HO SDI	05-08	2	594								
GTX LTD 600 HO SDI	07-08	2	594								
Grand Touring 600	2003	2	594								
LEGEND 600	2003	2	594								
Legend 600 HO SDI	2004	2	594								
EXPEDITION TUV 600 HO SDI	2007	2	594								
EXPEDITION 600 HO SDI	05-06	2	594								
<i>Engine Type 593 H.O.</i>											
Formula Deluxe 600	99-01	2	600 L/C			\$89.95 /Kit	\$24.09	\$78.62 /Kit	\$34.99	\$9.85	\$21.17
Formula Dlx. 600 GS/GSE	2001	2	600 L/C	76 x 65.8	STD	702-1600	702-2600	009-785	R09-785	P09-683	B1031
Formula Z 600	99-00	2	600 L/C		.010 over	702-1601		009-785-1	R09-785-1	\$2.34 /pr.	
Grand Touring 600	99-01	2	600 L/C		.020 over	702-1602		009-785-2	R09-785-2	CW20	
Grand Touring 600 GS	2002	2	600 L/C			Moly					
Grand Touring 600 SE	02-03	2	600 L/C								
Grand Touring 600 Sport	2002	2	600 L/C								
GSX 500 SS	04-08	2	600 L/C								
GTX 500 SS	05-08	2	600 L/C								
LEGEND 500 SS	02-04	2	600 L/C								
LEGEND 600	02-03	2	600 L/C								
MXZ 500 SS Trail & Adren	04-08	2	600 L/C								
MXZ TNT 500 SS	2008	2	600 L/C								
MX Z 600 (ALL)	99-02	2	600 L/C								
Skandic 600 SUV, WT	03-08	2	600 L/C								
Skandic 600 WT L/C	01-08	2	600 L/C								
Summit 600	99-02	2	600 L/C								
<i>Engine Type 597</i>											
Formula III 600	95-99	3	598 L/C			\$59.95 /Kit	\$26.70	\$61.38 /Kit	\$28.59	\$10.49	\$6.55
Formula III 600 LT	1997	3	598 L/C	64.5 x 61	STD	702-1300	702-2300	009-774	R09-774	P09-753	009-503
<i>Engine Type 599</i>											
										\$2.34 /pr.	\$21.17
										CW18	B1014

All Piston Kits Include: Piston, Rings, Wrist pin, Circlips

Model	Year	Cyl.	CC	Bore x Stroke (mm)	Size	SPX Pistons		Boxer Pistons		Pin & C-clips (G)	Top Bearing (G)	
						Kits (G)	Rings (G)	Kits (G)	Rings (G)			
Alpine 640	69-82	2	635 F/C	76 x 70	STD (L.H.)	\$59.95 /Kit	\$23.46	\$76.95 /Kit	\$26.99	\$10.49	\$6.55	
Nordic 640	70-74	2	635 F/C		.010 over	702-1180	702-2180	009-762	R09-762	P09-742	009-505	
TNT 640	71-72	2	635 F/C		.020 over	702-1181		009-762-1	R09-762-1	\$2.34 /pr.	\$19.85	
Valmont 640	71-72	2	635 F/C		.040 over	702-1182	702-2182	009-762-2	R09-762-2	CW18	B1003	
				76 x 70	STD (R.H.)	702-1184						
					.010 over	702-1190	702-2190	009-763	R09-763			
					.020 over	702-1191		009-763-1	R09-763-1			
						702-1192		009-763-2	R09-763-2			
Formula Mach I X,	1993	2	669	78 x 70	STD	\$89.95 /Kit	\$23.46	\$87.95 /Kit	\$39.99	\$10.49	\$6.55	
Formula Mach I	93-96	2	669		.010 over	702-1500	702-2500	009-773	R09-773	P09-773	009-524	
Formula Grand Touring SE	94-96	2	669		.020 over			009-773-1	R09-773-1		(93-96)	
Formula SS 670	95-96	2	669		.040 over	702-1502	702-2502	009-773-2	R09-773-2	\$2.34 /pr.	\$12.05	
Summit 670	95-96	2	669		702-1504	702-2504	009-773-4	R09-773-4	CW20	009-B031		
MX Z 670	96-98	2	669		Moly					(97-99)		
Formula Z 670	98-99	2	669									
670 H.O. Engine	1999	2	670	78 x 70	STD	\$99.95 /Kit		\$87.95 /Kit	\$30.79	\$2.34 /pr.		
Summit-X 670 HO	98-99	2	670		.020 over	702-1520		SM-09147	SM-09147R	CW20		
MXZ 670 H.O.	1999	2	670		.040 over	702-1522						
Flat Top						702-1524						
					Moly							
Formula Dlx 700	00-02	2	700	78 x 73	STD	\$89.95 /Kit	\$24.09	\$74.99 /Kit	\$27.99	\$10.49	\$21.17	
Formula Z 700	2000	2	700			702-1700	702-2700	009-783	R09-783	P09-684	B1031	
Grand Touring 700	01-03	2	700			Moly				\$2.34 /pr.		
Legend 700 (All)	02-04	2	700							CW20		
MXZ 700 (All)	00-03	2	700									
Summit 700 (All)	00-03	2	700									
Formula III 700/700R	98-00	3	699	69.8 x 61	STD	\$79.95 /Kit	\$27.37	\$79.99 /Kit	\$34.99	\$10.49	\$6.55	
Grand Touring 700	98-00	3	699			702-1410	702-2410	009-781	R09-781	P09-800	009-503	
Grand Touring SE	97-98	3	699			Moly				\$2.34 /pr.		
Mach I 700	97-00	3	699							CW18		
Mach Z 780	93-96	3	779	69.5 x 68	STD	\$79.95 /Kit	\$26.70	\$69.69 /Kit	\$19.99	\$9.95	\$6.55	
Mach ZLT	1996	3	779		.010 over	702-1350	702-2350	009-780	R09-780	P09-780	009-503	
					.020 over	703-1352	702-2352	009-780-1	R09-780-1	\$2.34 /pr.	\$21.17	
					.040 over	703-1354	702-2354	009-780-2	R09-780-2	CW18	B1014	
							009-780-4	R09-780-4				
					Moly							
BLIZZARD PTEK	2007	2	800	82 x 75.7	STD	\$89.95 /Kit	\$24.09	\$90.15 /Kit	\$27.45	\$2.34 /pr.	\$21.17	
LEGEND 800	02-04	2	800			702-1800	702-2800	SM-09145	SM-09145R	CW20	B1031	
LEGEND SE 800 SDI	03-04	2	800								\$12.05	
Grand Touring SE 800	02-03	2	800								009-B031	
GSX 800 Limited	04-07	2	800									
GSX LTD 800 PTEK	2007	2	800									
GTX 800 HO	04-06	2	800									
GTX 800 LTD PTEK	2007	2	800									
MXZ 800 (ALL)	01-07	2	800									
SUMMIT 800 (ALL)	01-07	2	800									
<i>Nikasil Bore, Engine Type 793</i>												
GSX LTD 800R	2008	2	800									
MX Z ADRENALINE 800R	08-09	2	800		82 x 75.7	STD	\$79.95 /Kit	\$26.39				
MX Z RENEGADE 800R	08-09	2	800				702-1810	702-2810				
MX Z RENEGADE X 800R	08-09	2	800			Moly						
MX Z X 800R	08-09	2	800									
Summit EVEREST 800R	08-09	2	800									
Summit X 800R	07-09	2	800									
Summit Adrenaline 800R*	2007	2	800									
Summit X*	2007	2	800									
Summit XRS*	2007	2	800									
Formula II 800	99-00	3	809	70.5 x 68		STD	\$79.95 /Kit	\$26.39	\$66.92 /Kit	\$34.99	\$10.49	\$6.55
Grand Touring 800 SE	99-01	3	809				702-1400	702-2400	009-782	R09-782	P09-800	009-505
Mach Z 800	97-02	3	809				Moly				\$2.34 /pr.	\$19.85
Mach Z LT	97-98	3	809								CW18	B1003
Mach Z 800 Tech Plus	01-03	3	809									
Mach Z 1000	05-06	2	997									
MACH Z Adrenaline	05-08			82 x 92	STD	\$139.95 /Kit				\$2.34 /pr.		
MACH Z 1000 X	07-08					702-1420				CW24		
MXZ 1000 SDI Renegade	2007					Moly						
MACH Z 1000 LT	2008											
SUMMIT HM SERIES	05-08											

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Piston Assemblies

comes complete with piston, rings, pin and circlips

Piston rings are keystone type and only install one way. If the ring will not install properly, check to make sure that the chamfered edge is to the top of the piston.

Model	Year	Cyl.	CC	Bore x Stroke (mm) Size		SPX Pistons		Boxer Pistons		Pin & C-clips (G)	Top Bearing (G)	
						Kits (G)	Rings (G)	Kits (G)	Rings (G)			
Sno-Jet (Yamaha)												
Astro Jet 340	1974	2	338 F/C	60 x 59.6	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$22.99	\$10.49	\$6.55	
Astro SS 340	74-76	2	338 F/C			703-1030	703-2030	009-803	R09-803	P09-747	009-505	
SST 338	1972	2	338 F/C			.010 over	703-1031	703-2031	009-803-1	R09-803-1	\$2.34 /pr.	\$19.85
SST 340	73-74	2	338 F/C			.020 over			090-803-2	R09-803-2	CW18	B1003
Star Jet 340	72-73	2	338 F/C			.030 over			009-803-3	R09-803-3		
						.040 over			009-803-4	R09-803-4		
				.060 over			009-803-6	R09-803-6				
Sabre Jet 433												
Sabre Jet 433	1974	2	433 F/C	68 x 59.6	STD	\$59.95 /Kit	\$23.46	\$63.75 /Kit	\$18.52	\$10.49	\$6.55	
						.010 over	703-1060	703-2060	009-806	R09-806	P09-801	009-505
						.020 over	703-1061	703-2061	009-806-1	R09-806-1	\$2.34 /pr.	\$19.85
						.040 over	703-1062	703-2062	009-806-2	R09-806-2	CW18	B1003
									009-806-4	R09-806-4		
Sno-Jet (Kawasaki)												
Astro 340	1977	2	338F/C	60 x 60	STD			\$65.95 /Kit	\$13.78	\$10.49	\$6.55	
Drifter 340	1980	2	338F/C			.010 over			009-685	R09-685	P09-685	009-501
Invader 340	78-80	2	339L/C			.020 over			009-685-1	R09-685-1	\$2.34 /pr.	
<i>Resleeve or replating required for oversize.</i>												
Yamaha												
Apex (All)	06-07			74 x 58	STD			\$0.01 /Kit	\$0.01			
Attak	06-07								SM-09139	SM-09139R		
RX-1 (All)	03-05											
BR 250	82-94	1	246	70 x 64	STD	\$59.95 /Kit	\$20.95	\$65.95 /Kit	\$17.99	\$10.49	\$6.55	
BR 250T, TS	85-09	1	246			.010 over	703-1000	703-2000	009-800	R09-800	P09-800	009-505
BR 250 TS	84-97	1	246			.020 over	703-1001	703-2001	009-800-1	R09-800-1	\$2.34 /pr.	\$19.85
						.030 over	703-1002	703-2002	009-800-2	R09-800-2	CW18	B1003
						.040 over			009-800-3	R09-800-3		
							009-800-4	R09-800-4				
Enticer 250												
Enticer 250	77-81	1	250 F/C	72.96 x 59	STD	\$59.95 /Kit	\$23.46	\$65.77 /Kit	\$27.06	\$10.49	\$6.55	
						.010 over	703-1010	703-2010	009-801	R09-801	P09-801	009-505
						.020 over	703-1011	703-2011	009-801-1	R09-801-1	\$2.34 /pr.	\$19.85
						.030 over	703-1012	703-2012	009-801-2	R09-801-2	CW18	B1003
						.040 over	703-1013	703-2013	009-801-3	R09-801-3		
					703-1014	703-2014	009-801-4	R09-801-4				
SL 292												
SL 292	71-72	1	292	72 x 70	STD	\$95.81 /Kit	\$23.46	\$99.99 /Kit	\$33.95	\$10.49	\$6.55	
						.020 over	703-1090	703-2090	009-810	R09-810	P09-750	009-505
							009-810-2	R09-810-2	\$2.34 /pr.	\$19.85		
									CW18	B1003		
GP 292	72-73	1	292	73 x 70	STD	\$95.81 /Kit	\$23.46	\$65.95 /Kit	\$20.45	\$10.49	\$6.55	
SM 292	73-74	1	292			.010 over	703-1110	703-2110	009-812	R09-812	P09-810	009-505
						.020 over			009-812-1	R09-812-1	\$2.34 /pr.	\$19.85
							009-812-2	R09-812-2	CW18	B1003		
ET300												
ET300	80-84	2	294	56 x 59.6	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$15.98	\$8.95	\$7.65	
						.010 over	703-1100	703-2100	009-811	R09-811	P09-811	009-513
						.020 over			009-811-1	R09-811-1	\$2.34 /pr.	
						.040 over			009-811-2	R09-811-2	CW16	
									009-811-4	R09-811-4		
GP 338												
GP 338	1973	2	338 F/C	60 x 59.6	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$22.99	\$10.49	\$6.55	
GS 338	1975	2	338 F/C			.010 over	703-1030	703-2030	009-803	R09-803	P09-747	009-505
GS 340	76-79	2	338 F/C			.020 over	703-1031	703-2031	009-803-1	R09-803-1	\$2.34 /pr.	\$19.85
SL 338	74-75	2	338 F/C			.030 over			009-803-2	R09-803-2	CW18	B1003
						.040 over			009-803-3	R09-803-3		
							009-803-4	R09-803-4				
GPX 338												
GPX 338	74-75	2	338 F/A	60 x 59.6	STD	\$59.95 /Kit	\$23.46	\$53.54 /Kit	\$15.57	\$10.49	\$6.55	
						.010 over	703-1150	703-2150	009-815	R09-815	P09-747	009-505
						.020 over			009-815-1	R09-815-1	\$2.34 /pr.	\$19.85
							009-815-2	R09-815-2	CW18	B1003		

All Piston Kits Include: Piston, Rings, Wrist pin, Circlips

Model	Year	Cyl.	CC	Bore x Stroke (mm)	Size	SPX Pistons		Boxer Pistons		Pin & C-clips (G)	Top Bearing (G)	
						Kits (G)	Rings (G)	Kits (G)	Rings (G)			
Enticer 340	78-87	2	338 F/C	60 x 59.6	STD	\$79.95 /Kit	\$23.46	\$65.95 /Kit	\$17.99	\$10.49	\$7.65	
Ovation 340	89-00	2	338 F/C		.010 over	703-1020	703-2020	009-802	R09-802	P09-802	009-522	
Excel III	82-88	2	338 F/C		.020 over	703-1021	703-2021	009-802-1	R09-802-1	\$2.34 /pr. CW16		
					.030 over	703-1022	703-2022	009-802-2	R09-802-2			
					.040 over	703-1023		009-802-3	R09-802-3			
					.060 over	Moly		009-802-4	R09-802-4			
							009-802-6	R09-802-6				
Exciter 340	76-78	2	340 F/C	60 x 59.6	STD		\$23.46	\$50.83 /Kit	\$14.75	\$10.49	\$6.55	
STX 340	76-77	2	340 F/C		.010 over		703-2040	009-804	R09-804	P09-747	009-505	
					.020 over			009-804-1	R09-804-1	\$2.34 /pr.	\$19.85	
					.030 over			009-804-2	R09-804-2	CW18	B1003	
					.040 over			009-804-3	R09-804-3			
								009-804-4	R09-804-4			
ET400	89-91	2	408	66 x 59.6	STD	\$79.95 /Kit	\$23.46	\$62.89 /Kit	\$22.99	\$8.95		
ET410TR	92-01	2	408		.010 over	703-1050	703-2070	009-805	R09-807	P09-675		
					.020 over	703-1051	703-2071	009-805-1	R09-807-1	\$2.34 /pr.		
						703-1052	703-2072	009-805-2	P09-807-2	CW16		
							Moly					
SR433, GPX433	71-75	2	433	68 x 59.6	STD	\$59.95 /Kit	\$23.46	\$55.00 /Kit	\$16.40	\$10.49	\$6.55	
Piston Port Engines (single ring)					.010 over	703-1130	703-2130	009-814	R09-814	P09-801	009-505	
					.020 over			009-814-1	R09-814-1	\$2.34 /pr.	\$19.85	
					.040 over			009-814-2	R09-814-2	CW18	B1003	
							009-814-4	R09-814-4				
S433,SL433,GP433	71-74	2	433	68 x 59.6	STD			\$65.95 /Kit	\$18.69	\$10.49	\$6.55	
Piston Port Engines (single ring)					.010 over				009-827	R09-827	P09-800	009-505
					.020 over				009-827-1	R09-827-1	\$2.34 /pr.	\$19.85
					.040 over				009-827-2	R09-827-2	CW18	B1003
								009-827-4	R09-827-4			
Exciter 440, STX	76-81	2	433 F/C	68 x 59.6	STD	\$59.95 /Kit	\$23.46	\$63.75 /Kit	\$18.52	\$10.49	\$6.55	
GP 440	76-78	2	433 F/C		.010 over	703-1060	703-2060	009-806	R09-806	P09-801	009-505	
PR440	76-77	2	443 F/C		.020 over	703-1061	703-2061	009-806-1	R09-806-1	\$2.34 /pr.	\$19.85	
GP, TL, 433	1975	2	443 F/C		.040 over	703-1062	703-2062	009-806-2	R09-806-2	CW18	B1003	
Reed Valve Engine								009-806-4	R09-806-4			
								009-806-6	R09-806-6			
SS 440	80-84	2	440 F/C	66 x 64	STD	\$59.95 /Kit	\$23.46	\$65.95 /Kit	\$22.99	\$10.49	\$6.55	
					.010 over	703-1070	703-2070	009-807	R09-807	P09-747	009-505	
					.020 over	703-1071	703-2071	009-807-1	R09-807-1	\$2.34 /pr.	\$19.85	
					.040 over	703-1072	703-2072	009-807-2	R09-807-2	CW18	B1003	
							009-807-4	R09-807-4				
SRX 440	78-80	2	439 L/C	68.5 x 59.6	STD			\$65.95 /Kit	\$18.99	\$8.15	\$8.75	
Chrome Bore					.010 over				009-818	R09-818	P09-808	009-521
Sleeving or replating for oversizes					.020 over				009-818-1	R09-818-1	\$2.34 /pr.	
								009-818-2	R09-818-2	CW20		
SRX 440	1981	2	440 L/C	66	STD			\$79.95 /Kit				
Chrome Bore								009-8023				
Phazer 480 & 500	84-01	2	485 F/C	72 x 59.6	STD	\$79.95 /Kit	\$23.46	\$65.95 /Kit	\$22.46	\$10.49	\$6.55	
Venture 500 F/C	91-06	2	485 F/C		.010 over	703-1120	703-2120	009-813	R09-813	P09-801	009-505	
Mountain Lite 500	97-01	2	485 F/C		.020 over	703-1121	703-2121	009-813-1	R09-813-1	\$2.34 /pr.	\$19.85	
VT480TF	93-02	2	485 F/C		.040 over	703-1122	703-2122	009-813-2	R09-813-2	CW18	B1003	
Venture XL Touring	99-00	2	485 F/C			703-1124	703-2124	009-813-4	R09-813-4			
							Moly					
XLV, EC540	79-84	2	535 F/C	73 x 64	STD	\$89.95 /Kit	\$23.46	\$71.45 /Kit	\$22.63	\$8.15	\$8.75	
SRV 540	80-91	2	535 F/C		.010 over	703-1080	703-2080	009-808	R09-808	P09-808	009-521	
XL 540, XL-V	85-90	2	535 F/C		.020 over	703-1081		009-808-1	R09-808-1	\$2.34 /pr.		
VK 540 I,II,III	88-07	2	535 F/C		.030 over	703-1082		009-808-2	R09-808-2	CW20		
					.040 over			009-808-3	R09-808-3			
							009-808-4	R09-808-4				
V-Max 540	83-91	2	535 L/C	73 x 64	STD	\$59.95 /Kit	\$23.46	\$62.31 /Kit	\$29.99	\$8.15	\$8.75	
Chrome Bore					.020 over	703-1160	703-2160	009-816	R09-816	P09-808	009-521	
Sleeving for oversize								009-816-2	R09-816-2	\$2.34 /pr.	\$21.17	
									CW20	B1023		
VX 500 VMAX DX/ST/LE/XT	94-96	2	493 L/C	68 x 68	STD	\$79.95 /Kit	\$23.46	\$63.31 /Kit	\$34.99	\$8.15	\$8.75	
VX 500 VMAX XT / XTC / XTR	97-98				.020 over	703-1230	703-2230	009-825	R09-825	P09-808	009-521	
VT500 LC VENTURE	97-01							009-825-2	R09-825-2	\$2.34 /pr.	\$21.17	
VX 500 SX / SXR	99-01							Moly		CW20	B1023	
Sleeving or replating for oversizes												

All Piston Kits Include: Piston, Rings, Wrist pin, Circlips



Piston Assemblies

comes complete with piston, rings, pin and circlips

Piston rings are keystone type and only install one way. If the ring will not install properly, check to make sure that the chamfered edge is to the top of the piston.

Model	Year	Cyl.	CC	Bore x Stroke		SPX Pistons		Boxer Pistons		Pin & C-clips (G)	Top Bearing (G)	
				(mm)	Size	Kits (G)	Rings (G)	Kits (G)	Rings (G)			
V-Max 500, SX500R	97-01	2	493 L/C	68 x 68	STD	\$105.13/Kit		\$99.99 /Kit	\$34.99	P09-808	009-521	
Venture 500	97-01	2	493 L/C			703-1220		009-829	R09-825			
Exciter 570 Series	87-90	2	569 L/C	73 x 68	STD	\$59.95 /Kit	\$23.46	\$71.95 /Kit	\$24.60	P09-808	009-521	
Cast Iron Bore						703-1170	703-2170	009-817	R09-817			
Exciter II	91-93	2	569 L/C			.010 over	703-1171	009-817-1	R09-817-1			
Nikasil Bore						.020 over	703-1172	703-2172	009-817-2			R09-817-2
Sleeving or replating for oversizes						.030 over		009-817-3	R09-817-3			
				.040 over		009-817-4	R09-817-4					
V-Max 600 Series	94-99	2	598 L/C	74.8 x 68	STD	\$89.95 /Kit	\$23.46	\$79.95 /Kit	\$34.99	P09-683	009-521	
Mountain Max 600	98-99	2	598 L/C			703-1210	703-2210	009-826	R09-826			
Venture 600	97-98	2	598 L/C			.020 over	Moly	009-826-2	R09-826-2			
Sleeving or replating for oversizes.												
V-Max 600 Series	99-02	3	593 L/C	65 x 59.6	STD	\$89.95 /Kit	\$24.95	\$89.99 /Kit	\$26.99	P09-808		
Mountain Max 600	00-02	3	593 L/C			703-1260	703-2260	009-830	R09-821			
SX600R	00-02	3	593 L/C			Moly						
SX Venom Series	04-06	3	593 L/C									
Venture 600	99-06	3	593 L/C									
V-Max 700 Series	97-02	3	698 L/C	70.5 x 59.6	STD	\$79.95 /Kit	\$23.46	\$78.99 /Kit	\$26.99	P09-808	009-B039	
Mountain Max 700	98-04	3	698 L/C			703-1240	703-2240	009-828	R09-828			
Venture 700	98-03	3	698 L/C			Moly						
SX 700 R	00-01	3	698 L/C									
Mountain SRX 700	1998	3	696 L/C	69 x 62	STD	\$99.95 /Kit	\$26.39	\$87.95 /Kit	\$32.99	P09-808	009-B039	
SRX 700 Series	98-02	3	696 L/C			703-1250	703-2250	009-831	R09-831			
SX Viper Series	02-05	3	696 L/C			Moly						
SX Viper Mountain Ser.	03-06	3	696 L/C									
Venture 700	2004	3	696 L/C									
V-Max 750	92-94	4	743 L/C	63 x 59.6	STD			\$65.95 /Kit	\$21.95	P09-685		
						.020 over		N/A	R09-820			009-820-2
V-Max 800	95-97	4	791 L/C	65 x 59.6	STD			\$73.99 /Kit	\$26.99	P09-800		
Nikasil Bore						009-821	R09-821					
Sleeving or replating for oversizes						.020 over		009-821-2	R09-821-2			
RS Rage	05-07							\$0.01 /Kit				
RS Vector / ER / Mtn.	05-07			79 x 66.2	STD			SM-09166				
RS Nitro	2006											
RX-1	03-05	4	998	74 x 58	STD			\$0.01 /Kit	\$0.01	P09-808	009-B039	
RX1 ER	03-05	4	998			SM-09139	SM-09139R					
RX Warrior	04-05	4	998									
RX1 Mountain	03-05	4	998									

All Piston Kits Include: Piston, Rings, Wrist pin, Circlips

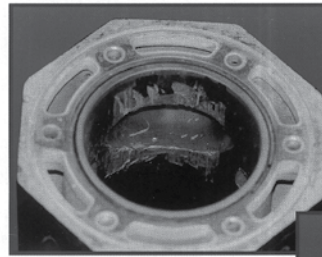
Machine Shop Services

Nikasil Cylinder Rebuilding

- 2-10 times the wear resistance of any other process.
- 5 times better heat transfer than cast iron.
- Withstand temperatures of 1200°F.
- Excellent oil retention.
- Greater thickness compared to normal.

