

Engine and Exhaust

10

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Motorcycle Connecting Rod Kits

Description	Year	Part #	Price (F)
ATK / Rotax			
MX250	95-97	NIK04993	\$189.95
Honda			
CR80	86-98	NIK04972	\$139.95
CR125	81-84	NIK04954	\$139.95
CR125	85-87	NIK04952	\$139.95
CR125	88-98	NIK04959	\$139.95
CR250	84-98	NIK04980	\$139.95
CR500	87-98	NIK04995	\$159.95
XL-125R	77-83	NIK01352	\$139.95
XR185,XL185	79-84	NIK01351	\$114.95
XR200	81-97	NIK01351	\$114.95
XL200	80-84	NIK01351	\$114.95
XR200, XL200RD	84-85	NIK01352	\$139.95
XL250S	79-83	NIK01353	\$199.95
XL250	85-86	NIK01355	\$229.95
XR250	84-85	NIK01355	\$229.95
XR250 (KT1)	86-98	NIK01356	\$229.95
XL350	83-84	NIK01454	\$229.95
XR350R	83-84	NIK01455	\$259.95
XR400	96-98	NIK01565	\$195.95
XR500, XL500S	79-82	NIK01553	\$229.95
XR500, XL500RD	83-84	NIK01554	\$259.95
XR600 (MK5)	85-97	NIK01563	\$229.95
XL600	83-87	NIK01563	\$229.95
XR650L	93-98	NIK01564	\$229.95
NX650 (MN9)	88-98	NIK01564	\$229.95
Husqvarna / Cagiva			
MX125		NIK35211	\$139.95



Description	Year	Part #	Price (F)
Kawasaki			
KX60	84-98	NIK04982	\$119.95
KX80	82-98	NIK04973	\$121.97
KDX80	83-88	NIK04973	\$121.97
KX100	95-97	NIK04973	\$121.97
KE125	80-83	NIK04964	\$139.95
KX125	78-87	NIK04955	\$139.95
KX125	88-91	NIK04986	\$139.95
KX125	92-93	NIK04955	\$139.95
KX125	94-98	NIK04970	\$139.95
KDX175	80-82	NIK04955	\$139.95
KDX200	86-98	NIK04986	\$139.95
KZ200	77-83	NIK01342	\$139.95
KDX250	80-84	NIK04961	\$139.95
KDX250	91-94	NIK04967	\$139.95
KL250, KLX250	78-83	NIK01344	\$159.95
KX250	79-91	NIK04961	\$139.95
KX250	92-98	NIK04967	\$139.95
KX500	83-98	NIK04996	\$145.95
KTM			
125	89-97	NIK04997	\$149.95
250,300	90-98	NIK04998	\$149.95
360	96	NIK04998	\$149.95
Suzuki			
RM80G,H,J,K	86-89	NIK04976	\$99.95
RM80	90-98	NIK04977	\$99.95
RM125	79-83	NIK04960	\$129.95
RM125	84-86	NIK04954	\$139.95
RM125	87	NIK04989	\$139.95
RM125	88-96	NIK04966	\$129.95
RM125	97-98	NIK04988	\$139.95
TS125	All	NIK04960	\$129.95
TS185	71-81	NIK33018	\$99.95
PE250 (Rod only)	77-81	NIK02495	\$55.95
RM250 (Rod only)	75-79	NIK02495	\$55.95
RM250	86-88	NIK04987	\$139.95
RM250	89-95	NIK04983	\$139.95
RM250	96-98	NIK04984	\$159.95
RMX250	89-97	NIK04983	\$139.95

Description	Year	Part #	Price (F)
Yamaha			
PW50, QT50	All	NIK32008	\$99.95
PW80, BW80	All	NIK04991	\$99.95
YZ80	82-83	NIK04978	\$99.95
YZ80	84-85	NIK04992	\$119.95
YZ80	86-92	NIK04978	\$99.95
YZ80	93-98	NIK04979	\$99.95
125 AT-2,3	80-86	NIK04302	\$109.95
DT125R, TZR125		NIK32009	\$129.95
MX125, IT125, DT125	80-86	NIK04302	\$109.95
YZ125X (1G8)	76	NIK04302	\$109.95
YZ125	77-79	NIK04302	\$109.95
YZ125	80-84	NIK04962	\$139.95
YZ125	85	NIK04953	\$129.95
YZ125	86-93	NIK04957	\$129.95
YZ125	84-96	NIK04994	\$139.95
YZ125	97-98	NIK04990	\$139.95
YZ175, IT175	76-81	NIK04302	\$109.95
175CT-2,3	Thru-77	NIK04301	\$129.95
MX175	79-81	NIK04301	\$129.95
DT175	79-82	NIK04301	\$129.95
RT180	90-96	NIK04302	\$109.95
TW200	87-97	NIK32320	\$106.88
XT200	82-87	NIK32320	\$106.88
XT225	83-97	NIK32325	\$99.95
YZ250	76-82	NIK04968	\$129.95
YZ250	83-89	NIK04981	\$159.95
YZ250	90-98	NIK04968	\$129.95
YZ465	80-81	NIK04985	\$139.95
IT490	83-84	NIK04985	\$139.95
YZ490	82-90	NIK04985	\$139.95
WR500	91-95	NIK04985	\$139.95

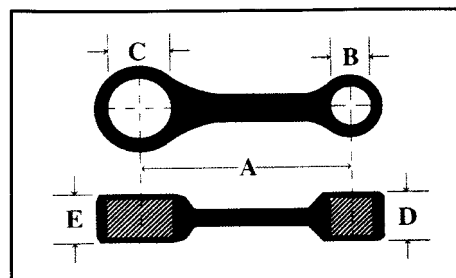
ATV Connecting Rod Kits

Description	Year	Part #	Price (F)
Honda			
ATC70	82-85	NIK31050	\$79.95
TRX70	86-87	NIK31050	\$79.95
ATX185	80-83	NIK01351	\$114.95
ATC200E,M,S,X	81-85	NIK01351	\$114.95
TRX200	84	NIK01351	\$114.95
ATC-250R	81-84	NIK04951	\$129.95
ATC-250R	85-86	NIK04980	\$139.95
TRX250R	86	NIK04980	\$139.95
Undefined TRX250R	87-89	NIK04971	\$129.95
TRX250X HCO	87-89, 91-93	NIK01354	\$189.95
TRX300EX,FW (HC4)	88-98	NIK01357	\$189.95
Kawasaki			
KLT200	77-83	NIK01342	\$139.95
KLT250	83-86	NIK01344	\$159.95
KXT, KXF250	83-88	NIK04961	\$139.95

Description	Year	Part #	Price (F)
Yamaha			
YT125 (#2N4)	80-86	NIK04302	\$109.95
YT175K,L	82-84	NIK04303	\$119.95
YFS Blaster 200	87-98	NIK04963	\$109.95
BW200	85-90	NIK32320	\$106.88
YTM200	84-91	NIK32320	\$106.88
YFM200	84-91	NIK32320	\$106.88
YTM225	84-89	NIK32325	\$99.95
YFM225	84-89	NIK32325	\$99.95
Tri-Z 250	85-86	NIK04981	\$159.95
YFZ 350 Banshee	87-98	NIK04958	\$99.95
YFZ 350 Banshee w/crank pin	87-98	NIK04958P	\$129.95

ATV Connecting Rod Kits

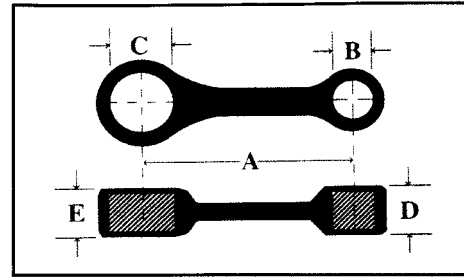
- Rod: SCM420 chromoly, Double Honing on both top and bottom bearing holes.
- Brass coated surface.
- Top/Bottom Bearing: SCM 415 chromoly with silver coating for added heat resistance.
- Crank pin: SCM-415 chromoly, Hardness HRC 58-62.
- Washer: Silver or tin coating.



Model	Year	Bearing		Pin	Washer	A	B	C	D	E	Part #	Price (G)
		Bottom	Top									
Honda												
ATC 185/S	80-83	Yes	No	Yes	Yes	103.5	15	38	16	16	AT-09135	\$99.95
ATC 200E/M/S/X	81-85	Yes	No	Yes	Yes	103.5	15	38	16	16	AT-09135	\$99.95
TRX 200	1984	Yes	No	Yes	Yes	103.5	15	38	16	16	AT-09135	\$99.95
ATC 250R	85-86	Yes	Yes	Yes	Yes	125.3	22	31	20	16.8	MX-09004	\$99.95
TRX 250R	1986	Yes	Yes	Yes	Yes	125.3	22	31	20	16.8	MX-09004	\$99.95
TRX 250R	87-89	Yes	Yes	Yes	Yes	130.3	22	31	16.75	16.75	AT-92205	\$99.95
TRX 300	88-00	Yes	No	Yes	Yes	122	17	41	20	20	AT-09453	\$99.95
TRX 300EX	93-03	Yes	No	Yes	Yes	122	17	41	20	20	AT-09453	\$99.95
TRX 300FW	88/90-00	Yes	No	Yes	Yes	122	17	41	20	20	AT-09453	\$99.95
TRX 400FW	95-01	Yes	No	Yes	Yes	122.5	19	41	20	20	AT-09212	\$99.95
TRX 450S/ES	98-01	Yes	No	Yes	Yes	122.5	19	41	20	20	AT-09212	\$99.95
Kawasaki												
KSF 80	2003	Yes	Yes	Yes	Yes	85	16	23	14	14	AT-09170	\$99.95
KLF 300 A/B Bayou	86-03	Yes	No	Yes	Yes	117	18	43	18	22.6	AT-09164	\$99.95
KLF 300 C Bayou 4x4	89-03	Yes	No	Yes	Yes	117	18	43	18	22.6	AT-09164	\$99.95
KEF 300 Lakota/Sport	95-03	Yes	No	Yes	Yes	117	18	43	18	22.6	AT-09164	\$99.95
KVF 300/4x4 Prairie	99-02	Yes	No	Yes	Yes	117	18	43	18	22.6	AT-09164	\$99.95
KFX 400	2003-05	Yes	No	Yes	No	107	20	43	20	22	AT-09165	\$99.95
Polaris												
P250 Trail Blazer	90-03	Yes	Yes	Yes	Yes	120	23	33	18	18	AT-09166	\$99.95
P250R/ES Trail Boss 2x4/4x4	87-99	Yes	Yes	Yes	Yes	120	23	33	18	18	AT-09166	\$99.95
P250 XPlorer 4x4	00-01	Yes	Yes	Yes	Yes	120	23	33	18	18	AT-09166	\$99.95
250 Big Boss 6x6	91-93	Yes	Yes	Yes	Yes	120	23	33	18	18	AT-09166	\$99.95
P300 2x4/4x4	94-95	Yes	Yes	Yes	Yes	120	23	33	18	18	AT-09166	\$99.95
P300 Big Boss 4x6	89-92	Yes	Yes	Yes	Yes	120	23	33	18	18	AT-09166	\$99.95
P300 Big Boss 6x6	1994	Yes	Yes	Yes	Yes	120	23	33	18	18	AT-09166	\$99.95
P300 Xplorer 4x4	96-99	Yes	Yes	Yes	Yes	120	23	33	18	18	AT-09166	\$99.95
P300 Xpress 2x4	96-99	Yes	Yes	Yes	Yes	120	23	33	18	18	AT-09166	\$99.95
P425L Magnum 2x4/4x4/6x6	94-98	Yes	No	Yes	Yes	130	23	43	22	22	AT-09167	\$99.95
P400L Sportsman 4x4	2001	Yes	No	Yes	Yes	130	23	43	22	22	AT-09167	\$99.95
P335 Sportsman 4x4	99-00	Yes	No	Yes	Yes	130	23	43	22	22	AT-09167	\$99.95
P500 Magnum	99-00	Yes	No	Yes	No	127.5	23	43	22	22	AT-09168	\$99.95
P500 Big Boss 6x6	98-99	Yes	No	Yes	No	127.5	23	43	22	22	AT-09168	\$99.95
P500 Scrambler	1997	Yes	No	Yes	No	127.5	23	43	22	22	AT-09168	\$99.95
P500 Rancher	98-00	Yes	No	Yes	No	127.5	23	43	22	22	AT-09168	\$99.95
P500 Sportsman	96-00	Yes	No	Yes	No	127.5	23	43	22	22	AT-09168	\$99.95
P500 Sportsman 6x6	2000	Yes	No	Yes	No	127.5	23	43	22	22	AT-09168	\$99.95
P500 Xplorer	1997	Yes	No	Yes	No	127.5	23	43	22	22	AT-09168	\$99.95
P400 Scrambler	2000	Yes	Yes	Yes	Yes	130	23	34	20	20	AT-09169	\$99.95
P350 Big Boss 6x6	91-93	Yes	Yes	Yes	Yes	130	23	34	20	20	AT-09169	\$99.95
P350L Sportsman	1993	Yes	Yes	Yes	Yes	130	23	34	20	20	AT-09169	\$99.95
P350L Trail Boss 2x4	90-93	Yes	Yes	Yes	Yes	130	23	34	20	20	AT-09169	\$99.95
P350L Trail Boss 4x4	90-93	Yes	Yes	Yes	Yes	130	23	34	20	20	AT-09169	\$99.95
P400L Big Boss 6x6	94-97	Yes	Yes	Yes	Yes	130	23	34	20	20	AT-09169	\$99.95
P400L Xplorer 4x4	1995	Yes	Yes	Yes	Yes	130	23	34	20	20	AT-09169	\$99.95
P400L Sportsman 4x4	94-97	Yes	Yes	Yes	Yes	130	23	34	20	20	AT-09169	\$99.95
P400L Sport	94-99	Yes	Yes	Yes	Yes	130	23	34	20	20	AT-09169	\$99.95
P400L Trail Boss 2x4	94-95	Yes	Yes	Yes	Yes	130	23	34	20	20	AT-09169	\$99.95
P400L Trail Boss 4x4	94	Yes	Yes	Yes	Yes	130	23	34	20	20	AT-09169	\$99.95
P400L Trail Boss Sport	94-95	Yes	Yes	Yes	Yes	130	23	34	20	20	AT-09169	\$99.95
P400L Xplorer 4x4	95-01	Yes	Yes	Yes	Yes	130	23	34	20	20	AT-09169	\$99.95
P400L Xpress 2x4	95-01	Yes	Yes	Yes	Yes	130	23	34	20	20	AT-09169	\$99.95
P400L 2x4/4x4	94-95	Yes	Yes	Yes	Yes	130	23	34	20	20	AT-09169	\$99.95

ATV Connecting Rod Kits

- Rod: SCM420 chromoly, Double Honing on both top and bottom bearing holes.
- Brass coated surface.
- Top/Bottom Bearing: SCM 415 chromoly with silver coating for added heat resistance.
- Crank pin: SCM-415 chromoly. Hardness HRC 58-62.
- Washer: Silver or tin coating.



Model	Year	Bearing		Pin	Washer	A	B	C	D	E	Part #	Price (G)
		Bottom	Top									
Suzuki												
LT 80 Quadrunner	87-00	Yes	Yes	Yes	Yes	85	16	23	14	14	AT-09170	\$99.95
LT 80 Quad Sport	2001-03	Yes	Yes	Yes	Yes	85	16	23	14	14	AT-09170	\$99.95
LT 250R Quadracr	87-92	Yes	Yes	Yes	Yes	128	23	30	19.9	19.9	AT-95504	\$99.95
LT 250EF	1985-86	Yes	No	Yes	No	115.5	16	39	14	14	AT-09171	\$99.95
LT-F 250 Quad Runner	1988-02	Yes	No	Yes	No	115.5	16	39	14	18	AT-09171	\$99.95
LTF 250F Quad Runner 4x4	1999-02	Yes	No	Yes	No	115.5	16	39	14	18	AT-09171	\$99.95
LT-4WD 4x4	1988-98	Yes	No	Yes	No	115.5	16	39	14	18	AT-09171	\$99.95
LTZ 400	2003-05	Yes	No	Yes	No	107	20	43	20	22	AT-09165	\$99.95
Yamaha												
YFS200 Blaster	88-02	Yes	Yes	Yes	Yes	110	21	29	18	17	AT-97307	\$99.95
YFZ350 Banshee	87-02	Yes	Yes	Yes	Yes	110	21	29	18	17	AT-97306	\$99.95
YFZ350 Banshee	87-02	Yes	Yes	Yes	Yes	115	21	29	18	17	AT-09134	\$99.95
YFM 350X Warrior	87-03	Yes	No	Yes	No	112.5	19	41	20	20	AT-09173	\$99.95
YFM 350U Big Bear 2x4	96-99	Yes	No	Yes	No	112.5	19	41	20	20	AT-09173	\$99.95
YFM 350FX Wolverine	95-03	Yes	No	Yes	No	112.5	19	41	20	20	AT-09173	\$99.95
YFM 350FW/B/H Big Bear	87-99	Yes	No	Yes	No	112.5	19	41	20	20	AT-09173	\$99.95
YFM 350ER Moto 4	87-95	Yes	No	Yes	No	112.5	19	41	20	20	AT-09173	\$99.95
YFM 600R Raptor	2001-03	Yes	No	Yes	No	136.5	22	45	22	22	AT-09174	\$99.95
YFM 660R Raptor LTD	2002	Yes	No	Yes	No	136.5	22	45	22	22	AT-09174	\$99.95

Polaris ATV Rod Kits

2x4 Model	4x4 Model	4x4 & 6x6 Model	Part #	Price (F)
250 Trail Boss 87-99	250 Xplorer 00-02	250 Big Boss 4x6 89-92	WE530005	\$241.17
250 Trail Boss 2x4 87-93	250 Trail Boss 87-93	250 Big Boss 6x6		
250 Trail Blazer 90-04	300 94-95	300 Big Boss 6x6 94		
300 Xpress 96-99	300 xplorer 96-99			
300 94-95				
350 Trail Boss 90-93	350 Trail Boss 90-93	350 Big Boss 6x6 93	WE530010	\$349.95
400 Trail Blazer 03	400 94-95	400 Big Boss 6x6 94-97		
400 Xpress 96-97	400 Sportsman 93-97			
400 94-95	400 Xplorer 95-02			
400 Sport 94-99	400 Scrambler 95-02			
400 Scrambler 00-01				

Polaris

Polaris ATV Crankshaft Bearings

- Excellent quality replacement part.
- Includes 4x6 & 6x6 models.



Model	Year	Outside PTO Bearing	Center PTO Bearing	Inside PTO Bearing	Bottom Con-rod Bearing	Mag
All 250s	1999-06	WE524580	N/A	WE525890	WE523803	WE524580
All 250s	1993-98	WE524580	N/A	WE524580	WE523803	WE524580
All 250s	1985-92	WE523805	N/A	WE523805	WE523803	WE523805
All 300s	1994-99	WE524121	N/A	WE524775	WE523803	WE524580
All 325s	2000-02	WE525815	N/A	WE525815	WE526427	WE526395
All 330s	2003-06	WE525815	N/A	WE525815	WE526427	WE526395
All 335s	1999-00	WE520676	N/A	WE520676	WE525400	WE520676
All 350s	1990-93	WE524121	WE524121	WE524121	WE524154	WE524131
400 Sportsman 4x4	2003-05	WE520676	N/A	WE525815	WE525400	WE520676
400 Sportsman 4x4	2001-02	WE520676	N/A	WE520676	WE525400	WE520676
All other 400s	1994-03	WE524121	WE524775	WE524121	WE524154	WE524131
All 400s	1993	WE524121	WE524121	WE524121	WE524154	WE524131
All 460s	2006	WE525815	N/A	WE525815	WE525400	WE520676
All 500s	2005-06	WE525815	N/A	WE525815	WE525400	WE520676
500 Sportsman HO 4x4	2004	WE520676	N/A	WE525815	WE525400	WE520676
All other 500s	2004	WE525815	N/A	WE525815	WE525400	WE520676
All 500s	2003	WE520676	N/A	WE525815	WE525400	WE520676
500 Sportsman 6x6	2001-02	WE520676	N/A	WE520676	WE525400	WE520676
500 Magnum/RMK 4x4	2001-02	WE520676	N/A	WE520676	WE525400	WE520676
All other 500s	2002	WE520676	N/A	WE525815	WE525400	WE520676
500 Sportsman DUSE	2001	WE520676	N/A	WE520676	WE525400	WE520676
All other 500s	2001	WE520676	N/A	WE525815	WE525400	WE520676
500 Scrambler 4x4	2000	WE520676	N/A	WE525815	WE525400	WE520676
All other 500s	2000	WE520676	N/A	WE520676	WE525400	WE520676
500 Scrambler 4x4	1998-99	WE525815	N/A	WE525815	WE525400	WE520676
All other 500s	1996-99	WE520676	N/A	WE520676	WE525400	WE520676

Prices for Crankshaft Bearings

Part#	Price (F)
WE520676	\$46.68
WE523803	\$36.12
WE523805	\$60.25
WE524121	\$52.71
WE524131	\$52.71
WE524154	\$36.12
WE524580	\$42.15
WE524775	\$52.71
WE525400	\$105.48
WE525815	\$52.71
WE525890	\$46.68
WE526395	\$46.68
WE526427	\$12.00

Polaris ATV Crankshaft Seals

- Excellent quality replacement part.
- Includes 4x6 & 6x6 models.

Model	Year	PTO Seal		Mag Seal	
		Part #	Price (F)	Part #	Price (F)
All 250s	1993-06	WE524581	\$31.60	WE522162	\$18.03
All 250s	1985-92	WE522162	\$18.03	WE522162	\$18.03
All 300s	1994-99	WE524581	\$31.60	WE522162	\$18.03
All 350s	1990-93	WE524122	\$27.08	WE524120	\$30.09
All 400s*	1994-03	WE524725	\$31.60	WE524120	\$30.09
All 400s	1993	WE524122	\$27.08	WE524120	\$30.09

*except 400 Sportsman

Watercraft Connecting Rod Kits

Description	Year	Part #	Price (F)
Kawasaki			
Jet Ski 440/550		NIK01572	\$139.95
Jet Ski 650		NIK01573	\$139.95
JS750 92-96		NIK01574	\$139.95
750 ZXi,SXi	95-97	NIK01576	\$139.95
JS900 ZXi		NIK01575	\$139.95
1100ZXi,SXi	95-98	NIK01577	\$139.95
Polaris			
SL650,750,780 (Middle/Rear)		NIK02540	\$139.95
SL650,750,780 (Front)		NIK02541	\$139.95

Description	Year	Part #	Price (F)
Sea-Doo			
580	Thru-1996	NIK02522	\$139.95
650	Thru-1997	NIK02533	\$139.95
XP750, HX750 (PTO)	95-98	NIK02534	\$145.95
XP750, HX750 (Mag)	95-98	NIK02536	\$145.95
XP785 Rave (PTO)	95-98	NIK02535	\$145.95
XP785 Rave (Mag)	95-98	NIK02537	\$129.95
Yamaha			
Superjet 650		NIK02531	\$139.95
LXIII VXR 633cc	91-96	NIK02531	\$139.95
Waveblaster 701	93-97	NIK02531	\$139.95
Wavejammer 701	93-97	NIK02531	\$139.95
Waveraider 701	93-97	NIK02531	\$139.95
Waveraider 1100	95-98	NIK02531	\$139.95
633,650,701,1100cc		NIK02531	\$139.95