Send your beat up cylinder in for inspection. If we have a rebuilt cylinder in stock it will be shipped the same day. If we do not, your cylinder will be sent for rebuilding (2-3 week delivery).

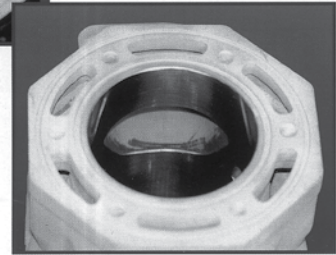
\$299.95 exchange (A)



Before

"Best I've Ever Seen"

Ralph Johnson
Wiseco Piston



After

"Best in the Business"

Mike McArdle
Black Magic Motorsports

Professional Machine Shop Services at Recreation Supply Co.

Description	Hourly Rate (A)	Comments
Boring Labour	\$55.00	includes chamfering of ports
Honing Labour	\$20.00	
Resleeving Labour	\$110.00	includes: installation, port matching, chamfering, and boring to fit piston.
Crankshaft Labour 1-cyl.	\$55.00	parts are extra
Crankshaft Labour 2-cyl.	\$90.00	parts are extra
Crankshaft Labour 3-cyl. Polaris/Yamaha only	\$180.00	parts are extra

Crankshaft exchange available phone for prices



Needle bearings

Part #	Price (G)	I.D. mm	O.D. mm	Length
009-500	\$5.95	19	23	24
009-501	\$6.55	16	20	22
009-502	\$7.65	16	21	20
009-503	\$6.55	18	23	22
009-504	\$5.95	18	22	23
009-505	\$6.55	18	22	22
009-506	\$5.95	16	20	24
009-507	\$7.49	18	22	19
009-509	\$5.95	20	24	22
009-510	\$5.95	18	22	28
009-511	\$7.49	22	26	32
009-512	\$5.95	20	24	24
009-513	\$7.65	16	20	20
009-514	\$5.95	15	19	20
009-515	\$6.95	16	22	17
009-516	NLA	15.5	21.5	20
009-517	\$5.95	20	24	30
009-519	\$5.95	22.5	29	13.5
009-520	\$7.65	18	23	21
009-521	\$8.75	20	25	24
009-522	\$7.65	16	20	22.5
009-523	\$10.95	20	26	24
009-524	\$6.55	20	24	22.7
009-525	\$7.50	16	20	21.7
009-527	\$9.95			
009-B031	\$12.05	20	25	22.8

Replacement Wrist Pins fit all OEM & Aftermarket Pistons

Dia.(mm)	Len.(in)	Part #	Price (G)
15mm	1.870"	P09-745	\$10.49
15mm	1.941"	P09-764	\$8.99
16mm	1.750"	P09-690	\$8.95
16mm	1.800"	P09-702	\$8.95
16mm	1.840"	P09-811	\$8.95
16mm	1.875"	P09-802	\$10.49
16mm	1.965"	P09-692	\$9.99
16mm	1.990"	P09-685	\$10.49
16mm	2.050"	P09-671	\$10.49
16mm	2.205"	P09-697	\$8.95
16mm	2.310"	P09-688	\$10.49
18mm	1.670"	P09-672	\$10.95
18mm	1.846"	P09-770	\$9.99
18mm	1.975"	P09-747	\$10.49
18mm	1.985"	P09-807	\$8.95
18mm	2.000"	P09-750	\$10.49
18mm	2.085"	P09-753	\$10.49
18mm	2.160"	P09-801	\$10.49
18mm	2.200"	P09-800	\$10.49
18mm	2.250"	P09-704	\$10.49
18mm	2.320"	P09-693	\$8.95
18mm	2.370"	P09-810	\$10.49
18mm	2.435"	P09-700	\$10.49
18mm	2.475"	P09-742	\$10.49
20mm	2.325"	P09-683	\$9.85
20mm	2.500"	P09-773	\$10.49
20mm	2.557"	P09-684	\$10.49

Piston Circlips (pairs)

Size	Part #	Price (G)
15 mm	C09-15	\$2.99
16 mm	C09-16	\$2.99
16 mm	C09-165*	\$2.99
18 mm	C09-18	\$2.99
18 mm	C09-185*	\$2.99
20 mm	C09-20	\$2.99

(* part numbers ending in "S" are for square groove only)

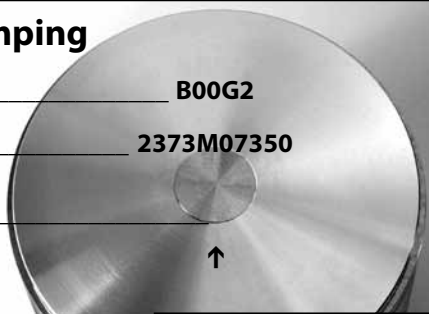
WISECO®

Performance Products

(M-Series) Part Number System

M-style Dome Stamping

Run/Date Code _____ **B00G2**
 Part Number (complete) _____ **2373M07350**
 Exhaust Arrow _____
 ↑



The P-Series system was based on the English or Imperial measuring system. The M-Series is based on the Metric System. The M-Series part numbering system was implemented to ensure accuracy for today's high performance snowmobile motors.

In 2001, Wiseco changed the part numbers on all individual Snowmobile piston kits. The P-Series part numbers have been converted to the M-Series part numbering system.

Labels for M-Series Part Numbers

Part number	2390M06650	
Description	ARCTIC CAT ZR440 96-98 2618CD	
Min. clearance Rings	Clear: 0.0030(0.076mm) 2618CD CW18 062804/1/2/1234	Retainer Clip S511 Piston Pin Replaces number
Bar-code		

How to Read Catalog Pages

Standard Bore & Stroke sizes in millimeters

Manufacturer	Specific models, years, descriptions & notes	Standard Bore & Stroke sizes in millimeters		Piston Part Number (Single piston)		Replacement Components			Optional Accessories		
Model		No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set (see pg. 548)	Repl. Piston Pin (I)	Repl. Retainer Clips (J)	Bearings & Gaskets are all Top End
ARCTIC CAT	ZR440 1996-98 ZR440 1999 (Consumer model) • Pro-Lite • Nikasil Bore	2	66.5 x 63	438	Std.	2390M06650	\$123.86	2618CD	S511	CW18	Bearing: B1014 Gasket: W5596 Con. Rod: NA Sleeve: See pg. 38
Kit Part #		Bore Size		Displ.		Kit Price (G)					
SK1260		66.5mm/Std.		438cc		\$319.87					
Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets NOTE: Gasket will not fit ZR440 consumer model											

Complete Kit Part number...
 (No kit info box = No kit available for that model)

Snowmobile Pistons & Kits for Arctic Cat



Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set see page 580	Repl. Piston Pin \$19.77 (I)	Repl. Retainer Clips \$2.34 (I)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>												
ARCTIC CAT																						
T1A440S1 T1B440S T1A440F2 T7C440FR2 T7A440RX Lynx II 440 1974 El Tigre Panther 440 1971-75 VIP440 1974 Puma 440 1971-73 EXT & EXT Special 440 1971 440 Cheetah 1972-75 Pantera 440 1975 Puma Mod 440A 1971 • Pro-Lite • Chrome bore - 2677CDM rings required for Std. Bore • Sleeving or replating required for oversizes	2	68 x 60	436	Std. 0.25 0.50 1.00	2084M06800 2084M06825 2084M06850 2084M06900	\$119.75 \$119.75 \$119.75 \$119.75	2677CDM 2687CD 2697CD 2717CD	\$259	CW16	Bearing: B1021 Gasket: W5311 Con. Rod: NA Sleeve: See listing												
Lynx 2000S 1977-80 • Nikasil Bore • Sleeving or replating required for oversizes	1	70 x 65	250	Std.	2286M07000	\$115.74	2756CD	\$513	CW18	Bearing: B1014 Gasket: W5090 Con. Rod: NA Sleeve: NA												
440 Panther 1980-81, 1984, 1989-90 4000 Jag 1981-85 Jag AFS 1989-93 4000 Trailcat 1980-81 Super Jag 1987-97 440 El Tigre 4000 1976 Panther 440 1993-01 440 Jag 1987-99 Jag 440 Deluxe 1999 Bearcat 440 1993-98 Bearcat 440 I, II 1999-00 Z440 1995-98 • Nikasil Bore <i>Note: Will not fit Z440 or Z440 Snow Pro 99-02</i>	2	65 x 65	431	Std.	2300M06500	\$110.49	2559CD	\$486	CW16	Bearing: B1008 Gasket: NA Con. Rod: NA Sleeve: NA												
440LC 1976-80 Pantera 1985-90 El Tigre 5000 1987-88 6000 Series 1976-79 • Nikasil Bore	2	68 x 60	435	Std.	2268M06800	\$110.49	2677CD	\$513	CW18	Bearing: B1014 Gasket: W5092 Con. Rod: NA Sleeve: See listing												
<table border="1" style="width:100%; text-align:center;"> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> <tr> <td>SK1000</td> <td>68mm/Std.</td> <td>435cc</td> <td>\$270.78</td> </tr> <tr> <td colspan="4"><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></td> </tr> </table>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1000	68mm/Std.	435cc	\$270.78	<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>			
Kit Part #	Bore Size	Displ.	Kit Price (H)																			
SK1000	68mm/Std.	435cc	\$270.78																			
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>																						
Prowler 440 LC 1990-94 ZR440 1994-95 Prowler Special LC 1991-94 Pantera 440 1992-93 440Z 1993 Cheetah Touring 1991-94 Cougar 1991-94 Panther 440 LC 1996-97 Jag 440 LC 1996 ZL440 1997-00 • Nikasil Bore • Pro-Lite	2	68 x 60	436	Std.	2332M06800	\$112.37	2677CD	\$513	CW18	Bearing: B1014 Gasket: See listing Con. Rod: NA Sleeve: See listing												
<table border="1" style="width:100%; text-align:center;"> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> <tr> <td>SK1085</td> <td>68mm/Std.</td> <td>436cc</td> <td>\$272.90</td> </tr> <tr> <td colspan="4"><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i> NOTE: Gasket will not fit ZR440 model</td> </tr> </table>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1085	68mm/Std.	436cc	\$272.90	<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i> NOTE: Gasket will not fit ZR440 model			
Kit Part #	Bore Size	Displ.	Kit Price (H)																			
SK1085	68mm/Std.	436cc	\$272.90																			
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i> NOTE: Gasket will not fit ZR440 model																						

Snowmobile Pistons & Kits for Arctic Cat



Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set see page 580	Repl. Piston Pin \$19.77 (I)	Repl. Retainer Clips \$2.34 (I)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>								
ARCTIC CAT ZR440 1996-97 ZR440 1998 (Consumer model) • Pro-Lite • Nikasil Bore	2	66.5 x 63	438	Std.	2390M06650	\$123.86	2618CD	S511	CW18	Bearing: B1014 Gasket: W5596 Con. Rod: NA Sleeve: See listing								
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1260</td> <td>66.5mm/Std.</td> <td>438cc</td> <td>\$319.87</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i> NOTE: Gasket will not fit ZR440 consumer model</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1260	66.5mm/Std.	438cc
Kit Part #	Bore Size	Displ.	Kit Price (H)															
SK1260	66.5mm/Std.	438cc	\$319.87															
ZR 440 Sno Pro 1998-01 • Pro-Lite • Nikasil Bore	2	66.5 x 63	438	Std.	2418M06650	\$131.05	2618CD	S511	CW18	Bearing: B1014 Gasket: 1999-01: W5951 Con. Rod: NA Sleeve: NA								
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1308</td> <td>66.5mm/Std.</td> <td>438cc</td> <td>\$333.83</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1308	66.5mm/Std.	438cc
Kit Part #	Bore Size	Displ.	Kit Price (H)															
SK1308	66.5mm/Std.	438cc	\$333.83															
ZR 440 Sno Pro 2002-03 • Pro-Lite • Nikasil Bore	2	66.5 x 63	438	Std.	2439M06650	\$152.06	6650KE	S391	CW18	Bearing: NA Gasket: 2002: W5951 2003-04: W6199 Con. Rod: NA Sleeve: NA								
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1331</td> <td>66.5mm/Std.</td> <td>438cc</td> <td>\$389.04</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1331	66.5mm/Std.	438cc
Kit Part #	Bore Size	Displ.	Kit Price (H)															
SK1331	66.5mm/Std.	438cc	\$389.04															
5000 El Tigre Pantera 1976-81 Cheetah 5000 1976-78, 1986-90 Panther 5000 1976-79 Cougar 5000 1985-90 • Nikasil Bore	2	70 x 65	499	Std.	2286M07000	\$115.74	2756CD	S513	CW18	Bearing: B1014 Gasket: W5090 Con. Rod: NA Sleeve: See listing								
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1261</td> <td>83mm/Std.</td> <td>497cc</td> <td>\$322.34</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1261	83mm/Std.	497cc
Kit Part #	Bore Size	Displ.	Kit Price (H)															
SK1261	83mm/Std.	497cc	\$322.34															
ZR500 1998-00 ZL500 1999-00 ZL500 EFI 1998-00 Powder Special 500 EFI 2000 • A Case Series • Pro-Lite • Nikasil Bore	2	71 x 62.7	497	Std.	2393M07100	\$125.14	2795KD	S512	CW20	Bearing: B1024 Gasket: W5597 Con. Rod: NA Sleeve: See listing								
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1261</td> <td>83mm/Std.</td> <td>497cc</td> <td>\$322.34</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1261	83mm/Std.	497cc
Kit Part #	Bore Size	Displ.	Kit Price (H)															
SK1261	83mm/Std.	497cc	\$322.34															
6000 Series LC 1980-81 & 1984-85 • Pro-Lite • Nikasil Bore	2	70 x 65	499	Std.	2293M07000	\$115.74	2756CD	S513	CW18	Bearing: B1014 Gasket: W5092 Con. Rod: NA Sleeve: FL1105								
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1330</td> <td>71mm/Std.</td> <td>499cc</td> <td>\$363.95</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1330	71mm/Std.	499cc
Kit Part #	Bore Size	Displ.	Kit Price (H)															
SK1330	71mm/Std.	499cc	\$363.95															
F5 Firecat 2003-08 F5 Fire Cat Sno Pro 2004-06 Sabercat 500 Series 2004-06 Sabercat 500 LX 2004-06 M5 EFI 2006 M5 2005 Crossfire 2007-08 • Nikasil Bore	2	71 x 63	499	Std.	2438M07100	\$144.52	2795KA	TBA	TBA	Bearing: NA Gasket: W6200 Con. Rod: NA Sleeve: NA								
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1330</td> <td>71mm/Std.</td> <td>499cc</td> <td>\$363.95</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1330	71mm/Std.	499cc
Kit Part #	Bore Size	Displ.	Kit Price (H)															
SK1330	71mm/Std.	499cc	\$363.95															
El Tigre 6000 LC 1986-90 530 Cheetah LC 1986-88 530 El Tigre EXT 1989-90 • Pro-Lite • Nikasil Bore	2	72 x 65	529	Std.	2314M07200	\$116.01	2835CD	S511	CW18	Bearing: B1014 Gasket: W5037 Con. Rod: NA Sleeve: 6014FA								
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1003</td> <td>72mm/Std.</td> <td>529cc</td> <td>\$281.48</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1003	72mm/Std.	529cc
Kit Part #	Bore Size	Displ.	Kit Price (H)															
SK1003	72mm/Std.	529cc	\$281.48															

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set see page 580	Repl. Piston Pin \$19.77 (I)	Repl. Retainer Clips \$2.34 (I)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>																				
ARCTIC CAT EXT Special 1991 EXT 550 1992-93 Cheetah 550 1994 EXT EFI 1993-94 EXT Mountain Cat Pantera EFI 1993-94 Pantera 550 EFI 2003 Pantera 550 2004-05 Prowler Two Up 1995 Panther 1997-01 Cougar 1995-98 Bearcat LC 1995-02 ZL550 ESR 2000-03 ZL550 2001-02 • Pro-Lite • Nikasil Bore	2	73.4 x 65	550	Std.	2338M07340	\$125.17	2889CDW	S512	CW20	Bearing: B1024 Gasket: W5245 Con. Rod: NA Sleeve: 6013FA																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1101</td> <td>73.4mm/Std.</td> <td>550cc</td> <td>\$322.42</td> </tr> <tr> <td colspan="4"><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></td> </tr> </tbody> </table>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1101	73.4mm/Std.	550cc	\$322.42	<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>										
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1101	73.4mm/Std.	550cc	\$322.42																											
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>																														
EXT 580Z LC 1993-97 ZR580 1993-97 EFI 1998 EXT 580 Mountain Cat 1993 • Pro-Lite • Nikasil Bore	2	75.4 x 65	581	Std. 1.00	2348M07540 2348M07640	\$127.32 \$140.07	2966TDW 3012TDW	S512	CW20	Bearing: B1024 Gasket: W5334 Con. Rod: NA Sleeve: See listing																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1141</td> <td>75.4mm/Std.</td> <td>581cc</td> <td>\$326.58</td> </tr> <tr> <td>SK1184</td> <td>76.4mm/+1mm</td> <td>596cc</td> <td>\$351.31</td> </tr> <tr> <td colspan="4"><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></td> </tr> </tbody> </table>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1141	75.4mm/Std.	581cc	\$326.58	SK1184	76.4mm/+1mm	596cc	\$351.31	<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>						
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1141	75.4mm/Std.	581cc	\$326.58																											
SK1184	76.4mm/+1mm	596cc	\$351.31																											
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>																														
EXT 1996-98 Powder Special 1996 EXT 580Z 1993-94 EXT Deluxe 1996-98 Pantera 580 EFI 1999-01 Pantera 1996-98, 2001 • Pro-Lite • Nikasil Bore • Sleeving or replating required for oversizes	2	78 X 62.7	599	Std. 0.50 1.00	2391M07800 2391M07850 2391M07900	\$134.47 \$134.47 \$134.47	3071KD 3091KD 3110KD	S512	CW20	Bearing: B1024 Gasket: W5961 Con. Rod: NA Sleeve: FL1235 or 6054FA																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1263</td> <td>78mm/Std.</td> <td>599cc</td> <td>\$340.45</td> </tr> <tr> <td>SK1357</td> <td>78.5mm/Std.</td> <td>607cc</td> <td>\$340.45</td> </tr> <tr> <td>SK1358</td> <td>79mm/Std.</td> <td>615cc</td> <td>\$340.45</td> </tr> <tr> <td colspan="4"><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></td> </tr> </tbody> </table>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1263	78mm/Std.	599cc	\$340.45	SK1357	78.5mm/Std.	607cc	\$340.45	SK1358	79mm/Std.	615cc	\$340.45	<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>		
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1263	78mm/Std.	599cc	\$340.45																											
SK1357	78.5mm/Std.	607cc	\$340.45																											
SK1358	79mm/Std.	615cc	\$340.45																											
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>																														
OVERBORE to 680cc for: ZR600 1998-99 ZR600 EFI 1998-99 ZL600 1998-99 ZL600 EFI 1998-99 Powder Special 1998-00 Powder Special EFI 1998-99 • A Case Series • Pro-Lite • Nikasil Bore • Cylinder sleeving or replating required • Cylinder head machining required	2	78 x 62.7	680	5.00	2392M08300	\$144.52	3268KD	S512	CW20	Bearing: B1024 Gasket: W5961 Con. Rod: NA Sleeve: FL1235B or 6054FB																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1264</td> <td>83mm/+5mm</td> <td>680cc</td> <td>\$110.49</td> </tr> <tr> <td colspan="4"><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></td> </tr> </tbody> </table>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1264	83mm/+5mm	680cc	\$110.49	<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>										
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1264	83mm/+5mm	680cc	\$110.49																											
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>																														
Mountain Cat 2001 Pantera 600 EFI 2002-05 ZL 600 EFI 2000-03 ZL 600 EFI ESR 2001-03 ZL 600 EFI SS 2002-03 ZR 600 2000-02 ZR 600 EFI LE 2001 ZR 600 CCE EFI 2002 Mountain Cat 600 EFI LE 2001-04 Powder Special 600 EFT 2000 Note: 22 mm wrist pin • B Case Series • Pro-Lite	2	78 x 62.7	599	Std.	2427M07800	\$140.63	3071KD	S640	CW22	Bearing: NA Gasket: W5961 Con. Rod: NA Sleeve: NA																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1316</td> <td>78mm/Std.</td> <td>599cc</td> <td>\$352.39</td> </tr> <tr> <td colspan="4"><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></td> </tr> </tbody> </table>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1316	78mm/Std.	599cc	\$352.39	<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>										
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1316	78mm/Std.	599cc	\$352.39																											
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>																														