Model	Year	Crankshaft		Connecting Rod Kit		Main Bearings — Left		Main Bearings — Right		Seal Kits
Arctic Cat - ATV										
650 4X4	2004									
Honda - Motorcycle - 2-Stroke										
CR80	1980-82									B6003 \$27.73
CR80	1983-84									B6001 \$27.73
CR80	1985	H115	TBA	CR120	\$99.68	B5009	\$16.95	B5009	\$16.95	B6001 \$27.73
CR80	1986-02	H115	TBA	CR120	\$99.68	B5009	\$16.95	B5009	\$16.95	B6001 \$27.73
CR85	2003-04	H115	TBA	CR120	\$99.68					
CR125	1973-78							B5009	\$16.95	
CR125	1979					B5008	\$11.25	B5008	\$11.25	B6007 \$27.73
CR125	1980					B5010	\$16.85	B5010	\$16.85	B6008 \$27.73
CR125	1981-84			CR121	\$121.56	B5010	\$16.85	B5010	\$16.85	B6008 \$27.73
CR125	1985									B6008 \$27.73
CR125	1985-87			CR122	\$123.90	B5010	\$16.85	B5010	\$16.85	
CR125	1986-87									B6004 \$27.73
CR125	1988-89			CR123	\$123.90	B5010	\$16.85	B5010	\$16.85	B6004 \$27.73
CR125	1990-02					B5010	\$16.85	B5010	\$16.85	B6004 \$27.73
CR125	1990-04	H116	TBA	CR123	\$123.90					
CR250	1973-77					B5003	\$18.95	B5003	\$18.95	
CR250	1978-83					B5011	\$23.98	B5011	\$23.98	
CR250	1981-83									B6006 \$15.25
CR250	1984-91			CR124	\$121.56	B5011	\$23.98	B5011	\$23.98	B6002 \$25.95
CR250	1992-01	H101	\$276.41	CR124	\$121.56	B5011	\$23.98	B5011	\$23.98	B6010 \$27.73
CR250	2002					B5011	\$23.98	B5011	\$23.98	B6010 \$27.73
CR250	2002-04	H132	TBA	CR187	\$123.90					
CR450	1981					B5011	\$23.98	B5011	\$23.98	B6006 \$15.25
CR450F	2002									B6005 \$41.62
CR480	1982-83					B5011	\$23.98	B5011	\$23.98	B6006 \$15.25
CR500	1984-86					B5011	\$23.98	B5011	\$23.98	B6002 \$25.95
CR500	1987-01			CR166	\$123.90	B5011	\$23.98	B5011	\$23.98	B6002 \$25.95
Honda - Motorcycle - 4-Stroke										
XR100	1992-02					B5010	\$16.85	B5010	\$16.85	
XL, XR185	1979-84					B5011	\$23.98	B5011	\$23.98	
XL200R	1983-84					B5011	\$23.98	B5011	\$23.98	
XR200	1980-84							B5011	\$23.98	
XR200R	1981-83							B5011	\$23.98	
XR200R	1984-85					B5011	\$23.98	B5011	\$23.98	
XR250R	1984-95					B5011	\$23.98	B5011	\$23.98	
XR250	1986-04			CR162	\$174.82					
XR400	1996-04			CR126	\$174.82					
XL500	1978-82					B5004	\$24.95	B5004	\$24.95	
XR500	1978-84					B5004	\$24.95	B5004	\$24.95	
XR600R	1985-00					B5001	\$34.95			
XR600	1985-04			CR127	\$174.82					
XL600	1983-87			CR127	\$174.82	B5001	\$34.95			
Honda - ATV										
ATC70	1978-85					B5008	\$11.25	B5008	\$11.25	
ATC125	1986-87					B5011	\$23.98	B5011	\$23.98	
ATC185	1980-83					B5011	\$23.98	B5011	\$23.98	
ATC200	1982-86					B5011	\$23.98	B5011	\$23.98	
ATC200X	1986-87					B5011	\$23.98	B5011	\$23.98	
ATC250	1981-84			CR179	\$123.90	B5011	\$23.98	B5011	\$23.98	
ATC250R	1985-86	H103	\$406.80	CR124	\$121.56	B5011	\$23.98	B5011	\$23.98	B6009 \$27.73
4-Trax70	1986-87					B5008	\$11.25	B5008	\$11.25	
4-Trax200	1986-88					B5011	\$23.98	B5011	\$23.98	
4-Trax250X	1987-88 1991-92					B5011	\$23.98	B5011	\$23.98	
TRX90R	1993-02					B5008	\$11.25	B5008	\$11.25	
TRX125	1987-88					B5011	\$23.98	B5011	\$23.98	
TRX200	1984					B5011	\$23.98	B5011	\$23.98	
TRX200	1990-91					B5011	\$23.98	B5011	\$23.98	
Honda - ATV										
TRX200D	1991-97	H103	\$406.80			B5011	\$23.98	B5011	\$23.98	
Odyssey 250	1977-84					B5003	\$18.95	B5003	\$18.95	
TRX250R	1986									B6009 \$27.73
TRX250R	1987-89	H104	TBA	CR156	\$123.90					B6009 \$27.73
Pilot FL 400	1989-93					B5003	\$18.95			
TRX400EX HD	1999-04	H131	TBA	CR188	\$123.90					
TRX450R	2004									
Rubicon	2001-04									
Rubicon	2003-04									
Kawasaki - Motorcycle - 2-Stroke										
KX60	1983-84									B6052 \$27.73
KX60	1984-99			CR128	\$99.68					

Model	Year	Crankshaft	Connecting Rod Kit	Main Bearings — Left	Main Bearings — Right	Seal Kits
Kawasaki - Motorcycle - 2-Stroke						
KX60	1985-02			B5008 \$11.25	B5008 \$11.25	B6000 \$27.73
KX60	1986-04	H130 TBA				
KX65	2000-02			B5008 \$11.25	B5008 \$11.25	B6056 \$27.73
KX65	2000-04	H117 \$207.10	CR128 \$99.68			
KX80	1978-79			B5008 \$11.25	B5008 \$11.25	
KX80	1980			B5006 \$15.37	B5006 \$15.37	B6057 \$27.73
KX80	1981			B5008 \$11.25	B5008 \$11.25	B6052 \$27.73
KX80	1982-84					B6052 \$27.73
KX80	1982-90		CR129 \$99.68	B5008 \$11.25	B5008 \$11.25	
KX80	1985-90					B6055 \$27.73
KX80	1991-97	H119 TBA	CR129 \$99.68	B5008 \$11.25	B5008 \$11.25	B6055 \$27.73
KX80	1998-00	H119 TBA	CR171 \$99.68	B5008 \$11.25	B5008 \$11.25	B6055 \$27.73
KDX80	1982-84					B6052 \$27.73
KDX80	1983-88			B5008 \$11.25	B5008 \$11.25	
KX85	2001-02			B5008 \$11.25	B5008 \$11.25	B6055 \$27.73
KX85	2001-04	H119 TBA	CR171 \$99.68			
KX100	1995-97		CR129 \$99.68	B5008 \$11.25	B5008 \$11.25	
KX100	1995-01			B5008 \$11.25	B5008 \$11.25	B6055 \$27.73
KX100	1995-04	H119 TBA	CR171 \$99.68			
KX100	1998-04		CR171 \$99.68			
KX100	2002					B6055 \$27.73
KX125	1974-77			B5005 \$8.95	B5008 \$11.25	
KX125	1978-79			B5008 \$11.25	B5008 \$11.25	
KX125	1979-87		CR130 TBA			
KX125	1980					B6053 \$27.73
Kawasaki - Motorcycle - 2-Stroke						
KX125	1980-81			B5006 \$15.37	B5006 \$15.37	
KX125	1981					B6054 \$34.67
KX125	1982-84			B5006 \$15.37	B5008 \$11.25	B6052 \$27.73
KX125	1985-87			B5006 \$15.37	B5010 \$16.85	B6051 \$34.67
KX125	1988-91		CR131 \$123.90	B5009 \$27.73	B5009 \$27.73	B6058 \$27.73
KX125	1992-93		CR130 TBA	B5009 \$27.73	B5009 \$27.73	B6058 \$27.73
KX125	1994-97		CR132 \$123.90	B5009 \$27.73	B5009 \$27.73	B6058 \$27.73
KX125	1998-02		CR165 \$123.90	B5009 \$27.73	B5009 \$27.73	B6058 \$27.73
KX125	2003-04		CR190 \$123.90			
KDX175	1980-81					B6057 \$27.73
KDX175	1980-82			B5006 \$15.37	B5006 \$15.37	
KDX175	1982					B6054 \$34.67
KDX200	1983-89					B6054 \$34.67
KDX200	1983-02			B5006 \$15.37	B5006 \$15.37	
KDX200	1989-04		CR131 \$123.90			
KDX200	1990-91					B6047 \$27.73
KDX200	1992-02					B6059 \$27.73
KDX220	1997-02			B5006 \$15.37	B5006 \$15.37	B6059 \$27.73
KDX220	1997-04		CR131 \$123.90			
KX250	1978-91		CR133 \$123.90			
KDX250	1980					B6048 \$27.73
KDX250	1980-84			B5006 \$15.37	B5006 \$15.37	
KDX250	1981-84					B6050 \$31.19
KDX250	1991-94		CR133 \$123.90			B6050 \$31.19
KX250	1978-86			B5006 \$15.37	B5006 \$15.37	
KX250	1980-86					B6050 \$31.19
KX250	1987-01			B5011 \$23.98	B5011 \$23.98	B6050 \$31.19
KX250	1992-04	H128 TBA	CR133 \$123.90			
KX250	2002					B6050 \$31.19
KX500	1983-02			B5003 \$18.95	B5003 \$18.95	B6046 \$27.73
KX500	1985-04		CR164 \$123.90			
Kawaski - ATV						
KSF80	2003-04		CR184 \$123.90			
KXT250	1984-87					B6050 \$31.19
Kawaski - PWC						
JS440/550			CR149 \$123.90			
JS/JF650			CR150 \$123.90			
JS750	1993-96		CR151 \$123.90			
JS750	1995-02		CR152 \$123.90			
SX800R	2003-04		CR152 \$123.90			
JS900 ZXI			CR151 \$123.90			
JS1100 ZXI, SXI	1995-02		CR167 \$123.90			
Ultra 150 1200cc	ALL		CR186 \$123.90			
KTM - Motorcycle - 2-Stroke						
250-300	1990-99		CR135 \$123.90			
KTM, LEM 50cc	ALL		CR172 \$99.68			

Model	Year	Crankshaft	Connecting Rod Kit	Main Bearings — Left	Main Bearings — Right	Seal Kits
KTM • Motorcycle • 4-Stroke						
KTM400	2000-02					
KTM450	2003-04					
KTM520	2000-02					
KTM525	2003					
Polaris • ATV						
Trail Boss, Scrambler 250	ALL		CR168 \$121.56			
Trail Boss 350/400	Thru 1999		CR169 \$123.90			
Sportsman 700	2002-04					
Polaris • PWC						
650/750/780 SL MAG/Center			CR153 \$136.29			
650/750/780 SL PTO			CR154 \$136.29			
700/900/1050			CR155 \$142.02			
Sea-Doo • PWC						
580	Thru 1986		CR144 \$123.90			
580	ALL	H106	TBA			
650	Thru 1997		CR147 \$123.90			
720 XP, HX, MAG	1995-02		CR145 \$123.90			
720 XP, HX, PTO	1995-02		CR146 \$123.90			
720	ALL	H108	TBA			
785 XP Rave	ALL		CR148 \$123.90			
785	1996-04	H109	TBA			
951 Rave	1998-04		CR182 \$123.90			
Suzuki • Motorcycle • 2-Stroke						
RM60	2003-04		CR128 \$99.68			
RM65	2003-04	H117	\$207.10	CR128 \$99.68		
RM80	1977-81					B6036 \$27.73
RM80	1982-85					B6029 \$27.73
RM80	1986-88					B6031 \$27.73
RM80	1989-90			B5008 \$11.25	B5008 \$11.25	B6033 \$27.73
RM80	1991-98					B6033 \$27.73
RM80	1991-01		CR136 \$99.68	B5008 \$11.25	B5008 \$11.25	
RM80	1999-01					B6034 \$27.73
RM85	2002			B5008 \$11.25	B5008 \$11.25	B6034 \$27.73
RM85	2002-04		CR191 \$109.95			
RM100	2003-04		CR171 \$99.68			
RM125	1979-80					B6041 \$27.73
RM125	1981					B6037 \$27.73
RM125	1982-85					B6030 \$27.73
RM125	1984-86		CR121 \$121.56			
RM125	1986-88					B6032 \$27.73
RM125	1988-96		CR137 \$123.90			
RM125	1989-96			B5010 \$16.85	B5010 \$16.85	B6033 \$27.73
RM125	1997-98		CR160 \$123.90	B5010 \$16.85	B5010 \$16.85	B6033 \$27.73
RM125	1999-00		CR177 \$123.90	B5010 \$16.85	B5010 \$16.85	B6034 \$27.73
RM125	2001-02			B5010 \$16.85	B5010 \$16.85	B6034 \$27.73
RM125	2001-03	H121	TBA	CR177 \$123.90		
RM125	2004	H135	TBA	CR195 \$123.90		
RM250	1977-80			B5006 \$15.37	B5006 \$15.37	
RM250	1981			B5002 \$13.95	B5002 \$13.95	B6038 \$34.67
RM250	1982-85					B6038 \$34.67
RM250	1982-88			B5002 \$13.95	B5006 \$15.37	
Suzuki • Motorcycle • 2-Stroke						
RM250	1986-88					B6039 \$34.67
RM250	1987-95		CR138 \$123.90			
RM250	1989-93			B5006 \$15.37	B5006 \$15.37	B6039 \$34.67
RM250	1994-95			B5011 \$23.98	B5011 \$23.98	B6040 \$34.67
RM250	1996-99					B6044 \$41.62
RM250	1996-02		CR161 \$123.90	B5011 \$23.98	B5011 \$23.98	
RM250	2000-02					B6045 \$34.67
RM250	2003-04		CR192 \$123.90			
RMX250	1989-98		CR138 \$123.90			
RMX250	1989-94			B5011 \$23.98	B5006 \$15.37	
RMX250	1995-98			B5011 \$23.98	B5011 \$23.98	B6044 \$41.62
Suzuki • ATV						
LT80	ALL		CR184 \$123.90	B5005 \$8.95	B5005 \$8.95	B6035 \$27.73
LT230	1987-94		CR175 \$123.90			
LT250	1987		CR157 \$123.90			B6042 \$34.67
LT250R	1988-92	H120	TBA	CR157 \$123.90		B6042 \$34.67
LT500	1987-90		CR176 \$123.90	B5003 \$18.95	B5003 \$18.95	B6042 \$34.67
LT500	1991			B5003 \$18.95	B5003 \$18.95	
LTZ400	ALL					

Model	Year	Crankshaft		Connecting Rod Kit		Main Bearings — Left		Main Bearings — Right		Seal Kits	
Yamaha • Motorcycle • 2-Stroke											
YZ80	1977, 80-92					B5005	\$8.95	B5005	\$8.95		
YZ80	1978-79					B5010	\$16.85	B5005	\$8.95		
YZ80	1982-92									B6011	\$20.78
YZ80	1993-01	H122	TBA	CR139	\$99.68	B5005	\$8.95	B5008	\$11.25	B6011	\$20.78
YZ85	2002					B5005	\$8.95	B5008	\$11.25	B6011	\$20.78
YZ85	2002-04	H123	TBA	CR139	\$99.68						
YZ100	1977-81									B6019	\$27.73
YZ125	1977-79									B6019	\$27.73
YZ125	1980-85									B6020	\$27.73
YZ125	1986-96			CR140	\$123.90	B5010	\$16.85	B5009	\$16.95	B6014	\$27.73
YZ125	1997			CR174	\$121.56	B5010	\$16.85	B5009	\$16.95	B6014	\$27.73
YZ125	1998-00	H124	\$251.48	CR174	\$121.56	B5010	\$16.85	B5009	\$16.95	B6015	\$27.73
YZ125	2001					B5010	\$16.85	B5009	\$16.95	B6012	\$27.73
YZ125	2001-04	H125	TBA	CR183	\$123.90						
YZ125	2002					B5009	\$16.95	B5009	\$16.95	B6012	\$27.73
YZ250	1973-75					B5003	\$18.95	B5003	\$18.95		
YZ250	1976-84					B5002	\$13.95	B5002	\$13.95	B6028	\$27.73
YZ250	1983-89			CR141	\$123.90						
YZ250	1985-87									B6028	\$27.73
YZ250	1988-89					B5011	\$23.98	B5011	\$23.98	B6017	\$27.73
YZ250	1990-97									B6017	\$27.73
YZ250	1990-98			CR142	TBA	B5011	\$23.98	B5011	\$23.98		
YZ250	1998									B6016	\$27.73
YZ250	1999-00	H126	TBA	CR173	\$123.90	B5011	\$23.98	B5011	\$23.98	B6013	\$27.73
YZ250	2001-02	H127	TBA	CR173	\$123.90	B5011	\$23.98	B5011	\$23.98	B6023	\$27.73
YZ250	2003-04	H134	TBA	CR173	\$123.90						
YZ400	1976-79					B5003	\$18.95	B5003	\$18.95	B6028	\$27.73
YZ465	1980-81					B5003	\$18.95	B5003	\$18.95	B6028	\$27.73
YZ490	1982-90					B5003	\$18.95	B5003	\$18.95	B6028	\$27.73
IT125	1980-85									B6019	\$27.73
IT175	1977-79									B6019	\$27.73
IT175	1980-83									B6020	\$27.73
IT200	1984-86									B6022	\$48.58
IT250	1977									B6028	\$27.73
IT250	1978-83					B5002	\$13.95	B5002	\$13.95	B6028	\$27.73
IT400	1977-79									B6028	\$27.73
IT425	1980									B6028	\$27.73
IT465	1981-82									B6028	\$27.73
IT490	1983-84					B5003	\$18.95	B5003	\$18.95	B6028	\$27.73
WR250	1989-94									B6017	\$27.73
WR250	1991-97			CR142	TBA						
WR250	1994-97					B5011	\$23.98	B5011	\$23.98		
WR500	1991-95					B5003	\$18.95	B5003	\$18.95	B6028	\$27.73
Yamaha • Motorcycle • 4-Stroke											
XT225	1983-01					B5003	\$18.95	B5003	\$18.95		
TT, XT350	1985					B5002	\$13.95	B5003	\$18.95		
TT, XT350	1986-00					B5003	\$18.95	B5003	\$18.95		
YZ400F	1998-99					B5000	\$42.95	B5000	\$42.95		
YZ/WR426	2000-02					B5000	\$42.95	B5000	\$42.95		
Yamaha • ATV											
Blaster	ALL	H105	TBA	CR170	\$123.90					B6021	\$27.73
TRI-Z250	1985-89					B5002	\$13.95	B5002	\$13.95	B6028	\$27.73
Banshee 350	ALL	H100	TBA	CR158	\$123.90					B6018	\$27.73
Banshee 350 5mm Long Rod	ALL			CR178	\$123.90					B6018	\$27.73
Banshee 5mm Long Rod	ALL	H114	TBA							B6018	\$27.73
Banshee 5mm Long Rod, 4mm Stroker	ALL	H129	TBA							B6018	\$27.73
YZF450	2004										
Grizzly	2002-04										
Raptor	2001-04	H133	TBA								
Raptor Heavy Duty	2001			CR193	TBA						
Raptor Heavy Duty	2002-04			CR194	TBA						
Warrior	ALL	H137	TBA	CR189	TBA						
Yamaha • PWC											
Super Jet 650/701/760	ALL	H102	TBA	CR143	\$123.90						
GP800	ALL			CR185	\$123.90						
1100	ALL			CR143	\$123.90						
Triple 1100	1995-97	H112	TBA								
GR1200R	2000-04			CR143	\$123.90						
Wave Runner GP1200	Thru 1999			CR143	\$123.90						
Triple 1200	1996-99	H111	TBA								

Price \$25.42 (G)			
Crankshaft Pins			
Part #	Diameter (mm)	Length (mm)	Type
W5787	16	30	Solid
W5938	17	37	Hollow
W5788	20	44	Hollow
W5789	20	45	Hollow
W5790	20	46	Hollow
W5791	22	46	Hollow
W5792	22	51	Hollow
W5793	22	53	Hollow
W5794	22	54	Hollow
W5795	22	54	Solid
W5796	22	55	Hollow
W5797	22	57	Hollow
W5798	24	48	Solid
W5799	24	52	Hollow
W5800	24	52	Solid
W5801	24	53	Solid
W5802	24	55	Solid
W5803	24	57	Solid
W5859	24	57	Hollow

Crankshaft Pins			
Part #	Diameter (mm)	Length (mm)	Type
W5804	24	58	Hollow
W5805	24	59	Hollow
W5806	24	60	Hollow
W5807	24	65	Solid
W5808	24.3	48	Hollow
W5809	24.3	49	Hollow
W5810	24.3	51	Hollow
W5811	24.3	54	Hollow
W5812	24.3	56	Hollow
W5813	24.3	57	Hollow
W5814	25	51	Solid
W5815	25	59	Solid
W5816	25	60	Hollow
W5817	25	60	Solid
W5818	26	53	Solid
W5819	26	55	Hollow
W5820	26	55	Solid
W5821	26	55	Solid
W5822	26	58.35	Hollow

Crankshaft Pins			
Part #	Diameter (mm)	Length (mm)	Type
W5823	26	59	Solid
W5824	26	68	Hollow
W5825	28	55	Solid
W5826	28	58	Hollow
W5827	28	58	Solid
W5828	28	60	Hollow
W5829	32	58	Hollow
W6032	32	62	Hollow
W5830	34	66	Hollow
W5831	38	65	Hollow
W5833	25	56	Hollow
W5834	26	61	Hollow
W5835	30	53	Hollow
W5837	24	74	Solid
W5857	28	57	Solid
W6031	27	69	Solid
W6032	32	62	Hollow
W6034	33	58	Hollow

Price \$25.42 (G) Price **\$25.42 {G}				
Crankshaft Pin Bearings				
Part #	Type	ID	OD	Width
B1045	KU	20	26	14
B1046	KU	33	28	14
B1047	KU	22	28	16
B1048	KU	22	29	17
B1049	KU	24	31	17
B1050	KU	24	32	20
B1051	KU	25	32	20
B1052	KU	32	41	18
B1053**	KU	34	43	20
B1056*	KT	24	32	20

Price \$25.42 (G) Price **\$25.42 {G}				
Crankshaft Pin Bearings				
Part #	Type	ID	OD	Width
B1057	KT	24.3	32.3	16
B1058	KT	24.6	30.6	15
B1059	KT	25	32	16
B1060*	KT	25	32	20
B1061	KT	26	33	18
B1062	KT	26	34	20
B1063	KT	28	35	16
B1064	KT	28	35	18
B1065	KT	28	36	20
B1066	KT	38	48	23

Price \$25.42 (G) Price **\$25.42 {G}				
Crankshaft Pin Bearings				
Part #	Type	ID	OD	Width
B1067	KT	24	30	15
B1068	KT	25	34	17.8
B1069	KT	30	38	18
B1070	KU	16	22	12
B1073	KT	17	23	14
B1076	KT	27	34	21
B1077	KT	32	40	20
B1078	KU	25	32	16
B1079	KT	33	41	20

* Limited Stock

Price \$7.29 (G)			
Thrust Washers			
Part #	ID	Thickness	
W5763	20mm	1mm	
W5764	20mm	1.5mm	Spacer Ring
W5765	22mm	1mm	
W5766	22mm	1.5mm	
W5767	22mm	2mm	
W5768	24mm	.85mm	
W5769	24mm	1mm	
W5770	24mm	1.25mm	

Thrust Washers			
Part #	ID	Thickness	
*W5772	24.8mm	1mm	
W5773	25mm	1mm	
W5774	26mm	1mm	
W5775	26mm	1.5mm	
W5776	28mm	1mm	
W5777	32mm	1mm	
W5778	38mm	1mm	
W5836	30mm	1mm	

Thrust Washers			
Part #	ID	Thickness	
W5838	24	2.5mm	
W5979	24mm	1.5mm	
W5771	24mm	1.5mm	Spacer Ring
W5840	25mm	1.5mm	
W6027	27mm	1.5mm	
W6030	33mm	1mm	

* Limited to available stock

Accessories manufactured by ISO 9000 certified suppliers

All Wiseco rings can be used in cast iron, nickel ceramic platings (Nikasil), boron composite, and Electrofusion bores.
 CAUTION: Unless otherwise noted, Wiseco rings can NOT be used in chrome plated bores. Engine damage will occur.
 *CSM & CDM rings are designed to be used in chrome bores.

Type	Price	Thickness	Bore Range	Description
2-Stroke Rings				
CS	\$18.30	1mm (.039")	39 - 74mm (1.535 - 2.913")	Alloy steel, ferrox coated, chrome faced, internally notched.
CST	\$18.30	1mm (.039")	54mm (2.126") & 66.4mm (2.614")	Alloy steel, ferrox coated, chrome faced, internally notched.
CD	\$33.06	1mm (.039") 1mm (.039")	39 - 74mm (1.535 - 2.913")	Alloy steel, ferrox coated, chrome faced, internally notched.
CDW	\$33.06	1mm (.039") 1mm (.039")	73.4mm (2.890") (for 2.04mm knock pin)	Alloy steel, ferrox coated, chrome faced, internally notched
*CSM	\$18.30	1mm (.039")	39 - 73mm (1.535 - 2.874")	Nodular iron, phosphate coated, internally notched (for use in • Chrome Bores)
*CDM	\$33.06	1mm (.039") 1mm (.039")	39-73mm (1.535-2.874")	Nodular iron, phosphate coated, internally notched (for use in • Chrome Bores)
TC	\$17.17	1.2mm (.047")	74.5 - 91mm (2.933 - 3.583")	Alloy steel, ferrox coated, chrome faced, internally notched.
TD	\$34.33	1.2mm (.047") 1.2mm (.047")	74.5 - 91mm (2.933 - 3.583")	Alloy steel, ferrox coated, chrome faced, internally notched.
TDW		1.2mm (.047") 1.2mm (.047")	74.8 - 81mm (2.945 - 3.189")	Alloy steel, ferrox coated, chrome faced, internally notched (for 2.04mm knock pin)
LT	\$46.05	2.0mm (.079")	67.5 - 80mm (2.658 - 3.150")	Nodular iron, phosphate coated, chrome faced, internally notched, half-keystone, Dykes "L".
LK	\$44.53	2.0mm (.079")	67.5 - 82.5mm (2.658 - 3.248")	LK ring package contains (1) LT ring, and (1) flat ring. The flat ring will be a CS style for bore sizes up to 74mm; TC style for 74.25mm bores and larger.
LF		2.0mm (.079") 2.0mm (.079")	81 - 84mm (3.189 - 3.307")	The LF ring package contains (1) Nodular iron, phosphate coated, chrome faced, internally notched, half-keystone, Dykes "L" top ring, and (1) cast iron, phosphate coated, internally notched second ring.
KA		1.5mm (.059")	55.57 - 98.9mm (2.188 - 3.894")	Alloy steel, ferrox coated, chrome faced, side notched, half-keystone.
KD	\$40.72	1.5mm (.059") 1.5mm (.059")	55.57 - 98.9mm (2.188 - 3.894")	Alloy steel, ferrox coated, chrome faced, side notched, half-keystone.
KB	\$40.72	1.2mm (.047") 1.2mm (.047")	82 - 85.25mm (3.228 - 3.356")	Alloy steel, ferrox coated, chrome faced, side notched, half-keystone.
KE		1.2mm (.047") 1.2mm (.047")	65mm (2.559") & 66.5mm (2.618")	Alloy steel, ferrox coated, chrome faced, internally notched, half-keystone.
KF	\$40.72	1.2mm (.047") 1.2mm (.047")	65mm (2.559") & 66.5mm (2.618")	Alloy steel, ferrox coated, chrome faced, internally notched, half-keystone.

All Wiseco rings can be used in cast iron, nickel ceramic platings (Nikasil), boron composite, and Electrofusion bores.

CAUTION: With the exception of the XJ rings, Wiseco 4-stroke rings can NOT be used in chrome plated bores. Engine damage will occur.

*XJ rings are designed to be used in chrome bores.

Type	Price	Bore Range	Top Ring	2nd Ring	Oil Ring
4-Stroke Rings					
EK		96 - 98mm (3.780 - 3.858")	0.7mm (.028") Alloy steel, flat faced	1.2mm (.047") Cast iron, phosphate coated, taper faced	2mm (.079") 2 piece cast iron oil assembly, phosphate coated
GF		93.54 - 105.61mm (3.683- 4.158")	1.2mm (.047") Alloy steel, ferrox coated, chrome faced	1.2mm (.047") Cast iron, phosphate coated, taper faced	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
XA	\$35.61	60 - 74.5mm (2.362-2.933")	0.8mm (.031") Alloy steel, ferrox coated, chrome faced	0.8mm (.031") Nodular iron, phosphate coated, taper faced	1.5mm (.059") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
XC	\$31.79	64-94mm (2.520-3.701")	1mm (.039") Alloy steel, ferrox coated, chrome faced	1.2mm (.047") Cast iron, phosphate coated, taper faced	2.8mm (.110") 3 piece oil assembly: Stainless steel spacer, chrome faced rails
XD	\$31.79	66-68mm (2.598-2.677")	1mm (.039") Alloy steel, ferrox coated, chrome faced	1.2mm (.047") Cast iron, phosphate coated, taper faced	2mm (.079") 3 piece oil assembly: Stainless steel spacer, chrome faced rails
XE		47-59mm (1.850-2.323")	1mm (.039") Alloy steel, ferrox coated, chrome faced	1.2mm (.047") Cast iron, phosphate coated, taper faced	2.5mm (.098") 3 piece oil assembly: Stainless steel spacer, chrome faced rails
XG		75-83mm (2.953-3.268")	1mm (.039") Alloy steel, ferrox coated, chrome faced	1mm (.039") Nodular iron, phosphate coated, taper faced	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
XH		95-102mm (3.740-3.977")	1.2mm (.047") Alloy steel, ferrox coated, chrome faced	1.5mm (.057") Cast iron, phosphate coated, taper faced	4mm (.057") 3 piece oil assembly: Stainless steel spacer, chrome faced rails
*XJ		95mm (3.740")	1.2mm (.047") Soft nitrided, nodular cast iron taper faced	1.5mm (.057") Cast iron, phosphate coated, taper faced	4mm (.158") 3 piece oil assembly: Stainless steel spacer, soft nitrided rails
XK		98.42 - 99.19mm (3.875 - 3.905")	1.5mm (.057") Cast iron, plasma moly faced	1.5mm (.057") Cast iron, reverse torsion	2.5mm (.098") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
XN		96.84mm (3.8125")	1.5mm (.057") Cast iron, plasma moly faced	1.5mm (.057") Cast iron, reverse torsion	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, unplated rails
XP		92.01 - 96.01mm (3.663 - 3.780")	1.5mm (.057") Cast iron, plasma moly faced	1.5mm (.057") Cast iron, reverse torsion	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
XQ		95 - 97.28mm (3.740 - 3.830")	1.5mm (.057") Cast iron, moly faced	1.5mm (.057") Cast iron, reverse torsion	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
XR		85 - 94mm (3.346 - 3.701")	1mm (.039") Alloy steel, ferrox coated, chrome faced	1.2mm (.047") Cast iron, phosphate coated, taper faced	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
XS		95 - 103.1mm (3.740 - 4.059")	1.2mm (.047") Alloy steel, ferrox coated, chrome faced	1.5mm (.057") Cast iron, phosphate coated, taper faced	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
X		80.97 - 92.83mm (3.188 - 3.655")	1.58mm (.0625") Cast iron, moly barrel faced	1.58mm (.0625") Cast iron, taper faced, reverse torsion	3.9mm (.1525") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails

All Wiseco rings can be used in cast iron, nickel ceramic platings (Nikasil), boron composite, and Electrofusion bores.

CAUTION: With the exception of the XJ rings, Wiseco 4-stroke rings can NOT be used in chrome plated bores. Engine damage will occur.

*XJ rings are designed to be used in chrome bores.

Type	Price	Bore Range	Top Ring	2nd Ring	Oil Ring
4-Stroke Rings					
XX		75.5 - 94mm (2.972 - 3.701")	1mm (.039") Stainless steel, gas nitrided, barrel faced	1.2mm (.047") Cast iron, phosphate coated, taper faced, under hook	2.8mm (.110") 3 piece oil assembly: Stainless steel flex-vent spacer, nitrided rails
XU		77.00mm (3.031")	0.9mm (.035") Alloy steel, ferrox coated, chrome faced	0.8mm (.031") Ductile iron, phosphate coated, taper faced	1.5mm (.059") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
XY		95-100mm (3.740 - 3.937")	1.2mm (.047") Alloy steel, ferrox coated, chrome faced	1.5mm (.057") Cast iron, phosphate coated, taper faced	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
XL		65.09 - 67.63mm (2.563 - 2.663")	1.96mm (.077") Chrome faced Nodular iron	No second ring chrome faced rails	2.8mm (.110") 3 piece oil assembly: Stainless steel spacer,
XM		65.09 - 71.50mm (2.563 - 2.815")	1mm (.039") Alloy steel, ferrox coated, chrome faced	No second ring	2.8mm (.110") 3 piece oil assembly: Stainless steel spacer, chrome faced rails
YB		78mm (3.071) & 80mm (3.150")	0.9mm (.035") Stainless steel, gas nitrided, barrel faced	No second ring	1.5mm (.059") 3 piece oil assembly: Stainless steel flex-vent spacer, nitrided rails
YC		77mm (3.031")	0.8mm (.031") Alloy steel, phosphate coated, chrome faced positive twist	No second ring	1.5mm (.059") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
ZN		96.84 (3.8125")	1.5mm (.057") Alloy steel, unplated face	No second ring	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, unplated rails
ZV		96 - 99mm (3.780 - 3.898)	.95mm (.037") Alloy steel, gas nitrided barrel faced positive twist	No second ring	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
ZS		95 - 101mm (3.740 - 3.976")	1.2mm (.047") Alloy steel, ferrox coated, chrome faced	No second ring	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
ZC		89mm (3.504) & 91mm (3.583")	1mm (.039") Alloy steel, ferrox coated, chrome faced	No second ring	2.8mm (.110") 3 piece oil assembly: Stainless steel spacer, chrome faced rails
ZB		107.95mm (4.250)	1.1mm (.043") Ductile iron, plasma moly face	No second ring	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails

Tin Rings	
	TBA
1752CSA	44.50mm
1772CSA	45.00mm
1869CSA	47.50mm
1890CSA	48.00mm
1909CSA	48.50mm
2126CSA	54.00mm
2641CSA	66.40mm

New for 2005

Titanium Nitride coated rings are designed for extreme racing conditions by providing extended life and sustained power. Utilized by Yamaha of Troy's 2005 factory race team.



Key features

- Reduced friction
- Wear resistance
- Harder than chrome

Key benefits

- Resists wear from exhaust bridge that plagues today's high performance two cycle engines.
- Maintains size and geometry for exceptional ring seal providing sustained peak performance.

Part #	OD mm	Length mm	ID mm	Weight grams	Str. Wall Tpr. Wall
Unchromed Piston Pins (2 & 4-cycle use)					
\$16.50					
S630	10.000	32.90	7.10	10	SW
S538	12.000	39.00	8.00	19	SW
S563	12.000	31.00	8.00	15	SW
S595	12.000	36.00	9.00	17	SW
S634	12.000	31.01	9.00	11.8	SW
S671	13.000	29.75	8.90	14.5	TW
S288	14.000	41.00	10.00	23	TW
S394	14.000	48.00	9.00	33	SW
S395	14.000	44.00	9.00	31	SW
S485	14.000	45.25	9.00	31	SW
S517	14.000	38.35	10.00	22	TW
S620	14.288	43.89	9.21	32	SW
S467	15.000	50.00	10.00	36	TW
S558	15.000	50.00	10.00	36	TW
S632	15.000	47.00	9.50	34.4	TW
S635	15.000	41.00	9.00	32.9	TW
S668	15.000	47.00	10.50	34.4	TW
S677	16.000	40.00	9.00	39	TW
S255	16.000	50.00	10.00	43	TW
S256	16.000	52.00	10.00	44.8	TW
* S258	16.000	44.50	10.00	38	TW
S259	16.000	58.40	10.00	50	TW
S270	16.000	46.99	11.00	36	TW
S271	16.000	57.00	10.00	54	SW
S486	16.000	55.25	11.00	42	TW
S514	16.000	44.50	11.00	34	TW
S637	16.000	44.00	11.00	33.7	SW
S330	17.000	61.70	11.00	57	TW
S507	17.000	46.18	11.00	43	TW
S540	17.000	56.75	11.00	58	SW
S257	18.000	56.00	13.00	49	TW
S272	18.000	58.50	12.00	58	TW
S277	18.000	65.50	12.00	64	TW
S278	18.000	62.81	12.00	62	TW
S280	18.000	54.99	13.00	48	TW
S343	18.000	60.00	12.00	60	TW
S391	18.000	57.00	12.00	56	TW
S455	18.000	46.18	12.00	46	TW
S459	18.000	47.00	13.00	42	TW
S477	18.000	52.70	13.00	46	TW
S482	18.000	49.50	12.00	50	TW
S484	18.000	58.20	12.00	63	SW
S506	18.000	46.18	12.00	46	TW
S508	18.000	53.50	13.00	48	TW
S511	18.000	57.00	13.00	50	TW
S513	18.000	58.50	13.00	51	TW
S376	19.000	63.50	12.00	85	SW
S475	19.000	58.50	12.00	77	TW
S615	19.000	50.44	11.00	74.2	SW
S478	19.900	59.89	13.00	82	SW
S392	20.000	77.50	13.00	108	a
S414	20.000	82.00	13.00	115	SW
S423	20.000	55.50	15.00	56	TW
S461	20.000	65.00	15.00	64	TW
S512	20.000	60.00	15.00	59.8	TW
S544	20.000	74.50	12.00	116	SW
S631	20.000	60.00	12.00	83	TW
S650	20.000	65.00	12.00	91.5	TW
S390	21.000	76.20	14.00	113	SW
S568	21.000	66.50	16.00	69	TW
S417	22.000	63.50	15.00	100	SW
S419	22.000	54.00	15.00	85	SW
S428	22.000	82.00	15.00	129	SW
S488	22.000	70.00	15.00	115	SW
S539	22.000	63.50	17.00	70	TW
S619	22.000	50.80	13.86	90	SW
S640	22.000	63.50	15.00	101.4	SW
S662	22.000	69.85	15.00	99	TW
S493	24.000	76.00	17.00	132	SW
S598	24.000	68.00	18.00	96	TW
S651	24.000	68.00	15.00	126.5	TW

Part #	OD mm	Length mm	ID mm	Weight grams	Str. Wall Tpr. Wall
Chromed Piston Pins (4-cycle use Only)					
\$16.50					
S592	13.000	39.00	8.00	25	SW
S593	14.000	44.00	9.00	31	SW
S522	15.000	56.00	9.00	44	TW
S525	15.000	50.00	9.00	44	SW
S526	15.000	60.00	9.00	52	SW
S571	15.000	44.50	9.00	36	TW
S554	16.000	44.50	10.00	39	TW
S596	16.000	57.00	10.00	54	SW
S646	16.000	44.40	10.00	42.7	SW
S686	16.000	41.50	10.50	37	SW
S523	17.000	61.70	11.00	57	TW
S532	17.000	43.00	11.00	41	TW
S533	17.000	52.35	11.00	49	TW
S557	17.000	61.70	9.00	78	SW
S524	18.000	57.00	12.00	56	TW
S537	18.000	43.00	12.00	44	TW
S555	18.000	62.81	12.00	62	TW
S556	18.000	62.80	10.00	85	SW

Chromed Piston Pins (4-cycle use Only)					
\$16.50					
Part #	OD mm	Length mm	ID mm	Weight grams	Str. Wall Tpr. Wall
S560	18.000	47.00	12.00	47	TW
S600	18.000	47.00	10.00	64	SW
S601	18.000	47.00	10.00	64	SW
S531	19.000	46.00	11.90	55	TW
S597	19.000	63.50	11.90	83	SW
S608	19.000	46.99	11.00	68	SW
S615	19.000	50.44	11.00	73	SW
S660	19.000	50.44	11.00	73.8	SW
S520	20.000	60.00	13.00	76	TW
S549	20.000	50.85	13.00	64	SW
S553	20.000	55.50	13.00	71	TW
S641	20.000	50.44	12.00	79.9	SW
S527	21.000	54.00	14.00	80	SW
S529	21.000	70.00	14.00	104	SW
S561	21.000	50.85	14.00	68	TW
S550	22.000	50.85	15.00	71	TW
S566	22.000	63.50	15.00	89	TW
S618	22.000	50.80	13.86	90	SW
S655	22.000	57.15	14.00	96.81	SW
S551	23.000	50.85	16.00	75	TW
S591	23.000	54.00	16.00	79	TW
S626	23.000	63.50	15.00	117	SW
S528	24.000	63.50	16.00	123	SW
S552	24.000	50.85	17.00	79	TW
S627	24.000	63.50	16.00	124.9	SW

Tool Steel					
Part #	OD mm	Length mm	ID mm	Weight grams	Str. Wall Tpr. Wall
S680	16.000	44.50	9.00	47.60	SW
S688	17.000	42.00	10.00	46.00	TW
S674	17.000	47.00	12.00	41.50	SW
S665	18.000	47.00	12.00	51.50	SW
S644	19.000	52.00	11.00	75.00	SW
S673	20.000	47.50	12.16	47.50	TW
S698	20.000	60.00	12.00	93.41	SW
S705	20.000	49.34	12.00	76.96	SW

Chromed Piston Pins (4-cycle use Only)					
\$16.50					
Part #	OD mm	Length mm	ID mm	Weight grams	Str. Wall Tpr. Wall
S560	18.000	47.00	12.00	47	TW
S600	18.000	47.00	10.00	64	SW
S601	18.000	47.00	10.00	64	SW
S531	19.000	46.00	11.90	55	TW
S597	19.000	63.50	11.90	83	SW
S608	19.000	46.99	11.00	68	SW
S615	19.000	50.44	11.00	73	SW
S660	19.000	50.44	11.00	73.8	SW
S520	20.000	60.00	13.00	76	TW
S549	20.000	50.85	13.00	64	SW
S553	20.000	55.50	13.00	71	TW
S641	20.000	50.44	12.00	79.9	SW
S527	21.000	54.00	14.00	80	SW
S529	21.000	70.00	14.00	104	SW
S561	21.000	50.85	14.00	68	TW
S550	22.000	50.85	15.00	71	TW
S566	22.000	63.50	15.00	89	TW
S618	22.000	50.80	13.86	90	SW
S655	22.000	57.15	14.00	96.81	SW
S551	23.000	50.85	16.00	75	TW
S591	23.000	54.00	16.00	79	TW
S626	23.000	63.50	15.00	117	SW
S528	24.000	63.50	16.00	123	SW
S552	24.000	50.85	17.00	79	TW
S627	24.000	63.50	16.00	124.9	SW



Piston Pin Circlips					
\$2.50					
Part #	Circlip (mm)	Part #	Circlip (mm)	Part #	Circlip (mm)
CW10	10	CW18	18	CW26	23
CW12	12	CW19	19	W5752	.927"
CW13	13	CW20	20	W5732	22
CW14	14	CW21	21	W5845	18 Snap Ring
CW15	15	CW22	22	W5922	16 Snap Ring
CW16	16	CW23	23		
CW17	17	CW24	24		

Top End Bearings					
Part #	IDxODxLength (mm)	Price	Part #	IDxODxLength (mm)	Price
B1000	12x16x15.5	\$17.77	B1024	20x26x24	\$20.32
B1001	15x19x17	\$17.77	B1030	22x27x24.8	\$19.94
B1002	18x23x24	\$20.32	B1031	20x25x23	\$19.94
B1003	18x22x22	\$19.05	B1036	19x24x24.8	\$20.32
B1004	20x25x27.8	\$20.32	B1037	18x22x19.65	\$19.05
B1005	16x21x23	\$19.05	B1038	15x20x17.8	\$17.77
B1006	14x18x17.5	\$17.45	B1039	20x25x21.8	\$20.32
B1008	16x21x19.5	\$19.05	B1041	12x15x14.5	\$19.05
B1012	14x18x16	\$17.77	B1042	12x15x16.3	\$19.05
B1013	15x19x20	\$18.69	B1043	12x16x14.8	\$19.05
B1014	18x23x22	\$20.32	B1071	20x24x24	\$20.32
B1015	12x17x14.2	\$17.77	B1072	20x24x23	\$20.32
B1016	16x20x19.5	\$19.05	B1074	22X27X23	\$20.32
B1018	14x18x20	\$17.77	B1075	24X29X25	\$20.32
B1021	16x20x22.5	\$19.05	B1080	14X18X15.6	\$20.32
B1022	18x22x23.6	\$19.05	B1081	21X25X24	\$19.05
B1023	20x25x25	\$20.32			

Piston Kits

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.	Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)	
Honda - Motorcycle - 2-Stroke											
CR80 TC80	1980-92 1970-78	49.5 x 41.4	79.7	49.5 50 50.25 50.5 51 51.5	STD 0.50 0.75 1.00 1.50 2.00	450M04950 450M05000 450M05025 450M05050 450M05100 450M05150	\$94.19 \$103.59	1949CD 1969CD 1979CD 1988CD 2008CD 2028CD	CW12	S538	B1015
CR80	1983	49.5 x 41.4	79.7	49.5 50 50.5 51 51.5	STD 0.50 1.00 1.50 2.00	493M04950 493M05000 493M05050 493M05100 493M05150	\$94.19 \$103.59	1949CD 1969CD 1988CD 2008CD 2028CD	CW12	S538 Piston pin not included	B1015
CR80	1984	49.5 x 41.4	79.7	49.5 50 50.5 51 51.5	STD 0.50 1.00 1.50 2.00	509M04950 509M05000 509M05050 509M05100 509M05150	\$94.19 \$103.59	1949CD 1969CD 1988CD 2008CD 2028CD	CW12	S538 Piston pin not included	B1015
CR80 *No piston pin available	1985	47 x 47.8	82.9	47 47.5 47.75 48 48.25 48.5 49	STD 0.50 0.75 1.00 1.25 1.50 2.00	517M04700 517M04750 517M04775 517M04800 517M04825 517M04850 517M04900	\$94.19 \$103.59	1850CD 1869CD 1879CD 1890CD 1900CD 1909CD 1929CD	CW13	NA	
CR80 Pro-Lite *International Bore - Not available in the US	1986-99	46 x 47.8	79	46	STD	668M04600	\$99.11	1810CS	CW14	S517	B1012
GP Style CR80 Electra Coated	1986-02	47 x 47.8	82.9 90.1	47 49	STD 2.00	798M04700 798M04900	\$97.46 107.31	1850CS 1929CS	CW14	S517	B1012

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
Honda - Motorcycle - 2-Stroke											
CR80 Pro-Lite * Nikasil Bore - Cylinder sleeving or replating required for oversizes	1986-02	47 x 47.8	82.9	47 47.25 47.5 47.75 48 49	STD 0.25 0.50 0.75 1.00 2.00	643M04700 643M04725 643M04750 643M04775 643M04800 643M04900	\$92.83 \$102.09	1810CS 1860CS 1869CS 1879CS 1890CS 1929CS	CW14	S517	B1012
Supermini CR80 CR85 * Nikasil Bore - Cylinder sleeving or replating required for oversizes	1993-03 2003-05	52 x 47.8	101.5	52	5.00	766M05200	\$137.22	2047CS	CW14	S288	B1012
GP Style CR85 Electra Coated	2003-05	47.5 x 47.8	85	47.5	STD	838M04750	\$102.34	1869CS	CW14	S517	
CR85 Pro-Lite Nikasil Bore	2003-05	47.5 x 47.8	84.7	47.5 48 48.5 49.5 50.5	STD 0.50 1.00 2.00 3.00	833M04750 833M04800 833M04850 833M04950 833M05050	\$88.61 \$112.07 \$112.07	1869CS 1890CS 1909CS 1949CS 1988CS	CW14	S517	B1080
CR125 MT125	1973-78 1973-78	56 x 50	123	56 56.5 57 57.5 58	STD 0.50 1.00 1.50 2.00	339M05600 339M05650 339M05700 339M05750 339M05800	\$149.52 \$164.46	2205CD 2224CD 2244CD 2264CD 2284CD	CW14	S394 Piston pin not included	B1018
CR125 * Chrome Bore - Cylinder sleeving or replating required for oversizes	1979	56 x 50	123	56 56.25 56.5 56.75 57 57.5	STD 0.25 0.50 0.75 1.00 1.50	430M05600 448M05625 448M05650 448M05675 448M05700 448M05750	\$149.52 \$164.42	2205CDM 2215CD 2224CD 2234CD 2244CD 2264CD	CW14	S394 Piston pin not included	B1018
CR125	1980-84	55.5 x 50	120	55.5 55.75 56 56.25 56.5 56.75 57 57.5	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	448M05550 448M05575 448M05600 448M05625 448M05650 448M05675 448M05700 448M05750	\$149.52 \$164.48	2185CD 2195CD 2205CD 2215CD 2224CD 2234CD 2244CD 2264CD	CW14	S394 Piston pin not included	B1018
CR125 Pro-Lite	1985-86	54 x 54	124	54 54.25 54.5 54.75 55 55.25 55.5 56	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	518M05400 518M05425 518M05450 518M05475 518M05500 518M05525 518M05550 518M05600	\$119.58 \$131.55	2126CD 2136CD 2146CD 2156CD 2165CD 2175CD 2185CD 2205CD	CW14	S485	B1006
CR125 Pro-Lite * Power Valve must be modified for .040 and longer	1987	54 x 54	124	54 54.5 54.75 55 55.25 55.5 56	STD 0.50 0.75 1.00 1.25 1.50 2.00	553M05400 553M05450 553M05475 553M05500 553M05525 553M05550 553M05600	\$125.19 \$137.72	2126CD 2146CD 2156CD 2165CD 2175CD 2185CD 2205CD	CW14	S288	B1018
CR125 Pro-Lite *1989 model has Nikasil Bore - Cylinder sleeving or replating is required for oversizes	1988-89	54 x 54.5	125	54 54.25 54.5 54.75 55 55.25 55.5 56	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	564M05400 564M05425 564M05450 564M05475 564M05500 564M05525 564M05550 564M05600	\$125.19 \$137.72	2126CD 2136CD 2146CD 2156CD 2165CD 2175CD 2185CD 2205CD	CW15	S467	B1001
CR125 Pro-Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes	1990-91	54 x 54.5	125	54 54.5 55	STD 0.50 1.00	595M05400 595M05450 595M05500	\$125.19	2126CS 2146CS 2165CS	CW15	S467	B1001
GP Style CR125 Electra Coated No intake window Pinned on centerline Longer skirt than stock * Nikasil Bore - Cylinder sleeving or replating required for oversizes	1995-03	54 x 54.5	125 134	54 56	STD 2.00	762M05400 762M05600	\$142.50 \$156.75	2126CS 2205CS	CW15	S632	B1001