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set <i>see page 580</i>	Repl. Piston Pin \$19.77 (I)	Repl. Retainer Clips \$2.34 (I)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>																
ARCTIC CAT OVERBORE to 680cc for: Mountain Cat 2001 Pantera 600 EFI 2002-05 ZL 600 EFI 2000-03 ZL 600 EFI ESR 2001-03 ZL 600 EFI SS 2002-03 ZR 600 2000-02 ZR 600 EFI LE 2001 ZR 600 CCE EFI 2002 Mountain Cat 600 EFI LE 2001-04 Powder Special 600 EFT 2000 • B Case Series • Pro-Lite • Cylinder sleeving or replating required • Cylinder head machining required	2	78 x 62.7	680	5.00	2425M08300	\$145.14	3268KD	S640	CW22	Bearing: NA Gasket: W5961 Con. Rod: NA Sleeve: NA																
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1317</td> <td>83mm/+5mm</td> <td>680cc</td> <td>\$361.18</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1317	83mm/+5mm	680cc	\$361.18							
Kit Part #	Bore Size	Displ.	Kit Price (H)																							
SK1317	83mm/+5mm	680cc	\$361.18																							
ZRT600 1996-00 Powder Extreme 1998 EXT Triple 600 1996-97 EXT Triple Touring 1997-98 Triple Touring 600 1999-00 • Pro-Lite • Nikasil Bore	3	66.5 x 57	594	Std. 0.50 1.00	2364M06650 2364M06700 2364M06750	\$122.00 \$122.00 \$122.00	2618CD 2638CD 2658CD	S511	CW18	Bearing: B1014 Gasket: W5498 Con. Rod: NA Sleeve: FL1212 or 6026FA																
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1189</td> <td>66.5mm/Std.</td> <td>594cc</td> <td>\$451.92</td> </tr> <tr> <td>SK1350</td> <td>67mm/+0.5mm</td> <td>603cc</td> <td>\$451.92</td> </tr> <tr> <td>SK1351</td> <td>67.5mm/+1.0mm</td> <td>612cc</td> <td>\$451.92</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1189	66.5mm/Std.	594cc	\$451.92	SK1350	67mm/+0.5mm	603cc	\$451.92	SK1351	67.5mm/+1.0mm	612cc
Kit Part #	Bore Size	Displ.	Kit Price (H)																							
SK1189	66.5mm/Std.	594cc	\$451.92																							
SK1350	67mm/+0.5mm	603cc	\$451.92																							
SK1351	67.5mm/+1.0mm	612cc	\$451.92																							
OVERBORE to 696cc for: ZRT600 1996-00 Powder Extreme 1998 EXT Triple 600 1996-97 EXT Triple Touring 1997-98 Triple Touring 600 1999-00 • Pro-Lite • Nikasil Bore • Cylinder sleeving required • Cylinder head machining required	3	66.5 x 57	696	5.50	2369M07200	\$118.25	2835CD	S513	CW18	Bearing: B1014 Gasket: W5553 Con. Rod: NA Sleeve: 6026FB																
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1194</td> <td>72mm/+5.5mm</td> <td>696cc</td> <td>\$440.99</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1194	72mm/+5.5mm	696cc	\$440.99							
Kit Part #	Bore Size	Displ.	Kit Price (H)																							
SK1194	72mm/+5.5mm	696cc	\$440.99																							
Crossfire 6 2006-07 F6 Fire Cat Series 2004-07 F6 Fire Cat EFI Sno Pro 2004-08 M6 Series 2005-08 Saber Cat 600 Series 2004-06 • Electra Coated • Nikasil Bore	2	73.8 x 70	698	Std.	2445M07380	\$157.91	2905KD	S694	CW22	Bearing: NA Gasket: TBA Con. Rod: NA Sleeve: NA																
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1054</td> <td>78mm/Std.</td> <td>650cc</td> <td>\$317.88</td> </tr> <tr> <td>SK1195</td> <td>81mm/+3mm</td> <td>699cc</td> <td>\$341.10</td> </tr> <tr> <td>SK1354</td> <td>81.5mm/+3.5mm</td> <td>709cc</td> <td>\$341.10</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1054	78mm/Std.	650cc	\$317.88	SK1195	81mm/+3mm	699cc	\$341.10	SK1354	81.5mm/+3.5mm	709cc
Kit Part #	Bore Size	Displ.	Kit Price (H)																							
SK1054	78mm/Std.	650cc	\$317.88																							
SK1195	81mm/+3mm	699cc	\$341.10																							
SK1354	81.5mm/+3.5mm	709cc	\$341.10																							
Wild Cat 650 1988-90 • Pro-Lite • Nikasil Bore • Sleeving or replating required for oversizes	2	78 x 68	650	Std. 3.00 3.50	2323M07800 2370M08100 2370M08150	\$120.77 \$132.73 \$132.73	3071TD 3189TDW 3209TD	S461	CW20	Bearing: B1024 Gasket: W5088 Con. Rod: NA Sleeve: See listing																
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1054</td> <td>78mm/Std.</td> <td>650cc</td> <td>\$317.88</td> </tr> <tr> <td>SK1195</td> <td>81mm/+3mm</td> <td>699cc</td> <td>\$341.10</td> </tr> <tr> <td>SK1354</td> <td>81.5mm/+3.5mm</td> <td>709cc</td> <td>\$341.10</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1054	78mm/Std.	650cc	\$317.88	SK1195	81mm/+3mm	699cc	\$341.10	SK1354	81.5mm/+3.5mm	709cc
Kit Part #	Bore Size	Displ.	Kit Price (H)																							
SK1054	78mm/Std.	650cc	\$317.88																							
SK1195	81mm/+3mm	699cc	\$341.10																							
SK1354	81.5mm/+3.5mm	709cc	\$341.10																							
Crossfire 7 2006 F7 Firecat Series 2003-06 F7 Firecat Sno Pro 2004-06 M7 Series 2005-06 Sabercat 700 EFI LX 2004-05 • Pro-Lite • Nikasil Bore	2	79.7 x 70	698	Std.	2410M07970	\$157.10	3140KD	S662	CW22	Bearing: NA Gasket: W6161 Con. Rod: NA Sleeve: NA																
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1328</td> <td>79.7mm/Std.</td> <td>698cc</td> <td>\$388.38</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1328	79.7mm/Std.	698cc	\$388.38							
Kit Part #	Bore Size	Displ.	Kit Price (H)																							
SK1328	79.7mm/Std.	698cc	\$388.38																							

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set see page 580	Repl. Piston Pin \$19.77 (I)	Repl. Retainer Clips \$2.34 (I)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>												
ARCTIC CAT EFI 700 Mountain Cat 1991-96 700 Mountain Cat 1991-93 700 Wild Cat 1991-96 EFI 700 Mountain Cat 1991-96 Power Special 700 1999-00 ZR700 1994-96, 1999-00 ZL700 2000 • Pro-Lite • Nikasil Bore • Sleeving or replating required for oversizes	2	81 x 68	699 716	Std. 1.00	2370M08100 2370M08200	\$132.73 \$146.02	3189TDW 3228TD	\$461	CW20	Bearing: B1024 Gasket: W5088 Con. Rod: NA Sleeve: See listing												
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1195</td> <td>81mm/Std.</td> <td>699cc</td> <td>\$341.10</td> </tr> <tr> <td>SK1196</td> <td>82mm/+1mm</td> <td>716cc</td> <td>\$366.86</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1195	81mm/Std.	699cc	\$341.10	SK1196	82mm/+1mm	716cc
Kit Part #	Bore Size	Displ.	Kit Price (H)																			
SK1195	81mm/Std.	699cc	\$341.10																			
SK1196	82mm/+1mm	716cc	\$366.86																			
OVERBORE to 790cc for: EFI 700 Mountain Cat 1991-96 700 Mountain Cat 1991-93 700 Wildcat 1991-96 EFI 700 Mountain Cat 1991-96 Powder Special 700 1999-00 ZR700 1994-96, 1999-00 ZL700 2000 • Pro-Lite • Nikasil Bore • Cylinder sleeving or replating required • Must bore cases to accept sleeves • Cylinder head machining required	2	81 x 68	790	5.00	2400M08600	\$159.90	3385KD	\$423	CW20	Bearing: B1024 Gasket: W5088 Con. Rod: NA Sleeve: See listing												
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1273</td> <td>86mm/+5mm</td> <td>790cc</td> <td>\$393.80</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1273	86mm/+5mm	790cc	\$393.80			
Kit Part #	Bore Size	Displ.	Kit Price (H)																			
SK1273	86mm/+5mm	790cc	\$393.80																			
ZRT 800 1995-01 Pantera 800 1998-99 • Pro-Lite • Nikasil Bore	3	72 x 65	794	Std.	2361M07200	\$126.55	2835CD	\$512	CW20	Bearing: B1024 Gasket: W5447 Con. Rod: NA Sleeve: 6019FA												
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1176</td> <td>72mm/Std.</td> <td>794cc</td> <td>\$465.12</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1176	72mm/Std.	794cc	\$465.12			
Kit Part #	Bore Size	Displ.	Kit Price (H)																			
SK1176	72mm/Std.	794cc	\$465.12																			
800cc Twin ZR800 EFI 2001-03 ZR800 LE 2001-02 ZL 800 ESR 2001 ZL 800 EFI ESR 2002-03 ZL 800 EFI SS 2002-03 ZL 800 2001-02 Mountain Cat 800 LE 2001-04 Mountain Cat 800 EFI LE 2002-03 Pantera 800 EFI 2003-04 • Pro-Lite • Nikasil Bore	2	81 x 76	785	Std.	2431M08100	\$157.10	3189KD	\$651	CW24	Bearing: NA Gasket: W5941 Con. Rod: NA Sleeve: NA												
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1318</td> <td>81mm/Std.</td> <td>785cc</td> <td>\$384.38</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1318	81mm/Std.	785cc	\$384.38			
Kit Part #	Bore Size	Displ.	Kit Price (H)																			
SK1318	81mm/Std.	785cc	\$384.38																			
OVERBORE to 883cc for: 800cc Twin ZR800 EFI 2001-03 ZR800 LE 2001-02 ZL 800 ESR 2001 ZL 800 EFI ESR 2002-03 ZL 800 EFI SS 2002-03 ZL 800 2001-02 Mountain Cat 800 2001-04 Mountain Cat 800 EFI LE 2002-03 Pantera 800 EFI 2003-04 • Pro-Lite • Nikasil Bore • Cylinder head machining required • Sleeving or replating required for oversizes	2	81 x 76	883	5.00	2429M08600	\$172.58	3385KD	\$651	CW24	Bearing: NA Gasket: W5941 Con. Rod: NA Sleeve: NA												
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1320</td> <td>86mm/+5mm</td> <td>883cc</td> <td>\$418.38</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1320	86mm/+5mm	883cc	\$418.38			
Kit Part #	Bore Size	Displ.	Kit Price (H)																			
SK1320	86mm/+5mm	883cc	\$418.38																			
F8 Series 2007-08 M8 Series 2007-08 Crossfire 8 Series 2007-08 • Pro-Lite • Nikasil Bore • Electra Coated	2	85 x 70	794	Std.	2451M08500	\$146.23	3347KA	\$640	CW22	Bearing: NA Gasket: W6588												
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1374</td> <td>85mm/Std.</td> <td>794cc</td> <td>\$430.19</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1374	85mm/Std.	794cc	\$430.19			
Kit Part #	Bore Size	Displ.	Kit Price (H)																			
SK1374	85mm/Std.	794cc	\$430.19																			

Snowmobile Pistons & Kits for Arctic Cat



Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set see page 580	Repl. Piston Pin \$19.77 (I)	Repl. Retainer Clips \$2.34 (I)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>												
ARCTIC CAT King Cat 900 Series 2004-06 Mountain Cat 900 Series 2003-04 ZR 900 Series 2003-05 ZR 900 Sno Pro Series 2005-06 • Pro-Lite • Nikasil Bore • Electra Coated	2	85 x 76	862	Std.	2407M08500	\$157.10	3347KD	S651	CW24	Bearing: TBA Gasket: W5941 Con. Rod: NA Sleeve: NA												
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1329</td> <td>85mm/Std.</td> <td>862cc</td> <td>\$388.38</td> </tr> <tr> <td colspan="4"><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></td> </tr> </tbody> </table>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1329	85mm/Std.	862cc	\$388.38	<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>		
Kit Part #	Bore Size	Displ.	Kit Price (H)																			
SK1329	85mm/Std.	862cc	\$388.38																			
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>																						
Thunder Cat 900 1993-97 • Pro-Lite • Nikasil Bore	3	76.5 x 65	895	Std.	2349M07650	\$121.92	3012TDW	S512	CW20	Bearing: B1024 Gasket: W5335 Con. Rod: NA Sleeve: 6015FA												
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1143</td> <td>76.5mm/Std.</td> <td>895cc</td> <td>\$451.67</td> </tr> <tr> <td colspan="4"><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></td> </tr> </tbody> </table>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1143	76.5mm/Std.	895cc	\$451.67	<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>		
Kit Part #	Bore Size	Displ.	Kit Price (H)																			
SK1143	76.5mm/Std.	895cc	\$451.67																			
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>																						
OVERBORE to 992cc for: Thunder Cat 900 1993-97 • Pro-Lite • Nikasil Bore • Cylinder sleeving or replating required • No cylinder head modification required	3	76.5 x 65	992	4.00	2349M08050	\$140.82	3169TD	S512	CW20	Bearing: B1024 Gasket: W5335 Con. Rod: NA Sleeve: FL1191B or 6015FB												
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1185</td> <td>80.5mm/+4mm</td> <td>992cc</td> <td>\$506.66</td> </tr> <tr> <td colspan="4"><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></td> </tr> </tbody> </table>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1185	80.5mm/+4mm	992cc	\$506.66	<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>		
Kit Part #	Bore Size	Displ.	Kit Price (H)																			
SK1185	80.5mm/+4mm	992cc	\$506.66																			
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>																						
OVERBORE to 992cc for: Thunder Cat 900 1993-97 • Pro-Lite • Nikasil Bore • Cylinder sleeving or replating required • Cylinder head machining required	3	76.5 x 65	992	4.00 4.50	2403M08050 2403M08100	\$145.57 \$145.57	3169KD 3189KD	S423	CW20	Bearing: B1024 Gasket: W5335 Con. Rod: NA Sleeve: FL1191B or 6015FB												
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1276</td> <td>80.5mm/+4mm</td> <td>992cc</td> <td>\$520.49</td> </tr> <tr> <td colspan="4"><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></td> </tr> </tbody> </table>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1276	80.5mm/+4mm	992cc	\$520.49	<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>		
Kit Part #	Bore Size	Displ.	Kit Price (H)																			
SK1276	80.5mm/+4mm	992cc	\$520.49																			
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>																						
Thunder Cat 1000 1998-02 Mountain Cat 1000 1998-02 Pantera 1000 2000-01 • Pro-Lite • Nikasil Bore	3	81 x 64.6	1000	Std.	2394M08100	\$130.47	3189KD	S539	CW22	Bearing: NA Gasket: W5335 Con. Rod: NA Sleeve: FL1236 or 6057FA												
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1265</td> <td>81mm/Std.</td> <td>1000cc</td> <td>\$476.53</td> </tr> <tr> <td colspan="4"><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></td> </tr> </tbody> </table>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1265	81mm/Std.	1000cc	\$476.53	<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>		
Kit Part #	Bore Size	Displ.	Kit Price (H)																			
SK1265	81mm/Std.	1000cc	\$476.53																			
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>																						
OVERBORE to 1098cc for: Thunder Cat 1000 1998-02 Mountain Cat 1000 1998-02 Pantera 1000 2000-01 • Pro-Lite • Nikasil Bore • Cylinder sleeving or replating required • Cylinder head machining required	3	81 x 64.6	1098	4.00	718M08500	\$178.03	3347KD	S539	CW22	Bearing: NA Gasket: W5335 Con. Rod: NA Sleeve: FL1236B or 6057FB												
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1266</td> <td>85mm/+4mm</td> <td>1098cc</td> <td>\$599.81</td> </tr> <tr> <td colspan="4"><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></td> </tr> </tbody> </table>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1266	85mm/+4mm	1098cc	\$599.81	<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>		
Kit Part #	Bore Size	Displ.	Kit Price (H)																			
SK1266	85mm/+4mm	1098cc	\$599.81																			
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>																						
F1000 Series 2007-08 M1000 Series 2007-08 Crossfire 1000 Series 2007-08 • Pro-Lite • Nikasil Bore • Electra Coated	2	90.3 x 78	1000	Std.	2450M09030		9030KJ	S598	CW24	Bearing: NA Gasket: W6587												

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set see page 580	Repl. Piston Pin \$19.77 (I)	Repl. Retainer Clips \$2.34 (I)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>																								
POLARIS																																		
Fuji Motor 339 Sprint 1986-89 340 Sport GT 1989 Indy Sport 1988-89 • Cast Iron Bore • Fan Cooled	2	62 x 55.6	336	0.25 0.50 1.00	2316M06225 2316M06250 2316M06300	\$123.90 \$123.90 \$136.31	2451CS 2461CS 2480CS	S270	CW16	Bearing: B1016 Gasket: NA Con. Rod: NA Sleeve: NA																								
Fuji Motor Lite Touring 1998 Indy Lite 1991-98 Indy Lite Deluxe 1998 Indy Lite GT 1996-97 340 Sport GT 1990, 1995-96 340 Indy Sport 1990 339 Sprint FC 1990 Indy 340 1999-00, 2004 Indy 340 Deluxe 1999-03 Indy Sport Touring 1999-00 Indy 340 Touring 2001-04 340 Classic 2003-04 Indy 340 Edge 2003 • EC34-2PM02A • Cast Iron Bore • Cylinder honing required for std. bore	2	62 x 55.6	336	0.50 1.00	2316M06250 2316M06300	\$123.90 \$136.31	2461CS	S270	CW16	Bearing: B1016 Gasket: NA Con. Rod: NA Sleeve: See listing																								
Fuji Motor 400 Indy 1984-91 • Pro-Lite • Cast Iron Bore • Liquid Cooled • 2353M06775 uses S459 piston pin	2	65 x 60	398	Std. 0.25 0.50 1.00 1.50 2.75	2325M06500 2325M06525 2325M06550 2325M06600 2325M06650 2353M06775	\$133.75 \$133.75 \$133.75 \$147.12 \$147.12 \$141.80	2559CS 2569CS 2579CS 2598CS 2618CS 2668CS	S280	CW18	Bearing: B1014 Gasket: W5096 Con. Rod: See listing Sleeve: FL1143																								
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1006</td> <td>65mm/Std.</td> <td>398cc</td> <td>\$315.89</td> </tr> <tr> <td>SK1007</td> <td>65.5mm/+0.50mm</td> <td>405cc</td> <td>\$315.89</td> </tr> <tr> <td>SK1008</td> <td>66mm/+1.00mm</td> <td>410cc</td> <td>\$341.76</td> </tr> <tr> <td>SK1009</td> <td>66.5mm/+1.50mm</td> <td>417cc</td> <td>\$341.76</td> </tr> <tr> <td>SK1088</td> <td>67.75mm/+2.75mm</td> <td>432cc</td> <td>\$331.52</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1006	65mm/Std.	398cc	\$315.89	SK1007	65.5mm/+0.50mm	405cc	\$315.89	SK1008	66mm/+1.00mm	410cc	\$341.76	SK1009	66.5mm/+1.50mm	417cc	\$341.76	SK1088	67.75mm/+2.75mm	432cc	\$331.52
Kit Part #	Bore Size	Displ.	Kit Price (H)																															
SK1006	65mm/Std.	398cc	\$315.89																															
SK1007	65.5mm/+0.50mm	405cc	\$315.89																															
SK1008	66mm/+1.00mm	410cc	\$341.76																															
SK1009	66.5mm/+1.50mm	417cc	\$341.76																															
SK1088	67.75mm/+2.75mm	432cc	\$331.52																															
Fuji Motor EC44TX 1973-80 • Sleevng or replating required • Chrome Bore	2	67.75 x 60	435	0.25 0.50 1.50 2.00	2318M06800 2318M06825 2318M06925 2318M06975	\$137.68 \$137.68 \$151.44 \$151.44	2677CS 2687CS 2727CS 2746CS	S272	CW18	Bearing: B1014 Gasket: NA Con. Rod: NA Sleeve: See listing																								
Fuji Motor 440 Indy Trail 1984-86 Trail Deluxe 1993 Long Track 1984-90 SS 440 1985-86 440 Long Track LTR 1987 Indy XCF 1997-98 440 Long Track Reverse 1988-89 Indy Transport 1996-99 Indy Sport 1991-99 Indy Sport SKS 1994 Indy Sport GT 1991-92 Sport Touring 1995-99 Super Sport 1994-97 Indy Tran Sport 1999 • Pro-Lite • Cast Iron Bore • Fan Cooled • Single Ring	2	67.72 x 60	432	Std. 0.28 0.53 1.53 2.03	2318M06772 2318M06800 2318M06825 2318M06925 2318M06975	\$137.68 \$137.68 \$137.68 \$151.44 \$151.44	2668CS 2677CS 2687CS 2727CS 2746CS	S272	CW18	Bearing: B1014 Gasket: W5101 Con. Rod: See listing Sleeve: See listing																								
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1010</td> <td>67.72mm/Std.</td> <td>432cc</td> <td>\$312.92</td> </tr> <tr> <td>SK1011</td> <td>68.25mm/+0.53mm</td> <td>439cc</td> <td>\$312.92</td> </tr> <tr> <td>SK1012</td> <td>69.25mm/+1.53mm</td> <td>452cc</td> <td>\$339.62</td> </tr> <tr> <td>SK1013</td> <td>69.75mm/+2.03mm</td> <td>458cc</td> <td>\$339.62</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1010	67.72mm/Std.	432cc	\$312.92	SK1011	68.25mm/+0.53mm	439cc	\$312.92	SK1012	69.25mm/+1.53mm	452cc	\$339.62	SK1013	69.75mm/+2.03mm	458cc	\$339.62				
Kit Part #	Bore Size	Displ.	Kit Price (H)																															
SK1010	67.72mm/Std.	432cc	\$312.92																															
SK1011	68.25mm/+0.53mm	439cc	\$312.92																															
SK1012	69.25mm/+1.53mm	452cc	\$339.62																															
SK1013	69.75mm/+2.03mm	458cc	\$339.62																															

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (G)	Repl. Ring Set <i>see page 580</i>	Repl. Piston Pin \$19.77 (G)	Repl. Retainer Clips \$2.34 (G)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>																				
POLARIS Fuji Motor 440 Indy Trail 1984-86 Trail Deluxe 1993 Long Track 1984-90 SS 440 1985-86 440 Long Track LTR 1987 Indy XCF 1997-98 440 Long Track Reverse 1988-89 Indy Transport 1996-99 Indy Sport 1991-99 Indy Sport SKS 1994 Indy Sport GT 1991-92 Sport Touring 1995-99 Super Sport 1994-97 Indy Tran Sport 1999 • Pro-Lite • Cast Iron Bore • Fan Cooled • Double Ring	2	67.72 x 60	432	Std. 0.53 1.53 2.03	2343M06772 2343M06825 2343M06925 2343M06975	\$133.93 \$133.93 \$147.32 NLA	2668CD 2687CD 2727CD 2746CD	S459	CW18	Bearing: B1014 Gasket: W5101 Con. Rod: See listing Sleeve: See listing																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (G)</th> </tr> </thead> <tbody> <tr> <td>SK1201</td> <td>67.72mm/Std.</td> <td>432cc</td> <td>\$305.64</td> </tr> <tr> <td>SK1202</td> <td>68.25mm/+0.53mm</td> <td>439cc</td> <td>\$305.64</td> </tr> <tr> <td>SK1203</td> <td>69.25mm/+1.53mm</td> <td>452cc</td> <td>\$331.63</td> </tr> <tr> <td>SK1279</td> <td>69.75mm/+2.03mm</td> <td>458cc</td> <td>\$372.05</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (G)	SK1201	67.72mm/Std.	432cc	\$305.64	SK1202	68.25mm/+0.53mm	439cc	\$305.64	SK1203	69.25mm/+1.53mm	452cc	\$331.63	SK1279	69.75mm/+2.03mm	458cc
Kit Part #	Bore Size	Displ.	Kit Price (G)																											
SK1201	67.72mm/Std.	432cc	\$305.64																											
SK1202	68.25mm/+0.53mm	439cc	\$305.64																											
SK1203	69.25mm/+1.53mm	452cc	\$331.63																											
SK1279	69.75mm/+2.03mm	458cc	\$372.05																											
Fuji Motor Cross Country 440 1995-96 Indy 440 1992-98 XCR440 1992-94 Indy XC440 1991 Indy 440 LC 1996-97 440 Indy SKS 1993-95 • EC45-PL091 • Pro-Lite • Cast Iron Bore • Liquid Cooled	2	67.72 x 60	432	Std. 0.53 1.53 2.03	2343M06772 2343M06825 2343M06925 2343M06975	\$133.93 \$133.93 \$147.32 NLA	2668CD 2687CD 2727CD 2746CD	S459	CW18	Bearing: B1014 Gasket: W5412 Con. Rod: See listing Sleeve: NA																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (G)</th> </tr> </thead> <tbody> <tr> <td>SK1123</td> <td>67.72mm/Std.</td> <td>432cc</td> <td>\$327.48</td> </tr> <tr> <td>SK1124</td> <td>68.25mm/+0.53mm</td> <td>439cc</td> <td>\$327.48</td> </tr> <tr> <td>SK1125</td> <td>69.25mm/+1.53mm</td> <td>452cc</td> <td>\$353.47</td> </tr> <tr> <td>SK1275</td> <td>69.75mm/+2.03mm</td> <td>458cc</td> <td>\$353.47</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (G)	SK1123	67.72mm/Std.	432cc	\$327.48	SK1124	68.25mm/+0.53mm	439cc	\$327.48	SK1125	69.25mm/+1.53mm	452cc	\$353.47	SK1275	69.75mm/+2.03mm	458cc
Kit Part #	Bore Size	Displ.	Kit Price (G)																											
SK1123	67.72mm/Std.	432cc	\$327.48																											
SK1124	68.25mm/+0.53mm	439cc	\$327.48																											
SK1125	69.25mm/+1.53mm	452cc	\$353.47																											
SK1275	69.75mm/+2.03mm	458cc	\$353.47																											
Fuji Motor Indy XCR440 1995-96 XCR440 SP 1994, 1996 Indy XC440 1996-97 • Pro-Lite • Nikasil Bore • Liquid Cooled Note: Will not fit XCR440 1997	2	68.25 x 60	439	Std.	2362M06825	\$126.26	2687CD	S459	CW18	Bearing: B1014 Gasket: W5554 Con. Rod: See listing Sleeve: See listing																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (G)</th> </tr> </thead> <tbody> <tr> <td>SK1178</td> <td>68.25mm/Std.</td> <td>439cc</td> <td>\$312.60</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (G)	SK1178	68.25mm/Std.	439cc	\$312.60											
Kit Part #	Bore Size	Displ.	Kit Price (G)																											
SK1178	68.25mm/Std.	439cc	\$312.60																											
Liberty Motor XCR440 1998-99 • Pro-Lite • Nikasil Bore • Liquid Cooled Note: Will not fit XCR Edge Motor	2	66 x 64	438	Std.	2401M06600	\$135.99	2598CD	S423	CW20	Bearing: B1039 Gasket: W5709 Con. Rod: See listing Sleeve: NA																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (G)</th> </tr> </thead> <tbody> <tr> <td>SK1274</td> <td>66mm/Std.</td> <td>438cc</td> <td>\$340.75</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (G)	SK1274	66mm/Std.	438cc	\$340.75											
Kit Part #	Bore Size	Displ.	Kit Price (G)																											
SK1274	66mm/Std.	438cc	\$340.75																											
Liberty Motor 440 Pro X 2001-2004 • Pro-Lite • Nikasil Bore • Liquid Cooled	2	66 x 64	438	Std.	2443M06600	\$161.14	2598CD	S423	CW20	Bearing: B1039 Gasket: 2001-02: TBA 2003-04: W6202 Con. Rod: NA Sleeve: NA																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (G)</th> </tr> </thead> <tbody> <tr> <td>SK1337</td> <td>66mm/Std.</td> <td>438cc</td> <td>\$398.13</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (G)	SK1337	66mm/Std.	438cc	\$398.13											
Kit Part #	Bore Size	Displ.	Kit Price (G)																											
SK1337	66mm/Std.	438cc	\$398.13																											

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set <i>see page 580</i>	Repl. Piston Pin \$19.77 (I)	Repl. Retainer Clips \$2.34 (I)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>							
POLARIS																	
Fuji Motor 488 Trail RMK 1998 Classic Touring 1998 Indy Trail 1986-99 Indy Trial Touring 1995-99 Super Sport 1997-98 SuperTrack 1991-94 Trail Deluxe 1995-96 • EC50PM043, EC50PPM051 • Pro-Lite • Cast Iron Bore • Fan Cooled <i>Note: Will not fit Widetrack Models</i>	2	72 x 60	488	Std.	2345M07200	\$157.15	2835CD	S459	CW18	Bearing: B1014 Gasket: W5099 Con. Rod: See listing Sleeve: FL1148							
				0.25	2345M07225	\$157.15	2844CD										
				0.50	2345M07250	\$157.15	2854CD										
				1.00	2345M07300	\$172.85	2874CD										
				1.50	2345M07350	\$172.85	2894CD										
					Kit Part #	Bore Size	Displ.	Kit Price (H)									
					SK1076	72mm/Std.	488cc	\$348.87									
					SK1077	72.5mm/+0.5mm	496cc	\$348.87									
					SK1078	73mm/+1mm	502cc	\$379.34									
					SK1079	73.5mm/+1.5mm	509cc	\$379.34									
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>																	
Fuji Motor 500 Indy 1989-06 500 Indy Classic 1989-02, 2004-06 500 Indy RMK 1996-99 500 SKS 1991-97 500 Indy EFI 1992-97 500 Indy Classic Touring 1999-03 • EC45PL097 • Pro-Lite • Cast Iron Bore • Liquid Cooled <i>Note: Will not fit Widetrack Models</i>	2	72 x 60	488	Std.	2345M07200	\$157.15	2835CD	S459	CW18	Bearing: B1014 Gasket: W5153 Con. Rod: See listing Sleeve: FL1165							
				0.25	2345M07225	\$157.15	2844CD										
				0.50	2345M07250	\$157.15	2854CD										
				1.00	2345M07300	\$172.85	2874CD										
				1.50	2345M07350	\$172.85	2894CD										
					Kit Part #	Bore Size	Displ.	Kit Price (H)									
					SK1064	72mm/Std.	488cc	\$361.28									
					SK1065	72.5mm/+0.5mm	496cc	\$361.28									
					SK1066	73mm/+1mm	502cc	\$391.76									
					SK1067	73.5mm/+1.5mm	509cc	\$391.76									
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>																	
Liberty Motor Indy 500 XC 1999-02 Indy 500 XC SP 1999-07 500 Classic 2003 500 XC SP 2004-06 Indy RMK 2000-02 • Pro-Lite • Liquid Cooled <i>Note: Fits Cast Iron & Nikasil bore. Sleaving or replating required for Nikasil over sizes.</i>	2	70.5 x 64	500	Std.	2406M07050	\$145.64	2776CD	S423	CW20	Bearing: B1039 Gasket: W5711 Con. Rod: See listing Sleeve: FL1254							
				0.50	2406M07100	\$145.64	2795CD										
				1.00	2406M07150	\$160.21	2815CD										
				1.50	2406M07200	\$160.21	2835CD										
				2.00	2406M07250	\$160.21	2854CD										
					Kit Part #	Bore Size	Displ.	Kit Price (H)									
					SK1281	70.5mm/Std.	500cc	\$359.48									
					SK1282	71mm/+0.5mm	507cc	\$359.48									
					SK1283	71.5mm/+1mm	514cc	\$387.73									
					SK1300	72mm/+1.5mm	521cc	\$387.73									
				SK1301	72.5mm/+2mm	528cc	\$387.73										
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>																	
Fuji Motor Indy 550 Super Sport 1999-08 Indy 550 Sport Touring 1999-05 Indy 550 Trail RMK 1999-08 Indy 550 Trail Touring 2000, 2003-08 Trail Touring Deluxe 2005-07 Indy 550 Classic 2003-04 550 Pro X Fan 2004 550 LX 2007-08 Super Sport Edge 550 2006 Super Sport M-10 2006 • Pro-Lite • Cast Iron Bore	2	73 x 65	544	Std.	2417M07300	\$145.96	2874KD	S278	CW18	Bearing: B1014 Gasket: W5946 Con. Rod: NA Sleeve: NA							
				0.50	2417M07350	\$145.96	2895KD										
				1.00	2417M07400	\$160.56	2913KD										
											Kit Part #	Bore Size	Displ.	Kit Price (H)			
											SK1305	73mm/Std.	544cc	\$349.48			
					SK1306	73.5mm/+0.5mm	552cc	\$349.48									
					SK1307	74mm/+1mm	559cc	\$377.80									
	<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>																
	Fuji Motor 580 Indy XLT 1993-94 XLT Special 1993-94 • Pro-Lite • Cast Iron Bore	3	64 x 60	579	Std.	2347M06400	\$144.41	2520CD	S255	CW16	Bearing: NA Gasket: W5336 Con. Rod: NA Sleeve: 6028FA						
					0.50	2347M06450	\$144.41	2539CD									
1.00					2347M06500	\$158.85	2559CD										
2.00					2347M06600	\$158.85	2598CD										
					Kit Part #	Bore Size	Displ.	Kit Price (H)									
				SK1145	64mm/Std.	579cc	\$473.67										
				SK1146	64.5mm/+0.5mm	586cc	\$473.67										
				SK1147	65mm/+1mm	597cc	\$515.68										
				SK1187	66mm/+2mm	616cc	\$515.68										
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i>																	

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set see page 580	Repl. Piston Pin \$19.77 (I)	Repl. Retainer Clips \$2.34 (I)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>																				
POLARIS Fuji Motor Indy XLT600 1995-97 XLT/SKS 600 1996 XLT Special 1997-99 XLT Classic 1998-99 XLT Touring 1996-99 XCR600 1995-97 XLT/RMK 1996-97 XC700 Triple 1997 Indy Triumph 2000 • Piston port motor • Pro-Lite • Cast Iron Bore	3	65 x 60	597	Std. 0.50 1.00 1.50	2358M06500 2358M06550 2358M06600 2358M06650	\$145.96 \$145.96 \$160.56 \$160.56	2559CD 2579CD 2598CD 2618CD	S255 S255 S255 S255	CW16 CW16 CW16 CW16	Bearing: NA Gasket: W5444 Con. Rod: See listing Sleeve: See listing																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1167</td> <td>65mm/Std.</td> <td>597cc</td> <td>\$501.07</td> </tr> <tr> <td>SK1168</td> <td>65.5mm/+0.5mm</td> <td>607cc</td> <td>\$501.07</td> </tr> <tr> <td>SK1169</td> <td>66mm/+1mm</td> <td>616cc</td> <td>\$543.56</td> </tr> <tr> <td>SK1278</td> <td>66.5mm/+1.5mm</td> <td>625cc</td> <td>\$543.56</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1167	65mm/Std.	597cc	\$501.07	SK1168	65.5mm/+0.5mm	607cc	\$501.07	SK1169	66mm/+1mm	616cc	\$543.56	SK1278	66.5mm/+1.5mm	625cc
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1167	65mm/Std.	597cc	\$501.07																											
SK1168	65.5mm/+0.5mm	607cc	\$501.07																											
SK1169	66mm/+1mm	616cc	\$543.56																											
SK1278	66.5mm/+1.5mm	625cc	\$543.56																											
Fuji Motor XCR600 SP 1996-98 XCR600 SE 1997 • EC59PL01, EC59PL02 • Reed Induction • Pro-Lite • Nikasil Bore	3	62.5 x 65	598	Std.	2365M06250	\$150.14	2461CD	S477	CW18	Bearing: B1014 Gasket: W5499 Con. Rod: See listing Sleeve: NA																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1190</td> <td>62.5mm/Std.</td> <td>598cc</td> <td>\$513.25</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1190	62.5mm/Std.	598cc	\$513.25											
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1190	62.5mm/Std.	598cc	\$513.25																											
Fuji Motor 600 Indy 1984-87 • 2311M06650 uses W5100 gasket • Pro-Lite • Cast Iron Bore	3	65 x 60	597	Std. 0.50 1.00 1.50	2311M06500 2311M06550 2311M06600 2311M06650	\$160.65 \$160.65 \$176.69 \$176.69	2559CS 2579CS 2598CS 2618CS	S280 S280 S280 S280	CW18 CW18 CW18 CW18	Bearing: B1014 Gaskets: 65-66mm: W5260 66.5mm: W5100 Con. Rod: See listing Sleeve: NA																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1018</td> <td>65mm/Std.</td> <td>597cc</td> <td>\$493.04</td> </tr> <tr> <td>SK1019</td> <td>65.5mm/+0.5mm</td> <td>607cc</td> <td>\$493.04</td> </tr> <tr> <td>SK1020</td> <td>66mm/+1mm</td> <td>616cc</td> <td>\$599.80</td> </tr> <tr> <td>SK1158</td> <td>66.5mm/+1.5mm</td> <td>625cc</td> <td>\$537.89</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1018	65mm/Std.	597cc	\$493.04	SK1019	65.5mm/+0.5mm	607cc	\$493.04	SK1020	66mm/+1mm	616cc	\$599.80	SK1158	66.5mm/+1.5mm	625cc
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1018	65mm/Std.	597cc	\$493.04																											
SK1019	65.5mm/+0.5mm	607cc	\$493.04																											
SK1020	66mm/+1mm	616cc	\$599.80																											
SK1158	66.5mm/+1.5mm	625cc	\$537.89																											
Fuji Motor OVERBORE to 648cc for: 600 Indy 1984-87 • Pro-Lite • Cast Iron Bore • Cylinder sleeving required	3	65 x 60	648	2.75 3.00 3.25	2354M06775 2354M06800 2354M06825	\$168.49 \$168.49 \$168.49	2668CS 2677CS 2687CS	S459 S459 S459	CW18 CW18 CW18	Bearing: B1014 Gasket: W5100 Con. Rod: See listing Sleeve: FL1129H																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1021</td> <td>67.75/+2.75mm</td> <td>648cc</td> <td>\$569.89</td> </tr> <tr> <td>SK1022</td> <td>68mm/+3mm</td> <td>653cc</td> <td>\$569.89</td> </tr> <tr> <td>SK1063</td> <td>68.25mm/+3.25mm</td> <td>658cc</td> <td>\$569.89</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1021	67.75/+2.75mm	648cc	\$569.89	SK1022	68mm/+3mm	653cc	\$569.89	SK1063	68.25mm/+3.25mm	658cc	\$569.89			
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1021	67.75/+2.75mm	648cc	\$569.89																											
SK1022	68mm/+3mm	653cc	\$569.89																											
SK1063	68.25mm/+3.25mm	658cc	\$569.89																											
Liberty Motor 600 XC 1998-99 600 XC Deluxe 45th Anniv. 2000 600 RMK 1998-03 600 XC SP 1999 Indy 600 Classic 2001 • Pro-Lite • Nikasil Bore	2	74.5 x 68	593	Std.	2426M07450	\$139.01	2933KD	S631	CW20	Bearing: B1039 Gasket: W5600 Con. Rod: NA Sleeve: NA																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1314</td> <td>74.5/Std.</td> <td>593cc</td> <td>\$349.25</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1314	74.5/Std.	593cc	\$349.25											
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1314	74.5/Std.	593cc	\$349.25																											
Liberty Motor 600 Classic Touring 2001-02 600 Edge Touring 2004-06 600 Fusion 2006 600 Pro X Series 2004 600 Touring 2000, 2005 600 Switchback 2004-07 600 VES XC/SP 2000-05 Indy 600 Classic 2001-06 RMK Series 2000, 2004-07 600 HO IQ/Dragon/Shift/Touring 2007-08 • Electra Coated • Pro-Lite • Nikasil Bore	2	77.25 x 64	600	Std.	2437M07725	\$154.53	3040KD	S650	CW20	Bearing: NA Gasket: W6082 Con. Rod: NA Sleeve: NA																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1321</td> <td>77.25/Std.</td> <td>600cc</td> <td>\$376.12</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1321	77.25/Std.	600cc	\$376.12											
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1321	77.25/Std.	600cc	\$376.12																											

Snowmobile Pistons & Kits for Polaris



Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set see page 580	Repl. Piston Pin \$19.77 (I)	Repl. Retainer Clips \$2.34 (I)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>																								
POLARIS 600 HO Cleanfire Switchback 2007 600 HO Cleanfire Touring 2007 600 HO LX IQ Cleanfire 2007 600 HO LX Cleanfire 2007 • Pro-Lite • Nikasil Bore • Electra Coated	2	77.25	600	Std.	2437M07725	\$154.53	3040KD	S650	CW20	Gaskets: W6082																								
	Fuji Motor 650 Indy thru 1990 650 RXL 1990 650 SKS 1991-96 • Pro-Lite • Cast Iron Bore • Must bore cases to install 1.50 & 2.25 oversizes.	3	67.75 x 60	649	Std. 0.25 0.50 1.00 1.50 2.25	2346M06775 2346M06800 2346M06825 2346M06875 2346M06925 2346M07000	\$144.41 \$144.41 \$144.41 \$158.85 \$158.85 \$158.85	2668CD 2677CD 2687CD 2707CD 2727CD 2756CD	S459	CW18	Bearing: B1014 Gaskets: 67.75-69.25mm: W5102 70mm: W5251 Con. Rod: NA Sleeve: See listing																							
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Fuji Motor 650 Indy RXL 1991-97 650 EFI 1991-96 650 Indy 1991-96 • Pro-Lite • Cast Iron Bore • Must bore cases to install 2.25	3	67.75 x 60	649	Std. 0.25 0.50 1.00 1.50 2.25	2346M06775 2346M06800 2346M06825 2346M06875 2346M06925 2346M07000	\$144.41 \$144.41 \$144.41 \$158.85 \$158.85 \$158.85	2668CD 2677CD 2687CD 2707CD 2727CD 2756CD	S459	CW18	Bearing: B1014 Gaskets: 67.75-69.25mm: W5306 70mm: W5313 Con. Rod: See listing Sleeve: See listing																								
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Fuji Motor 680 Ultra 1996-98 Ultra SP 1996-97 Ultra SPX 1997 Ultra SKS 1997 Ultra SE 1997 Ultra Touring 1998 • Pro-Lite • Nikasil Bore	3	66.6 x 65	680	Std. 0.40 1.10	2366M06660 2366M06700 2366M06750	\$145.91 \$145.91 \$145.91	2623CD 2638CD 2658CD	S280	CW18	Bearing: B1014 Gasket: W5505 Con. Rod: See listing Sleeve: FL1211																								
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Liberty Motor XC700 1998-03 XC700 SP 1999-05 700 Classic 2001-04 700 Classic Touring 2003-04 700 Pro X 2003-04 700 Pro X2 2004 700 Switchback 2004 700 RMK 1997-04 700 SKS 1999-03 • Pro-Lite • Nikasil Bore	2	81 x 68	700	Std. 0.50 1.00	2399M08100 2399M08150 2399M08200	\$157.07 \$157.07 \$157.07	3189KD 3207KD 3227KD	S512	CW20	Bearing: B1039 Gasket: W5550 Con. Rod: NA Sleeve: 6058FA																								
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1272</td> <td>81mm/Std.</td> <td>700cc</td> <td>\$382.57</td> </tr> <tr> <td>SK1352</td> <td>81.5mm/+0.5mm</td> <td>709cc</td> <td>\$382.57</td> </tr> <tr> <td>SK1353</td> <td>82mm/+1.0mm</td> <td>718cc</td> <td>\$382.57</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1272	81mm/Std.	700cc	\$382.57	SK1352	81.5mm/+0.5mm	709cc	\$382.57	SK1353	82mm/+1.0mm	718cc	\$382.57							
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Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set see page 580	Repl. Piston Pin \$19.77 (I)	Repl. Retainer Clips \$2.34 (I)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>																								
POLARIS Liberty Motor OVERBORE to 754cc for: XC700 1998-03 XC700 SP 1999-05 700 Classic 2001-04 700 Classic Touring 2003-04 700 Pro X 2003-04, 700 Pro X2 2004 700 Switchback 2004, 700 RMK 1997-04 700 SKS 1999-03 • Pro-Lite • Nikasil Bore • Cylinder sleeving or replating required • Cylinder head machining required • Crankcase cleanup required	2	81 x 68	754	3.00	2408M08400	\$157.72	3307KD	S512	CW20	Bearing: B1031 Gasket: W5550 Con. Rod: NA Sleeve: 6058FB																								
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1289</td> <td>84mm/+3mm</td> <td>754cc</td> <td>\$383.82</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1289	84mm/+3mm	754cc	\$383.82															
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SK1289	84mm/+3mm	754cc	\$383.82																															
Fuji Motor 700 XCR 1999 • Pro-Lite • Nikasil Bore	3	67.6 x 65	700	Std.	2409M06760	\$145.96	2658KD	S477	CW18	Bearing: B1031 Gasket: W5714 Con. Rod: See listing Sleeve: NA																								
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1288</td> <td>67.6mm/Std.</td> <td>700cc</td> <td>\$501.67</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1288	67.6mm/Std.	700cc	\$501.67															
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SK1288	67.6mm/Std.	700cc	\$501.67																															
700 RMK 2006-08 700 Touring 2006-08 700 Fusion 2006-08 700 Classic 2006-08 Dedicated forging Race proven designs Semi-keystone chrome ring Electra coated, CNC Machined Skirt coated, Light Weight	2	77.5 x 80	754	Std.	2448M07750 2448M07800 2448M07850	\$152.79 \$152.79 \$152.79	3057KD 3071KD 3091KD	S640	CW22	Bearing: NA Gasket: W6597 Con. Rod: NA Sleeve: NA																								
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1362</td> <td>77.5mm/Std.</td> <td>754cc</td> <td>\$407.45</td> </tr> <tr> <td>SK1363</td> <td>78mm/+0.5mm</td> <td></td> <td>\$407.45</td> </tr> <tr> <td>SK1364</td> <td>78mm/+1.0mm</td> <td></td> <td>\$407.45</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1362	77.5mm/Std.	754cc	\$407.45	SK1363	78mm/+0.5mm		\$407.45	SK1364	78mm/+1.0mm		\$407.45							
Kit Part #	Bore Size	Displ.	Kit Price (H)																															
SK1362	77.5mm/Std.	754cc	\$407.45																															
SK1363	78mm/+0.5mm		\$407.45																															
SK1364	78mm/+1.0mm		\$407.45																															
Fuji Motor Indy Storm 800 1994-98 XPS Series • Pro-Lite • Sleeving or replating required for oversizes • 2355M07500 uses W5452 Gasket Kit <i>Note: 1996-98 models have Nikasil Bore</i>	3	72 x 65	794	Std. 0.50 1.00 1.50 2.00	2355M07200 2355M07250 2355M07300 2355M07350 2355M07500	\$156.54 \$156.54 \$172.19 \$172.19 \$172.19	2835CD 2854CD 2874CD 2894CD 2953TD	S511	CW18	Bearing: B1014 Gaskets: 72-73.5mm: W5408 75mm: W5452 Con. Rod: See listing Sleeve: See listing																								
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1159</td> <td>72mm/Std.</td> <td>794cc</td> <td>\$527.14</td> </tr> <tr> <td>SK1160</td> <td>72.5mm/+0.5mm</td> <td>805cc</td> <td>\$527.14</td> </tr> <tr> <td>SK1161</td> <td>73mm/+1mm</td> <td>816cc</td> <td>\$572.70</td> </tr> <tr> <td>SK1162</td> <td>73.5mm/+1.5mm</td> <td>827cc</td> <td>\$572.70</td> </tr> <tr> <td>SK1186</td> <td>75mm/+2mm</td> <td>861cc</td> <td>\$572.70</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1159	72mm/Std.	794cc	\$527.14	SK1160	72.5mm/+0.5mm	805cc	\$527.14	SK1161	73mm/+1mm	816cc	\$572.70	SK1162	73.5mm/+1.5mm	827cc	\$572.70	SK1186	75mm/+2mm	861cc
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SK1162	73.5mm/+1.5mm	827cc	\$572.70																															
SK1186	75mm/+2mm	861cc	\$572.70																															
Fuji Motor 800 XCR 1999-02 XPS Series • Pro-Lite • Nikasil Bore	3	72 x 65	794	Std.	2404M07200	\$153.90	2835CD	S511	CW18	Bearing: B1014 Gaskets: W5728 Con. Rod: See listing Sleeve: NA																								
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SK1296	72mm/Std.	794cc	\$524.79																															
Liberty Motor Indy 800 LE 2001 Indy 800 Snow Check Special 2001 Indy 800 XC SP 2001-05 800 Pro X 2003-04, 800 Pro X2/RX 2004 800 Switchback 2004-05 800 Classic 2004 800 Edge Touring 2004-05 800 SKS 2003 800 RMK 2000, 2002-05 • Pro-Lite • Nikasil Bore	2	85 x 70	794	Std. 0.50 1.00	2428M08500 2428M08550 2428M08600	\$150.23 \$153.10 \$153.10	3347KD 3367KD 3385KD	S640	CW22	Bearing: B1030 Gaskets: W5943 Con. Rod: NA Sleeve: NA																								
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SK1344	85.5mm/+0.5mm	804cc	\$377.06																															
SK1345	86mm/+1.0mm	813cc	\$377.06																															
Liberty Motor 900 Fusion 2005-06 900 RMK Series 2005-06 900 Switchback 2005-06	2	83 x 80	866	Std. 1.00	2447M08300 2447M08400	\$138.91 \$138.91	3268KD 3307KD	S640	CW22	Bearing: NA Gasket: W6377 Con. Rod: NA Sleeve: NA																								
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SK1359	83mm/Std.	866cc	\$380.48																															
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Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set see page 580	Repl. Piston Pin \$19.77 (I)	Repl. Retainer Clips \$2.34 (I)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>																
SKI-DOO (ROTAX ENGINE)																										
253 Engine Type Tundra LT 1986-92 Tundra 1985-88 3500 1979-84 Citation LS & LSE 1985-91 Citation 3500 1980-84 Skandic 277 1983 • Fan Cooled • Pro-Lite • Cast Iron Bore	1	72 x 61	248	Std. 0.50 1.00 1.50	2373M07200 2373M07250 2373M07300 2373M07350	\$156.54 \$156.54 \$172.18 \$172.18	2835LK 2854LK 2874LK 2894LK	S513	CW18	Bearing: B1003 Gasket: NA Con. Rod: NA Sleeve: NA																
377 Engine Type Touring E 1996-00 Touring E LT 1997 Formula S 1996, 1999-00 Nordic 377 1981-84 Formula S Electric 1998 Formula Deluxe 1999-02 Safari 377 1984-94 Formula S 2000 Skandic 377 1983 Skandic 380 1998-00 4500 Citation 1979-83 Legend Fan 2003-04 GSX Fan 2005-06 GTX Fan 2006 Grand Touring 380F 2001-04 MXZ 380 2001-06 • Fan Cooled • Cast Iron Bore	2	62 x 61	368	Std. 0.25 0.50 1.00	2308M06200 2308M06225 2308M06250 2308M06300	\$129.79 \$129.79 \$129.79 \$142.78	2441CD 2451CD 2461CD 2480CD	S477	CW18	Bearing: B1003 Gasket: NA Con. Rod: NA Sleeve: FL1118																
440 Engine Type 9500 Series 1979-82 • Liquid Cooled • Cast Iron Bore	2	67.5 x 61	436	Std. 0.50	2374M06750 2374M06800	\$139.06 \$139.06	2658LT 2677LT	S513	CW18	Bearing: B1003 Gasket: - Con. Rod: NA Sleeve: See listing																
454 Engine Type Cross Country MXZ440 1995-98 • Pro-Lite • Nikasil Bore • Liquid Cooled	2	67.5 x 61	437	Std. 0.50	2375M06750 2375M06800	\$152.04 \$152.04	2658LK 2677LK	S477	CW18	Bearing: B1033 Gasket: W5449 Con. Rod: NA Sleeve: NA																
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SK1205	67.5mm/Std.	437cc	\$348.36																							
SK1206	68mm/+0.5mm	442cc	\$348.36																							
453 Engine Type MXZ 440 1999-03 • Pro-Lite • Nikasil Bore • Liquid Cooled	2	65 x 65.8	437	Std.	2442M06500	\$154.94	6500KE	S280	CW18	Bearing: NA Gasket: W6204 Con. Rod: NA Sleeve: NA																
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1336</td> <td>65mm/Std.</td> <td>437cc</td> <td>\$361.90</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1336	65mm/Std.	437cc	\$361.90								
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SK1336	65mm/Std.	437cc	\$361.90																							
467 Engine Type Formula XT 1994 Formula SS 1985 Formula MX 1985-95 Formula GLX 1990 Formula MXZ 1993-94 SS25SP 1984 • Cast Iron Bore	2	69.5 x 61	463	Std. 0.25 0.50 1.00	2312M06950 2312M06975 2312M07000 2312M07050	\$146.00 \$146.00 \$146.00 \$160.61	2736CD 2746CD 2756CD 2776CD	S272	CW18	Bearing: B1003 Gasket: W3991 Con. Rod: NA Sleeve: NA																
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1027</td> <td>69.5mm/Std.</td> <td>463cc</td> <td>\$336.68</td> </tr> <tr> <td>SK1028</td> <td>70mm/+0.5mm</td> <td>469cc</td> <td>\$336.68</td> </tr> <tr> <td>SK1029</td> <td>70.5mm/+1mm</td> <td>475cc</td> <td>\$365.45</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1027	69.5mm/Std.	463cc	\$336.68	SK1028	70mm/+0.5mm	469cc	\$336.68	SK1029	70.5mm/+1mm	475cc	\$365.45
Kit Part #	Bore Size	Displ.	Kit Price (H)																							
SK1027	69.5mm/Std.	463cc	\$336.68																							
SK1028	70mm/+0.5mm	469cc	\$336.68																							
SK1029	70.5mm/+1mm	475cc	\$365.45																							