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
Honda - Motorcycle - 2-Stroke											
CR125 Pro-Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes	1992-03	54 x 54.5	125	54 54.5 55 56	STD 0.50 1.00 2.00	676M05400 676M05450 676M05500 676M05600	\$124.02	2126CS 2146CS 2165CS 2205CS	CW15	S467	B1001
GP Style CR125 Electra Coated *Nikasil Bore - Cylinder sleeving or replating required for oversizes	2004	54 x 54.5	125 134	54 56	STD 2.00	841M05400 841M05600	\$138.35 \$152.18	2126CS 2205CS	CW15	S632	B1001
CR125 Pro Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes	2004	54 x 54.5	125 134	54 56	STD 2.00	840M05400 840M05600	\$116.03 \$127.63	2126CS 2205CS	CW15	S632	B1001
CR125 NEW Pro Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes	2005	54 x 54.5	125	54	STD	859M05400	\$116.03	2126CS	CW15	S632	TBA
CR250	1973-74	70 x 64.4	248	70 70.5 71 71.5 72	STD 0.50 1.00 1.50 2.00	337M07000 337M07050 337M07100 337M07150 337M07200	\$160.86 \$176.95	2756CD 2776CD 2795CD 2815CD 2835CD	CW18	S343 Piston pin not included	B1003
CR250 MT, MR	1975-77 1975-77	70 x 64.4	248	70 70.5 71 71.5 72	STD 0.50 1.00 1.50 2.00	338M07000 338M07050 338M07100 338M07150 338M07200	\$160.86 \$176.95	2756CD 2776CD 2795CD 2815CD 2835CD	CW18	S343	B1003
CR250R *Chrome Bore - Cylinder sleeving or replating required for oversizes *2756 CDM rings required for Standard Chrome Bore	1978-80	70 x 64.4	248	70 70.25 70.5 70.75 71 71.25 71.5 72	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	431M07000 431M07025 431M07050 431M07075 431M07100 431M07125 431M07150 431M07200	\$162.81 \$179.11	2756CD 2766CD 2776CD 2786CD 2795CD 2805CD 2815CD 2835CD	CW18	S343	B1003
CR250R	1981-83	66 x 72	246	66 66.5 66.75 67 67.5 68	STD 0.50 0.75 1.00 1.50 2.00	466M06600 466M06650 466M06675 466M06700 466M06750 466M06800	\$155.41 \$170.97	2598CD 2618CD 2628CD 2638CD 2658CD 2677CD	CW18	S257 Piston pin not included	B1003
CR250 Pro-Lite	1984-85	66 x 72	246	66 66.25 66.5 66.75 67 67.25 67.5 68	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	526M06600 526M06625 526M06650 526M06675 526M06700 526M06725 526M06750 526M06800	\$163.28 \$179.60	2598CD 2608CD 2618CD 2628CD 2638CD 2648CD 2658CD 2677CD	CW18	S511	B1003
CR250 Pro-Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes	1986-96	66.4 x 72	249	66.4 66.75 67 67.25 67.5 68 68.25	STD 0.35 0.60 0.85 1.10 1.60 2.10	614M06640 614M06675 614M06700 614M06725 614M06750 614M06800 614M06850	\$163.41 \$179.75	2614CD 2628CD 2638CD 2648CD 2658CD 2677CD 2697CD	CW18	S508	B1003
250cc Single Ring CR250	1997-01	66.4 x 72	249	66.4	STD	768M06640	\$173.58	2614CS	CW18	S508	B1003
CR250 Pro-Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes	1997-01	66.4 x 72	249	66.4 67 67.5 68 68.5	STD 0.60 1.10 1.60 2.10	702M06640 702M06700 702M06750 702M06800 702M06850	\$158.64 \$174.51	2614CD 2638CD 2658CD 2677CD 2697CD	CW18	S508	B1003
250cc Single Ring CR250 Electra Coated	2002-04	64.40 x 72	249.3	66.4	STD	802M06640	\$182.57	2614CS	CW18	S508	B1003
CR250 Pro-Lite Nikasil Bore	2002-04	66.4 x 72	249	66.4 67 67.5 68.5	STD 0.60 1.10 2.10	801M06640 801M06700 801M06750 801M06850	\$158.64 \$174.51	2614CD 2638CD 2658CD 2697CD	CW18	S508	B1003
CR250 NEW Electra Coated *Nikasil Bore - Cylinder sleeving or replating required for oversizes	2005	66.4 x 72	249	66.4	STD	860M06640	\$182.57	2614CS	CW18	S508	B1003

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
Honda - Motorcycle - 2-Stroke											
CR480R Pro-Lite	1982-83	89 x 76	472	89	STD	554M08900	\$196.32	3504TD	CW20	S512	B1004
				89.5	0.50	554M08950		3524TD			
				90	1.00	554M09000		3544TD			
				90.5	1.50	554M09050	\$215.96	3564TD			
				91	2.00	554M09100		3583TD			
CR500 Pro-Lite	1984-89	89 x 79	491	89	STD	554M08900	\$196.32	3504TD	CW20	S512	B1004
				89.5	0.50	554M08950		3524TD			
				90	1.00	554M09000		3544TD			
				90.5	1.50	554M09050	\$215.96	3564TD			
				91	2.00	554M09100		3583TD			
CR500 Pro-Lite	1990-01	89 x 79	491	89	STD	636M08900	\$196.32	3504TD	CW20	S512	B1004
				89.25	0.25	636M08925		3524TD			
				89.5	0.50	636M08950		3544TD			
				89.75	0.75	636M08075	\$215.96	3544TD			
				90	1.00	636M09000		3564TD			
				90.5	1.50	636M09050		3583TD			
				91	2.00	636M09100					
Honda - Motorcycle - 4-Stroke											
Z50R 11:1 Compression	1982-87	39 x 41.40	49.5	39	STD	4828M03900	\$85.84	3900XZ	CW13	S671	
				39.5	0.50	4828M03950		3950XZ			
				40	1.00	4828M04000		4000XZ			
				40.5	1.50	4828M04050	\$94.42	4050XZ			
				41	2.00	4828M04100		4100XZ			
XR50 CRF50F 11:1 Compression	1988-03 2004-05	39 x 41.40	49.5	39	STD	4798M03900	\$85.84	3900XZ	CW13	S671	
				39.5	0.50	4798M03950		3950XZ			
				40	1.00	4798M04000		4000XZ			
				40.5	1.50	4798M04050	\$94.42	4050XZ			
				41	2.00	4798M04100		4100XZ			
XR80 CRF80F 9.7:1 Compression	1979-03 2004-05	47.5 x 45	79.7	48	0.50	4665M04800	\$116.03	1890XE	CW13	S592	
				48.5	1.00	4665M04850		1909XE			
				49	1.50	4665M04900		1929XE			
				49.5	2.00	4665M04950	\$127.63	1949XE			
XR100 CRF100F 9.4:1 Compression	1985-03 2004-05	53 x 45	99.2	53.5	0.50	4666M05350	\$116.03	2106XE	CW14	S593	
				54	1.00	4666M05400		2126XE			
				54.5	1.50	4666M05450		2146XE			
				55	2.00	4666M05500	\$127.63	2165XE			
XR100 CRF100 12:1 Compression 58mm Big Bore	1985-03 2004-05	58 x 45	120	58	5.00	4773M05800	\$134.01	2283XE	CW14	S485	
XR200 XR185 + .100 10:1 Compression	to 1983, 1986-02	65.5 x 57.8	192	65.5	STD	4156M06550	\$139.61	2579XC	CW15	S522	
				66	0.50	4156M06600		2598XC			
				66.5	1.00	4156M06650	\$153.56	2618XC			
				67	2.00	4156M06700		2638XC			
CRF230F 11:1 Compression	2003-05	65.5 x 66.2	223	65.5	STD	4816M06550	\$210.00	2578XA	CW15	S632	
XL250 XR250 10:1 Compression	1979-82 thru 1983	74 x 57.8	248	74	STD	4171M07400	\$162.82	2913XC	CW19	S376	
				74.5	0.50	4171M07450		2933XC			
				75	1.00	4171M07500		2953XC			
				75.5	1.50	4171M07550	\$179.12	2973XC			
				76	2.00	4171M07600		2992XC			
XR250 XL250 Radial Head 10.5:1 Compression	1984-85 1984-87	75 x 56.5	250	75	STD	4329M07500	\$167.31	2953XG	CW17	S523	
				75.5	0.50	4329M07550		2973XG			
				76	1.00	4329M07600		2992XG			
XR250 XRL250 10.5:1 Compression *Cylinder boring only	1986-04 1991-96	73 x 59.5	250	73	STD	4466M07300	\$170.56	2874XC	CW17	S533 (73-75.5mm)	
				73.5	0.50	4466M07350		2894XC			
				74	1.00	4466M07400		2913XC			
				75.5	2.50	4466M07550	\$187.65	2973XC			
				77	4.00	4466M07700		3032XC			
				78	5.00	4466M07800		3071XC			
CRF250 CFR250X 12.9:1 Standard Compression	2004-05 2004-05	78 x 52.2	249	78	STD	4829M07800	\$187.03	7800YB	CW16	S686	
CRF250 Hi-Compression	2004-05	78 x 52.2	249	78	STD	4852M07800	\$234.06	7800YB	CW16	S686	
XR350 Radial Head 10:1 Compression * Will not fit XL models	1983-84	84 x 61.3	339	84	STD	4286M08400	\$159.71	3307XC	CW21	S529	
				84.5	0.50	4286M08450		3327XC			
				85	1.00	4286M08500		3347XC			

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
Honda - Motorcycle - 4-Stroke											
XR400 10:1 Compression	1996-04	85 x 70	397	85 85.5 86 87 88	STD 0.50 1.00 2.00 3.00	4606M08500	\$164.50	3347XC 8550XX 3386XC 3425XC 3465XC	CW20	S520	
						4606M08550					
						4606M08600					
						4606M08700					
						4606M08800					
XR400 11:1 Hi-Compression	1996-04	85 x 70	397	85 85.5 86 87 88	STD 0.50 1.00 2.00 3.00	4628M08500	\$182.70	3347XC 8550XX 3386XC 3425XC 3465XC	CW20	S520	
						4628M08550					
						4628M08600					
						4628M08700					
						4628M08800					
XR400 440 Overbore 11:1 Compression *Cylinder sleeving required	1996-04	89 x 70	440	89	4.00	4667M08900	\$189.80	3504XC	CW20	S553	
XR400 440 Overbore 12.5:1 Hi-Compression *Cylinder sleeving required	1996-04	89 x 70	440	89	4.00	4794M08900	\$188.19	8900XX	CW20	S553	
		Kit Part #		Bore Size		Displ.					
		CK140		89mm / 4.00		440cc					
<i>Kit Includes: Sleeve, forged piston, ring set, piston pin, retainer clips, top end gasket kit</i>											
CRF450R 11.5:1 Standard Compression	2002-03	96 x 62.1	449	96	STD	4753M09600	\$188.45	9600ZV	CW19	S660	
CRF450R 12:1 Compression (Standard for 2004)	2002-05	96 x 62.1	449	96	STD	4820M09600	\$204.09	9600ZV	CW19	S660	
CRF450R 12.5:1 Hi-Compression *Nikasil Bore - Cylinder sleeving or replating required for oversizes	2002-05	96 x 62.1	449	96	STD	4755M09600	\$219.84	9600ZV	CW19	S660	
					2.00	4755M09800	\$241.83	9800ZV			
					3.00	4755M09900		9900ZV			
CRF450R 13:1 Hi-Compression	2002-05	96 x 62.1	449	96	STD	4822M09600	\$241.83	9600ZV	CW19	S660	
CRF450R 13.5:1 Hi-Compression	2002-05	96 x 62.1	449	96	STD	4823M09600	\$266.37	9600ZV	CW19	S660	
CRF450R 500cc Big Bore 12.5:1 Compression	2002-05	101 x 62.1	496	101	5.00	4780M10100	\$244.98	10100ZS	CW19	S660	
		Kit Part #		Bore Size		Displ.					
		CK137		101mm / 5.00		500cc					
<i>Kit Includes: Cylinder, forged piston, ring set, piston pin, retainer clips, top end gasket kit</i>											
XR500 XL500 FT500 10.5:1 Compression *Resleeving required for 95mm piston	1979-82 1979-82 1982-84	89 x 80	497	89 89.5 90 90.93 95	STD 0.50 1.00 1.93 6.00	4117M08900	\$199.68	3504XC 3524XC 3544XC 3580XC 3740XH	CW21	S527	
						4117M08950					
						4117M09000					
						4117M09100					
						4117M09500					
XR500 XL500 FT500 12:1 Compression	1979-82 1979-82 1982-84	89 x 80	497	89 89.5 90	STD 0.50 1.00	4163M08900	\$211.58	3504XC 3524XC 3544XC	CW21	S527	
						4163M08950					
						4163M09000					
						4163M09000					
XR500 Radial Head 10.25:1 Compression	1983-84	92 x 75	498	92 92.5 93	STD 0.50 1.00	4330M09200	\$211.58	3622XC 3642XC 3661XC	CW22	S419	
						4330M09250					
						4330M09300					
XL600 Radial Head 11:1 Compression	1983-87	100 x 75	589	100 101 102.4	STD 1.00 2.41	4332M10000	\$194.11	3937XH 3977XH 4032GF	CW24	S528	
						4332M10100					
						4332M10241					
XR600 XR600R Radial Head 9:1 Compression * 1988-90 model has Nikasil Bore - (Cylinder sleeving or replating required for oversizes)	1985-01 1985-01	97 x 80	591	97 97.5 98 100	STD 0.50 1.00 3.00	4577M09700	\$200.50	3819XH 3839XH 3858XH 3937XH	CW24	S528	
						4577M09750					
						4577M09800					
						4577M09800					
						4577M10000					
XR600 XR600R Radial Head 11:1 Compression * 1988-90 model has Nikasil Bore - (Cylinder sleeving or replating required for oversizes)	1985-01 1985-01	97 x 80	591	97 97.5 98 100	STD 0.50 1.00 3.00	4366M09700	\$206.51	3819XH 3839XH 3858XH 3937XH	CW24	S528	
						4366M09750					
						4366M09800					
						4366M09800					
						4366M10000					
						\$227.17					

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
Honda - Motorcycle - 4-Stroke											
XR650C XR650L 10.25:1 Compression	1993-99	100 x 82	650	100 101 102.4	STD 1.00 2.40	4562M10000	\$200.50	3937XH	CW24	S528	
	1996-05					4562M10100	\$220.55	3977XH			
						4562M10241		4032GF			
XR650R 10:1 Stock Compression * Will not fit XR650L	2000-05	100 x 82.6	644	100 102.36	STD 2.36	4715M10000	\$200.50	3937XS	CW23	S626	
							4715M10240	\$220.55			
XR650R 11:1 Compression * Will not fit XR650L	2000-05	100 x 82.6	644	100 102.36	STD 2.36	4716M10000	\$215.90	3937XS	CW23	S626	
							4716M10240	\$237.49			
Honda - ATV - 2-Stroke											
Odyssey 250	thru 1984	70 x 64.4	248	70 70.5 71 71.5 72	STD 0.50 1.00 1.50 2.00	338M07000	\$160.86	2756CD	CW18	S343	B1003
						338M07050		2776CD			
						338M07100		2795CD			
						338M07150	\$176.95	2815CD			
						338M07200		2835CD			
ATC250R Air Cooled Three Wheeler	1981-84	70 x 64.4	248	70 70.25 70.50 70.75 71 71.25 71.5 72	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	431M07000	\$162.81	2756CD	CW18	S343	B1003
						431M07025		2766CD			
						431M07050		2776CD			
						431M07075		2786CD			
						431M07100		2795CD			
						431M07125	\$179.11	2805CD			
						431M07150		2815CD			
						431M07200		2835CD			
ATC250R TRX250R Pro-Lite Liquid Cooled	1985 1986	66 x 72	246	66 66.25 66.5 66.75 67 67.25 67.5 68 68.5 69 69.5	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00 2.50 3.00 3.50	526M06600	\$163.28	2598CD	CW18	S511	B1003
						526M06625		2608CD			
		526M06650		2618CD							
		526M06675		2628CD							
		526M06700		2638CD							
		526M06725	\$179.60	2648CD							
		526M06750		2658CD							
		526M06800		2677CD							
		526M06850		2697CD							
		526M06900		2717CD							
		526M06950		2736CD							
TRX250 Electra Coated Light Weight 2mm over race piston	1986	66 x 72	262	68 68.25	2.00 2.25	830M06800 830M06825	\$156.52	2677CD 2687CD	CW18	S511	B1003
TRX250R Electra Coated 2mm over race piston	1987-89	66 x 72	262	68 68.25	2.00 2.25	832M06800 832M06825	\$156.52	2677CD 2687CD	CW18	S511	B1003
Flat Top Conversion TRX250R * 1987-89 needs 4.5mm spacer plate with 2 base gaskets (W6134 spacer kit). * Head modification required. (For experienced builders only.) Flat Top Conversion Electra Coated 2mm over race piston	1986	66 x 72	262	68 68.25	2.00 2.25	831M06800 831M06825	\$156.52	2667CD 2687CD	CW18	S511	B1003
TRX250R Pro-Lite Bridged Intake	1987-89	66 x 72	246	66 66.25 66.5 66.75 67 67.25 67.5 68	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	562M06600	\$163.28	2598CD	CW18	S482	B1003
						562M06625		2608CD			
						562M06650		2618CD			
						562M06675		2628CD			
						562M06700		2638CD			
						562M06725	\$179.60	2648CD			
						562M06750		2658CD			
						562M06800		2677CD			
Odyssey 350 329cc Motor Overbore Kit	1985	78.5 x 68	329	80 80.5 81 81.5 82	1.50 2.00 2.50 3.00 3.50	533M08000	\$196.32	3150TD	CW18	S257	B1003
						533M08050		3169TD			
						533M08100		3189TD			
						533M08150	\$215.96	3209TD			
						533M08200		3228TD			
Odyssey 350 Fits Original Honda OEM engine only	1985	80 x 68	342	80 80.5 81 81.5 82	STD 0.50 1.00 1.50 2.00	533M08000	\$196.32	3150TD	CW18	S257	B1003
						533M08050		3169TD			
						533M08100		3189TD			
						533M08150	\$215.96	3209TD			
						533M08200		3228TD			
Pilot FL-400R	1989-91	80 x 79	397	80 80.5 81 81.5 82	STD 0.50 1.00 1.50 2.00	577M08000	\$165.65	3150TD	CW20	S512	B1023
						577M08050		3169TD			
						577M08100		3189TD			
						577M08150	\$181.90	3209TD			
						577M08200		3228TD			

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
Honda - ATV - 4-Stroke											
ATC200 ATC200S TRX 10.25:1 Compression	1981-85 1981-86 1981-85	65 x 57.8	191.8	65	STD	4362M06500	\$139.29	2559XC	CW15	S522	
				65.5 66 66.5 67	0.50 1.00 1.50 2.00	4156M06550 4156M06600 4156M06650 4156M06700	\$139.61 \$153.56	2579XC 2598XC 2618XC 2638XC			
ATC200 ATC200S TRX 12:1 Compression *Race part only	1981-85 1981-86 1981-85	65 x 57.8	191.8	65	STD	4289M06500	\$156.56	2559XC	CW15	S522	
				65.5 66 67	0.50 1.00 2.00	4289M06550 4289M06600 4289M06700	\$172.21	2579XC 2598XC 2638XC			
ATC200X TRX200SX Fat Cat 200 10.25:1 Compression	1986-88 1986-88 1986-87	65 x 60	199	65	STD	4394M06500	\$146.26	2559XC	CW15	S522	
				65.5 66	0.50 1.00	4394M06550 4394M06600		2579XC 2598XC			
ATC200X TRX200SX Fat Cat 200 12:1 Compression	1986-88 1986-88 1986-87	65 x 60	199	65.5	0.50	4395M06550	\$164.01	2579XC	CW15	S522	
				66	1.00	4395M06600		2598XC			
TRX200 8.4:1 Compression	1990-91	65 x 60	199.1	65	STD	4668M06500	\$162.82	2559XC	CW15	S522	
				65.5 66	0.50 1.00	4668M06550 4668M06600		2579XC 2598XC			
TRX250X 4-valve 12:1 Compression	1987-92	74 x 57.3	246	74	STD	4440M07400	\$160.44	2913XC	CW17	S523	
				74.5 75 75.5 76	0.50 1.00 1.50 2.00	4440M07450 4440M07500 4440M07550 4440M07600	\$176.48	2933XC 2953XC 2973XC 2992XC			
TRX300 2-Valve 2WD & 4WD 10.25:1 Compression	1988-00	74 x 65.5	282	74	STD	4629M07400	\$148.35	2913XC	CW17	S523	
				74.5 75 75.5 76	0.50 1.00 1.50 2.00	4629M07450 4629M07500 4629M07550 4629M07600	\$163.18	2933XC 2953XC 2973XC 2992XC			
TRX300EX 4-Valve 11:1 Compression	1992-05	74 x 65.5	282	74	STD	4574M07400	\$148.64	2913XC	CW17	S523	
				74.5 75 75.5 76	0.50 1.00 1.50 2.00	4574M07450 4574M07500 4574M07550 4574M07600	\$163.50	2933XC 2953XC 2973XC 2993XC			
ATC350X TRX350 Workman 10.25:1 Compression	1985-89 1985-89	81 x 68	350.4	81	STD	4393M08100	\$148.55	3189XG	CW21	S529	
				81.5 82	0.50 1.00	4393M08150 4393M08200		3208XG 3228XG			
ATC350X TRX350 Workman 12:1 Compression	1985-89 1985-89	81 x 68	350.4	81	STD	4396M08100	\$166.49	3189XG	CW21	S529	
				81.5 82	0.50 1.00	4396M08150 4396M08200		3208XG 3228XG			
TRX400EX 10:1 Compression	1999-04	85 x 70	397	85	STD	4606M08500	\$164.50	3347XC	CW20	S520	
				85.5 86 87 88	0.50 1.00 2.00 3.00	4606M08550 4606M08600 4606M08700 4606M08800	\$180.95	8550XX 3386XC 3425XC 3465XC			
TRX400EX 11:1 Compression	1999-04	85 x 70	397	85	STD	4628M08500	\$182.70	3347XC	CW20	S520	
				85.5 86 87 88	0.50 1.00 2.00 3.00	4628M08550 4628M08600 4628M08700 4628M08800	\$200.97	8550XX 3386XC 3425XC 3465XC			
TRX400EX 440 Overbore 11:1 Compression * Cylinder sleeving required	1999-04	89 x 70	440	89	4.00	4667M08900	\$189.80	3504XC	CW20	S553	
TRX400EX 12.5:1 Compression	1993-04	89 x 70	440	89	4.00	4794M08900	\$188.19	8900XX	CW20	S553	
						Kit Part # CK140	Bore Size 89mm / 4.00	Displ. 440cc			
						<i>Kit Includes: Forged piston, ring set, piston pin, retainer clips, top end gasket kit & sleeve</i>					
TRX400 4x4 Foreman 8.2:1 Compression	1995-03	86 x 68	394.9	86	STD	4669M08600	\$190.60	3386XC	CW19	S475	
				87	1.00	4669M08700		3425XC			
Foreman S, ES 9.5:1 Hi-Compression	1998-03	90 x 68	433	90	STD	4825M09000	\$136.26	3544XC	CW19	S660	
				90.5 91 91.5 92	0.50 1.00 1.50 2.00	4825M09050 4825M09100 4825M09150 4825M09200	\$149.90	3563XC 3583XC 9150XX 3622XC			

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
TRX450R 10.5:1 Compression	2004-05	94 x 64.8	450 469	94 96	STD 2.00	4848M09400	\$187.03	3701XR	CW21	S656	
						4848M09600	\$205.73	9600XS			
TRX450R Hi-Compression +1.0	2004-05	94 x 64.8	450 469	94 96	STD 2.00	4849M09400	\$242.16	3701XR	CW21	S656	
						4849M09600	\$266.37	9600XS			
TRX450R 13.1:1 Compression	2004-05	94 x 64.8	450	94	STD	4851M09400	\$266.37	3701XR	CW21	S656	

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
Kawasaki - Motorcycle - 2-Stroke											
KDX50	2003-05	41 x 37.8	49	41 41.5 42 42.5 43	STD 0.50 1.00 1.50 2.00	826M04100	\$91.06	1614CD	CW12	S563	B1000
						826M04150		1634CD			
						826M04200		1654CD			
						826M04250		1674CD			
						824M04300		1693CD			
KX60 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1983-05	43 x 41.6	60	43 43.5 44 45	STD 0.50 1.00 2.00	648M04300	\$92.43	1693CD	CW12	S595	B1000
						648M04350		1713CD			
						648M04400		1732CD			
						648M04500		1772CD			
KX65 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	2000-05	44.5 x 41.6	65	44.5 45 46.5	STD 0.50 2.00	752M04450	\$94.40	1752CD	CW12	S595	B1043
						752M04500		1772CD			
						752M04650		1830CD			
KX65 NEW Single Ring *Electra Coated	2000-05	44.5 x 41.6	65	44.5	STD	861M04450	\$114.21	1752CS	CW12	S595	B1043
KX80 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1979-83	48 x 45.8	82	48 48.5 49	STD 0.50 1.00	446M04800	\$101.46	1890CD	CW14	S288	1982-83: B1006
						446M04850		1909CD			
						446M04900		1929CD			
KDX80 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1980-82	48 x 45.8	82	48 48.5 49	STD 0.50 1.00	446M04800	\$101.4	1890CD	CW14	S288	B1006
						446M04850		1909CD			
						446M04900		1929CD			
KX80	1984-85	48 x 45.8	82	48 48.5 49	STD 0.50 1.00	514M04800	\$106.29	1890CD	CW14	S517 Piston pin not included	B1006
						514M04850		1909CD			
						514M04900		1929CD			
KDX80 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1983-88	48 x 45.8	82	48 48.5 49	STD 0.50 1.00	514M04800	\$106.29	1890CD	CW14	S517 Piston pin not included	B1006
						514M04850		1909CD			
						514M04900		1929CD			
KX80 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1986-87	48 x 45.8	82	48 48.5 49	STD 0.50 1.00	539M04800	\$106.29	1890CD	CW14	S517 Piston pin not included	B1006
						539M04850		1909CD			
						539M04900		1929CD			
KX80 *International Bore - not available in the U.S. Pro-Lite	1988-00	47 x 45.8	79	47	STD	669M04700	\$99.83	1850CD	CW14	S517	B1006
KX80 Pro-Lite *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1988-00	48 x 45.8	82	48 48.5 49 50	STD 0.50 1.00 2.00	644M04800	\$106.96	1890CD	CW14	S517	B1006
						644M04850		1909CD			
						644M04900		1929CD			
						644M05000		1969CD			
KX85 Pro-Lite *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	2001-05	48.5 x 45.8	85	48.5 49 49.5 50.5	STD 0.50 1.00 2.00	782M04850	\$102.10	1909CD	CW14	S517	B1006
						782M04900		1929CD			
						782M04950		1949CD			
						782M05050		1988CD			
KX85 NEW Single Ring *Electra Coated	2001-05	48.5 x 45.8	85	48.5	STD	862M04850	\$123.55	1909CS	CW14	S517	B1006
All 100's KE100 *Cylinder sleeving or replating required for KE100 and KM100 oversizes	1974-82 1986-00	49.5 x 51.8	99	49.5 50 50.5 51 51.5	STD 0.50 1.00 1.50 2.00	369M04950	\$97.98	1949CD	CW14	S517 Piston pin not included	B1006
						369M05000		1969CD			
						369M05050		1988CD			
						369M05100		2008CD			
						369M05150		2028CD			
KX100 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1995-05	52.5 x 45.8	99	52.5 53 54.5	STD 0.50 2.00	651M05250	\$107.00	2067CD	CW14	S288	B1006
						651M05300		2087CD			
						651M05450		2146CD			
KX125 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1978-81	56 x 50.6	125	56 56.5 57	STD 0.50 1.00	438M05600 438M05650 438M05700	\$129.99	2205CD 2224CD 2244CD	CW16	S270 Piston pin not included	B1016