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set <i>see page 580</i>	Repl. Piston Pin \$19.77 (I)	Repl. Retainer Clips \$2.34 (I)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>																				
SKI-DOO (ROTAX ENGINE)																														
503 Engine Type Formula SL 1996-99 Touring SLE 1995-99 Skandic 500 1996-02 Skandic 500 1987-94, 1997 Voyager 1989, Everest 550, 500E 1980-83 Cheyenne 1989-91, Alpine 500 1983-90, 1994 Safari LC 1986-94, Escapade 1987-89 5500 1980-84, Skandic WT, SWT 1996-03 Blizzard MX 5500 1979-84 Safari 503, Formula Deluxe 500 1999-01 Touring Fan 500 2001, MXZ500 Fan 2001-02 Summit 500 Fan 2001-02 Grand Touring F 2001-02 Grand Touring Cargo F 2001, Skandic Sport 2003 • Pro-Lite • Cast Iron Bore	2	72 x 61	497	Std. 0.50 1.00 1.50	2373M07200 2373M07250 2373M07300 2373M07350	\$156.54 \$156.54 \$172.18 \$172.18	2835LK 2854LK 2874LK 2894LK	S513 S513 S513 S513	CW18 CW18 CW18 CW18	Bearing: B1003 Gasket: NA Con. Rod: CR112 Sleeve: See listing																				
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1207</td> <td>72mm/Std.</td> <td>497cc</td> <td>\$303.68</td> </tr> <tr> <td>SK1208</td> <td>72.5mm/+0.5mm</td> <td>506cc</td> <td>\$303.68</td> </tr> <tr> <td>SK1209</td> <td>73mm/+1mm</td> <td>511cc</td> <td>\$334.03</td> </tr> <tr> <td>SK1210</td> <td>73.5mm/+1.5mm</td> <td>518cc</td> <td>\$334.03</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins & circlips</i> NOTE: Top End gasket not included in kit</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1207	72mm/Std.	497cc	\$303.68	SK1208	72.5mm/+0.5mm	506cc	\$303.68	SK1209	73mm/+1mm	511cc	\$334.03	SK1210	73.5mm/+1.5mm	518cc	\$334.03
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1207	72mm/Std.	497cc	\$303.68																											
SK1208	72.5mm/+0.5mm	506cc	\$303.68																											
SK1209	73mm/+1mm	511cc	\$334.03																											
SK1210	73.5mm/+1.5mm	518cc	\$334.03																											
494 Engine Type Formula 500 Deluxe LC 1998-00 Summit 500 1997-00 MXZ 500 1998-99 MXZ Trail 500 2001 Grand Touring 500 1998-99 Skandic WT LC 1998-99 Formula Z 500 1999, Formula 500 LC 2000 Touring 500 LC 2000 Grand Touring Std. 500 2001 • Pro-Lite • Cast Iron Bore • Liquid Cooled Note: Fits rotary valve motor only	2	69.5 x 65.8	499	Std. 0.50 1.00	2381M06950 2381M07000 2381M07050	\$152.28 \$152.28 \$167.49	2736CD 2756CD 2776CD	S511 S511 S511	CW18 CW18 CW18	Bearing: NA Gasket: W5545 Con. Rod: NA Sleeve: FL1224																				
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1243</td> <td>69.5mm/Std.</td> <td>499cc</td> <td>\$357.71</td> </tr> <tr> <td>SK1244</td> <td>70mm/+0.5mm</td> <td>506cc</td> <td>\$357.71</td> </tr> <tr> <td>SK1245</td> <td>70.5mm/+1mm</td> <td>512cc</td> <td>\$387.23</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1243	69.5mm/Std.	499cc	\$357.71	SK1244	70mm/+0.5mm	506cc	\$357.71	SK1245	70.5mm/+1mm	512cc	\$387.23				
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1243	69.5mm/Std.	499cc	\$357.71																											
SK1244	70mm/+0.5mm	506cc	\$357.71																											
SK1245	70.5mm/+1mm	512cc	\$387.23																											
493 Engine Type MXZ 500 2000-03 MXZ 500 Trail 2001 Formula DLX 500 2001 Grand Touring 500 2001-03 Legend 500 2002-03 • Cylinder Reed Motor • Pro-Lite • Liquid Cooled • Cast Iron Bore	2	69.5 x 65.8	499	Std. 0.50 1.00	2436M06950 2436M07000 2436M07050	\$160.85 \$160.85 \$176.93	2736CS 2756CS 2776CS	S391 S391 S391	CW18 CW18 CW18	Bearing: NA Gasket: W6098 Con. Rod: NA Sleeve: NA																				
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1322</td> <td>69.5mm/Std.</td> <td>499cc</td> <td>\$391.63</td> </tr> <tr> <td>SK1323</td> <td>70mm/+0.5mm</td> <td>506cc</td> <td>\$391.63</td> </tr> <tr> <td>SK1324</td> <td>70.5mm/+1mm</td> <td>514cc</td> <td>\$422.84</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1322	69.5mm/Std.	499cc	\$391.63	SK1323	70mm/+0.5mm	506cc	\$391.63	SK1324	70.5mm/+1mm	514cc	\$422.84				
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1322	69.5mm/Std.	499cc	\$391.63																											
SK1323	70mm/+0.5mm	506cc	\$391.63																											
SK1324	70.5mm/+1mm	514cc	\$422.84																											
537 Engine Type Formula Plus 1986-88 • Pro-Lite • Cast Iron Bore	2	72 x 64	521	Std. 0.50 1.00 1.50	2373M07200 2373M07250 2373M07300 2373M07350	\$156.54 \$156.54 \$172.18 \$172.18	2835LK 2854LK 2874LK 2894LK	S513 S513 S513 S513	CW18 CW18 CW18 CW18	Bearing: B1003 Gasket: W3991 Con. Rod: CR113 Sleeve: See sleeve listing																				
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1211</td> <td>72mm/Std.</td> <td>521cc</td> <td>\$357.10</td> </tr> <tr> <td>SK1212</td> <td>72.5mm/+0.5mm</td> <td>528cc</td> <td>\$357.10</td> </tr> <tr> <td>SK1213</td> <td>73mm/+1mm</td> <td>535cc</td> <td>\$387.45</td> </tr> <tr> <td>SK1214</td> <td>73.5mm/+1.5mm</td> <td>543cc</td> <td>\$387.45</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1211	72mm/Std.	521cc	\$357.10	SK1212	72.5mm/+0.5mm	528cc	\$357.10	SK1213	73mm/+1mm	535cc	\$387.45	SK1214	73.5mm/+1.5mm	543cc	\$387.45
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1211	72mm/Std.	521cc	\$357.10																											
SK1212	72.5mm/+0.5mm	528cc	\$357.10																											
SK1213	73mm/+1mm	535cc	\$387.45																											
SK1214	73.5mm/+1.5mm	543cc	\$387.45																											
536 Engine Type Formula Plus 1989-91 • Pro-Lite • Cast Iron Bore	2	72 x 64	521	Std. 0.50 1.00 1.50	2373M07200 2373M07250 2373M07300 2373M07350	\$156.54 \$156.54 \$172.18 \$172.18	2835LK 2854LK 2874LK 2894LK	S513 S513 S513 S513	CW18 CW18 CW18 CW18	Bearing: B1003 Gasket: W5255 Con. Rod: See listing Sleeve: FL1172																				
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1215</td> <td>72mm/Std.</td> <td>521cc</td> <td>\$357.10</td> </tr> <tr> <td>SK1216</td> <td>72.5mm/+0.5mm</td> <td>528cc</td> <td>\$357.10</td> </tr> <tr> <td>SK1217</td> <td>73mm/+1mm</td> <td>535cc</td> <td>\$387.45</td> </tr> <tr> <td>SK1218</td> <td>73mm/+1.5mm</td> <td>543cc</td> <td>\$387.45</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1215	72mm/Std.	521cc	\$357.10	SK1216	72.5mm/+0.5mm	528cc	\$357.10	SK1217	73mm/+1mm	535cc	\$387.45	SK1218	73mm/+1.5mm	543cc	\$387.45
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1215	72mm/Std.	521cc	\$357.10																											
SK1216	72.5mm/+0.5mm	528cc	\$357.10																											
SK1217	73mm/+1mm	535cc	\$387.45																											
SK1218	73mm/+1.5mm	543cc	\$387.45																											
550F Engine Type GSX/GTX 2005-08 Expedition Sport 2005-08 Freestyle Backcountry 550 2007-08 Freestyle Park 2007-08 Freestyle Session 2007 Grand Touring 550 2003 Skandic 04-08, Legend 550 2003-04 MX Z 550F, Summit 2003-08 • Pro-Lite • Cast Iron Bore	2	76 x 61	552	Std. 0.50 1.00	2452M07600 2452M07650 2452M07700	\$159.63 \$159.63 \$159.63	2992KD 3012KD 3032KD	S631 S631 S631	CW20 CW20 CW20	Bearing: NA Gasket: W6614 Con. Rod: NA Sleeve: NA																				
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1375</td> <td>76mm/Std.</td> <td>552cc</td> <td>\$374.81</td> </tr> <tr> <td>SK1376</td> <td>76.5mm/+0.5mm</td> <td>552cc</td> <td>\$374.81</td> </tr> <tr> <td>SK1377</td> <td>77mm/+1mm</td> <td>552cc</td> <td>\$374.81</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1375	76mm/Std.	552cc	\$374.81	SK1376	76.5mm/+0.5mm	552cc	\$374.81	SK1377	77mm/+1mm	552cc	\$374.81				
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1375	76mm/Std.	552cc	\$374.81																											
SK1376	76.5mm/+0.5mm	552cc	\$374.81																											
SK1377	77mm/+1mm	552cc	\$374.81																											

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set see page 580	Repl. Piston Pin \$19.77 (I)	Repl. Retainer Clips \$2.34 (I)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>																								
SKI-DOO (ROTAX ENGINE)																																		
582 Engine Type Formula Plus MX 1993 Formula Plus EFI 1993 Formula Plus 1992-93 Formula Grand Tour 1993 Grand Touring XTC 1994 Grand Touring 583 1995-99	2	76 x 64	581	Std. 0.50 1.00 1.50 2.00	2376M07600 2376M07650 2376M07700 2376M07750 2376M07800	\$160.85 \$160.85 \$176.93 \$176.93 \$176.93	2992LT 3012LT 3032LT 3051LT 3071LT	\$477	CW18	Bearing: B1003 Gasket: W5312 Con. Rod: CR113 Sleeve: See listing																								
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1219</td> <td>76mm/Std.</td> <td>581cc</td> <td>\$388.38</td> </tr> <tr> <td>SK1220</td> <td>76.5mm/+0.5mm</td> <td>588cc</td> <td>\$388.38</td> </tr> <tr> <td>SK1221</td> <td>77mm/+1mm</td> <td>596cc</td> <td>\$419.59</td> </tr> <tr> <td>SK1222</td> <td>77.5mm/+1.5mm</td> <td>604cc</td> <td>\$419.59</td> </tr> <tr> <td>SK1223</td> <td>78mm/+2mm</td> <td>611cc</td> <td>\$419.59</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1219	76mm/Std.	581cc	\$388.38	SK1220	76.5mm/+0.5mm	588cc	\$388.38	SK1221	77mm/+1mm	596cc	\$419.59	SK1222	77.5mm/+1.5mm	604cc	\$419.59	SK1223	78mm/+2mm	611cc	\$419.59
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SK1223	78mm/+2mm	611cc	\$419.59																															
<ul style="list-style-type: none"> • Pro-Lite • Cast Iron Bore 																																		
583 Engine Type Mach I Rave Valve 1989-90 Formula Plus X 1993 Formula STX STX Z 1994-96 Formula Z 1994-99 MXZ 583 thru 1998 Formula 583 1997 Summit 583 1994-97 GT 583 1997-98 583-Z 1998 Formula DL 1998	2	76 x 64	581	Std. 0.50 1.00 1.50 2.00	2376M07600 2376M07650 2376M07700 2376M07750 2376M07800	\$160.85 \$160.85 \$176.93 \$176.93 \$176.93	2992LT 3012LT 3032LT 3051LT 3071LT	\$477	CW18	Bearing: B1003 Gasket: W5250 Con. Rod: CR113 Sleeve: See listing																								
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1226</td> <td>76mm/Std.</td> <td>581cc</td> <td>\$374.63</td> </tr> <tr> <td>SK1227</td> <td>76.5mm/+0.5mm</td> <td>588cc</td> <td>\$374.63</td> </tr> <tr> <td>SK1228</td> <td>77mm/+1mm</td> <td>596cc</td> <td>\$405.84</td> </tr> <tr> <td>SK1229</td> <td>77.5mm/+1.5mm</td> <td>604cc</td> <td>\$405.84</td> </tr> <tr> <td>SK1230</td> <td>78mm/+2mm</td> <td>611cc</td> <td>\$405.84</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1226	76mm/Std.	581cc	\$374.63	SK1227	76.5mm/+0.5mm	588cc	\$374.63	SK1228	77mm/+1mm	596cc	\$405.84	SK1229	77.5mm/+1.5mm	604cc	\$405.84	SK1230	78mm/+2mm	611cc	\$405.84
Kit Part #	Bore Size	Displ.	Kit Price (H)																															
SK1226	76mm/Std.	581cc	\$374.63																															
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SK1230	78mm/+2mm	611cc	\$405.84																															
<ul style="list-style-type: none"> • Pro-Lite • Cast Iron Bore 																																		
599 Engine Type 600 Formula III 1996-99 Formula III LT 1997	3	64.5 x 61	598	Std.	2377M06450	\$156.24	2539CD	\$459	CW18	Bearing: NA Gasket: W5502 Con. Rod: NA Sleeve: 6074FA																								
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1224</td> <td>64.5mm/Std.</td> <td>598cc</td> <td>\$526.26</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1224	64.5mm/Std.	598cc	\$526.26																
Kit Part #	Bore Size	Displ.	Kit Price (H)																															
SK1224	64.5mm/Std.	598cc	\$526.26																															
<ul style="list-style-type: none"> • Pro-Lite • Nikasil Bore 																																		
593 H.O. Engine Type 600 H.O. (Std. & RER) (Coated & Uncoated) MXZ REVX 2003, MXZ X 2004-06 MXZ Adrenaline 2003-06 MXZ Renegade 2003-06 Summit Adrenaline 2003-06 Grand Touring 2003 GSX 2004-06 GTX Limited/Sport 2006 Legend 2004 Expedition TUV 2005-06	2	72 x 73	594	Std.	2441M07200 2444M07200 <i>Premium Series Skirt Coated Piston</i>	\$183.80 \$193.59	2834KA	\$631	CW20	Bearing: NA Gasket: W6181 Con. Rod: NA Sleeve: NA																								
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1333 (2441M07200)</td> <td>72mm/Std.</td> <td>594cc</td> <td>\$410.94</td> </tr> <tr> <td>SK1338 (2444M07200) Premium Series Skirt Coated Piston</td> <td></td> <td></td> <td>\$429.96</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1333 (2441M07200)	72mm/Std.	594cc	\$410.94	SK1338 (2444M07200) Premium Series Skirt Coated Piston			\$429.96												
Kit Part #	Bore Size	Displ.	Kit Price (H)																															
SK1333 (2441M07200)	72mm/Std.	594cc	\$410.94																															
SK1338 (2444M07200) Premium Series Skirt Coated Piston			\$429.96																															
<ul style="list-style-type: none"> • Pro-Lite • Nikasil Bore 																																		
593 Engine Type Formula Deluxe 600 2000-01 Formula Deluxe GSE 2001 Grand Touring 2000-01, SE 2002 Grand Touring GS 2002 MXZ Adrenaline 600 2001 MXZ Adrenaline (500 SS) 2005-06 MXZ 600 1999-01, MXZ X 600 2001 MXZ Trail 600 2001, 2003-04 MXZ Trail (500 SS) 2004-08 Skandic WT LC 2001-04 Sport 2002, Grand Touring SE 2003 Summit 600 1999-01, Skandic SUV 2003-04 Legend Sport 600 RER 2003 GSX Sport (500 SS) 2005-06 GTX Sport (500 SS) 2006	2	76 x 65.8	597	Std. 0.50 1.00	2411M07600 2411M07650 2411M07700	\$163.98 \$163.98 \$180.37	2992KA 3012KA 3032KA	\$631	CW20	Bearing: B1031 Gasket: W5717 Con. Rod: NA Sleeve: NA																								
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1292</td> <td>76mm/Std.</td> <td>597cc</td> <td>\$415.50</td> </tr> <tr> <td>SK1303</td> <td>76.5mm/+0.5mm</td> <td>605cc</td> <td>\$415.50</td> </tr> <tr> <td>SK1304</td> <td>77mm/+1mm</td> <td>613cc</td> <td>\$447.33</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1292	76mm/Std.	597cc	\$415.50	SK1303	76.5mm/+0.5mm	605cc	\$415.50	SK1304	77mm/+1mm	613cc	\$447.33								
Kit Part #	Bore Size	Displ.	Kit Price (H)																															
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Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set see page 580	Repl. Piston Pin \$19.77 (I)	Repl. Retainer Clips \$2.34 (I)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>																								
643 Engine Type Mach I Rave Valve LC 1991-92 Formula Z 1994 • Pro-Lite • Cast Iron Bore	2	76 x 68	617	Std.	2376M07600	\$160.85	2992LT	S477	CW18	Bearing: B1003 Gasket: W5248 Con. Rod: CR113 Sleeve: 6031FA																								
				0.50	2376M07650	\$160.85	3012LT																											
				1.00	2376M07700	\$176.93	3032LT																											
				1.50	2376M07750	\$176.93	3051LT																											
				2.00	2376M07800	\$176.93	3071LT																											
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1231</td> <td>76mm/Std.</td> <td>617cc</td> <td>\$365.48</td> </tr> <tr> <td>SK1232</td> <td>76.5mm/+0.5mm</td> <td>625cc</td> <td>\$365.48</td> </tr> <tr> <td>SK1233</td> <td>77mm/+1mm</td> <td>632cc</td> <td>\$396.69</td> </tr> <tr> <td>SK1234</td> <td>77.5mm/+1.5mm</td> <td>640cc</td> <td>\$396.69</td> </tr> <tr> <td>SK1235</td> <td>78mm/+2mm</td> <td>649cc</td> <td>\$445.04</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1231	76mm/Std.	617cc	\$365.48	SK1232	76.5mm/+0.5mm	625cc	\$365.48	SK1233	77mm/+1mm	632cc	\$396.69	SK1234	77.5mm/+1.5mm	640cc	\$396.69	SK1235	78mm/+2mm	649cc	\$445.04
Kit Part #	Bore Size	Displ.	Kit Price (H)																															
SK1231	76mm/Std.	617cc	\$365.48																															
SK1232	76.5mm/+0.5mm	625cc	\$365.48																															
SK1233	77mm/+1mm	632cc	\$396.69																															
SK1234	77.5mm/+1.5mm	640cc	\$396.69																															
SK1235	78mm/+2mm	649cc	\$445.04																															
670 Engine Type MXZ 670 1996-98 Formula SS 1994-95 Formula Z 670 1998-99 Mach I 1996 Formula Mach I 1993-95 Summit 670 1995-97 Grand Touring SE 1994-95 Formula Deluxe 670 1999 • Pro-Lite • Cast Iron Bore	2	78 x 70	669	Std.	2379M07800	\$168.89	3071LK	S631	CW20	Bearing: NA Gasket: W5338 Con. Rod: See listing Sleeve: 6031FA																								
				0.50	2379M07850	\$168.89	3091LK																											
				1.00	2379M07900	\$185.78	3110LK																											
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1236</td> <td>78mm/Std.</td> <td>669cc</td> <td>\$384.62</td> </tr> <tr> <td>SK1237</td> <td>78.5mm/+0.5mm</td> <td>677cc</td> <td>\$384.62</td> </tr> <tr> <td>SK1238</td> <td>79mm/+1mm</td> <td>685cc</td> <td>\$417.39</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1236	78mm/Std.	669cc	\$384.62	SK1237	78.5mm/+0.5mm	677cc	\$384.62	SK1238	79mm/+1mm	685cc	\$417.39								
Kit Part #	Bore Size	Displ.	Kit Price (H)																															
SK1236	78mm/Std.	669cc	\$384.62																															
SK1237	78.5mm/+0.5mm	677cc	\$384.62																															
SK1238	79mm/+1mm	685cc	\$417.39																															
OVERBORE to 739cc for: 670 Engine Type MXZ 670 1997-99 Formula SS 1994-95 Formula Z 670 1998-99 Mach I 1996 Formula Mach I 1993-95 Summit 670 1995-97 Grand Touring SE 1994-95 Formula Deluxe 670 1999 • Pro-Lite • Cast Iron Bore • Must bore engine cases • Cylinder sleeving required • Cylinder head machining required	2	78 x 70	739	4.00	2432M08200	\$180.74	3228KD	S461	CW20	Bearing: NA Gasket: W5730 Con. Rod: See listing Sleeve: 6031FB																								
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1310</td> <td>82mm/+4mm</td> <td>739cc</td> <td>\$404.06</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1310	82mm/+4mm	739cc	\$404.06																
Kit Part #	Bore Size	Displ.	Kit Price (H)																															
SK1310	82mm/+4mm	739cc	\$404.06																															
670 HO Engine Type Summit X 1998-99 MXZ 670 HO 1999 • Pro-Lite • Cast Iron Bore	2	78 x 70	669	Std.	2433M07800	\$168.89	3071LK	S631	CW20	Bearing: NA Gasket: W5338 Con. Rod: NA Sleeve: NA																								
				0.50	2433M07850	\$168.89	3091LK																											
				1.00	2433M07900	\$185.78	3110LK																											
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1311</td> <td>78mm/Std.</td> <td>669cc</td> <td>\$384.62</td> </tr> <tr> <td>SK1312</td> <td>78.5mm/+0.5mm</td> <td>678cc</td> <td>\$384.62</td> </tr> <tr> <td>SK1313</td> <td>79mm/+1.00mm</td> <td>686cc</td> <td>\$417.39</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1311	78mm/Std.	669cc	\$384.62	SK1312	78.5mm/+0.5mm	678cc	\$384.62	SK1313	79mm/+1.00mm	686cc	\$417.39								
Kit Part #	Bore Size	Displ.	Kit Price (H)																															
SK1311	78mm/Std.	669cc	\$384.62																															
SK1312	78.5mm/+0.5mm	678cc	\$384.62																															
SK1313	79mm/+1.00mm	686cc	\$417.39																															
699 Engine Type Formula Mach I 1997-98 Mach I 1999-00 Formula III 700 1998-00 Grand Touring SE 1997-98 Grand Touring 700 1998-00 • Pro-Lite • Nikasil Bore	3	69.75 x 61	699	Std.	2382M06975	\$153.32	2746CD	S511	CW18	Bearing: NA Gasket: W5546 Con. Rod: NA Sleeve: FL1225																								
				0.75	2382M07050	\$153.32	2776CD																											
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1246</td> <td>69.75mm/Std.</td> <td>699cc</td> <td>\$517.78</td> </tr> <tr> <td>SK1247</td> <td>70.5mm/+0.75mm</td> <td>713cc</td> <td>\$517.78</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1246	69.75mm/Std.	699cc	\$517.78	SK1247	70.5mm/+0.75mm	713cc	\$517.78												
Kit Part #	Bore Size	Displ.	Kit Price (H)																															
SK1246	69.75mm/Std.	699cc	\$517.78																															
SK1247	70.5mm/+0.75mm	713cc	\$517.78																															

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set see page 580	Repl. Piston Pin \$19.77 (I)	Repl. Retainer Clips \$2.34 (I)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>																								
SKI-DOO (ROTAX ENGINE)																																		
693 Engine Type Formula Deluxe GS GSE 700 2000-01 Formula Z 700 2000 Grand Touring GS 700 2001-02 Grand Touring Sport 2002-03 Grand Touring SE 2003 MXZ 700 2000-02 MXZ Adrenaline 700 2001, 2003 MXZ Trail 700 2001 MXZ Renegade 700 2002 MXZ X 700 2001 MXZ 700 RER 2002 Legend Sport 700 RER 2003-04 Legend SE 2003-04 Legend GT Sport 2004 Legend GT SE 2004 Summit 700 2000 Summit High Mark 2000, 2003 Summit X 700 2001-03 Summit Sport 700 RER 2002 Summit Adrenaline RER 700 2003 • Pro-Lite • Nikasil Bore	2	78 x 73	700	Std. 0.50 1.00	2416M07800 2416M07850 2416M07900	\$180.78 \$180.78 \$180.78	3071KA 3091KA 3110KA	S461 CW20	Bearing: B1031 Gasket: W5945 Con. Rod: NA Sleeve: NA																									
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1302</td> <td>78mm/Std.</td> <td>700cc</td> <td>\$416.44</td> </tr> <tr> <td>SK1355</td> <td>78.5mm/+0.5mm</td> <td>707cc</td> <td>\$416.44</td> </tr> <tr> <td>SK1356</td> <td>79mm/+1.0mm</td> <td>716cc</td> <td>\$416.44</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1302	78mm/Std.	700cc	\$416.44	SK1355	78.5mm/+0.5mm	707cc	\$416.44	SK1356	79mm/+1.0mm	716cc	\$416.44								
Kit Part #	Bore Size	Displ.	Kit Price (H)																															
SK1302	78mm/Std.	700cc	\$416.44																															
SK1355	78.5mm/+0.5mm	707cc	\$416.44																															
SK1356	79mm/+1.0mm	716cc	\$416.44																															
779 Engine Type Formula Mach Z 1993-96 Mach ZLT 1996 • Pro-Lite • Cast Iron Bore	3	69.5 x 68	774	Std. 0.50 1.00 1.50 2.00	2434M06950 2434M07000 2434M07050 2434M07100 2434M07200	\$164.74 \$164.74 \$164.74 \$181.19 \$181.19	2736CD 2756CD 2776CD 2795CD 2835CD	S511 CW18	Bearing: B1014 Gasket: W5339 Con. Rod: See listing Sleeve: FL1193 or 6059FA																									
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1239</td> <td>69.5mm/Std.</td> <td>774cc</td> <td>\$551.01</td> </tr> <tr> <td>SK1240</td> <td>70mm/+0.5mm</td> <td>784cc</td> <td>\$551.01</td> </tr> <tr> <td>SK1241</td> <td>70.5mm/+1mm</td> <td>794cc</td> <td>\$551.01</td> </tr> <tr> <td>SK1199</td> <td>71mm/+1.5mm</td> <td>806cc</td> <td>\$598.91</td> </tr> <tr> <td>SK1242</td> <td>72mm/+2mm</td> <td>830cc</td> <td>\$598.91</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1239	69.5mm/Std.	774cc	\$551.01	SK1240	70mm/+0.5mm	784cc	\$551.01	SK1241	70.5mm/+1mm	794cc	\$551.01	SK1199	71mm/+1.5mm	806cc	\$598.91	SK1242	72mm/+2mm	830cc	\$598.91
Kit Part #	Bore Size	Displ.	Kit Price (H)																															
SK1239	69.5mm/Std.	774cc	\$551.01																															
SK1240	70mm/+0.5mm	784cc	\$551.01																															
SK1241	70.5mm/+1mm	794cc	\$551.01																															
SK1199	71mm/+1.5mm	806cc	\$598.91																															
SK1242	72mm/+2mm	830cc	\$598.91																															
OVERBORE to 889cc for: 779 Engine Type Formula Mach Z 1993-96 Mach ZLT 1996 • Pro-Lite • Cast Iron Bore • Cylinder sleeving required • Cylinder head machining required	3	69.5 x 68	889	5.00	2414M07450	\$166.88	2933TD	S459	CW18	Bearing: B1014 Gasket: W5339 Con. Rod: See listing Sleeve: 6059FB																								
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1297</td> <td>74.5mm/+5mm</td> <td>889cc</td> <td>\$557.24</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1297	74.5mm/+5mm	889cc	\$557.24																
Kit Part #	Bore Size	Displ.	Kit Price (H)																															
SK1297	74.5mm/+5mm	889cc	\$557.24																															
800 Engine Type GSX LTD 2008 MX Z Adrenaline 2008 MX Z Renegade 2008 MX Z Renegade X 2008 Summit Adrenaline 2008 Summit Everest 2008 Summit X 2007-08, Summit X-RS 2008 Dedicated forging, Race proven designs Semi-keystone chrome ring Electra coated, CNC Machined Skirt coated, Light Weight	2	82 x 75.5	797	Std. 0.50 1.00	2453M08200 2453M08250 2453M08300	\$200.46	3228KA 3248KA 3268KA	S568 CW28	Bearing: NA Gasket: W5940 Con. Rod: NA Sleeve: NA																									
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1378</td> <td>82mm/Std.</td> <td>797cc</td> <td>\$461.30</td> </tr> <tr> <td>SK1379</td> <td>82.5mm/+0.5mm</td> <td></td> <td>\$461.30</td> </tr> <tr> <td>SK1380</td> <td>83mm/+1.0mm</td> <td></td> <td>\$461.30</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1378	82mm/Std.	797cc	\$461.30	SK1379	82.5mm/+0.5mm		\$461.30	SK1380	83mm/+1.0mm		\$461.30								
Kit Part #	Bore Size	Displ.	Kit Price (H)																															
SK1378	82mm/Std.	797cc	\$461.30																															
SK1379	82.5mm/+0.5mm		\$461.30																															
SK1380	83mm/+1.0mm		\$461.30																															
809 Engine Type (CD-Ring version) Formula Mach Z 1997-98 Grand Touring SE 1999-01 Mach Z 1999-01 Mach ZLT 1997-98 Mach Z Tech Plus 2001-03 Mach Z Sport 2002 • Rave Valve • Pro-Lite • Nikasil Bore • Liquid Cooled	3	70.5 x 68	796	Std.	2434M07050	\$164.74	2776CD	S511	CW18	Bearing: B1003 Gasket: W5547 Con. Rod: See listing Sleeve: 6060FA																								
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1249</td> <td>70.5mm/Std.</td> <td>796cc</td> <td>\$551.01</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1249	70.5mm/Std.	796cc	\$551.01																
Kit Part #	Bore Size	Displ.	Kit Price (H)																															
SK1249	70.5mm/Std.	796cc	\$551.01																															

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set see page 580	Repl. Piston Pin \$19.77 (I)	Repl. Retainer Clips \$2.34 (I)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>																
SKI-DOO (ROTAX ENGINE)																										
809 Engine Type (L-Ring version) Formula Mach Z 1997-98 Grand Touring SE 1999-01 Mach Z 1999-01 Mach ZLT 1997-98 Mach Z Tech Plus 2001-03 Mach Z Sport 2002 • Rave Valve • Pro-Lite • Nikasil Bore • Liquid Cooled	3	70.5 x 68	796	Std.	2435M07050	\$153.32	2776LK	S511	CW18	Bearing: B1003 Gasket: W5547 Con. Rod: See listing Sleeve: 6060FA																
OVERBORE to 889cc for: 809 Engine Type Formula Mach Z 1997-98 Grand Touring SE 1999-01 Mach Z 1999-01 Mach ZLT 1997-98 Mach Z Tech Plus 2001-03 Mach Z Sport 2002 • Rave Valve • Pro-Lite • Nikasil Bore • Cylinder sleeving required • Cylinder head machining required	3	70.5 x 68	889	4.00	2414M07450	\$166.88	2933TD	S459	CW18	Bearing: B1003 Gasket: W5547 Con. Rod: see listing Sleeve: 6060FB																
<table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1295</td> <td>74.5mm/+4mm</td> <td>889cc</td> <td>\$528.08</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1295	74.5mm/+4mm	889cc	\$528.08								
Kit Part #	Bore Size	Displ.	Kit Price (H)																							
SK1295	74.5mm/+4mm	889cc	\$528.08																							
793 Engine Type MXZ 800 2001 MXZ Adrenaline 800 2001, 2003-07 MXZ X 800 2001-07 Summit 800 Series 2001-05 Summit X Series 2001-0 Summit High Mark Series 2002-04 Summit Adrenaline 2003-04 Summit Adrenaline 2005-07 Summit Sport 2004 GSX Limited 2004-06 GTX Limited 2006 Grand Touring SE 800 2002-03 Legend SE 2002-04 Legend GT SE 2004 MXZ Renegade 2003-07 MXZ Renegade X 2005-06 MXZ REV, RER 2003 • Pro-Lite • Nikasil Bore	2	82 x 75.7	800 809 819	Std. 0.50 1.00	2430M08200 2430M08250 2430M08300	\$187.71 \$187.71 \$187.71	3228KD 3248KD 3268KD	S650	CW20	Bearing: B1031 Gasket: W5940 Con. Rod: NA Sleeve: NA																
<table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1319</td> <td>82mm/Std.</td> <td>800cc</td> <td>\$436.55</td> </tr> <tr> <td>SK1346</td> <td>82.5mm/+0.5mm</td> <td>809cc</td> <td>\$436.55</td> </tr> <tr> <td>SK1347</td> <td>83mm/+1.0mm</td> <td>819cc</td> <td>\$436.55</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1319	82mm/Std.	800cc	\$436.55	SK1346	82.5mm/+0.5mm	809cc	\$436.55	SK1347	83mm/+1.0mm	819cc	\$436.55
Kit Part #	Bore Size	Displ.	Kit Price (H)																							
SK1319	82mm/Std.	800cc	\$436.55																							
SK1346	82.5mm/+0.5mm	809cc	\$436.55																							
SK1347	83mm/+1.0mm	819cc	\$436.55																							
1000 2-Tec SDI Engine Type Mach Z Adrenaline 2005-06 Summit Highmark Series 2005-06 Summit Highmark X 2005-06	2	88 x 82	997	Std.	2446M08800	\$209.28	3464KD	S678	CW24	Bearing: NA Gasket: TBA Con. Rod: NA Sleeve: NA																
<table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1343</td> <td>88mm/Std.</td> <td>997cc</td> <td>\$582.93</td> </tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</i></p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1343	88mm/Std.	997cc	\$582.93								
Kit Part #	Bore Size	Displ.	Kit Price (H)																							
SK1343	88mm/Std.	997cc	\$582.93																							

Snowmobile Pistons & Kits for Yamaha



Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set see page 580	Repl. Piston Pin \$19.77 (I)	Repl. Retainer Clips \$2.34 (I)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>																				
YAMAHA Exciter 440 1975-81 • Cast Iron Bore	2	68 x 59.6	433	Std. 0.50 1.00 1.50	2284M06800 2284M06850 2284M06900 2284M06950	\$108.39 \$108.39 \$119.22 \$119.22	2677CS 2697CS 2717CS 2736CS	\$511	CW18	Bearing: B1003 Gasket: NA Con. Rod: NA Sleeve: NA																				
SS440 1980-85 • Cast Iron Bore	2	66 x 64	437	Std. 0.50 1.00 1.50	2309M06600 2309M06650 2309M06700 2309M06750	\$121.55 \$121.55 \$133.70 \$133.70	2598CD 2618CD 2638CD 2658CD	\$477	CW18	Bearing: B1003 Gasket: W5302 Con. Rod: NA Sleeve: 6062FA																				
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1127</td> <td>66mm/Std.</td> <td>437cc</td> <td>\$275.59</td> </tr> <tr> <td>SK1128</td> <td>66.5mm/+0.5mm</td> <td>443cc</td> <td>\$275.59</td> </tr> <tr> <td>SK1129</td> <td>67mm/+1mm</td> <td>451cc</td> <td>\$299.18</td> </tr> <tr> <td>SK1130</td> <td>67.5mm/+1.5mm</td> <td>458cc</td> <td>\$299.18</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1127	66mm/Std.	437cc	\$275.59	SK1128	66.5mm/+0.5mm	443cc	\$275.59	SK1129	67mm/+1mm	451cc	\$299.18	SK1130	67.5mm/+1.5mm	458cc	\$299.18
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1127	66mm/Std.	437cc	\$275.59																											
SK1128	66.5mm/+0.5mm	443cc	\$275.59																											
SK1129	67mm/+1mm	451cc	\$299.18																											
SK1130	67.5mm/+1.5mm	458cc	\$299.18																											
SRX440, SSR440 1978-80 L/C • Chrome bore (Will not fit 1981 model) • Sleeving or replating required for oversizes	2	68.5 x 59.6	439	Std. 0.50 1.00	2282M06850 2282M06900 2282M06950	\$108.39 \$108.39 \$119.22	2697CSM 2717CS 2736CS	\$423	CW20	Bearing: NA Gasket: NA Con. Rod: NA Sleeve: 6005FA																				
Phazer 1984-98 XL-V 1991-93 Mountain Lite 1997-99 Phazer Deluxe thru 1990 Phazer II 1990-94 PZ480H 1990-94 Venture 1991-98 Phazer II LE, ST • Fan Cooled • Pro-Lite • Cast Iron Bore	2	72 x 59.6	485	Std. 0.25 0.50 1.00 1.50	2310M07200 2310M07225 2310M07250 2310M07300 2310M07350	\$133.98 \$133.98 \$133.98 \$147.40 \$147.40	2835CD 2844CD 2854CD 2874CD 2894CD	\$527	CW18	Bearing: B1003 Gasket: W5106 Con. Rod: NA Sleeve: 6017FA																				
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1035</td> <td>72mm/Std.</td> <td>485cc</td> <td>\$299.72</td> </tr> <tr> <td>SK1036</td> <td>72.5mm/+0.5mm</td> <td>491cc</td> <td>\$299.72</td> </tr> <tr> <td>SK1037</td> <td>73mm/+1mm</td> <td>499cc</td> <td>\$325.73</td> </tr> <tr> <td>SK1052</td> <td>73.5mm/+1.5mm</td> <td>508cc</td> <td>\$325.73</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1035	72mm/Std.	485cc	\$299.72	SK1036	72.5mm/+0.5mm	491cc	\$299.72	SK1037	73mm/+1mm	499cc	\$325.73	SK1052	73.5mm/+1.5mm	508cc	\$325.73
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1035	72mm/Std.	485cc	\$299.72																											
SK1036	72.5mm/+0.5mm	491cc	\$299.72																											
SK1037	73mm/+1mm	499cc	\$325.73																											
SK1052	73.5mm/+1.5mm	508cc	\$325.73																											
Phazer Series 2007 Venture Lite 2007	2	77 x 53.6	499	Std.	TBA																									
Phazer 500 1999-01 Phazer 500 Deluxe 2001 Venture XL Touring 1999-00 Phazer Mountain Lite 2000-01 • Fan Cooled • Pro-Lite • Cast Iron Bore	2	72 x 59.6	485	Std. 0.25 0.50 1.00 1.50	2310M07200 2310M07225 2310M07250 2310M07300 2310M07350	\$133.98 \$133.98 \$133.98 \$147.40 \$147.40	2835CD 2844CD 2854CD 2874CD 2894CD	\$527	CW18	Bearing: B1003 Gasket: W5723 Con. Rod: NA Sleeve: 6063FA																				
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1298</td> <td>72mm/Std.</td> <td>485cc</td> <td>\$407.62</td> </tr> <tr> <td>SK1299</td> <td>72.5mm/+0.5mm</td> <td>491cc</td> <td>\$339.53</td> </tr> <tr> <td>SK1290</td> <td>73mm/+1mm</td> <td>499cc</td> <td>\$365.54</td> </tr> <tr> <td>SK1291</td> <td>73.5mm/+1.5mm</td> <td>508cc</td> <td>\$365.54</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1298	72mm/Std.	485cc	\$407.62	SK1299	72.5mm/+0.5mm	491cc	\$339.53	SK1290	73mm/+1mm	499cc	\$365.54	SK1291	73.5mm/+1.5mm	508cc	\$365.54
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1298	72mm/Std.	485cc	\$407.62																											
SK1299	72.5mm/+0.5mm	491cc	\$339.53																											
SK1290	73mm/+1mm	499cc	\$365.54																											
SK1291	73.5mm/+1.5mm	508cc	\$365.54																											
V-Max 500 LE, DX, ST, SX 1994-01 XT, XCT 1998 Venture 500 1999-01 SX 500 R 2000-01 • Pro-Lite • Nikasil Bore	2	68 x 68	493	Std.	2356M06800	\$142.15	2677CD	\$423	CW20	Bearing: B1031 Gasket: W5409 Con. Rod: See listing Sleeve: See listing																				
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1163</td> <td>68mm/Std.</td> <td>493cc</td> <td>\$342.11</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1163	68mm/Std.	493cc	\$342.11												
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1163	68mm/Std.	493cc	\$342.11																											
V-Max 540 LC 1983-89 • Pro-Lite • Chrome bore • Sleeving or replating required for oversizes	2	73 x 64	535	Std. 0.50 1.00 1.50	2304M07300 2304M07350 2304M07400 2304M07450	\$147.46 \$147.46 \$162.20 \$162.20	2874CDM 2894CD 2913CD 2933TD	\$512	CW20	Bearing: B1023 Gasket: NA Con. Rod: NA Sleeve: 6006FA																				