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
Kawasaki - Motorcycle - 2-Stroke											
KX125 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1982-85	56 x 50.6	125	56 56.5 57	STD 0.50 1.00	486M05600 486M05650 486M05700	\$129.99	2205CD 2224CD 2244CD	CW16	S270 Piston pin not included	B1008
KX125 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1986	56 x 50.6	125	56 56.5 57	STD 0.50 1.00	540M05600 540M05650 540M05700	\$129.99	2205CD 2224CD 2244CD	CW16	S270	B1008
KX125 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1987	56 x 50.6	125	56 56.5 57	STD 0.50 1.00	555M05600 555M05650 555M05700	\$129.99	2205CD 2224CD 2244CD	CW16	S514	B1008
KX125 Pro-Lite Single Ring *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1988-89	56 x 50.6	125	56 56.5 57	STD 0.50 1.00	566M05600 566M05650 566M05700	\$129.99	2205CD 2224CD 2244CD	CW16	S514	B1008
KX 125 Pro-Lite *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1989	56 x 50.6	125	56 56.5 57	STD 0.50 1.00	578M05600 578M05650 578M05700	\$125.24	2205CD 2224CD 2244CD	CW16	S514	B1008
KX 125 Pro-Lite *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1990	56 x 50.6	125	56 56.5 57	STD 0.50 1.00	589M05600 589M05650 589M05700	\$131.37	2205CD 2224CD 2244CD	CW16	S514	B1008
KX 125 Pro-Lite *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1991	56 x 50.6	125	56 56.5 57	STD 0.50 1.00	603M05600 603M05650 603M05700	\$129.16	2205CD 2224CD 2244CD	CW16	S514	B1008
KX 125 Pro-Lite *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1992	54 x 54.5	125	54 54.5 55	STD 0.50 1.00	616M05400 616M05450 616M05500	\$125.40	2126CS 2146CS 2165CS	CW16	S514	B1008
KX 125 Pro-Lite *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1993	54 x 54.5	125	54 54.5 55	STD 0.50 1.00	626M05400 626M05450 626M05500	\$125.40	2126CS 2146CS 2165CS	CW16	S514	B1008
KX 125 "A" Cylinder Pro-Lite *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1994	54 x 54.5	125	54 54.5 55	STD 0.50 1.00	640M05400 640M05450 640M05500	\$125.40	2126CS 2146CS 2165CS	CW15	S467	B1013
KX 125 "B" Cylinder Pro-Lite *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1994	54 x 54.5	125	54.03 54.5 55	STD 0.47 0.97	640M05403 640M05450 640M05500	\$125.40	2126CS 2146CS 2165CS	CW15	S467	B1013
KX125 Pro-Lite *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1995-97	54 x 54.5	125	54 54.5 55 56	STD 0.50 1.00 2.00	652M05400 652M05450 652M05500 652M05600	\$125.40 \$137.93	2126CS 2146CS 2165CS 2205CS	CW15	S467	B1013
KX125 Pro-Lite *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1998	54 x 54.5	125	54 56	STD 2.00	719M05400 719M05600	\$125.67 \$138.25	2126CS 2205CS	CW15	S467	B1013
KX125 Pro-Lite *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1999-00	54 x 54.5	125	54 56	STD 2.00	741M05400 741M05600	\$119.69 \$131.66	2126CS 2205CS	CW15	S467	B1013
KX125 Pro-Lite *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	2001-02	54 x 54.5	125	54 56	STD 2.00	783M05400 783M05600	\$114.00 \$125.40	2126CS 2205CS	CW15	S467	B1013
KX125 *Nikasil Bore - cylinder sleeving or replating required for oversizes	2003	54 x 54.5	125	54 56	STD 2.00	822M05400 822M05600	\$114.00 \$125.40	2126CS 2205CS		S467	B1013
Flat Top Conversion KX125 No intake window Pinned on centerline	1995-03	54 x 54.5	125 134	54 56	STD 2.00	755M05400 755M05600	\$103.73 \$121.07	2126CS 2205CS	CW15	S467	B1013
KX125 Pro Lite *Nikasil Bore - cylinder sleeving or replating required for oversizes	2004-05	54 x 54.5	125	54 56	STD 2.00	834M05400 834M05600	\$108.57 \$119.42	2126CS 2205CS	CW15	S467	B1013

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.	Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)	
Kawasaki - Motorcycle - 2-Stroke											
GP Style KX125 Electra Coated *No intake window *Pinned on centerline	2001-05	54 x 54.5	125	54	STD	788M05400	\$138.35	2126CS	CW15	S632	B1013
KDX175 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1980-82	66 x 50.6	173	66 66.5 67 67.5 68	STD 0.50 1.00 1.50 2.00	469M06600	\$126.08	2598CD	CW16	S255 Piston pin not included	1980-81: B1016
						469M06550		2618CD			
KDX200 Pro-Lite *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1986-05	66 x 58	198	66 66.5 67 67.5 68	STD 0.50 1.00 1.50 2.00	711M06600	\$151.65	2598CD	CW16	S255	B1008
						711M06550		2618CD			
KDX220 Pro-Lite *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1998-05	69 x 58	216	69 69.5 70	STD 0.50 1.00	711M06700	\$166.81	2638CD	CW16	S259	B1008
						711M06750		2658CD			
KDX220 Pro-Lite *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1998-05	69 x 58	216	69 69.5 70	STD 0.50 1.00	711M06800		2677CD	CW16	S259	B1008
						750M06900	\$151.65	2717CD			
KX250 KDX250 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1978-86 1980-84	70 x 64.9	249	70 70.25 70.5 70.75 71 71.25 71.5 72	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	439M07000	\$151.84	2756CD	CW18	S513	B1022
						439M07025		2766CD			
KX250 KDX250 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes *Limited to available stock	1987-89	67.4 x 70	249	67.4 68 68.5 69 69.5	STD 0.60 1.10 1.60 2.10	439M07050		2776CD	CW18	S508	B1022
						439M07075	\$162.17	2786CD			
KX250 KDX250 Pro-Lite *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1990-91 1991-94	67.4 x 70	250	67.4 68 68.5	STD 0.60 1.10	439M07100	\$155.94	2795CD	CW18	S508	B1022
						439M07125		2805CD			
KX250 KDX250 Pro-Lite *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1992-01	66.40 x 72	249	66.4	STD	439M07150	\$157.89	2815CD	CW18	S508	B1022
						439M07200		2835CD			
KX250 Pro-Lite *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1992-01	66.4 x 72	249	66.4 67 67.5 68.5	STD 0.60 1.10 2.10	556M06740	\$148.85	2652CD	CW18	S508	B1022
						556M06800		2687CD			
KX250 Pro-Lite *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	2002-04	66.4 x 72	249	66.4 67 67.5	STD 0.60 1.10	556M06850	\$163.73	2697CD	CW18	S508	B1022
						556M06900		2717CD			
KX250 Pro-Lite	2002-04	66.4 x 72	249	66.4 67 67.5	STD 0.60 1.10	556M06950	\$146.00	2736CD	CW18	S508	B1022
						607M06740		2652CD			
250cc Single Ring KX250 Electra Coated	2002-04	66.4 x 72	249	66.4	STD	607M06800	\$182.57	2677CD	CW18	S508	B1022
						607M06850		2697CD			
KX250 Pro-Lite	2005	66.4 x 72	249	66.4 68.5	STD 2.10	737M06640	\$146.00	2614CS	CW18	S508	B1022
						843M06850	\$160.60	2697CD			
250cc Single Ring KX250 Electra Coated	2005	66.4 x 72	249	66.4	STD	844M06640	\$182.57	2614CS	CW18	S508	B1022
						843M06640		2614CS			
KX500 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1988-04	86 x 86	499	86 86.5 87 87.5 88	STD 0.50 1.00 1.50 2.00	799M06640	\$182.98	2614CD	CW19	S376	B1036
						799M06700		2638CD			
KX500 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1988-04	86 x 86	499	86 86.5 87 87.5 88	STD 0.50 1.00 1.50 2.00	799M06750	\$201.27	2658CD	CW19	S376	B1036
						799M06850		2697CD			
KX500 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1988-04	86 x 86	499	86 86.5 87 87.5 88	STD 0.50 1.00 1.50 2.00	800M06640	\$182.57	2614CS	CW18	S508	B1022
						844M06640		2614CS			
KX500 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1988-04	86 x 86	499	86 86.5 87 87.5 88	STD 0.50 1.00 1.50 2.00	843M06640	\$146.00	2614CD	CW18	S508	B1022
						843M06850	\$160.60	2697CD			
KX500 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1988-04	86 x 86	499	86 86.5 87 87.5 88	STD 0.50 1.00 1.50 2.00	844M06640	\$182.57	2614CS	CW18	S508	B1022
						844M06640		2614CS			
KX500 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1988-04	86 x 86	499	86 86.5 87 87.5 88	STD 0.50 1.00 1.50 2.00	575M08600	\$182.98	3386TD	CW19	S376	B1036
						575M08650		3405TD			
KX500 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1988-04	86 x 86	499	86 86.5 87 87.5 88	STD 0.50 1.00 1.50 2.00	575M08700	\$201.27	3425TD	CW19	S376	B1036
						575M08750		3445TD			
KX500 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1988-04	86 x 86	499	86 86.5 87 87.5 88	STD 0.50 1.00 1.50 2.00	575M08800	\$201.27	3465TD	CW19	S376	B1036
						575M08800		3465TD			
Kawasaki - Off-Road - 4-Stroke											
KLX125 11:1 Hi-Compression	2002-05	57 x 48.8	125	57 57.5 58 58.5 59 61	STD 0.50 1.00 1.50 2.00 4.00	4815M05700	\$116.03	2244XE	CW14	S593	
						4815M05750		2264XE			
KLX125 11:1 Hi-Compression	2002-05	57 x 48.8	125	57 57.5 58 58.5 59 61	STD 0.50 1.00 1.50 2.00 4.00	4815M05800	\$127.63	2283XE	CW14	S593	
						4815M05850	\$140.39	2303XE			
KLX125 11:1 Hi-Compression	2002-05	57 x 48.8	125	57 57.5 58 58.5 59 61	STD 0.50 1.00 1.50 2.00 4.00	4815M05900	\$140.39	2323XE	CW14	S593	
						4815M06100		2402XA			
KX250F Standard Compression	2004-05	77 x 53.6	250	77 79	STD 2.00	4842M07700	\$187.03	7700YC	CW16	S677	
						4842M07900	\$205.73	3110XG			

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.	Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)	
Kawasaki - Off-Road - 4-Stroke											
KX250F Hi-Compression +1.0	2004-05	77 x 53.6	250	77	STD	4843M07700	\$226.31	7700YC	CW16	S677	
KLX300 11:1 Compression *Electrofuson Bore - Cylinder sleeving or replating required for oversizes	1997-05	78 x 61.2	292	78	STD	4630M07800	\$168.68	3071XG	CW17	S533	
				80	2.00	4630M08000	\$185.55	3150XG			
KLX400 12.2:1 Standard Compression *Nikasil Bore - cylinder sleeving or replating required for oversizes	2003-05	90 x 62.6	398	90	STD	4713M09000	\$183.08	35433XR	CW20	S549	
				92	2.00	4713M09200	\$201.39	3622XR			
KLX400 13.5:1 Hi-Compression *Nikasil Bore - cylinder sleeving or replating required for oversizes	2003-05	90 x 62.6	398	90	STD	4714M09000	\$191.97	35433XR	CW20	S549	
				92	2.00	4714M09200	\$211.16	3622XR			
KLX400 440cc Big Bore 12.5:1 Compression *Nikasil Bore - cylinder sleeving or replating required for oversizes	2003-05	94.5 x 62.6	440	94.5	4.50	4795M09450	\$219.25	3720XP	CW20	S549	
				Kit Part #					Bore Size	Displ.	
						CK144	94.5mm / 4.50	440cc			
						<i>Kit Includes: Cylinder, forged piston, rings, piston pins, retainer clips & gasket kit</i>					
KLX400 440cc Big Bore 13.5:1 Hi-Compression *Nikasil Bore - cylinder sleeving or replating required for oversizes	2003-05	94.5 x 62.6	440	94.5	4.50	4796M09450	\$225.83	3720XP	CW20	S549	
				Kit Part #					Bore Size	Displ.	
						CK145	94.5mm / 4.50	440cc			
						<i>Kit Includes: Cylinder, forged piston, rings, piston pins, retainer clips & gasket kit</i>					
Kawasaki - ATV - 2-Stroke											
KXF80	2004-05	50 x 42	82	50	STD	673M05000	\$88.23	1969CD	CW12	S538	B1000
				50.25	0.25	673M05025		1979CD			
				50.5	0.50	673M05050		1988CD			
				50.75	0.75	673M05075		1998CD			
				51	1.00	673M05100		2008CD			
				51.5	1.50	673M05150	\$97.03	2028CD			
				52	2.00	673M05200		2047CD			
KXT250 A1 Tecate 3-Wheeler only *Electrofuson Bore - Cylinder sleeving or replating required for oversizes	Thru 1987	70 x 64.9	249	70	STD	439M07000	\$151.84	2756CD	CW18	S513	B1022
				70.25	0.25	439M07025		2766CD			
				70.5	0.50	439M07050		2776CD			
				70.75	0.75	439M07075		2786CD			
				71	1.00	439M07100		2795CD			
				71.25	1.25	439M07125	\$167.02	2805CD			
				71.5	1.50	439M07150		2815CD			
72	2.00	439M07200		2835CD							
Tecate-4 250 4-Wheeler Only Pro-Lite *Electrofuson Bore - Cylinder sleeving or replating required for oversizes	1987-88	67.4 x 70	249	67.4	STD	556M06740	\$147.41	2652CD	CW18	S508	B1022
				68	0.60	556M06800		2677CD			
				68.5	1.10	556M06850		2697CD			
				69	1.60	556M06900	\$162.17	2717CD			
				69.5	2.10	556M06950		2736CD			
Kawasaki - ATV - 4-Stroke											
KLF220 Bayou 9.3:1 Compression	1988-03	67 x 61	215	67	STD	4670M06700	\$145.52	2638XC	CW16	S596	
				67.5	0.50	4670M06750		2658XC			
				68	1.00	4670M06800		2677XC			
KSF250 Mojave Liquid Cooled 11.5:1 Compression	Thru 2005	74 x 58	249	74	STD	4418M07400	\$149.90	2913XC	CW18	S555	
				74.5	0.50	4418M07450		2933XC			
				75	1.00	4418M07500		2953XC			
KLF300 Bayou Lakota 2002-04 8.6:1 Compression	1986-04 2002-04	76 x 64	290	76	STD	4671M07600	\$163.76	2992XC	CW18	S555	
				76.5	0.50	4671M07650		3012XC			
				77	1.00	4671M07700		3032XC			
				77.5	1.50	4671M07750	\$180.14	3051XC			
KFX400 12.2:1 Standard Compression *Nikasil Bore - cylinder sleeving or replating required for oversizes	2003-05	90 x 62.6	398	90	STD	4713M09000	\$183.08	35433XR	CW20	S549	
				92	2.00	4713M09200	\$201.39	3622XR			
KFX400 13.5:1 Hi-Compression *Nikasil Bore - cylinder sleeving or replating required for oversizes	2003-05	90 x 62.6	398	90	STD	4714M09000	\$191.97	35433XR	CW20	S549	
				92	2.00	4714M09200	\$211.16	3622XR			

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.	Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
Kawasaki - ATV - 4-Stroke										
KFX400 440cc Big Bore Piston 12.5:1 Compression Nikasil Bore - cylinder sleeving or replating required for oversizes	2003-05	94.5 x 62.6	440	94.5	4.50	4795M09450	\$219.25	3720XP	CW20	S549
						Kit Part # Bore Size Displ. CK144 94.5mm / 4.50 440cc <i>Kit Includes: Cylinder, forged piston, rings, piston pins, retainer clips & gasket kit</i>				
KFX400 440cc Big Bore Piston 13.5:1 Compression Nikasil Bore - cylinder sleeving or replating required for oversizes	2003-05	94.5 x 62.6	440	94.5	4.50	4796M09450	\$225.83	3720XP	CW20	S549
						Kit Part # Bore Size Displ. CK145 94.5mm / 4.50 440cc <i>Kit Includes: Cylinder, forged piston, rings, piston pins, retainer clips & gasket kit</i>				
Prairie 650 Twin Cylinder 11:1 Compression	2002-03	80 x 63	633	80 80.5 81 82	STD	4782M08000	\$148.13	3150XC	CW20	S520
					0.50	4782M08050		3169XC		
					1.00	4782M08100		3189XC		
					2.00	4782M08200		3228XC		

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.	Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)	
KTM - Cobra - Action - LEM - Motorcycle - 2-Stroke											
KTM, LEM Corbra, Cobra Action 50cc, Reed Pro-Lite * Will not fit King Cobra Model *Chrome Bore - Cylinder sleeving or replating required for oversizes		39 x 41.7	49.8	39	STD	698M03900	\$83.23	1535CDM	CW12	S563	B1041
					2.00	698M04100	\$91.55	1614CD			
KTM, LEM Corbra Action Reed, Big Bore, 60cc Pro-Lite		39 x 41.7	60	43	4.00	696M04300	\$95.71	1693CD	CW12	S563	B1041
KTM - Motorcycle - 2-Stroke											
50 SX LC 50 Mini Adventure AC Pro-Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes	2001-05 2002-05	39.50 x 40	49	39.5	STD	803M03950	\$89.08	1555CS	CW12	S563	TBA
					2.00	803M04150	\$97.99				
65 SX Pro-Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes	1999-05	45 x 40	63.58	45	STD	746M04500	\$89.08	1772CS	CW12	S595	TBA
					2.00	746M04700	\$97.99	1850CS			
85 SX	2003-05	47 x 48.95	84.9	47	STD	855M04700	\$102.34	1850CS	CW14	S517	B1083
					5.00	855M05200	\$112.07	2047CS			
125 SX Pro-Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes	1987-93	54.25 x 54	125	54.25	STD	627M05425	\$186.64	2136CD	CW15	S467	B1013
125 SX Pro-Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes	1998-00	54.25 x 54	125	54.25	STD	740M05425	\$144.99	2136CS	CW15	S467	B1013
					2.00	740M05625	\$159.50	2215CS			
125 SX Pro-Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes	2001-05	54 x 54	124	54	STD	786M05400	\$135.46	2126CS	CW15	S467	B1013
					2.00	786M05600	\$149.01	2205CS			
200 200 EXC 200 MXC Pro-Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes	1998-02 1998-05 1998-05	64 x 60	193	64 64.5 65 66	STD	770M06400	\$163.25	2520CD	CW16	S486	B1082
					0.50	770M06450		2539CD			
					1.00	770M06500		2559CD			
					2.00	770M06600		2598CD			
200 SX Pro-Lite	2003-05	64 x 60	193	64	STD	825M06400	\$172.59	2520CS	CW16	S486	B1082

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
KTM - Motorcycle - 2-Stroke											
250 SX Pro-Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes	1990-94	67.5 x 69.5	249.6	67.5 68 68.5	STD 0.50 1.00	601M06750 601M06800 601M06850	\$201.44	2658CD 2677CD 2697CD	CW18	S459	B1037
250 SX Pro-Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes	1995	67.5 x 69.5	249.6	67.5	STD	655M06750	\$201.44	2658CD	CW18	S459	B1037
250 SX Pro-Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes	1996-99	67.5 x 69.5	249.6	67.5 68 68.5	STD 0.50 1.00	694M06750 694M06800 694M06850	\$201.44	2658CD 2677CD 2697CD	CW18	S459	B1037
250 SX Pro-Lite Single Ring	2000-02	66.4 x 72	249	66.4	STD	774M06640	\$183.12	2614CS	CW18	S508	B1037
250 EXC 250 MXC Pro-Lite Double Ring	2000-03 2000-03	66.4 x 72	249	66.4	STD	753M06640 Replaced by 857M06640	\$195.58	2614CD	CW18	S508	B1037
250 EXC /MXC NEW Pro-Lite	2000-05	66.4 x 72	249	66.4	STD	857M06640	\$195.58	2614CD	CW18	S508	B1037
250 SX Pro-Lite	2003-04	66.4 x 72	249	66.4	STD	824M06640	\$180.47	2614CS	CW18	S508	B1037
250 SX NEW Pro-Lite	2005	66.4 x 72	249	66.4	STD	856M06640	\$180.47	2614CD	CW18	S508	B1037
300 Pro-Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes	1991-94	72 x 73	297	72 72.5 73	STD 0.50 1.00	631M07200 631M07250 631M07300	\$204.82	2835CD 2854CD 2874CD	CW18	S477	B1037
300 Pro-Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes	1996-03	72 x 73	297	72 72.5 73	STD 0.50 1.00	712M07200 712M07250 712M07300	\$204.82	2835CD 2854CD 2874CD	CW18	S477	B1037
300 NEW Pro-Lite	2004-05	72 x 73	297	72	STD	858M07200	\$204.82	2835CD	CW18	S477	B1037
360 SX Pro-Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes	1997-99	78 x 74	353	78 78.5 79	STD 0.50 1.00	747M07800 747M07850 747M07900	\$204.82	3071TD 3091TD 3110TD	CW18	S511	B1037
380 SX 380 EXC Pro-Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes	1998-02	78 x 77	368	78 78.5 79	STD 0.50 1.00	748M07800 748M07850 748M07900	\$204.82	3071TD 3091TD 3110TD	CW18	S511	B1037
KTM Motorcycle - 4-Stroke											
400 SX 400 EXC 11:1 Compression	2000-02 2000-02	89 x 64	398	89 91	STD 2.00	4733M08900 4733M09100	\$186.64 \$205.30	8900ZC 9100ZC	CW20	S553	
400 SX 400 EXC 12:1 Compression	2000-02 2000-02	89 x 64	398	89 91	STD 2.00	4734M08900 4734M09100	\$223.97 \$246.36	8900ZC 9100ZC	CW20	S553	
450SX 12:1 Compression	2003-05	95 x 63.4	449	95 97	STD 2.00	4805M09500 4805M09700	\$234.89 \$258.38	9500ZS 9700ZS	CW20	S641	
450SX 13:1 Compression	2003-05	95 x 63.4	449	95 97	STD 2.00	4806M09500 4806M09700	\$258.38 \$284.22	9500ZS 9700ZS	CW20	S641	
520 SX/EXC 525 11:1 Compression	2000-02 2003-05	95 x 72	510	95 97	STD 2.00	4731M09500 4731M09700	\$234.89 \$258.37	9500ZS 9700ZS	CW20	S641	
520 SX/EXC 525 12.5:1 Compression	2000-02 2003-05	95 x 72	510	95 97	STD 2.00	4732M09500 4732M09700	\$234.89 \$258.37	9500ZS 9700ZS	CW20	S641	

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
KTM On Road Motorcycle - 4-Stroke											
660 SMC 13:1	2003-05	102 x 80	653	102	STD	4809M10200	\$257.44	4016XH	CW22	S655	

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)							
Polaris ATV - 2-Stroke																		
Sportsman 90 Scrambler	2001-05	52 x 41.9	89	52	STD	839M05200	\$89.93	2047CD	CW12	S538								
				52.5	0.50	839M05250		2067CD										
				53	1.00	839M05300		2087CD										
				53.5	1.50	839M05350	\$98.94	2106CD										
Trail Boss 250 4x4 Scrambler 250 Trail Blazer 250		72 x 60	244	72	STD	536M07200	\$131.68	2835CD	CW18	S459	B1014							
				72.5	0.50	536M07250		2854CD										
				72.75	0.75	536M07275		2864CD										
				73	1.00	536M07300		2874CD										
				73.25	1.25	536M07325	\$144.83	2884CD										
				73.5	1.50	536M07350		2894CD										
74	2.00	536M07400		2913CD														
ATV300 Pro-Lite	1994-00	74.5 x 65	283	74.5	STD	721M07450	\$132.96	2933TD	CW18	S513	B1014							
				75	0.50	721M07500		2953TD										
				75.5	1.00	721M07550		2973TD										
				76	1.50	721M07600	\$146.27	2992TD										
				76.5	2.00	721M07650		3012TD										
Trail Boss 350		80 x 70	352	80	STD	639M08000	\$140.96	3150TD	CW18	S278	B1002							
				80.5	0.50	639M08050		3169TD										
				81	1.00	639M08100		3189TD										
				81.5	1.50	639M08150	\$155.06	3209TD										
				82	2.00	639M08200		3228TD										
ATV 400	Thru 2003	83 x 70	400	83	STD	675M08300	\$142.29	3268TD	CW18	S278	B1002							
				83.25	0.25	675M08325		3278TD										
				83.5	0.50	675M08350		3287TD										
				83.75	0.75	675M08375		3297TD										
				84	1.00	675M08400		3307TD										
				84.25	1.25	675M08425	\$156.52	3371TD										
				84.5	1.50	675M08450		3327TD										
				85	2.00	675M08500		3347TD										
				Polaris ATV - 4-Stroke														
				500 Xplorer ATP 500 H.O. Sportsman Scrambler 10.2:1 Compression	1996-03	92 x 75	92	92				STD	4677M09200	\$186.64	3622XC	CW23	S591	
2004-05	92.5	0.50	4677M09250					3642XC										
1996-05	93	1.00	4677M09300					3661XC										
1996-05																		
Predator Hi-Compression 12.5:1 *Resleeving required for overbore only	2003-05	99.2 x 64.6	499	99.2	STD	4807M09920	\$186.64	3905XK	W5860	S626								
				558	104.83	5.63	4807M10483	\$205.31				4127GF						

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
Suzuki - Motorcycle - 2-Stroke											
JR50	1978-05	41 x 37.8	49	41	STD	826M04100	\$91.06	1614CD	CW12	S563	B1000
				41.5	0.50	826M04150		1634CD			
				42	1.00	826M04200		1654CD			
				42.5	1.50	826M04250	\$100.17	1674CD			
				43	2.00	826M04300		1693CD			
RM60 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	2003-05	43 x 41.6	60	43	STD	648M04300	\$92.43	1693CD	CW12	S595	B1000
				43.5	0.50	648M04350		1713CD			
				44	1.00	648M04400		1732CD			
RM65 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	2003-05	44.5 x 41.6	65	44.5	STD	752M04450	\$94.40	1752CD	CW12	S595	B1043
				46.5	2.00	752M04650	\$103.83	1830CD			
RM65 Single Ring Electra Coated	2003-05	44.5 x 41.6	65	44.5	STD	861M04450	\$114.21	1752CS	CW12	S595	B1043

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
Suzuki - Motorcycle - 2-Stroke											
RM80 DS80	1977-81 Thru 2000	49 x 42	79	49	STD	456M04900	\$90.88	1929CD	CW12	S538	B1000
				49.5	0.50	456M04950		1949CD			
RM80	1983-85	49 x 44	82.87	49	STD	497M04900	\$96.14	1929CD	CW14	S288	B1012
				49.5	0.50	497M04950		1949CD			
RM80	1986-87	47.5 x 46.8	82	49	STD	497M05000	\$105.75	1969CD	1988CD	2008CD	
				50.5	1.50	497M05050		1988CD			
RM80	1988	47.5 x 46.8	82	49	STD	497M05100	\$96.14	1929CD	CW14	S288	B1012
				51	2.00	497M05150		2008CD			
RM80	1989-90	47.5 x 46.8	82	47.5	STD	542M04750	\$96.14	1869CS	CW14	S288	B1012
				47.75	0.25	542M04775		1879CS			
RM80 Pro-Lite * Power Valve must be modified for .030 and larger	1991-01	47.5 x 46.8	82	48	0.50	542M04800	\$105.75	1890CS	1909CS	1929CS	1949CS
				48.25	0.75	542M04825		1890CS			
RM80 Pro-Lite * International Bore - Not available in the U.S.	1991-01	46.5 x 46.8	79	48.5	1.00	542M04850	\$99.87	1869CS	CW14	S517	B1012
				49	1.50	542M04900		1879CS			
RM85 Pro-Lite * Must use stock thrust washers * Cylinder resleeving or replating required for all oversizes	2002-05	48 x 46.8	84.7	49.5	2.00	542M04950	\$84.03	1890CS	CW14	S288	B1012
				50	2.00	806M05000		1909CS			
Supermini RM85 * Must use stock thrust washers	2002-05	52 x 46.8	99.4	52	4.00	806M05200	\$133.22	2047CS	CW14	S288	B1012
RM100	1976, 1979-81	50 x 50	98	50	STD	454M05000	\$97.27	1969CD	CW14	S288	B1018
				50.5	0.50	454M05050		1988CD			
RM100 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	2003-05	52.5 x 45.8	99	51	1.00	454M05100	\$107.00	2008CD	CW14	S288	B1006
				51.5	1.50	454M05150		2028CD			
125DS 125TS 125TC	1979-81 1979-81 1970-78	56 x 50	123	52	2.00	454M05200	\$103.47	2047CD	CW14	S395	B1018
				50	0.50	449M05600		2224CD			
RM125	1977-80	54 x 54	123	56.5	1.00	449M05650	\$113.82	2244CD	2264CD	2284CD	
				57	1.50	449M05700		2244CD			
RM125	1977-80	54 x 54	123	57.5	1.50	449M05750	\$116.04	2126CD	CW14	S395	B1018
				58	2.00	449M05800		2146CD			
RM125	1981-84	54 x 54	123	54	STD	432M05400	\$127.64	2146CD	CW14	S485	B1018
				54.5	0.50	432M05450		2156CD			
RM125	1981-84	54 x 54	123	54.75	0.75	432M05475	\$102.70	2165CD	CW14	S485	B1018
				55	1.00	432M05500		2165CD			
RM125	1981-84	54 x 54	123	55.5	1.50	432M05550	\$112.96	2185CD	CW14	S485	B1018
				56	2.00	432M05600		2205CD			

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
Suzuki - Motorcycle - 2-Stroke											
RM125	1985-86	54 x 54	123	54	STD	519M05400	\$106.60	2126CD	CW14	S485	B1018
			126	54.5	0.50	519M05450		2146CD			
			127	54.75	0.75	519M05475	\$117.26	2156CD			
			128	55	1.00	519M05500		2165CD			
			131	55.5	1.50	519M05550		2185CD			
			133	56	2.00	519M05600		2205CD			
RM125 Pro-Lite	1987	54 x 54	123	54	STD	557M05400	\$106.60	2126CS	CW14	S288	B1018
				54.5	0.50	557M05450		2146CS			
				55	1.00	557M05500	\$117.26	2165CS			
				55.5	1.50	557M05550		2185CS			
				56	2.00	557M05600		2205CS			
RM125 Pro-Lite	1988	54 x 54	123	54	STD	568M05400	\$106.60	2126CS	CW15	S467	B1013
				54.5	0.50	658M05450		2146CS			
				55	1.00	568M05500	\$117.67	2165CS			
				55.5	1.50	568M05550		2185CS			
				56	2.00	568M05600		2205CS			
RM125 Pro-Lite *SCEM Composite - Cylinder sleeving or replating required for oversizes	1989-99	54 x 54	123	54	STD	641M05400	\$101.76	2126CD	CW15	S467	B1013
				54.25	0.25	641M05425		2136CD			
				54.5	0.50	641M05450	\$111.94	2146CD			
				54.75	0.75	641M05475		2156CD			
				55	1.00	641M05500		2165CD			
				55.25	1.25	641M05525		2175CD			
				55.5	1.50	641M05550		2185CD			
				56	2.00	641M05600		2205CD			
RM125 Pro-Lite * SCEM Composite - Cylinder sleeving or replating required for oversizes	2000-03	54 x 54.5	125	54	STD	754M05400	\$101.76	2126CS	CW15	S467	B1013
				54.5	0.50	754M05450		2146CS			
				55	1.00	754M05500	\$152.18	2165CS			
				55.5	1.50	754M05550		2185CS			
				56	2.00	754M05600		2205CS			
GP Style RM125 Electra Coated No intake window Pinned on centerline	1999-03	54 x 54.5	125	54	STD	764M05400	\$138.35	2126CS	CW15	S632	B1013
			134	56	2.00	764M05600		2205CS			
Flat Top Conversion RM125 No intake window Pinned on centerline	1999-03	54 x 54.5	125	54	STD	755M05400	\$103.73	2126CS	CW15	S467	B1013
			134	56	2.00	755M05600		2205CS			
RM125 Pro-Lite * SCEM Cylinder - sleeving or replating required for oversizes	2004-05	54 x 54.5	125	54	STD	835M05400	\$101.76	2126CS	CW15	S632	B1013
				56	2.00	835M05600		2205CS			
GP Style RM125 Electra Coated * No intake window * Pinned on centerline * Nikasil Bore - cylinder sleeving or replating required for oversizes	2004-05	54 x 54.5	125	54	STD	836M05400	\$138.35	2126CS	CW15	S632	B1013
				56	2.00	836M05600		2205CS			
175PE	1978-79	62 x 57	172	62	STD	447M06200	\$119.75	2441CD	CW16	S255	B1008
				62.5	0.50	447M06250		2461CD			
				63	1.00	447M06300	\$131.73	2480CD			
				63.5	1.50	447M06350		2500CD			
				64	2.00	447M06400		2520CD			
175PE	1980-84	62 x 57	172	62	STD	490M06200	\$123.10	2441CD	CW16	S255	B1008
				62.5	0.50	490M06250		2461CD			
				63	1.00	490M06300	\$135.42	2480CD			
				63.5	1.50	490M06350		2500CD			
				64	2.00	490M06400		2520CD			
185TC 185TS 185DS	1974-77 1971-81 1978-80	64 x 57	183	64	STD	176M06400	\$117.52	2520CD	CW16	S256	B1008
				64.5	0.50	176M06450		2539CD			
				65	1.00	176M06500	\$129.28	2559CD			
				65.5	1.50	176M06550		2579CD			
				66	2.00	176M06600		2598CD			
TS250 TM250 RL250	Thru 1976, 1978-81 Thru 1976 Thru 1976	70 x 64	246	70	STD	380M07000	\$126.01	2756CD	CW18	S343	B1002
				70.5	0.50	380M07050		2776CD			
				71	1.00	380M07100	\$138.59	2795CD			
				71.5	1.50	380M07150		2815CD			
				72	2.00	380M07200		2835CD			
RM250 PE250 Double Ring	1977-81 1977-81	67 x 70	246	67	STD	405M06700	\$126.01	2638CD	CW18	S391	B1014
				67.5	0.50	405M06750		2658CD			
				68	1.00	405M06800	\$138.59	2677CD			
				68.5	1.50	405M06850		2697CD			
				69	2.00	405M06900		2717CD			

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
Suzuki - Motorcycle - 2-Stroke											
RM250	1982-85	70 x 64	246	70	STD	485M07000	\$120.28	2756CS 2776CS 2786CS 2795CS	CW18	S343	B1014
				70.5 70.75 71 71.5 72	0.50 0.75 1.00 1.50 2.00	485M07050 485M07075 485M07100 485M07150 495M07200					
RM250	1986	67 x 70	246	67	STD	543M06700	\$126.01	2638CD 2658CD 2677CD 2697CD 2717CD	CW18	S391	B1014
				67.5 68 68.5 69	0.50 1.00 1.50 2.00	543M06750 543M06800 543M06850 543M06900					
RM250 Pro-Lite * Boron Composite - Cylinder sleeving or replating required for oversizes	1987-88	67 x 70	246	67	STD	558M06700	\$127.85	2638CS 2658CS 2668CS 2677CS	CW18	S459	B1014
				67.5 67.75 68 68.25 68.5 69	0.50 0.75 1.00 1.25 1.50 2.00	558M06750 588M06775 558M06800 558M06825 558M06850 558M06800					
RM250 RMX250 Pro-Lite * SCEM Cylinder - Cylinder sleeving or replating required for oversizes	1989-95 1989-00	67 x 70.8	246	67	STD	642M06700	\$127.85	2638CD 2658CD 2677CD 2717CD	CW18	S459	B1014
				67.5 68 69	0.50 1.00 2.00	642M06750 642M06800 642M06900					
RM250 Pro-Lite * SCEM Cylinder - Cylinder sleeving or replating required for oversizes	1996-97	66.4 x 72	249	66.4	STD	681M06640	\$130.71	2614CD	CW18	S508	B104
RM250 1998 Pro-Lite Flat Top, Double Ring * SCEM Bore - Cylinder sleeving or replating required for oversizes	1998	66.4 x 72	249	66.4	STD	723M06640	\$133.25	2614CD 2697CD	CW18	S508	B1014
				68.5	2.10	723M06850					
RM250 Pro-Lite * Cylinder - Cylinder sleeving or replating required for oversizes	1999	66.4 x 72	249	66.4	STD	743M06640	\$133.24	2614CD 2697CD	CW18	S508	B1014
				68.5	2.10	743M06850					
RM250 * SCEM Cylinder - Cylinder sleeving or replating required for oversizes	1999-02	66.4 x 72	249	66.4	STD	756M06640	\$126.91	2614CD 2697CD	CW18	S508	B1014
				68.5	2.10	756M06850					
RM250 * SCEM Cylinder - Cylinder sleeving or replating required for oversizes	2003-05	66.4 x 72	249	66.4 67 67.50	STD 0.60 1.10	823M06640 823M06700 823M06750	\$126.91	2614CD 2638CD 2658CD	CW18	S508	B1014
Suzuki - Motorcycle - 4-Stroke											
DRZ125 11:1 Hi-Compression	2002-05	57 x 48.8	125	57	STD	4815M05700	\$116.03	2244XE 2264XE 2283XE 2303XE 2323XE 2402XA	CW14	S593	
				57.5 58 58.5 59 61	0.50 1.00 1.50 2.00 4.00	4815M05750 4815M05800 4815M05850 4815M05900 4815M06100					
DRZ250 11.5:1 Compression * Nikasil Bore	2002-05	73 x 59.6	249	73	STD	4776M07300	\$159.71	2874XC	CW19	S475	
DRZ250 11.5:1 Compression * Nikasil Bore * 300cc Big Bore - must be resleeved with 3382FA	2002-05	80 x 59.6	300	80	7.00	4777M08000	\$180.98	8000XX	CW19	S475	
RM-Z250 Standard Compression	2004-05	77 x 53.6	250	77	STD	4842M07700	\$187.03	7700YC 3110XG	CW16	S677	
				263	2.00	4842M07900					
RM-Z250 Hi-Compression +1.0	2004-05	77 x 53.6	250	77	STD	4843M07700	\$226.31	7700YC	CW16	S677	
DR350	1990-99	79 x 71.2	349	79	STD	4576M07900	\$153.88	3110XG 3150XG 3189XG 3228XG 3268XG	CW20	S520	
				80 81 82 83	1.00 2.00 3.00 4.00	4576M08000 4576M08100 4576M08200 4576M08300					
DRZ400 12.2:1 Standard Compression * Nikasil Bore - cylinder sleeving or replating required for oversizes	2000-05	90 x 62.6	398	90	STD	4713M09000	\$183.08	35433XR 3622XR	CW20	S549	
				92	2.00	4713M09200					

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.	Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)								
Suzuki - Motorcycle - 4-Stroke																		
DRZ400 13.5:1 Hi-Compression * Nikasil Bore - cylinder sleeving or replating required for oversizes	2000-05	90 x 62.6	398	90	STD	4714M09000	\$191.97	35433XR	CW20	S549								
				92	2.00	4714M09200	\$211.16	3622XR										
DRZ400 440cc Big Bore Piston 12.5:1 Compression * Nikasil Bore - cylinder sleeving or replating required for oversizes	2000-05	94.5 x 62.6	440	94.5	4.50	4795M09450	\$219.25	3720XP	CW20	S549								
				<table border="1"> <tr> <td>Kit Part #</td> <td>Bore Size</td> <td>Displ.</td> </tr> <tr> <td>CK144</td> <td>94.5mm / 4.50</td> <td>440cc</td> </tr> <tr> <td colspan="3"><i>Kit Includes: Cylinder, forged piston, rings, piston pins, retainer clips & gasket kit</i></td> </tr> </table>										Kit Part #	Bore Size	Displ.	CK144	94.5mm / 4.50
Kit Part #	Bore Size	Displ.																
CK144	94.5mm / 4.50	440cc																
<i>Kit Includes: Cylinder, forged piston, rings, piston pins, retainer clips & gasket kit</i>																		
DRZ400 440cc Big Bore Piston 13.5:1 Hi-Compression * Nikasil Bore - cylinder sleeving or replating required for oversizes	2000-05	94.5 x 62.6	440	94.5	4.50	4796M09450	\$225.83	3720XP	CW20	S549								
				<table border="1"> <tr> <td>Kit Part #</td> <td>Bore Size</td> <td>Displ.</td> </tr> <tr> <td>CK145</td> <td>94.5mm / 4.50</td> <td>440cc</td> </tr> <tr> <td colspan="3"><i>Kit Includes: Cylinder, forged piston, rings, piston pins, retainer clips & gasket kit</i></td> </tr> </table>										Kit Part #	Bore Size	Displ.	CK145	94.5mm / 4.50
Kit Part #	Bore Size	Displ.																
CK145	94.5mm / 4.50	440cc																
<i>Kit Includes: Cylinder, forged piston, rings, piston pins, retainer clips & gasket kit</i>																		
DR-SP600 Djebel +.040 Overbore	1985-89	94 x 85	589	95	1.00	4597M09500	\$194.13	3740XH	CW23	S551								
				96	2.00	4597M09600		3780XH										
				97	3.00	4597M09700	\$213.56	3819XH										
DR650 LS650	1990-95 1986-95	95 x 90.4	641	95	STD	4597M09500	\$194.13	3740XH	CW23	S551								
				96	1.00	4597M09600		3780XH										
				97	2.00	4597M09700	\$213.56	3819XH										
Suzuki - ATV - 2-Stroke																		
LT50 NEW	ALL	41 x 37.8	49	41	STD	826M04100	\$91.06	1614CD	CW12	S563	B1000							
				41.5	0.50	826M04150		1634CD										
				42	1.00	826M04200	\$100.17	1654CD										
				42.5	1.50	826M04250		1674CD										
				43	2.00	826M04300		1693CD										
LT80	ALL	50 x 42	82	50	STD	673M05000	\$88.23	1969CD	CW12	S538	B1000							
				50.25	0.25	673M05025		1979CD										
				50.5	0.50	673M05050		1988CD										
				50.75	0.75	673M05075		1998CD										
				51	1.00	673M05100	\$97.03	2008CD										
				51.5	1.50	673M05150		2028CD										
				52	2.00	673M05200		2047CD										
LT250RF LT250RG Quad Racer Liquid Cooled * Must use stock thrust washers	1985-86 1985-86 1985-86	70 x 64.8	247	70	STD	534M07000	\$141.20	2756CD	CW18	S513	B1002							
				70.25	0.25	534M07025		2766CD										
				70.5	0.50	534M07050		2776CD										
				70.75	0.75	534M07075		2786CD										
				71	1.00	534M07100	\$155.32	2795CD										
				71.50	1.50	534M07150		2815CD										
				72	2.00	534M07200		2835CD										
LT250 Quad Racer * Must use stock trust washers	1987 1987	67 x 70	246.8	67	STD	522M06700	\$141.20	2638CD	CW18	S513	B1002							
				67.5	0.50	522M06750		2658CD										
				67.75	0.75	522M06775		2668CD										
				68	1.00	522M06800	\$155.32	2677CD										
				68.25	1.25	522M06825		2687CD										
				68.5	1.50	522M06850		2697CD										
				69	2.00	522M06900		2717CD										
LT250 Quad Racer Pro-Lite	1988-92 1988-92	67 x 70	246.8	67	STD	571M06700	\$141.20	2638CD	CW18	S484	B1002							
				67.25	0.25	571M06725		2648CD										
				67.5	0.50	571M06750		2658CD										
				67.75	0.75	571M06775		2668CD										
				68	1.00	571M06800	\$155.32	2677CD										
				68.25	1.25	571M06825		2687CD										
				68.5	1.50	571M06850		2697CD										
69	2.00	571M06900		2717CD														
LT500R Quad Racer Pro-Lite	1987-90 1987-90	86 x 86	499.5	86	STD	561M08600	\$149.78	3386TD	CW18	S278	B1002							
				86.5	0.50	561M08650		3405TD										
				87	1.00	561M08700		3425TD										
				87.5	1.50	561M08750	\$164.74	3445TD										
				88	2.00	561M08800		3465TD										
				88.5	2.50	561M08850		3484TD										
				89	3.00	561M08900		3504TD										
				89.5	3.50	561M08950		3524TD										
				Suzuki - ATV - 4-Stroke														
LT230 QuadSport 10.25:1 Compression	1985-94 1985-94	66 x 67	229	66	STD	4382M06600	\$127.19	2598XD	CW16	S259								
				66.5	0.50	4382M06650		2618XD										
				67	1.00	4382M06700		2638XD										
				67.5	1.50	4382M06750	\$139.92	2658XD										
				68	2.00	4382M06800		2677XD										

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)									
Suzuki - ATV - 4-Stroke																				
LT4WD 250 QuadSport 10.25:1 Compression * 4382M06600 fits LT250 4WD 1987-95 & LTF250 1989-96. Will NOT fit LT250S (72mm) or LT250EF 1985-86 (68.5mm)	1987-95	66 x 67	249	66	STD	4382M06600	\$127.19	2598XD	CW16	S259										
				66.5	0.50	4382M06650														
				67	1.00	4382M06700														
				67.5	1.50	4382M06750														
				68	2.00	4382M06800	\$139.92	2618XD												
								2638XD												
								2658XD												
								2677XD												
LT300 4x4 King Quad 8.9:1 Compression Z400 12.2:1 Standard Compression * Nikasil Bore - cylinder sleeving or replating required for oversizes Z400 13.5:1 Hi-Compression	1991-02	68.5 x 76	280	69	0.50	4673M06900	\$130.92	2717XC	CW17	S533										
				69.5	1.00	4673M06950														
				90	STD	4713M09000														
	2000-05	90 x 62.6	398	90	2.00	4713M09200	\$183.08	35433XR	CW20	S549										
				90	STD	4714M09000	\$191.97	35433XR	CW20	S549										
				92	2.00	4714M09200	\$201.39	3622XR												
								3622XR												
Z400 440cc Big Bore Piston 12.5:1 Compression Nikasil Bore - cylinder sleeving or replating required for oversizes	2000-05	94.5 x 62.6	440	94.5	4.5	4795M09450	\$219.25	3720XP	CW20	S549										
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="text-align: left;">Kit Part #</td> <td style="text-align: center;">Bore Size</td> <td style="text-align: center;">Displ.</td> </tr> <tr> <td>CK144</td> <td style="text-align: center;">94.5mm / 4.50</td> <td style="text-align: center;">440cc</td> </tr> <tr> <td colspan="3" style="text-align: center;"><i>Kit Includes: Cylinder, forged piston, rings, piston pins, retainer clips & gasket kit</i></td> </tr> </table>												Kit Part #	Bore Size	Displ.	CK144	94.5mm / 4.50	440cc	<i>Kit Includes: Cylinder, forged piston, rings, piston pins, retainer clips & gasket kit</i>		
Kit Part #	Bore Size	Displ.																		
CK144	94.5mm / 4.50	440cc																		
<i>Kit Includes: Cylinder, forged piston, rings, piston pins, retainer clips & gasket kit</i>																				
Z400 440cc Big Bore Piston 13.5:1 Compression Nikasil Bore - cylinder sleeving or replating required for oversizes	2000-05	94.5 x 62.6	440	94.5	4.5	4796M09450	\$225.83	3720XP	CW20	S549										
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="text-align: left;">Kit Part #</td> <td style="text-align: center;">Bore Size</td> <td style="text-align: center;">Displ.</td> </tr> <tr> <td>CK145</td> <td style="text-align: center;">94.5mm / 4.50</td> <td style="text-align: center;">440cc</td> </tr> <tr> <td colspan="3" style="text-align: center;"><i>Kit Includes: Cylinder, forged piston, rings, piston pins, retainer clips & gasket kit</i></td> </tr> </table>												Kit Part #	Bore Size	Displ.	CK145	94.5mm / 4.50	440cc	<i>Kit Includes: Cylinder, forged piston, rings, piston pins, retainer clips & gasket kit</i>		
Kit Part #	Bore Size	Displ.																		
CK145	94.5mm / 4.50	440cc																		
<i>Kit Includes: Cylinder, forged piston, rings, piston pins, retainer clips & gasket kit</i>																				

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
Yamaha - Motorcycle - 2-Stroke											
YSR50		40 x 39	57	40	STD	727M04000	\$85.84	1574CD	CW12	S563	B1042
				40.5	0.50	727M04050					
				41	1.00	727M04100					
				41.5	1.50	727M04150					
				42	2.00	727M04200					
							\$94.42	1594CD			
								1614CD			
								1634CD			
								1654CD			
YSR50 Big Bore 3mm Oversize		40 x 39	57	43	STD	598M04300	\$101.92	1693CD	CW12	S634	B1042
				43.5	0.50	598M04350					
				44	1.00	598M04400					
PW50	Thru 2005	40 x 39.2	49	40	STD	653M04000	\$87.56	1574CD	CW10	S630	
				40.25	0.25	653M04025					
				40.5	0.50	653M04050					
				40.75	0.75	653M04075					
				41	1.00	653M04100					
	2000-05	40 x 42	49	41.5	1.50	653M04150	\$96.31	1604CD			
42				2.00	653M04200	\$99.14	1614CD				
								1634CD			
								1654CD			
YZ80 MX80 TY80 GT1	1974-75 1980-82 1974-75 1973-75	47 x 42	72	47	STD	222M04700	\$99.14	1850CS	CW12	S538	B1042
				47.5	0.50	222M04750					
				48	1.00	222M04800					
				48.5	1.50	222M04850					
				49	2.00	222M04900					
	Thru 2005 Thru 2000	47 x 42	72	47	STD	649M04700	\$90.13	1850CD	CW12	S538	B1042
47.25				0.25	649M04725						
				47.5	0.50	649M04750	\$99.15	1860CD			
				47.75	0.75	649M04775		1869CD			
				48	1.00	649M04800		1879CD			
				48.5	1.50	649M04850		1890CD			
				49	2.00	649M04900		1909CD			
								1929CD			
YZ80	1976-80	49 x 42	79	49	STD	457M04900	\$106.99	1929CD	CW12	S538	B1042
				49.5	0.50	457M04950					
				50	1.00	457M05000					
				50.5	1.50	457M05050					
				51	2.00	457M05100					
							\$117.67	1949CD			
								1969CD			
								1988CD			
								2008CD			