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set <i>see page 580</i>	Repl. Piston Pin \$19.77 (I)	Repl. Retainer Clips \$2.34 (I)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>																				
YAMAHA SRV540 1980-91 XL-V 1986-90 VK540 1988-05 • Pro-Lite • Cast Iron Bore	2	73 x 64	535	Std. 0.25 0.50 1.00 1.50	2305M07300 2305M07325 2305M07350 2305M07400 2305M07450	\$127.89 \$127.89 \$127.89 \$140.70 \$140.70	2874CD 2884CD 2894CD 2913CD 2933TD	S512	CW20	Bearing: B1023 Gasket: W5108 Con. Rod: NA Sleeve: See listing																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1044</td> <td>73mm/Std.</td> <td>535cc</td> <td>\$304.52</td> </tr> <tr> <td>SK1045</td> <td>73.5mm/+0.5mm</td> <td>543cc</td> <td>\$304.52</td> </tr> <tr> <td>SK1046</td> <td>74mm/+1mm</td> <td>551cc</td> <td>\$329.37</td> </tr> <tr> <td>SK1047</td> <td>74.5mm/+1.5mm</td> <td>557cc</td> <td>\$329.37</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1044	73mm/Std.	535cc	\$304.52	SK1045	73.5mm/+0.5mm	543cc	\$304.52	SK1046	74mm/+1mm	551cc	\$329.37	SK1047	74.5mm/+1.5mm	557cc
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1044	73mm/Std.	535cc	\$304.52																											
SK1045	73.5mm/+0.5mm	543cc	\$304.52																											
SK1046	74mm/+1mm	551cc	\$329.37																											
SK1047	74.5mm/+1.5mm	557cc	\$329.37																											
EX570 Exciter LC 1987-90 Exciter Deluxe 1989-90 • Pro-Lite • Cast Iron Bore	2	73 x 68	569	Std. 0.50 1.00 1.50	2335M07300 2335M07350 2335M07400 2335M07450	\$130.09 \$130.09 \$143.10 \$143.10	2874CD 2894CD 2913CD 2933TD	S423	CW20	Bearing: B1023 Gasket: W5109 Con. Rod: See listing Sleeve: See listing																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1094</td> <td>73mm/Std.</td> <td>569cc</td> <td>\$307.33</td> </tr> <tr> <td>SK1095</td> <td>73.5mm/+0.50mm</td> <td>577cc</td> <td>\$307.33</td> </tr> <tr> <td>SK1096</td> <td>74mm/+1mm</td> <td>584cc</td> <td>\$332.57</td> </tr> <tr> <td>SK1097</td> <td>74.5mm/+1.5mm</td> <td>592cc</td> <td>\$332.57</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1094	73mm/Std.	569cc	\$307.33	SK1095	73.5mm/+0.50mm	577cc	\$307.33	SK1096	74mm/+1mm	584cc	\$332.57	SK1097	74.5mm/+1.5mm	592cc
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1094	73mm/Std.	569cc	\$307.33																											
SK1095	73.5mm/+0.50mm	577cc	\$307.33																											
SK1096	74mm/+1mm	584cc	\$332.57																											
SK1097	74.5mm/+1.5mm	592cc	\$332.57																											
V-Max 600 LE, DX, ST, XT, XTC, SX 1994-99 Venture 600 1998 Mountain Max 600 1998-99 • Liquid Cooled • Pro-Lite • Nikasil Bore • Sleeving or replating required for oversizes	2	74.8 x 68	598	Std. 0.50	2388M07480 2388M07530	\$135.17 \$135.17	2945TDW 2963TD	S423	CW20	Bearing: B1023 Gasket: W5551 Con. Rod: See listing Sleeve: See listing																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1257</td> <td>74.8mm/Std.</td> <td>598cc</td> <td>\$328.52</td> </tr> <tr> <td>SK1258</td> <td>75.30mm/+0.5mm</td> <td>603cc</td> <td>\$328.52</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1257	74.8mm/Std.	598cc	\$328.52	SK1258	75.30mm/+0.5mm	603cc	\$328.52							
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1257	74.8mm/Std.	598cc	\$328.52																											
SK1258	75.30mm/+0.5mm	603cc	\$328.52																											
Venture 600 1999-06 V-Max 600 SX 2000 V-Max 600 Series 1999-02 Mountain Max 600 2000-02 SX 600 R 2000-02 SX Venom Series 2004-06 • Pro-Lite • Nikasil Bore	3	65 x 59	593	Std.	2440M06500	\$134.73	6500KE	S423	CW20	Bearing: NA Gasket: W6205 Con. Rod: NA Sleeve: See listing																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1332</td> <td>65mm/Std.</td> <td>593cc</td> <td>\$471.65</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1332	65mm/Std.	593cc	\$471.65											
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1332	65mm/Std.	593cc	\$471.65																											
V-Max 700 1997-02 V-Max 700 SX 1997-99 Venture 700 1998-03 Mountain Max 700 1998-04 V-Max 700 Deluxe 1999-01 V-Max XTC, DX 1998 SX 700 R 2000-01 • Pro-Lite • Nikasil Bore	3	70.5 x 59.6	698	Std.	2385M07050	\$135.17	2776CD	S423	CW20	Bearing: B1039 Gasket: W5548 Con. Rod: NA Sleeve: 6097FA																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1251</td> <td>70.5mm/Std.</td> <td>698cc</td> <td>\$472.93</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1251	70.5mm/Std.	698cc	\$472.93											
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1251	70.5mm/Std.	698cc	\$472.93																											
SRX 700 Series 1998-02 Mountain 700 1998 • Pro-Lite • Nikasil Bore	3	69 x 62	696	Std. 0.50 1.00	2397M06900 2397M06950 2397M07000	\$139.71 \$139.71 \$139.71	2717CD 2736CD 2756CD	S423	CW20	Bearing: B1039 Gasket: W5604 Con. Rod: NA Sleeve: FL1239																				
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1270</td> <td>69mm/Std.</td> <td>696cc</td> <td>\$471.56</td> </tr> <tr> <td>SK1339</td> <td>69.5mm/+0.5mm</td> <td>706cc</td> <td>\$471.56</td> </tr> <tr> <td>SK1340</td> <td>70mm/+1.0mm</td> <td>716cc</td> <td>\$471.56</td> </tr> </tbody> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets</p>											Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1270	69mm/Std.	696cc	\$471.56	SK1339	69.5mm/+0.5mm	706cc	\$471.56	SK1340	70mm/+1.0mm	716cc	\$471.56			
Kit Part #	Bore Size	Displ.	Kit Price (H)																											
SK1270	69mm/Std.	696cc	\$471.56																											
SK1339	69.5mm/+0.5mm	706cc	\$471.56																											
SK1340	70mm/+1.0mm	716cc	\$471.56																											

Snowmobile Pistons & Kits for Yamaha



Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set see page 580	Repl. Piston Pin \$19.77 (I)	Repl. Retainer Clips \$2.34 (I)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>															
YAMAHA SX Viper Series 2002-05 SX Viper Mountain Series 2003-06 Venture 700 2004 • Pro-Lite • Nikasil Bore	3	69 x 62	696	Std. 0.50 1.00	2397M06900 2397M06950 2397M07000	\$139.71 \$139.71 \$139.71	2717CD 2736CD 2756CD	S423 CW20	Bearing: B1039 Gasket: W6097 Con. Rod: NA Sleeve: NA																
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1325</td> <td>69mm/Std.</td> <td>696cc</td> <td>\$516.69</td> </tr> <tr> <td>SK1341</td> <td>69.5mm/+0.5mm</td> <td>706cc</td> <td>\$516.69</td> </tr> <tr> <td>SK1342</td> <td>70mm/+1.0mm</td> <td>716cc</td> <td>\$516.69</td> </tr> </tbody> </table> Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets										Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1325	69mm/Std.	696cc	\$516.69	SK1341	69.5mm/+0.5mm	706cc	\$516.69	SK1342	70mm/+1.0mm	716cc
Kit Part #	Bore Size	Displ.	Kit Price (H)																						
SK1325	69mm/Std.	696cc	\$516.69																						
SK1341	69.5mm/+0.5mm	706cc	\$516.69																						
SK1342	70mm/+1.0mm	716cc	\$516.69																						
RX1 2003-05 RX1 ER 2003-05 RX Warrior 2004-05 RX1 Mountain 2003-05 Apex Series 2006-07 Attack Series 2006-07 13:1 Compression • Nikasil Bore	4	74 x 58	998	Std.	4707M07400	\$194.48	2913XA	S532	CW17	Bearing: NA Gasket: W6112 Con. Rod: NA															
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1326</td> <td>74mm/Std.</td> <td>998cc</td> <td>\$775.32</td> </tr> </tbody> </table> Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets										Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1326	74mm/Std.	998cc	\$775.32							
Kit Part #	Bore Size	Displ.	Kit Price (H)																						
SK1326	74mm/Std.	998cc	\$775.32																						
RX1 2003-05 RX1 ER 2003-05 RX Warrior 2004-05 RX1 Mountain 2003-05 Apex Series 2006-07 Attack Series 2006-07 12:1 Compression (Overbore to 1025cc) • Nikasil Bore • Cylinder boring and replating required	4	74 x 58	998	1.00	4743M07500	\$199.61	2953XG	S532	CW17	Bearing: NA Gasket: W6112 Con. Rod: NA Sleeve: NA															
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1327</td> <td>75mm/+1mm</td> <td>1025cc</td> <td>\$806.47</td> </tr> </tbody> </table> Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets										Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1327	75mm/+1mm	1025cc	\$806.47							
Kit Part #	Bore Size	Displ.	Kit Price (H)																						
SK1327	75mm/+1mm	1025cc	\$806.47																						
RX1 2003-05 RX1 ER 2003-05 RX Warrior 2004-05 RX1 Mountain 2003-05 Apex Series 2006-07 Attack Series 2006-07 10:1 Compression (Turbo/supercharge applications) • Nikasil Bore	4	74 x 58	998	Std.	4808M07400	\$146.10	2913XA	S532	CW17	Bearing: NA Gasket: W6112 Con. Rod: NA Sleeve: NA															
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1334</td> <td>74mm/+1mm</td> <td>998cc</td> <td>\$656.26</td> </tr> </tbody> </table> Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets										Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1334	74mm/+1mm	998cc	\$656.26							
Kit Part #	Bore Size	Displ.	Kit Price (H)																						
SK1334	74mm/+1mm	998cc	\$656.26																						
RX1 2003-05 RX1 ER 2003-05 RX Warrior 2004-05 RX1 Mountain 2003-05 Apex Series 2006-07 Attack Series 2006-07 10:1 Compression (Overbore to 1025cc) (Turbo/supercharge applications) • Nikasil Bore • Cylinder boring and replating required	4	74 x 58	998	1.00	4808M07500	\$146.10	2953XG	S532	CW17	Bearing: NA Gasket: W6112 Con. Rod: NA Sleeve: NA															
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1335</td> <td>75mm/+1mm</td> <td>1025cc</td> <td>\$656.26</td> </tr> </tbody> </table> Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets										Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1335	75mm/+1mm	1025cc	\$656.26							
Kit Part #	Bore Size	Displ.	Kit Price (H)																						
SK1335	75mm/+1mm	1025cc	\$656.26																						
Nytro/Nytro ER 2006 RS Rage 2005-06 RS Vector Series 2005-07 RS Venture 2005-07 Vector Mountain Series 2005-07 VK Pro 2007 9.5:1 Turbo • Resleeving or replating required for oversize	3	79 x 66.2	973 1049	Std. 3.00	4894M07900 4894M08200	\$176.79 \$194.46	3110XG 3228XG	S622 CW19	Bearing: - Gasket: - Con. Rod: - Sleeve: -																
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1367</td> <td>79mm/Std.</td> <td>973cc</td> <td>\$514.45</td> </tr> <tr> <td>SK1368</td> <td>82mm/+3.00mm</td> <td>1049cc</td> <td>\$565.89</td> </tr> </tbody> </table> Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets										Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1367	79mm/Std.	973cc	\$514.45	SK1368	82mm/+3.00mm	1049cc	\$565.89			
Kit Part #	Bore Size	Displ.	Kit Price (H)																						
SK1367	79mm/Std.	973cc	\$514.45																						
SK1368	82mm/+3.00mm	1049cc	\$565.89																						
Nytro Series 2006 RS Rage 2005-06 RS Vector Series 2005-07 RS Venture 2005-07 Vector Mountain Series 2005-07 VK Pro 2007 12.5:1 Compression • Resleeving or replating required for oversize	3	79 x 66.2	973 1049	Std. 3.00	4893M07900 4893M08200	\$146.10 \$160.71	3110XG 3228XG	S597 CW19	Bearing: - Gasket: - Con. Rod: - Sleeve: -																
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price (H)</th> </tr> </thead> <tbody> <tr> <td>SK1365</td> <td>79mm/Std.</td> <td>973cc</td> <td>\$425.14</td> </tr> <tr> <td>SK1366</td> <td>82mm/+3.00mm</td> <td>1049cc</td> <td>\$467.68</td> </tr> </tbody> </table> Kit Includes: Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips & top end gaskets										Kit Part #	Bore Size	Displ.	Kit Price (H)	SK1365	79mm/Std.	973cc	\$425.14	SK1366	82mm/+3.00mm	1049cc	\$467.68			
Kit Part #	Bore Size	Displ.	Kit Price (H)																						
SK1365	79mm/Std.	973cc	\$425.14																						
SK1366	82mm/+3.00mm	1049cc	\$467.68																						

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Piston Part No.	Price Per Piston (H)	Repl. Ring Set see page 580	Repl. Piston Pin \$19.77 (l)	Repl. Retainer Clips \$2.34 (i)	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
KAWASAKI/JOHN DEERE (KAWASAKI ENGINE)										
Kawasaki: Intriguer 440 1978 Intruder 440 Invader 440 Drifter 440 1978-80 (Will no fit LTD440)	2	68 x 60	436	Std. 0.25 0.50 1.00 1.50 2.00	2084M06800 2084M06825 2084M06850 2084M06900 2084M06950 2084M07000	\$119.75 \$119.75 \$119.75 \$119.75 \$131.72 \$131.72	2677CDM 2687CD 2697CD 2717CD 2736CD 2756CD	S259	CW16	Bearing: B1021 Gasket: Kaw. LC Models: W5311 Con. Rod: NA Sleeve: NA
John Deere: TA440 Trail Fire 1978-79 • Includes piston pin • Chrome bore • Sleaving or replating required for oversizes										
Kawasaki: TA440B-202 TA440A, C 440 Intruder 1981 440 Invader 1981-82 440 Drifter 1979-82 (Will no fit LTD440)	2	68 x 60	436	Std.	2313M06800	\$125.43	2677CDM	S259	CW16	Bearing: B1021 Gasket: Kaw. LC Models: W5311 Con. Rod: NA Sleeve: NA
John Deere: TC440A, B-C202 Liquifire 1979-82 Sportfire 1979-82 Trailfire 1981-82 (Chrome Bore)										
MOTO-SKI (ROTAX ENGINE)										
Mirage I 1980-82 • Pro-Lite • Cast Iron Bore	1	72 x 66	269	Std. 0.50 1.00 1.50	2373M07200 2373M07250 2373M07300 2373M07350	\$156.54 \$156.54 \$172.18 \$172.18	2835LK 2854LK 2874LK 2894LK	S513	CW18	Bearing: B1003 Gasket: NA Con. Rod: NA Sleeve: NA
Mirage II 1980-83 Mirage II E 1980-82 Mirage Special 1980-82 • Cast Iron Bore	2	62 x 61	368	Std. 0.25 0.50 1.00	2308M06200 2308M06225 2308M06250 2308M06300	\$129.79 \$129.79 \$129.79 \$142.78	2441CD 2451CD 2461CD 2480CD	S477	CW18	Bearing: B1003 Gasket: NA Con. Rod: NA Sleeve: NA
Ultra Sonic 1980-82, 1984 • Pro-Lite • Cast Iron Bore	2	67.5 x 61	436	Std. 0.50	2374M06750 2374M06800	\$139.06 \$139.06	2658LT 2677LT	S513	CW18	Bearing: B1003 Gasket: NA Con. Rod: NA Sleeve: NA
Grand Prix Special 1979-81 Sonic 1982 Future 500 & 500E 1980-82 • Pro-Lite • Cast Iron Bore	2	72 x 61	503	Std. 0.50 1.00 1.50	2373M07200 2373M07250 2373M07300 2373M07350	\$156.54 \$156.54 \$172.18 \$172.18	2835LK 2854LK 2874LK 2894LK	S513	CW18	Bearing: B1003 Gasket: NA Con. Rod: NA Sleeve: NA

Cast Iron Sleeved Cylinders: To ensure proper ring seal, it is necessary to hone the cylinder with a rigid or brush hone. **DO NOT** install a new piston without honing the cylinder to break the glaze. Finish hone with a 280 grit. Cross hatch is necessary to ensure proper ring seal and adequate lubrication.

If the cylinder is in good condition, simply honing the cylinder may be enough to restore the bore to an acceptable condition. However in some cases, boring may be necessary to insure the cylinder bore is within the tolerances outlined in the service manual.

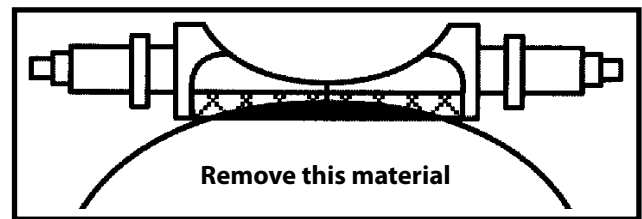
Plated Cylinders: (Includes nickel ceramic coatings (Nikasil), chrome, Electrofusion, and boron composite.) If the plated cylinder is in good condition, honing may not be necessary. If deglazing is necessary, **DO NOT** use a ball hone. Use a rigid or brush type diamond hone. Plated cylinders cannot be bored oversize without replating or resleeving.

Any time a cylinder is bored or honed, all ports must be chamfered. The top of the cylinder should be deburred, and the bottom should be generously chamfered for ease of piston and ring installation. When boring a cylinder with an exhaust bridge, the face of the bridge must be relieved .002"-.004" to allow for bridge expansion. Without proper bridge clearance, engine damage could occur.

IMPORTANT: After honing, the cylinder must be washed with warm soapy water to remove all honing grit. Be sure to wash away any grit that may have traveled into the transfer and exhaust ports during honing. The cylinder is NOT clean until you can wipe the cylinder wall with a clean, oil dampened cloth and it does not pick up any honing grit. Lightly oil the cylinder bore to prevent oxidation and assist with piston installation.

Exhaust Power Valves (2-Stroke engines)

When boring cylinders with exhaust power valves the exhaust power valve must be inspected to ensure it does not extend into the cylinder. The exhaust power valve must have approximately .015" clearance from the cylinder bore. **Without proper clearance, the exhaust power valve could contact the piston and engine damage could occur.** If machining the exhaust power valve is necessary, remove metal only in the area that extends into the cylinder bore. (See illustration)



MM to INCHES CONVERSION TABLE

MM.....INCHES	MM.....INCHES	MM.....INCHES	MM.....INCHES	MM.....INCHES	MM.....INCHES	MM.....INCHES
39.0.....1.5354	49.5.....1.9488	60.0.....2.3622	69.5.....2.7362	80.0.....3.1496	90.5.....3.5630	101.0.....3.9764
39.5.....1.5551	50.0.....1.9685	60.5.....2.3819	70.0.....2.7559	80.5.....3.1693	91.0.....3.5827	101.5.....3.9961
40.0.....1.5748	50.5.....1.9882	61.0.....2.4016	70.5.....2.7756	81.0.....3.1890	91.5.....3.6024	102.0.....4.0157
40.5.....1.5945	51.0.....2.0079	61.5.....2.4213	71.0.....2.7953	81.5.....3.2087	92.0.....3.6220	102.4.....4.0299
41.0.....1.6142	51.5.....2.0276	62.0.....2.4409	71.5.....2.8150	82.0.....3.2283	92.5.....3.6417	102.5.....4.0354
41.5.....1.6339	52.0.....2.0472	62.5.....2.4606	72.0.....2.8346	82.5.....3.2480	93.0.....3.6614	103.0.....4.0511
42.0.....1.6535	52.5.....2.0669	63.0.....2.4803	72.5.....2.8543	83.0.....3.2677	93.5.....3.6811	103.5.....4.0748
42.5.....1.6732	53.0.....2.0866	63.5.....2.5000	73.0.....2.8740	83.5.....3.2874	94.0.....3.7008	104.0.....4.0945
43.0.....1.6929	53.5.....2.1063	64.0.....2.5197	73.5.....2.8937	84.0.....3.3071	94.5.....3.7205	104.5.....4.1142
43.5.....1.7126	54.0.....2.1260	64.5.....2.5394	74.0.....2.9134	84.5.....3.3268	95.0.....3.7402	105.0.....4.1339
44.0.....1.7323	54.5.....2.1457	65.0.....2.5591	74.5.....2.9331	85.0.....3.3465	95.5.....3.7598	105.5.....4.1535
44.5.....1.7520	55.0.....2.1654	65.5.....2.5787	75.0.....2.9528	85.5.....3.3661	96.0.....3.7795	106.0.....4.1732
45.0.....1.7717	55.5.....2.1850	66.0.....2.5984	75.5.....2.9724	86.0.....3.3858	96.5.....3.7992	106.5.....4.1929
45.5.....1.7913	56.0.....2.2047	66.4.....2.6142	76.0.....2.9921	86.5.....3.4055	97.0.....3.8189	107.0.....4.2126
46.0.....1.8110	56.5.....2.2244	66.5.....2.6181	76.5.....3.0118	87.0.....3.4252	97.5.....3.8386	107.5.....4.2323
46.5.....1.8307	57.0.....2.2441	67.0.....2.6378	77.0.....3.0315	87.5.....3.4449	98.0.....3.8583	108.0.....4.2520
47.0.....1.8504	57.5.....2.2638	67.4.....2.6535	77.5.....3.0512	88.0.....3.4646	98.5.....3.8780	108.5.....4.2717
47.5.....1.8701	58.0.....2.2835	67.5.....2.6575	78.0.....3.0709	88.5.....3.4843	99.0.....3.8976	109.0.....4.2913
48.0.....1.8898	58.5.....2.3031	68.0.....2.6772	78.5.....3.0906	89.0.....3.5039	99.5.....3.9173	109.5.....4.3110
48.5.....1.9094	59.0.....2.3228	68.5.....2.6969	79.0.....3.1102	89.5.....3.5236	100.0.....3.9370	110.0.....4.3307
49.0.....1.9291	59.5.....2.3425	69.0.....2.7165	79.5.....3.1299	90.0.....3.5433	100.5.....3.9567	

Wiseco now stocks Nylon, Soft Hone Brushes

Description mm	Description inches	Part number	Brush Length	Overall Length	Price (G)
NYLON, SOFT HONE BRUSHES					
45-57mm	1.77" - 2.24"	W6075	2"	10"	\$64.22
57-70mm	2.24" - 2.76"	W6076	3"	10"	\$64.22
63-76mm	2.48" - 2.99"	W6077	4"	14"	\$84.15
76-89mm	2.99" - 3.50"	W6078	4"	14"	\$84.15
89-102mm	3.50" - 4.02"	W6079	4"	14"	\$94.68

All Wiseco rings can be used in cast iron, nickel ceramic platings (Nikasil), boron composite, and Electrofusion bores.

CAUTION: Unless otherwise noted, Wiseco rings can NOT be used in chrome plated bores. Engine damage will occur.

*CSM, CDM, KAM, & KDM rings are designed to be used in chrome bores.

2-Stroke Rings

Type	Price (I)	Thickness		Bore Range	Description
CS	\$20.21	1mm (.039")		39 - 74mm (1.535 - 2.913")	Alloy steel, ferrox coated, chrome faced, internally notched.
CST	\$20.21	1mm (.039")		54mm (2.126")	Alloy steel, ferrox coated, chrome faced, internally notched.
CD	\$40.43	1mm (.039")		39 - 74mm (1.535 - 2.913")	Alloy steel, ferrox coated, chrome faced, internally notched.
CDW	\$40.43	1mm (.039")		73.4mm (2.890")	Alloy steel, ferrox coated, chrome faced, internally notched. (for 2.04mm knock pin)
*CSM	\$20.21	1mm (.039")		39 - 73mm (1.535 - 2.874")	Nodular iron, phosphate coated, internally notched. (for use in Chrome Bores)
*CDM	\$40.43	1mm (.039")		39-73mm (1.535-2.874")	Nodular iron, phosphate coated, internally notched. (for use in Chrome Bores)
TC	NLA	1.2mm (.047")		74.5 - 91mm (2.933 - 3.583")	Alloy steel, ferrox coated, chrome faced, internally notched.
TD	NLA	1.2mm (.047")		74.5 - 91mm (2.933 - 3.583")	Alloy steel, ferrox coated, chrome faced, internally notched.
TDW	\$41.85	1.2mm (.047")		74.8 - 81mm (2.945 - 3.189")	Alloy steel, ferrox coated, chrome faced, internally notched. (for 2.04mm knock pin)
LT	\$44.76	2.0mm (.079")		67.5 - 80mm (2.658 - 3.150")	Nodular iron, phosphate coated, chrome faced, internally notched, half-keystone, Dykes "L".
LK	\$53.43	2.0mm (.079")		67.5 - 82.5mm (2.658 - 3.248")	LK ring package contains (1) LT ring, and (1) flat ring. The flat ring will be a CS style for bore sizes up to 74mm; TC style for 74.25mm bores and larger.
LF	NLA	2.0mm (.079")		81 - 84mm (3.189 - 3.307")	The LF ring package contains (1) Nodular iron, phosphate coated, chrome faced, internally notched, half-keystone, Dykes "L" top ring, and (1) cast iron, phosphate coated, internally notched second ring.
KA	\$17.45	1.5mm (.059")		55.57 - 98.9mm (2.188 - 3.894")	Alloy steel, ferrox coated, chrome faced, side notched, half-keystone.
KD	\$36.09	1.5mm (.059")		55.57 - 98.9mm (2.188 - 3.894")	Alloy steel, ferrox coated, chrome faced, side notched, half-keystone.
*KDM	NLA	1.5mm (.059")		80.5 - 91mm (3.169 - 3.584")	Nodular iron, phosphate coated, side notched, half-keystone (for use in Chrome Bores)
KB	NLA	1.2mm (.047")		82 - 85.25mm (3.228 - 3.356")	Alloy steel, ferrox coated, chrome faced, side notched, half-keystone.
KE	\$24.52	1.2mm (.047")		65 - 66.5mm (2.559 - 2.618")	Alloy steel, ferrox coated, chrome faced, back notched, half-keystone.
KF	NLA	1.2mm (.047")		65 - 66.5mm (2.559 - 2.618")	Alloy steel, ferrox coated, chrome faced, back notched, half-keystone.