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
Yamaha - Motorcycle - 2-Stroke											
YZ80	1981	49 x 42	79	49	STD	465M04900	\$106.99	1929CD	CW12	S538	B1043
						465M04950					
YZ80	1982-83	47 x 45.6	79	47	STD	465M05000	\$117.67	1949CD	CW12	S538	B1043
						465M05050					
YZ80	1984	48 x 45.6	82	48	STD	465M05100	\$106.99	1969CD	CW12	S538	B1015
						465M05100					
YZ80	1985-87	48 x 45.6	82	48	STD	477M04700	\$106.99	1850CD	CW12	S538	B1015
						477M04750					
YZ80	1988-92	48 x 45.6	82	48	STD	477M04775	\$117.67	1879CD	CW12	S538	B1015
						477M04800					
YZ80	1993-01	46 x 47.8	79	46	STD	477M04850	\$109.79	1890CD	CW12	S538	B1015
						477M04900					
YZ80 Pro-Lite *International Bore - Cylinder sleeving or replating required for oversizes	1993-01	47 x 47.8	82	47	STD	508M04800	\$107.70	1890CS	CW14	S517	B1012
						508M04850					
YZ80 Pro-Lite *Ceramic Composite - Cylinder sleeving or replating required for oversizes	2002-05	47.5 x 47.8	85	47.5	STD	508M04900	\$118.48	1909CS	CW14	S517	B1012
						508M04950					
YZ85 Pro-Lite *Ceramic Composite - Cylinder sleeving or replating required for oversizes	1993-01	52.5 x 47.8	103.5	52.5	5.5	508M05000	\$137.22	1969CS	CW14	S288	B1012
						508M05000					
Supermini YZ80 YZ85 Big Bore *Ceramic Composite - Cylinder sleeving or replating required for oversizes	2002-05	47.5 x 47.8	85	47.5	STD	671M04600	\$114.50	2047CD	CW14	S288	B1012
						671M04600					
LT100 LT100-2 LT100-3 MX100 DT100	1976-83	50 x 50	98	50	STD	646M04700	\$111.72	1869CS	CW16	S637	B1016
						646M04750					
YZ100	1990-2000	52 x 45.6	97	52	STD	646M04800	\$106.90	2067CS	CW14	S288	B1012
						646M04850					
RT100	1980-86	56 x 50	123	56	STD	646M04900	\$123.65	2205CD	CW16	S270	B1016
						646M04950					
AT2 125 AT3 125 MX125 IT125 DT125	1980-86	56 x 50	123	56	STD	646M04850	\$136.03	2244CD	CW16	S270	B1016
						646M04900					
TZR 125 DTR 125 DTR 125E TDR 125 TDR 240 Pro-Lite *Reed Cutout *International Bore - Not available in U.S.	1987-92	56 x 50.7	124	56	STD	646M04900	\$121.51	2254CD	CW16	S270	B1008
						646M04950					

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
Yamaha - Motorcycle - 2-Stroke											
DT125 AT2 125 AT3 125 DT125LC RD125LC DT125 Tenere Pro-Lite *Two Reed Holes * International Bore - Not available in the U.S.	1975-76 1972-76 1972-76 1980-91 1982-92 1989-92	56 x 50.7	124	56 56.25 56.5 56.75 57 57.25 57.50	STD 0.25 0.50 0.75 1.00 1.25 1.50	684M05600 684M05625 684M05650 684M05675 684M05700 684M05725 684M05750	\$119.27 \$131.20	2205CD 2215CD 2224CD 2234CD 2244CD 2254CD 2264CD	CW16	S270	B1016
TRZ125R (Type 4FL) TDR125 (Type 4FL) Pro-Lite (Flat top w/Reed cutout) *International Bore - Not available in U.S. *Ceramic Composite - Cylinder sleeving or replating required for oversizes	1993-97 1993-97	56 x 50.7	124	56	STD	720M05600	\$115.20	2205CD	CW16	S270	B1008
YZ125	1976-82	56 x 50	123	56 56.25 56.5 56.75 57 57.50 58	STD 0.25 0.50 0.75 1.00 1.50 2.00	435M05600 435M05625 435M05650 435M05675 435M05700 435M05750 435M05800	\$123.59 \$135.95	2205CS 2215CS 2224CS 2234CS 2244CS 2264CS 2284CS	CW16	S270	B1016
YZ125	1983	56 x 50	123	56 56.5 56.75 57 57.5 58	STD 0.50 0.75 1.00 1.50 2.00	503M05600 503M05650 503M05675 503M05700 503M05750 503M05800	\$118.43 \$130.27	2205CS 2224CS 2234CS 2244CS 2264CS 2284CS	CW16	S270	B1016
YZ125	1984	56 x 50	123	56 56.5 56.75 57 57.25 57.5 58	STD 0.50 0.75 1.00 1.25 1.50 2.00	512M05600 512M05650 512M05675 512M05700 512M05725 512M05750 512M05800	\$118.43 \$130.27	2205CS 2224CS 2234CS 2244CS 2254CS 2264CS 2284CS	CW16	S270	B1016
YZ125 * Power valve must be modified for .040 and larger	1985	56 x 50	123	56 56.25 56.5 57 57.25 57.5 58	STD 0.25 0.50 1.00 1.25 1.50 2.00	521M05600 521M05625 521M05650 521M05700 521M05725 521M05750 521M05800	\$118.43 \$130.27	2205CS 2215CS 2224CS 2244CS 2254CS 2264CS 2284CS	CW16	S270	B1016
YZ125 Pro-Lite * Power Valve must be modified for .040 and larger	1986-88	56 x 50	123	56 56.25 56.5 56.75 57 57.25 57.5 58	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	559M05600 559M05625 559M05650 559M05675 559M05700 559M05725 559M05750 559M05800	\$118.43 \$130.27	2205CS 2215CS 2224CS 2234CS 2244CS 2254CS 2264CS 2284CS	CW16	S514	B1016
YZ125 Pro-Lite * Ceramic Composite-Cylinder sleeving or replating required for oversizes	1989	56 x 50	123	56 56.5 57	STD 0.50 1.00	582M05600 582M05650 582M05700	\$118.43	2205CS 2224CS 2244CS	CW16	S270	B1016
YZ125 Pro-Lite * Ceramic Composite-Cylinder sleeving or replating required for oversizes	1990-92	56 x 50.7	124	56 56.5 57	STD 0.50 1.00	594M05600 594M05650 594M05700	\$118.43	2205CS 2224CS 2244CS	CW16	S514	B1016
YZ125 Pro-Lite * Ceramic Composite-Cylinder sleeving or replating required for oversizes	1993	56 x 50.7	124	56 56.5 57	STD 0.50 1.00	629M05600 629M05650 629M05700	\$113.05	2205CS 2224CS 2244CS		S514	B1016
YZ125 Pro-Lite * Ceramic Composite-Cylinder sleeving or replating required for oversizes	1994-96	54 x 54.5	124	54 54.5 55 56	STD 0.50 1.00 2.00	647M05400 647M05450 647M05500 647M05600	\$118.43 \$130.27	2126CS 2146CS 2165CS 2205CS	CW16	S514	B1016
YZ125 Pro-Lite * Ceramic Composite-Cylinder sleeving or replating required for oversizes	1997	54 x 54.5	124	54 56	STD 2.00	693M05400 693M05600	\$113.05 \$124.35	2126CS 2205CS	CW15	S467	B1038
YZ125 Pro-Lite *Ceramic Composite - Cylinder sleeving or replating required for oversizes	1998-01	54 x 54.5	125	54 54.5 55 56	STD 0.50 1.00 2.00	726M05400 726M05450 726M05500 726M05600	\$113.05 \$124.35	2126CST 2146CS 2165CS 2205CS	CW15	S467	1998-00: B1038 2001: B1001

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
Yamaha - Motorcycle - 2-Stroke											
YZ125 Pro-Lite	2002-04	54 x 54.5	125	54	STD	797M05400	\$112.78	2126CST	CW15	S467	B1001
				54.50	0.50	797M05450		2146CS			
				55	1.00	797M05500	\$124.07	2165CS			
				56	2.00	797M05600		2205CS			
GP Style YZ125 Electra Coated * No intake window * Pinned on centerline * Longer skirt than stock * Ceramic Composite - Cylinder sleeving or replating required for oversizes	1997-04	54 x 54.5	125 134	54	STD	765M05400	\$138.35	2126CS	CW15	S632	1997-00: B1038 2001-04: B1001
				56	2.00	765M05600	\$152.18	2205CS			
Flat Top Conversion YZ125 * No intake window	1997-04	54 x 54.5	125 134	54	STD	762M05400	\$142.50	2126CS	CW15	S632	B1001
				56	2.00	762M05600	\$156.75	2205CS			
YZ125 Pro-Lite	2005	54 x 54.5	125 134	54	STD	845M05400	\$112.78	2126CS	CW15	S668	B1001
				56	2.00	845M05600	\$124.06	2205CS			
GP Style YZ125 Electra Coated	2005	54 x 54.5	125 134	54	STD	846M05400	\$138.35	2126CS	CW15	S668	B1001
				56	2.00	846M05600	\$152.18	2205CS			
175CT-2 175CT-3 175DT 175MX	Thru 1977 Thru 1977 1979-81 1979-82	66 x 50	172	66	STD	471M06600	\$126.29	2598CD	CW16	S259	B1021
				66.5	0.50	471M06650		2618CD			
				67	1.00	471M06700	\$138.92	2638CD			
				67.5	1.50	471M06750		2658CD			
				68	2.00	471M06800		2677CD			
YZ175 IT175	1976-81 1976-81	66 x 50	172	66	STD	374M06600	\$132.30	2598CD	CW16	S259	B1021
				66.5	0.50	374M06650		2618CD			
				67	1.00	374M06700	\$145.53	2638CD			
				67.5	1.50	374M06750		2658CD			
				68	2.00	374M06800		2677CD			
RT180	1990-00	64.5 x 54	176	64.5	STD	772M06450	\$116.48	2539CD	CW16	S486	B1021
				65	0.50	772M06500		2559CD			
				65.5	1.00	772M06550	\$128.14	2579CD			
				66	1.50	772M06600		2598CD			
				66.5	2.00	772M06650		2618CD			
IT200	1984-86	66 x 57	195	66	STD	522M06600	\$129.06	2598CD	CW16	S259	B1005
				66.5	0.50	522M06650		2618CD			
				67	1.00	522M06700	\$144.13	2638CD			
				67.5	1.50	522M06750		2658CD			
				68	2.00	522M06800		2677CD			
DT200 Pro-Lite *Canadian Model - Not available in the U.S.	1990-91	66 x 57	195	66	STD	599M06600	\$126.53	2598CD	CW16	S271	B1008
				66.5	0.50	599M06650		2618CD			
				67	1.00	599M06700	\$139.18	2638CD			
				67.5	1.50	599M06750		2658CD			
				68	2.00	599M06800		2677CD			
WR200	1992-98	66.8 x 57	199	66.8	STD	818M06680	\$120.78	2628CD	CW16	S271	
				67	0.20	818M06700		2638CD			
				67.5	0.70	818M06750	\$132.85	2658CD			
				68	1.20	818M06800		2677CD			
				68.5	1.70	818M06850		2697CD			
YZ250 IT250 DT250 MX250	1976-79 1978-80 1974-79 1973-75	70 x 64	246	70	STD	234M07000	\$158.87	2756CD	CW18	S343	B1003
				70.5	0.50	234M07050		2776CD			
				71	1.00	234M07100	\$174.75	2795CD			
				71.5	1.50	234M07150		2815CD			
				72	2.00	234M07200		2835CD			
YZ250 IT250	1980-82 1981-82	70 x 64	246	70	STD	452M07000	\$158.87	2756CD	CW18	S343	IT250, 1997-82: B1003 YZ250, 1976-81: B1003 YZ250, 1982: B1014
				70.25	0.25	452M07025		2766CD			
				70.5	0.50	452M07050		2776CD			
				70.75	0.75	452M07075	\$174.75	2786CD			
				71	1.00	452M07100		2795CD			
				71.5	1.50	452M07150		2815CD			
				72	2.00	452M07200		2835CD			
IT250 Pro-Lite	1983	68 x 68	246.8	68	STD	515M06800	\$158.87	2677CD	CW18	S511	B1014
				68.25	0.25	515M06825		2687CD			
				68.5	0.50	515M06850		2697CD			
				68.75	0.75	515M06875	\$174.75	2707CD			
				69	1.00	515M06900		2717CD			
				69.25	1.25	515M06925		2727CD			
				69.5	1.50	515M06950		2736CD			
				70	2.00	515M07000		2756CD			

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
Yamaha - Motorcycle - 2-Stroke											
YZ250 Pro-Lite *Power Valve must be modified for .040 and larger.	1983-87	68 x 68	246.8	68	STD	560M06800	\$158.87	2677CD	CW18	S511	B1014
					68.25 68.5 68.75 69 69.25 69.5 70	0.25 0.50 0.75 1.00 1.25 1.50 2.00					
YZ250 WR250 Pro-Lite *Power Valve must be modified for .040 and larger * 1991 model is Ceramic - Composite Cylinder sleeving or replating required for oversizes	1988-91 1988-91	68 x 68	246.8	68	STD	605M06800	\$154.47	2677CD	CW18	S508	B1014
					68.25 68.5 68.75 69 69.25 69.5 70	0.25 0.50 0.75 1.00 1.25 1.50 2.00					
YZ250 WR250 Pro-Lite *Ceramic Composite - Cylinder sleeving or replating required for oversizes	1992-98 1992-98	68 x 68	246.8	68	STD	677M06800	\$147.75	2677CD	CW18	S508	B1014
					68.5 69 70	0.50 1.00 2.00					
250cc Single Ring YZ250	1992-98	68.00 x 68	246.8	68	STD	736M06800	\$152.89	2677CS	CW18	S508	B1014
YZ250 Pro-Lite *Ceramic Composite - Cylinder sleeving or replating required for oversizes	1999-01	66.4 x 72	249	66.4	STD	742M06640	\$143.15	2614CD	CW18	S508	B1003
					68.5	2.10	742M06850				
YZ250 Pro-Lite *Ceramic Composite - Cylinder sleeving or replating required for oversizes	2002-05	66.4 x 72	249	66.40	STD	804M06640	\$138.99	2614CD	CW18	S508	B1003
					67 67.50 68.50	0.60 1.10 2.10	804M06700 804M06750 804M06850				
250cc Single Ring YZ250 Electra Coated	2002-05	66.40 x 72	249.3	66.40	STD	808M06640	\$182.57	2614CS	CW18	S508	B1003
DT400 MX400	1975-78 1975-76	85 x 70	397	85	STD	232M08500	\$168.56	3347TD	CW18	S277	B1003
					85.5 86 86.5 87	0.50 1.00 1.50 2.00					
YZ400 IT400	1977-78 1977-78	85 x 70	397	85	STD	394M08500	\$152.69	3347TD	CW18	S277	B1003
					85.5 86 86.5 87	0.50 1.00 1.50 2.00					
YZ465 IT465	1980-81 1981-82	85 x 82	465	85	STD	451M08500	\$165.26	3347TD	CW18	S277	B1014
					85.5 86 86.5 87	0.50 1.00 1.50 2.00					
YZ490 IT490	1982-83 1983-84	87 x 82	487	87	STD	478M08700	\$168.35	3425TD	CW18	S277	B1014
					87.5 88 88.5 89	0.50 1.00 1.50 2.00					
YZ490 WR500 Pro-Lite	1984-90 1991-93	87 x 82	487	87	STD	546M08700	\$168.35	3425TD	CW18	S277	B1014
					87.5 88 88.5 89	0.50 1.00 1.50 2.00					
Yamaha - Motorcycle - 4-Stroke											
TTR90E 11:1 Hi-Compression	2003-05	47 x 51.8	94	47	STD	4840M04700	\$116.03	1850XE	CW13	S592	
					47.5 48 50 52	0.50 1.00 3.00 5.00					
TTR125 11:1 Compression	2000-05	54 x 54	124	54	STD	4752M05400	\$125.48	2126XE	CW15	S571	
					54.5 55	0.50 1.00					
TTR250 10.5:1 Compression	1999-05	73 x 59.6	249	73	STD	4689M07300	\$159.71	2874XC	CW18	S524	
					73.5 74 74.5 75	0.50 1.00 1.50 2.00					

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
Yamaha - Motorcycle - 4-Stroke											
YZ250F WR250F +.75 Compression (4738M07700) +1.2 Compression (4738M07900)	2001-04 2001-04	77 x 53.6	249 263	77 79	STD 2.00	4738M07700 4738M07900	\$210.21 \$210.21	7700XU 3110XG	W5922	S646	
YZ250F NEW +.25 Compression (light weight) +.7 Compression (2-ring, gas ported)	2001-04	77 x 53.6	249 263	77 79	STD 2.00	4858M07700 4858M07900	\$238.22 \$262.04	7700XC 7900XC	CW16	S686	
YZ250F NEW	2005	77 x 53.6	249	77	STD	TBA		7700XU			
XT350 TT350 9:1 Compression	1985-98 1985-98	86 x 59.6	346	86 87 87.5	STD 1.00 1.50	4674M08600 4674M08700 4674M08750	\$184.16 \$202.57	3386XC 3425XC 3445XC	CW19	S475	
YZ400F WR400F 12.5:1 Compression -8cc Dome Volume	1998-99 1998-00	92 x 60.1	399	92 94	STD 2.00	4649M09200 4649M09400	\$186.64 \$205.30	3622XR 3701XR	CW18	S560	
YZ400F WR400F 13.5:1 Hi-Compression -6.7cc Dome Volume	1998-99 1998-00	92 x 60.1	399	92 94	STD 2.00	4650M09200 4650M09400	\$205.30 TBA	3622XR 3701XR	CW18	S560	
YZ426 WR426 12.5:1 Standard Compression	2000-02 2001-02	95 x 60.1	426	95 96.5 97	STD 1.50 2.00	4693M09500 4693M09650 4693M09700	\$208.39 \$229.23	3741XS 9650XS 3819XS	CW19	S615	
YZ426 WR426 13.5:1 Hi-Compression * Nikasil Bore - Cylinder sleeving or replating required for oversizes	2000-02 2001-02	95 x 60.1	426	95 97	STD 2.00	4694M09500 4694M09700	\$229.23 \$252.14	3741XS 3819XS	CW19	S615	
YZ450F 12.5:1 Standard Compression * Nikasil Bore - Cylinder sleeving or replating required for oversizes	2003-05	95 x 63.4	449	95 97	STD 2.00	4785M09500 4785M09700	\$219.84 \$242.16	3741XS 3819XS	CW18	S600	
YZ450F 13.5:1 Hi-Compression * Nikasil Bore - Cylinder sleeving or replating required for oversizes	2003-05	95 x 63.4	449	95 97	STD 2.00	4786M09500 4786M09700	\$242.16 \$266.37	3741XS 3819XS	CW18	S600	
XT500 TT500 SR500 European models Standard Compression		87 x 84	499	87 87.5 88 88.5 89	STD 0.50 1.00 1.50 2.00	4764M08700 4764M08750 4764M08800 4764M08850 4764M08900	\$173.59 \$190.96	3425XC 3445XC 3465XC 3484XC 3504XC	CW20	S553	
XT500 TT500 SR500 10:1 Compression		87 x 84	499	87 87.5 88 88.5 89	STD 0.50 1.00 1.50 2.00	4045M08700 4045M08750 4045M08800 4045M08850 4045M08900	\$178.82 \$196.70	3425XC 3445XC 3465XC 3484XC 3504XC	CW20	S553	
XT500 TT500 SR500 3mm Big Bore Standard Compression 9:1		90 x 84	535	90	3.00	4783M09000	\$178.54	3544XC	CW20	S553	
XT500 TT500 SR500 3mm Big Bore 11:1 Compression		90 x 84	535	90	3.00	4190M09000	\$185.82	3544XC	CW20	S553	
XT500 TT500 SR500 12:1 Compression		87 x 84	499	87 87.5 88 88.5 89	STD 0.50 1.00 1.50 2.00	4767M08700 4767M08750 4767M08800 4767M08850 4767M08900	\$186.64 \$204.21	3425XC 3445XC 3465XC 3474XC 3504XC	CW20	S553	
TT600 Chrome Bore 11.5:1 Compression *Cylinder sleeving or replating required for oversizes		95 x 84	598	95 96	STD 1.00	4619M09500 4596M09600	\$199.78	3740XJ 3780XH	CW22	S550	
XT600 SRX600 Tenere600 STD Compression	1984-96 1984-96 1984-96	95 x 84	598	95 96 97	STD 1.00 2.00	4797M09500 4797M09600 4797M09700	\$181.20 \$199.33	3740XH 3780XH 3819XH	CW22	S550	

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)																														
Yamaha - Motorcycle - 4-Stroke																																									
XT600 SRX600 Tenere600 11.5:1 Compression	1984-96 1986 1984-96	95 x 84	598	95 96	STD 1.00	4596M09500 4596M09600	\$212.99	3740XH 3780XH	CW22	S550																															
XT600 SRX600 Tenere600 10:1 Compression	1984-96 1984-96 1984-96	95 x 84	635	98	3.00	4607M09800	\$209.29	3858XH	CW22	S550																															
XT600 SRX600 Tenere600 10.75:1 Compression *Cylinder sleeving required *Crankcase clean-up required	1984-96 1984-96 1984-96	95 x 84	675	101	6.00	4607M10100	\$209.29	3977XH	CW22	S550																															
Yamaha - ATV - 2-Stroke																																									
YT125	1980-86	56 x 50	123	56 56.5 57 57.5 58	STD 0.50 1.00 1.50 2.00	236M05600 236M05650 236M05700 236M05750 236M05800	\$123.65 \$136.03	2205CD 2224CD 2244CD 2264CD 2284CD	CW16	S270	B1016																														
YT175	1982-84	66 x 50	171	66 66.5 67 67.5 68	STD 0.50 1.00 1.50 2.00	471M06600 471M06650 471M06700 471M06750 471M06800	\$126.29 \$138.92	2598CD 2618CD 2638CD 2658CD 2677CD	CW16	S259	B1021																														
YFS200 Blaster Pro-Lite	Thru 2005	66 x 57	195	66 66.25 66.5 66.75 67 67.25 67.5 67.75 68 68.25	STD 0.25 0.50 0.75 1.00 1.25 1.50 1.75 2.00 2.25	573M06600 573M06625 573M06650 573M06675 573M06700 573M06725 573M06750 573M06775 573M06800 573M06825	\$109.35 \$120.29	2598CD 2608CD 2618CD 2628CD 2638CD 2648CD 2658CD 2668CD 2677CD 2687CD	CW16	S486	B1005																														
Tri Z 250 Pro-Lite Liquid Cooled		68 x 68	246.8	68 68.25 68.5 68.75 69 69.25 69.5 70	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	515M06800 515M06825 515M06850 515M06875 515M06900 515M06925 515M06950 515M07000	\$158.87 \$174.75	2677CD 2687CD 2697CD 2707CD 2717CD 2727CD 2736CD 2756CD	CW18	S511	B1014																														
YFZ350 Banshee Twin Cylinder Pro-Lite Liquid Cooled	Thru 2005	64 x 54	347 350 352 355 358 361 364 370 376 382	64 64.25 64.5 64.75 65 65.25 65.5 66 66.25 66.5	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00 2.25 2.50	513M06400 513M06425 513M06450 513M06475 513M06500 513M06525 513M06550 513M06600 513M06625 513M06650	\$119.64 \$131.62	2520CD 2530CD 2539CD 2549CD 2559CD 2569CD 2579CD 2598CD 2608CD 2618CD	CW16	S486	B1005																														
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> </tr> </thead> <tbody> <tr><td>K139</td><td>64.00 / STD</td><td>346cc</td></tr> <tr><td>K140</td><td>64.50 / 0.50</td><td>352cc</td></tr> <tr><td>K144</td><td>64.75 / 0.75</td><td>355cc</td></tr> <tr><td>K141</td><td>65.00 / 1.00</td><td>358cc</td></tr> <tr><td>K145</td><td>65.25 / 1.25</td><td>361cc</td></tr> <tr><td>K142</td><td>65.50 / 1.50</td><td>364cc</td></tr> <tr><td>K143</td><td>66.00 / 2.00</td><td>370cc</td></tr> <tr><td>K146</td><td>66.25 / 2.25</td><td>376cc</td></tr> <tr><td>K147</td><td>66.50 / 2.50</td><td>382cc</td></tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit.</i></p>												Kit Part #	Bore Size	Displ.	K139	64.00 / STD	346cc	K140	64.50 / 0.50	352cc	K144	64.75 / 0.75	355cc	K141	65.00 / 1.00	358cc	K145	65.25 / 1.25	361cc	K142	65.50 / 1.50	364cc	K143	66.00 / 2.00	370cc	K146	66.25 / 2.25	376cc	K147	66.50 / 2.50	382cc
Kit Part #	Bore Size	Displ.																																							
K139	64.00 / STD	346cc																																							
K140	64.50 / 0.50	352cc																																							
K144	64.75 / 0.75	355cc																																							
K141	65.00 / 1.00	358cc																																							
K145	65.25 / 1.25	361cc																																							
K142	65.50 / 1.50	364cc																																							
K143	66.00 / 2.00	370cc																																							
K146	66.25 / 2.25	376cc																																							
K147	66.50 / 2.50	382cc																																							
YFZ350 Banshee Long Rod Kit (+5mm) Twin Cylinder Liquid Cooled *Must use Long Rod Crank *Supplied with piston pin	Thru 2005	64 x 54	346 352 358 364 370	64 64.5 65 65.5 66	STD 0.50 1.00 1.50 2.00	795M06400 795M06450 795M06500 795M06550 795M06600	\$120.86 \$132.95	2520CD 2539CD 2559CD 2579CD 2598CD	CW16	S486	B1005																														
<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> </tr> </thead> <tbody> <tr><td>K148</td><td>64mm / STD</td><td>346cc</td></tr> <tr><td>K149</td><td>64.5mm / 0.50</td><td>352cc</td></tr> <tr><td>K150</td><td>65mm / 1.00</td><td>358cc</td></tr> <tr><td>K151</td><td>65.5mm / 1.50</td><td>364cc</td></tr> <tr><td>K152</td><td>66mm / 2.00</td><td>370cc</td></tr> </tbody> </table> <p><i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & gasket kit</i></p>												Kit Part #	Bore Size	Displ.	K148	64mm / STD	346cc	K149	64.5mm / 0.50	352cc	K150	65mm / 1.00	358cc	K151	65.5mm / 1.50	364cc	K152	66mm / 2.00	370cc												
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K150	65mm / 1.00	358cc																																							
K151	65.5mm / 1.50	364cc																																							
K152	66mm / 2.00	370cc																																							