4-Stroke Rings

Type	Price (H)	Bore Range	Top Ring	Second Ring	Oil Ring
XA	\$41.50	59 - 74.5mm (2.323-2.933") chrome faced.	0.8mm (.031") Alloy steel, ferrox coated, taper faced.	0.8mm (.031") Cast iron, phosphate coated, chrome faced rails.	1.5mm (.059") 3 piece oil assembly: Stainless steel flex-vent spacer,
XG	\$38.73	75 - 83mm (2.953-3.268") chrome faced.	1.0mm (.039") Alloy steel, ferrox coated, taper faced.	1.0mm (.039") Cast iron, phosphate coated, chrome faced rails.	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer,

Wiseco Gasket Kits for Arctic Cat



• Head Cover O-Rings NOT included in Kit

ARCTIC CAT	No of Cyl.	Displ.	Part No.	Price (G)	Gasket Components				
					Head	Base	Intake Reed	Exh.	Water Man.
440 1971-75	2	440cc	W5311	\$58.16	✓	✓	✓	✓	
440 FC T1A, T1B, T1C, T1D440S1, Pantera and Cheetah 1972-75, EXT 1971-72, Lynx II, Panther 1971-75, Puma 1971-73	2	440cc	W5071	\$41.00	✓	✓	✓	✓	
ARCTIC CAT (Spirit, Suzuki Engine) Panther 1980-81, 1984-85, 1989-93, Panther Deluxe 1991-96, Panther 440 '97-01 Jag Long Track 1981, Jag 1981, 1985-88, Super Jag 1987-92, Jag AFS 1989-93 Jag/Jag Deluxe 1992-96, Jag Special 1992, Jag Z 1993-94, Cheetah 440 1994 Jag 440 / Jag 440 Deluxe 1998-99, Bearcat 440 1996-00, Z440 1995-01	2	431cc	W5089	\$41.00	✓	✓	✓	✓	
Pantera LC 1985-89, El Tigre LC 1978-79, '87-88, El Tigre 6000 LC '76-81, '84-85	2	440cc	W5092	\$58.16	✓	✓		✓	✓
Prowler 1990-94, Prowler Mt. Cat 1991-92, Cougar '91-94, Cougar Mt. Cat '93-94 Cheetah Tour 1991-92, Cheetah 1993, Pantera 1990-92 Panther LC / Jag LC 1996, ZL440 1997-01	2	436cc	W5213	\$56.60	✓	✓		✓	
El Tigre 5000 / Pantera 1976-81, Cheetah 1976-78, 1986-87, Cheetah Tour '88-90 Panther 1976-79, 1986-88, Cougar 1985-90, Cougar Mt. Cat 1990	2	499cc	W5090	\$41.00	✓	✓	✓	✓	
ZR440 1996-98	2	438cc	W5596	\$82.05	✓	✓	✓	✓	✓
ZR440 Sno Pro 2003-04	2	438cc	W6199	\$96.96	✓	✓	✓	✓	✓
ZR500 1998-00, ZR500 EFI 2000-02, ZL500 1998-01, Powder Special EFI '99-00	2	497cc	W5597	\$82.05	✓	✓	✓	✓	✓
El Tigre 6000 1986-90, Cheetah LC 1986-88, El Tigre EXT 1989-90, El Tigre EXT Special 1990, El Tigre EXT Mt. Cat 1990-91	2	529cc	W5037	\$58.16	✓	✓	✓	✓	✓
EXT Special 1991-92, EXT / EXT Mt. Cat 1992, EXT550 1993-94, EXT EFI '92-93 Pantera 1993-94, EXT EFI Mt. Cat 1993, Cheetah 550 1994, Prowler 2-Up 1995 Cougar/Cougar Mt. Cat 1995-98, Bear Cat 550 '95-96, Bearcat Widetrack '96-01 Panther 550 1997-00, ZL 550 ESR 2000-03	2	550cc	W5245	\$82.05	✓	✓		✓	✓
EXT580Z 1993, ZR580 1993-96, ZR580 EFI 1995-97, EXT 580 Mt. Cat 1993-96 EXT580 1994-96, EXT 580 EFI 1994-96, 98, EXT580 EFI Deluxe 1996-98, EXT Powder Special 1995-96, Powder Special EFI 1997, Pantera 1995-98 Pantera 580 1999-02, ZL580 EFI, ESR	2	581cc	W5334	\$82.05	✓	✓		✓	✓
ZR600, ZR600 EFI 1998-03, 600 EFI LE 2001-03, Powder Special, Powder Special EFI 1998-00, Mountain Cat 600 EFI 2001-03, Pantera 600 EFI 2002-03 ZL600, ZL600 EFI 1999-00 also Overbore to 83mm (680cc)	2	599cc	W5961	\$82.05	✓	✓	✓	✓	
ZRT600 1995-01, Powder Extreme 1997-99, EXT600 '97-98, EXT600 Touring '98 Triple Touring 600 1999-00	3	594cc	W5498	\$99.86	✓	✓		✓	✓
Wild Cat 650 1988-90, Wild Cat 700 1991-96, Wild Cat 700 EFI 1992-96, Wild Cat Mt. Cat 700 1991-96, Wild Cat Mt. Cat EFI 1991-96, ZR700 1994-96, 1999-00, Wild Cat Touring '95-96, Powder Special 700 1999-00, ZL700 2000 also Overbore to 86mm	2	650cc 699cc 790cc	W5088	\$86.18	✓	✓	✓	✓	✓
ZRT 800 1995-02, Pantera 800 1998-99 also Overbore to 80.5mm (992cc) Mountain Cat 800 2001-04, ZL800 EFI 2002-04 ZR800 2001-03, ZR800 EFI 2001-03	3	794cc	W5447	\$99.86	✓	✓	✓	✓	
Thunder Cat 900 1993-94, Mountain Cat 900 1995-97 also Overbore to 80.5mm (992cc) Thunder Cat 1000cc 1998-03, Mountain Cat 1000cc 1998-03, Pantera 1000cc 2001-03	2	785-883	W5941	\$86.18	✓	✓	✓	✓	
Thunder Cat 900 1993-94, Mountain Cat 900 1995-97 also Overbore to 80.5mm (992cc) Thunder Cat 1000cc 1998-03, Mountain Cat 1000cc 1998-03, Pantera 1000cc 2001-03	3	895cc 900cc 992cc 1000cc 1098cc	W5335	\$99.86	✓	✓	✓	✓	
F5 Firecat 2003-04	2	499cc	W6200	\$86.18	✓	✓	✓	✓	✓
F7 Firecat 2003-04	2	698cc	W6161	\$86.18	✓	✓		✓	

• Head Cover O-Rings NOT included in Kit

POLARIS	No of Cyl.	Displ.	Part No.	Price (G)	Gasket Components				
					Head	Base	Intake Reed	Exh.	Water Man.
400 Indy 1984-91, Indy 400 Classic 1988-90 LC	2	400cc	W5096	\$58.16	✓	✓		✓	
440 Cutlass SSE 1981-82, 440 Indy Trail 1983-86, Long Track 1983-90, SS440 1983-86, TX-C 1981-82, Indy Sport 1991-98, 440 Indy Sport CT 1991-97 Indy Super Sport 1994-96, Indy XCF 1997-98, Indy Transport 1996-99	2	440cc	W5101	\$47.22	✓	✓	✓	✓	
Indy XC 440 1991, Indy 440 SKS 1993-95, Indy 440 XCR 1992-94, Indy 440 1992-96, Indy 440 1997-98	2	440cc	W5412	\$69.75	✓	✓		✓	✓
XCR 440 SP 1994-96, Indy XCR 440 1995-96, 440 XC 1997	2	440cc	W5554	\$69.75	✓	✓		✓	✓
XCR440 LC 1997-99	2	438cc	W5709	\$79.31	✓	✓	✓	✓	
488 Indy Trail 1986-99 FC, 488 Deluxe, ES, SKS 1988-90 Trail RMK 1998, Trail 1998, Indy Super Sport 1997-98, Indy Trail Touring 1995-99	2	488cc	W5099	\$45.37	✓	✓		✓	
500 Indy, Indy Classic 1989-03, 500 EFI 1992-97 500 Indy RMK 1996-99, 500 SKS 1991-97 Indy Wide Track LX 1990-00, 500 Indy Classic Tour 2000-03	2	500cc	W5153	\$58.16	✓	✓		✓	
XC500 Indy 1999-02, XC500 SP 1999-02, Indy 500 RMK 2001	2	500cc	W5711	\$79.31	✓	✓	✓	✓	
Indy Super Sport 1999-03, Indy Trail RMK/SKS 1999-02, Indy Sport Touring 2001-03, Indy Trail Touring 2001	2	544cc	W5946	\$68.36	✓	✓	✓	✓	
XCR600 SP 1996, XCR 600 SE 1997, XCR 600 1997-98	3	598cc	W5499	\$78.69	✓	✓	✓	✓	✓
580 Indy XLT 1993-94, XLT SKS/Special 1993-94	3	579cc	•W5336	\$55.09	✓	✓		✓	✓
600 XC 1998-99, 600 RMX 1998-01, 600 XC Deluxe 45th 2000, 600 XC SP 1999, Indy 600 Classic 2001	2	600cc	W5600	\$82.05	✓	✓	✓	✓	
Indy Triumph 2000, XCR600 1995-96, XLT LTD 1997-98, XLT600, SKS/RMK 1995-97, XLT Touring, XLT SP 1995-99, XLT Classic 1998-99	3	597cc	•W5444	\$78.69	✓	✓		✓	✓
600 Indy LC 1983-87 Overbore to 66mm	3	597-615cc	W5260	\$78.69	✓	✓		✓	✓
600 Indy LC 1983-87 Overbore to 68.25mm	3	623-658cc	W5100	\$82.05	✓	✓		✓	✓
650 Indy LC, RXL 1988-90 67.75mm thru 69.25mm	3	649-678cc	W5102	\$78.69	✓	✓		✓	✓
650 Indy LC, RXL 1988-90 Overbore to 72mm	3	693-735cc	W5251	\$78.69	✓	✓		✓	✓
650, 650 EFI 1991-98, 650 RXL 1991-97	3	649-678cc	W5306	\$78.69	✓	✓		✓	✓
650, 650 EFI 1991-98, 650 RXL 1991-97	3	693-732cc	W5313	\$78.69	✓	✓		✓	✓
Ultra RMK/SKS 1996, Ultra SP '96-97, Ultra SPX '97, Ultra/Ultra Touring '97-98	3	680cc	W5505	\$98.46	✓	✓	✓	✓	✓
700 XC Deluxe 45th 2000, Indy 700 SKS 1997, 1999-03, Indy Classic 700 '01-04, XC700 1998-99, 700 RMK 1997-03, 700 XC, SP 1999-03 also Overbore to 84mm	2	700-754cc	W5550	\$80.25	✓	✓	✓	✓	✓
700 XCR LC 1999	3	700cc	W5714	\$79.31	✓	✓	✓	✓	
Indy Storm 800 1994-98	3	794cc	W5408	\$73.84	✓	✓	✓	✓	
Indy Storm 800 1994-98, 75mm	3	861cc	W5452	\$73.84	✓	✓	✓	✓	
800 XCR 1999-03	3	800cc	W5728	\$79.31	✓	✓	✓	✓	
800 RMK 2000 & 2002-03, 800 XC, SP 2001-03	2	794cc	•W5943	\$82.50	✓	✓		✓	✓
440 Pro X LC 2003-04, Liberty Motor, 66mm	2	438cc	W6202	\$88.18	✓	✓	✓	✓	✓

WISeco Accessories Piston Pins

PISTON PINS (unchromed)

\$19.77 (G)

Part #	Dia.	Length
S25516mm1.9685"
S25616mm2.0472"
S25718mm2.2047"
S25816mm1.7519"
S25916mm2.2992"
S27016mm1.850"
S27116mm2.244"
S27218mm2.3031"
S27718mm2.5787"
S27818mm2.4724"
S28018mm2.165"

Part #	Dia.	Length
S28814mm1.6141"
S33017mm2.429"
S34318mm2.3622"
S37619mm2.500"
S39021mm3.000"
S39118mm2.244"
S39220mm3.0511"
S39414mm1.8897"
S39514mm1.732"
S41420mm3.228"
S41722mm2.500"

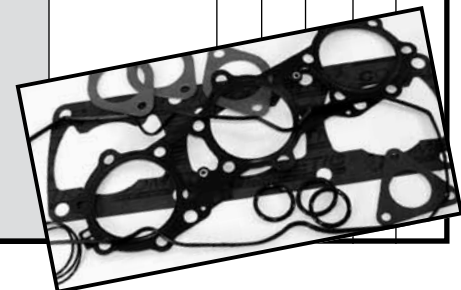
Part #	Dia.	Length
S41922mm2.1259"
S42320mm2.185"
S42822mm3.228"
S45518mm1.693"
S45918mm1.850"
S46120mm2.559"
S46715mm1.614"
S47519mm2.303"
S47718mm2.0748"
S47819.9mm2.358"
S48218mm1.9488"

Part #	Dia.	Length
S48418mm2.2913"
S48514mm1.7815"
S48616mm2.1752"
S49324mm2.992"
S50818mm2.1062"
S51118mm2.244"
S51220mm2.362"
S51318mm2.3031"
S51416mm1.7519"
S51714mm1.5098"
S53812mm1.5354"

Part #	Dia.	Length
S53922mm2.500"
S54017mm2.2343"
S54420mm2.933"
S55815mm1.9685"
S56312mm1.2205"
S56821mm2.618"
S58426mm2.677"
S59512mm1.417"
S67824mm2.992"

• Head Cover O-Rings NOT included in Kit

SKI-DOO	No of Cyl.	Displ.	Part No.	Price (G)	Gasket Components				
					Head	Base	Intake Reed	Exh.	Water Man.
Formula MX '86-96, Formula MX It '87-90, Safari GLX '90-92, Safari LC 467 '90-91 Safari LCE 467 1991-92, Formula E, Formula XTC, Formula XTC II 1991, Formula MX 1991, Formula MXZ 1993-94, Formula MXZA 1993 Formula MXZ 1993-94, Formula XTC R 1993	2	463cc	W3991	\$55.09	✓	✓		✓	
MXZ 440 LC 1995-99	2	437cc	W5449	\$55.09	✓	✓		✓	
MXZ 500 STD 2000-01, Grand Touring 500 2001-02, Formula Deluxe STD 2001 MXZX 500 2002, MXZ Adrenaline 2002, MXZ Trail 2002	2	493cc	W6098	\$82.05	✓	✓		✓	✓
Touring 500 LL 2000, Formula 500 Deluxe 1997-00, Summit 500 1996-99, Formula Z 500 1999, MXZ500 1998-99, GT 500 1996-98, Skandic 1997-00, Formula SLS 1996, Deluxe 500 1999-00	2	499cc	• W5545	\$64.22	✓	✓		✓	
Everest 500, Futura 500 1980-82, Sonic 500 1982, Blizzard MX 5500 1981-82 Grand Prix Special '79-81, Grand Prix MX '81, Blizzard MX '84, Alpine 500 '83-85 Stratos E 1988, Voyageur 1989, Escapade 1987-89, Stratos 1987-88 Nordik 60 1987-91, Safari Cheyenne 1989-90, Skandic 503 1987, Safari 503, 503R '88-89, Alpine 503 '86-87, Alpine II 503 '88-91, Cheyenne '91, Alpine II '93, Alpine 500 '93, Alpine II '95, Skandic Wide Track '95, Skandic Ski Hill Special '95	2	497cc	W5103	\$41.00	✓	✓	✓	✓	
Formula Plus 1989-91, Formula Plus LT 1989-90, Formula E, Formula XTC, Formula XTC E 1991, Formula Plus X 1991	2	521cc	W5255	\$55.09	✓	✓		✓	
Formula Plus 1992-93, Formula Plus E 1992-93 Formula Plus XTC 1992-93, Formula Plus II 1993, Formula Plus XTC E 1992, Formula Plus EFI 1993, Formula Grand Tour 1993, Grand Touring 583 1994-99, Grand Touring XTC 1994, MXZ 1997-98	2	581cc	W5312	\$55.09	✓	✓		✓	
Formula Mach I 1991-92, Formula Mach I XTC 1991-92, Summit 583 1994-96, Formula STX 1995-96, Formula STX LT 1995, Formula Z 1995-99, Formula MXZ 1998, Formula STX 1996, Grand Touring 583 1994-99, MXZ 1997-98	2	581cc	W5250	\$64.50	✓	✓		✓	
Formula Z 600 2000, DLX 600 Grand Touring 2000-02, Summit 600 1999-02, MXZ 600X 1999-02, MXZ Trail 2001 & 2003, MXZ Adrenaline 2001-02, MXZ 600 STD 2001, Skandic 600 WTL 2001-03, Formula DLX/GSE/STD 2001 Formula III 600 1995-99, Formula III LT 600 1996-97	2	597cc	• W5717	\$100.41	✓	✓	✓		✓
Formula Mach I 1991-92, Formula Mach I XTC '91-92, Formula Mach I XTC II '92, Formula Plus X 1993, Formula Mach IX 1991, Mach I Rave 1991-92 (617cc) Summit 1994-98	2	617cc	W5248	\$55.09	✓	✓		✓	
Formula Mach I 1993-95, Mach I 1996, Grand Touring SE 1994-96 Formula SS 1994, MXZ670 1996-98, Formula DEL 679 '99, Formula Z670 '98-99 MXZ 670 HO 1999, Formula Mach I XTC 1993-96, Formula Mach III 1993-94, Summit 670 1996-97	2	669cc	W5338	\$58.74	✓	✓		✓	
Formula Mach I 1993-95, Mach I 1996, Grand Touring SE '94-96, Formula SS '94 MXZ 670 1996-98, Formula DEL 670 1999, Formula Z 670 1998-99, Summit X 670 1998-99, MXZ670 HO 1999, Mach I Rave 1996 Overbore to 739cc	2	739cc	W5730	\$55.09	✓	✓		✓	
Mach I 1997-00, Grand Touring SE 1997-00, Formula III 700 1998-00	3	699cc	• W5546	\$73.84	✓	✓	✓	✓	
Adrenaline 700 2001-03, MXZ 700 1999-02, Summit X 700 2001-03, Formula Deluxe Z 700 2000, Renegade 700 2002, Trail 700 2002, Grand Touring Sport 2002-03, Summit High Mark 2000-03	2	700cc	• W5945	\$67.74	✓	✓		✓	
Formula Mach Z 1994-96, Formula Mach Z LT 1996 also Overbore to 74.5mm	3	774-889cc	W5339	\$73.84	✓	✓		✓	
Summit 800 2000-02, MXZ Adrenaline 800 2001-03, MXZ800X 2001-02 MXZ 800 STD 2001, MXZ Renegade 2002, Grand Touring SE 800 2002-03	2	793cc	W5940	\$74.64	✓	✓		✓	✓
Mach ZLT Rave '97-98, Mach Z, Grand Touring SE '99-01, Formula Mach Z '97-98 Formula III 800 1999, Mach Z Tech Plus 2001-03, Mach Z Sport 2002 also Overbore to 74.5mm (889cc)	3	796-889cc	W5547	\$73.84	✓	✓	✓	✓	
Reverse 600 HO 2003-04	2	594cc	W6181	\$56.05	✓	✓	✓	✓	✓



• Head Cover O-Rings NOT included in Kit

YAMAHA	No of Cyl.	Displ.	Part No.	Price (G)	Gasket Components				
					Head	Base	Intake Reed	Exh.	Water Man.
SS440 D, E, F, G, H thru 1985	2	440cc	W5302	\$41.00	✓	✓	✓		
PZ480 Phazer 1984-98, FC Venture 1991-98, EXL-V 1991-97, RXL-V 1991-94, Mountain Lite 1997-99, Phazer II 1990-94	2	480cc	W5106	\$41.00	✓	✓	✓		
Phazer 500, Venture XL 1999-01, Phazer Mt. Lite 2000-01	2	500cc	W5723	\$82.05	✓	✓	✓	✓	✓
Venture 500 1999-01, V-Max 500 LE, DX, ST 1994-01, XTC, XT 1998, SZ 500 R 2000-01	2	493cc	W5409	\$68.36	✓	✓	✓	✓	
EC540, Excell, SRV 540 thru 1996, VK540 1988-03	2	540cc	W5108	\$58.16	✓	✓	✓		
EX570 Exciter 1987-90, Excoter II 1991-93	2	570cc	W5109	\$56.66	✓	✓		✓	
Venture 600 1998, V-Max 600 LE, DX, ST 1994-98, Mountain Max 600 1998-99	2	598cc	W5551	\$68.34	✓	✓	✓	✓	
600 Triple 1999-05	3	593cc	W6205	\$82.05	✓	✓	✓	✓	✓
V-Max 700 1997-02, Mountain Max 1998-03, Venture 700 1998-03, V-Max 700 SX 1997-99, SX 700 R 2000-01	3	698cc	W5548	\$82.05	✓	✓	✓	✓	
V-Max 700 1997-02, Mountain Max 1998-03, Venture 700 1998-03, V-Max 700 SX 1997-99, SX 700 R 2000-01 Over bore	3	748cc	W5549	\$82.05	✓	✓	✓	✓	
SRX700 1998-01, Mountain 700 1998	3	696cc	W5604	\$67.01	✓	✓	✓	✓	
SX700 Viper (All)	3	696cc	W6097	\$113.54	✓	✓	✓	✓	
RX1 2003	4	998-1025cc	W6112	\$92.17	✓				



Bearings



TOP END BEARINGS

Part #	Price (G)	ID x OD x Length (mm)
B1000.....	\$18.51	12 x 16 x 16
B1001.....	\$18.51	15 x 19 x 17
B1002.....	\$21.17	18 x 23 x 24
B1003.....	\$19.85	18 x 22 x 22
B1004.....	\$22.49	20 x 25 x 27.8
B1005.....	\$19.85	16 x 21 x 23
B1006.....	\$18.51	14 x 18 x 17.5
B1008.....	\$19.85	16 x 21 x 19.5
B1012.....	\$18.51	14 x 18 x 16
B1013.....	\$19.85	15 x 19 x 20
B1014.....	\$21.17	18 x 23 x 22
B1015.....	\$18.51	12 x 17 x 14.2
B1016.....	\$19.85	16 x 20 x 19.5
B1018.....	\$18.51	14 x 18 x 20
B1021.....	\$19.85	16 x 20 x 22.5
B1022.....	\$19.85	18 x 22 x 23.6
B1023.....	\$21.17	20 x 25 x 25
B1024.....	\$21.17	20 x 26 x 24
B1030.....	\$21.17	22 x 27 x 24.8
B1031.....	\$21.17	20 x 25 x 23
B1036.....	\$21.17	19 x 24 x 24.8
B1037.....	\$19.85	18 x 22 x 19.65
B1038.....	\$18.51	15 x 20 x 17.8
B1039.....	\$21.17	20 x 25 x 21.8
B1041.....	\$19.85	12 x 15 x 14.5
B1042.....	\$19.85	12 x 15 x 16.3
B1043.....	\$19.85	12 x 16 x 14.8
B1071.....	\$21.17	20 x 24 x 24
B1072.....	\$21.17	20 x 24 x 23
B1074.....	\$21.17	22 x 27 x 23
B1075.....	\$21.17	24 x 29 x 25

CRANK PIN BEARINGS

\$24.52 (G)

Part #	Type	I. D.	O. D.	Width	Part #	Type	I. D.	O. D.	Width
B1045.....	KU	20	26	14	B1062.....	KT	26	34	20
B1046.....	KU	22	28	14	B1063.....	KT	28	35	16
B1047.....	KU	22	28	16	B1064.....	KT	28	35	18
B1048.....	KU	22	29	17	B1065.....	KT	28	36	20
B1049.....	KU	24	31	17	B1066.....	KT	38	48	23
B1050.....	KU	24	32	20	B1067.....	KT	24	30	15
B1051.....	KU	25	32	20	B1068.....	KT	25	34	17.8
B1052.....	KU	32	41	18	B1069.....	KT	30	38	18
**B1053.....	KU	34	43	20	B1070.....	KU	16	22	12
B1057.....	KT	24.3	32.3	16	B1073.....	KT	17	23	14
B1058.....	KT	24.6	30.6	15	B1076.....	KT	27	34	21
B1059.....	KT	25	32	16	B1077.....	KT	32	40	20
*B1060.....	KT	25	32	20	B1078.....	KT	25	32	16
B1061.....	KT	26	33	18	B1079.....	KT	33	41	20

KT= M profile * Limited to available stock
 KU= Flat profile ** \$34.34 (G)