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.		Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Bearing (Optional)
Yamaha - ATV - 2-Stroke											
YFZ350 Banshee Long Rod Stroker Kit Twin Cylinder Liquid Cooled *Must use Long Rod Crank *Supplied with piston pin	Thru 2005	64 x 58	373	64	STD	795M06400	\$120.86	2520CD	CW16	S486	B1005
			379	64.5	0.50	795M06450		2539CD			
			385	65	1.00	795M06500		2559CD			
			391	65.5	1.50	795M06550		2579CD			
			397	66	2.00	795M06600		2598CD			
HP Series YFZ350 Banshee Twin Cylinder, Liquid Cooled Electra Coated	Thru 2005	64 x 54	347	64	STD	842M06400	\$142.76	2520CD	CW16	S486	B1005
			350	64.25	0.25	842M06425		2530CD			
			352	64.5	0.50	842M06450		2539CD			
			358	65	1.00	842M06500		2559CD			
			364	65.5	1.50	842M06550		2579CD			
Yamaha - ATV - 4-Stroke											
Raptor 80 Grizzly 80 Badger 80 11:1 Compression	2002-05 2005 1985-01	47 x 45.6	83	47	1.00	4841M04700	\$116.03	1850XE	CW13	S592	
			47.5	0.50	4841M04750	1870XE					
			48	1.00	4841M04800	1890XE					
			50	3.00	4841M05000	1969XE					
YFM, YTM 200 YFM, DXT Moto-4 10.25:1 Compression	1984-85 1987-88 1987-88	67 x 55.7	196.3	67	STD	4292M06700	\$135.11	2638XC	CW16	S256	
				67.5	0.50	4292M06750		2658XC			
				68	1.00	4292M06800		2677XC			
YTM, YFM 225 Moto-4 10.25:1 Compression	1984-88 1987-88	70 x 58	223.6	70	STD	4312M07000	\$140.51	2756XC	CW16	S259	
				70.5	0.50	4312M07050		2776XC			
				71	1.00	4312M07100		2795XC			
YFM250 Timberwolf YFB250 Bear Tracker 8.7:1 Compression	1992-01 2000-02	71 x 58	229.6	71	STD	4675M07100	\$137.73	2759XC	CW16	S596	
				71.5	0.50	4675M07150		2815XC			
				72	1.00	4675M07200		2835XC			
YFM350 XT Warrior Raptor 350 YFM250 WT Big Bear BW350T Moto-4 10.25:1 Compression	Thru 2004 2005 Thru 1999 1999 1999	83 x 64.5	349	83	STD	4419M08300	\$148.79	3268XC	CW19	S376	
				83.5	0.50	4419M08350		3287XC			
				84	1.00	4419M08400		3307XC			
Kodiak 400 Big Bear 8.6:1 Compression	1993-99 2000-04	83 x 71.5	386	83	STD	4676M08300	\$164.50	3268XC	CW19	S376	
				83.5	0.50	4676M08350		3287XC			
				84	1.00	4676M08400		3307XC			
Kodiak 400 NEW Big Bear Standard Compression	2005	TBA	TBA	TBA	TBA	TBA	TBA	TBA	TBA	TBA	TBA
YZF450 NEW 12:1 STD Compression	2004-05	95 x 62	439	95	STD	4865M09500	\$188.45	3741XS	CW20	S641	
			449	96	1.00	4865M09600	\$207.30	9600XS			
YZF450 13:1 Hi-Compression *96mm is 450 class legal * Nikasil Bore - Cylinder sleeving or replating required for oversizes	2004-05	95 x 62	439	95	STD	4835M09500	\$242.16	3741XS	CW20	S641	
			449	96	1.00	4835M09600	\$266.35	9600XS			
YFM600 Grizzly STD Compression	1998-01	95 x 84	598	95	STD	4797M09500	\$181.20	3740XH	CW22	S550	
				96	1.00	4797M09600		3780XH			
				97	2.00	4797M09700		3819XH			
YFM600 Grizzly 10:1 Compression	1998-01	95 x 84	635	98	3.00	4607M09800	\$209.29	3858XH	CW22	S550	
YFM600 Grizzly 10.75:1 Compression *Cylinder Sleeving required *Crankcase clean-up required	1998-01	95 x 84	675	101	6.00	4607M10100	\$209.29	3977XH	CW22	S550	
YFM600 Grizzly 11.5:1 Compression	1998-01	95 x 84	598	95	STD	4596M09500	\$212.99	3740XH	CW22	S550	
				96	1.00	4596M09600		3780XH			
YFM660R Raptor YFM660F Grizzly 11:1 Hi-Compression	2001-05 2002-05	100 x 84	660	100	STD	4737M10000	\$205.30	3937XH	CW22	S570	
				100.5	0.50	4737M10050		10050XS			
				101	1.00	4737M10100		10100XS			
YFM660R Raptor YFM660F Grizzly Big Bore 11:1 Compression	2001-05 2002-05	100 x 84	686	102	2.00	4811M10200	\$205.31	4014GF	CW22	S655	

Model	Years	Top End Kit	Seal Kit
Honda • 2-Stroke Cycle			
CR80R	1980-82	W5657	\$20.63 B6003 \$27.73
TC80	1970-78	W5657	\$20.63
CR80	1983	W4022	\$20.63 B6001 \$27.73
CR80	1984	W4023	\$20.63 B6001 \$27.73
CR80	1985	W4024	\$20.63 B6001 \$27.73
CR80	1986-91	W5221	\$28.89 B6001 \$27.73
CR80 47-48mm	1992-02	W6136	\$28.89 B6001 \$27.73
CR80 48.5-49mm	1992-02	W5356	\$28.89 B6001 \$27.73
CR85 47.5-48mm	2003-04	W6136	\$28.89
CR85 48.5-50.5mm	2003-04	W6110	\$28.59
125MT, CR	1973-78	W5725	\$28.89
CR125	1979	W5680	\$28.89 B6007 \$27.73
CR125	1980-82		B6008 \$27.73
CR125	1983	W4025	\$23.38 B6008 \$27.73
ATAC	1983	W4025	\$23.38
CR125	1984-85	W4027	\$34.41 B6008 \$27.73
ATAC	1984-85	W4027	\$34.41
CR125	1986	W4894	\$34.41
CR125	1987	W5116	\$38.55
CR125	1988	W5151	\$38.55
CR125	1989	W5270	\$38.55
CR125	1990-91	W5222	\$38.55
CR125 54mm	1992-97	W5318	\$38.55
CR125 56mm	1992-97	W5964	\$38.55
CR125 54mm	1998-99	W5684	\$38.55
CR125 56mm	1998-99	W5965	\$38.55
CR125 54mm	2000	W5847	\$41.30
CR125 56mm	2000	W5966	\$45.45
CR125 54mm	2001-02	W6020	\$41.30
CR125 56mm	2001-02	W5903	\$41.30
CR125 54mm	2003	W6104	\$45.46
CR125 56mm	2003	W6127	\$45.46
CR125 54mm	2004	W6261	\$45.46
CR125 56mm	2004	W6262	\$45.46
250 MT, MR	1973-77	W5558	\$27.51
CR250	1973-74	W6149	\$27.51
CR250	1975-77	TBA	TBA
CR250	1978-80	W5658	\$27.51
CR250	1981-82	W4028	\$27.51 B6006 \$15.25
CR250	1983	W4772	\$27.51 B6006 \$15.25
CR250	1984	W4773	\$27.51 B6002 \$25.95
CR250	1985	W4029	\$38.55 B6002 \$25.95
CR250	1986-89	W4895	\$41.30 B6002 \$25.95
CR250	1990-91	W5271	\$41.30 B6002 \$25.95
CR250	1992-01	W5319	\$41.30 B6010 \$27.73
CR250	1992		B6010 \$27.73
CR250 66.4mm	2002-04	W5982	\$47.74
CR250 68.5mm	2002-04	W6157	\$47.74
CR450	1981		B6006 \$15.25
CR480	1982-83	W4030	\$45.45 B6006 \$15.25
CR500	1984	W4031	\$45.45 B6002 \$25.95
CR500	1985-88	W4896	\$45.45 B6002 \$25.95
CR500	1989-01	W5223	\$45.45 B6002 \$25.95
Honda • 4-Stroke Cycle			
Z50R 39mm	1982-87	W6159	\$28.89
Z50R 41mm	1982-87	W6160	\$28.89
XR50 39mm	1988-03	W6159	\$28.89
XR50 39.5-41mm	1988-03	W6160	\$28.89
XR/XL80	1979-91	W5732	\$23.38
XR80	1993-04	W5748	\$23.38

Model	Years	Top End Kit	Seal Kit
Honda • 4-Stroke Cycle			
XR/XL100	1979-91	W5733	\$26.14
XR/XL100	1992-04	W5749	\$26.14
XR100	1981-91	W6155	\$28.89
XR100	1992-03	W6137	\$28.89
CRF100F	2004		
XR200	1980-83	W5659	\$28.89
XR200	1986-91	W5660	\$28.89
XR200	1992-02	W5661	\$28.89
XR250R 73-74mm	1986-04	W5424	\$31.66
XR250R 75.5mm+	1986-04	W5425	\$31.66
XR400R 85-86mm	1996-04	W5514	\$34.41
XR400R 87-89mm	1996-04	W5942	\$41.30
CRF250R 78mm	2004	W6239	\$89.34
CRF450	2002		B6005 \$41.62
CRF450R 96mm	2002-04	W5974	\$96.47
CRF450R 98-99mm	2002-04	W5975	\$96.47
CRF450R 101mm	2002-04	W6039	\$90.03
XR, XL500 89-90.93mm	1979-82	W5426	\$31.66
FT500	1982-84		
XR, XL500 95mm	1979-82	W5427	\$34.41
FT500	1982-84		
XR500	1983-84	W5528	\$34.41
XL600	1983-87	W5428	\$34.41
XR600, XR600R 97-98mm	1985-00	W5429	\$34.41
XR600, XR600R 100mm	1985-00	W5435	\$34.41
XR650C, XR650L 100mm-101mm	1993-99	W6231	\$40.13
XR650C, XR650L 102.4mm	1993-04	W5430	\$34.41
XR650R 100mm	2000-04	W5892	\$41.30
XR650R 102.4mm	2000-04	W5891	\$41.30
Honda • 2-Stroke ATV			
Odyssey 250	Thru 1984	W5558	\$27.51
ATC250R	1981-84	W5048	\$38.55
ATC250R 66-68mm	1985-86	W5053	\$38.55 B6009 \$27.73
ATC250R 68.5-69.5mm	1985-86	W5470	\$38.55 B6009 \$27.73
TRX250R	1986		B6009 \$27.73
TRX250R	1987-89	W5053	\$38.55 B6009 \$27.73
Odyssey 350	1985	W5471	\$34.41
Pilot FL400R	1989-91	W5163	\$38.15
Honda • 4-Stroke ATV			
ATC185 +.080»		W5056	\$27.51
ATC200	1981-86	W5056	\$27.51
ATC200X	1986-87	W5663	\$27.51
Fat Cat 200	1986-87	W5663	\$27.51
TRX200 D	1990-97	W5663	\$27.51
TRX250X	1987-92	W5463	\$27.61
TRX300, 2WD & 4WD	1988-00	W5573	\$27.51
TRX300EX	1992-04	W5463	\$27.61
ATC350X, TRX350	1985-89	W5559	\$34.41
TRX400EX 85-86mm	1999-04	W5514	\$34.41
TRX400EX 87-89mm	1999-04	W5942	\$41.30
TRX400, Foreman 4x4	1995-03	W5736	\$34.41
Kawasaki • 2-Stroke Cycle			
KDX50	1978-04	W6207	\$20.63
KX60	1983-84		B6052 \$27.73
KX60	1985-98	W5422	\$24.76 B6000 \$27.73
KX60	1999-02		B6000 \$27.73
KX60	1999-04	W5737	\$24.76
KX65	2000-02		B6056 \$27.73
KX65 STD	2000-04	W5932	\$24.76
KX65 46.5mm	2000-04	W5889	\$24.76

Model	Years	Top End Kit	Seal Kit
Kawasaki • 2-Stroke Cycle			
KX80	1980		B6057 \$27.73
KX80	1981-82		B6052 \$27.73
KDX80	1982-84		B6052 \$27.73
KX80	1983-84	W4033 \$24.76	B6052 \$27.73
KDX80	1985-88		B6056 \$27.73
KX80	1985	W5272 \$24.76	B6056 \$27.73
KX80	1986-87	W4897 \$24.76	B6056 \$27.73
KX80	1988-90	W5117 \$24.76	B6056 \$27.73
KX80	1991-97	W5273 \$24.76	B6056 \$27.73
KX80	1998-00	W5673 \$24.76	B6056 \$27.73
KX85	2001	W5902 \$24.76	B6056 \$27.73
KX85	2002-04	W5985 \$27.51	B6056 \$27.73
KX100 52.5-53mm	1995-97	W5465 \$33.04	B6056 \$27.73
KX100 54.5mm	1995-97	W5668 \$38.55	B6056 \$27.73
KX100 52.5-53mm	1998-04	W5674 \$33.04	B6056 \$27.73
KX100 54.5mm	1998-04	W5675 \$38.55	B6056 \$27.73
KX125 1978-79	1978-79	W4775 \$24.76	
KX125	1980		B6057 \$27.73
KX125 1980-81	1980-81	W4776 \$23.38	
KX125	1981		B6054 \$34.67
KX125	1982	W4774 \$23.38	B6052 \$27.73
KX125	1983	W4034 \$23.38	B6052 \$27.73
KX125	1984	W4035 \$23.38	B6052 \$27.73
KX125	1985-87	W4036 \$38.55	B6051 \$34.67
KX125	1988	W5118 \$38.55	B6058 \$27.73
KX125	1989	W5183 \$38.55	B6058 \$27.73
KX125	1990	W5224 \$38.55	B6058 \$27.73
KX125	1991	W5266 \$38.55	B6058 \$27.73
KX125	1992	W5320 \$38.55	B6058 \$27.73
KX125	1993-94	W5349 \$38.55	B6058 \$27.73
KX125	1995-97	W5455 \$38.55	B6058 \$27.73
KX125	1998-00	W5666 \$38.55	B6058 \$27.73
KX125	2001-02	W5901 \$41.30	B6058 \$27.73
KX125	2003	W6109 \$41.30	
KX125	2004	W6253 \$41.30	
KDX175	1980-81		B6057 \$27.73
KDX175	1982		B6054 \$34.67
KDX200	1983-85		B6054 \$34.67
KDX200	1986-88	W5225 \$44.07	B6054 \$34.67
KDX200	1989		B6054 \$34.67
KDX200	1989-94	W5252 \$45.45	
KDX200	1990-91		B6047 \$27.73
KDX200	1992-02		B6059 \$27.73
KDX200	1995-04	W5456 \$45.45	
KDX220	1997-02		B6059 \$27.73
KDX220	1997-04	W5856 \$45.45	
KDX250	1980		B6048 \$27.73
KDX250	1981-84		B6050 \$31.19
KDX250	1989-94	W5758 \$48.20	
KDX250	1991-94		B6050 \$31.19
KX250	1980-82		B6050 \$31.19
KX250	1983-84	W4037 \$27.51	B6050 \$31.19
KX250	1985	W4038 \$45.45	B6050 \$31.19
KX250	1986	W4899 \$45.45	B6050 \$31.19
KX250	1987	W5119 \$48.20	B6050 \$31.19
KX250	1988-89	W5120 \$48.20	B6050 \$31.19
KX250	1990-91	W5275 \$48.20	B6050 \$31.19
KX250	1992	W5321 \$48.20	B6050 \$31.19
KX250	1993	W5350 \$48.20	B6050 \$31.19
KX250	1994-00	W5421 \$48.20	B6050 \$31.19

Model	Years	Top End Kit	Seal Kit
Kawasaki • 2-Stroke Cycle			
KX250	2001	W5897 \$48.20	B6050 \$31.19
KX250	2002		B6050 \$31.19
KX250	2002-03	W5988 \$52.34	
KX250	2004	W6252 \$50.38	
KX250	2005	W6324 \$47.55	
KX500	1983-85		B6046 \$27.73
KX500	1986-88	W5121 \$50.96	B6046 \$27.73
KX500	1989-90	W5276 \$50.96	B6046 \$27.73
KX500	1991-02		B6046 \$27.73
KX500	1991-04	W5277 \$50.96	
Kawasaki • 4-Stroke Cycle			
KLX125 57-59mm	2002-04	W6209 \$25.38	
KLX125 61mm	2002-04	W6206 \$25.38	
KXF250	2004	W6255 \$70.35	
KLX300 78mm	1997-04	W5567 \$41.30	
KLX300 80mm	1997-04	W5924 \$48.20	
KLX400	2003-04	W5881 \$34.41	
KLX400	2003-04	W6103 \$39.93	
KLX220 Bayou	1988-03	W5739 \$34.41	
KSF250 Mojave	Thru 2004	W5563 \$34.41	
KLX300 Bayou 4X4	1989-04	W5740 \$34.41	
KLX300 Bayou 2WD	1989-04		
KLX300 Lakota	1992-04		
KLX400	1997-02		
KLX400	2003-04	W5881 \$34.41	
KLX400	2000-04	W6103 \$39.93	
Prairie 360	2002-04	TBA TBA	
Prairie 650 80-81mm	2002-03	W6105 \$93.67	
Prairie 650 82mm	2002-03	W6162 \$93.67	
Kawasaki • 2-Stroke ATV			
KXF80	2004	W5520 \$28.89	
KXT250 Tecate	1984-85	W4037 \$27.51	B6050 \$31.19
KXT250 Tecate	1986-87	W5076 \$45.45	B6050 \$31.19
Tecate-4 250	1987-88	W5119 \$48.20	
KTM • 2-Stroke Cycle			
KTM, LEM 50		W5755 \$34.41	
KTM, LEM 60		W5756 \$34.41	
50 SX LC Liquid Cooled	2001-05	W6259 \$36.15	
50 Mini Adventure Air Cooled	2002-05	W5256	
KTM 65	1999-05	W6259 \$36.15	
KTM 125	1987-93	W5665 \$34.41	
KTM 125	1998-01	W5760 \$34.41	
KTM 125	2002-04	W5972 \$37.17	
KTM 200 EXC/MXC	1998-02	W5907 \$41.30	
KTM 200 EXC/MXC	2003-04	W6142 TBA	
KTM 200SX	2003-04	W6141 \$40.15	
KTM 250	1990-99	W5327 \$41.30	
KTM 250 EXC/MXC/SX	2000-02	W5908 \$45.45	
KTM 250SX	2003-04	W6144 \$49.58	
KTM 300	1990-99	W5328 \$41.30	
KTM 300	2000-03	W6260 \$41.30	
KTM 360	1997-99	W5694 \$41.30	
KTM 380	1998-02	W5694 \$41.30	
KTM • 4-Stroke Cycle			
KTM 400 SX/EXC	2000-02	W5883 \$53.71	
KTM 450SX 95mm	2003-04	W6153 \$80.28	
KTM 450SX 97mm	2003-04	W5885 \$80.28	
KTM 520 SX/EXC 525	2000-02 2003-04	W5885 \$80.28	

Model	Years	Top End Kit	Seal Kit
Polaris • 2-Stroke ATV			
Trail Boss 250, 4x4 Scrambler Trail Blazer		W5326	\$23.38
ATV 300	1994-00	W5667	\$23.38
Trail Boss 350		W5423	\$27.51
ATV 400	Thru 2003	W5517	\$34.41
Polaris • 4-Stroke ATV			
500 Xplorer ATP500 H.O. Sportsman Scrambler	1996-03 2004 1996-04 1996-04	W5747	\$53.71
Predator 99.2mm	2003-04	W6195	\$73.58
Predator 104.83mm	2003-04	W6196	\$73.58
Suzuki • 2-Stroke Cycle			
JR50	1978-04	W6207	\$20.63
RM60	2003-04	W5737	\$24.76
RM65 STD	2003-04	W5932	\$24.76
RM65 46.5mm	2003-04	W5889	\$24.76
RM80	1977-81		B6036 \$27.73
RM80	1982		B6029 \$27.73
RM80	1983-85	W4040	\$20.63 B6029 \$27.73
RM80	1986-88	W4900	\$23.38 B6031 \$27.73
RM80	1989-90	W5164	\$24.76 B6033 \$27.73
RM80	1991-98		B6033 \$27.73
RM80	1991-01	W5261	\$24.76
RM80	1999-02		B6034 \$27.73
RM85	2002-04	W5980	\$27.51
RM100 52.5-53mm	2003-04	W5674	\$33.04
RM100 54.5mm	2003-04	W5675	\$38.55
RM125	1979-80		B6041 \$27.73
RM125	1981		B6037 \$27.73
RM125	1982		B6030 \$27.73
RM125	1983	W4042	\$23.38 B6030 \$27.73
RM125	1984-85	W4043	\$28.89 B6030 \$27.73
RM125	1986	W4901	\$34.41 B6032 \$27.73
RM125	1987-88	W5127	\$34.41 B6032 \$27.73
RM125	1989	W5165	\$34.41 B6033 \$27.73
RM125	1990	W5316	\$34.41 B6033 \$27.73
RM125	1991	W5267	\$34.41 B6033 \$27.73
RM125	1992	W5317	\$34.41 B6033 \$27.73
RM125	1993-98		B6033 \$27.73
RM125	1993-00	W5352	\$34.41
RM125	1999-02		B6034 \$27.73
RM125	2001-03	W5900	\$34.41
RM125	2004	W6254	\$37.85
RM250 PE250	1977-80 1977-81	W5683	\$31.66
RM250	1981-82		B6038 \$34.67
RM250	1983	W4045	\$27.51 B6038 \$34.67
RM250	1984-85	W4046	\$37.17 B6038 \$34.67
RM250	1986	W4902	\$37.17 B6039 \$34.67
RM250	1987-88	W5129	\$41.30 B6039 \$34.67
RM250	1989	W5166	\$41.30 B6039 \$34.67
RM250	1990	W5278	\$41.30 B6039 \$34.67
RM250	1991	W5262	\$41.30 B6039 \$34.67
RM250	1992-93	W5664	\$41.30 B6039 \$34.67
RM250	1994-95	W5431	\$41.30 B6040 \$34.67
RM250	1996-98	W5518	\$48.20 B6044 \$41.62
RM250	1999		B6044 \$41.62
RM250	1999-00	W5741	\$48.20
RM250	2000		B6045 \$34.67
RM250	2001-02	W5899	\$53.71 B6045 \$34.67

Model	Years	Top End Kit	Seal Kit
Suzuki • 2-Stroke Cycle			
RM250	2003-04	W6111	\$53.71
RMX250	1989-92	W5166	\$41.30
RMX250	1993-99	W5529	\$41.30
RMX250	1995-98		B6044 \$41.62
Suzuki • 4-Stroke Cycle			
DRZ125 57-59mm	2002-04	W6209	\$25.38
DRZ125 61mm	2002-04	W6206	\$25.38
DRZ250 73mm	2002-04	W6106	\$39.93
DRZ250 80mm	2002-04	W6107	\$39.93
RM250Z 2004	2004	W6255	\$70.35
DR350 79-80mm	1990-99	W5280	\$31.66
DR350 81-83mm	1990-99	W5432	\$31.66
DRZ400 92mm	2000-04	W5881	\$34.41
DRZ400 95mm	2000-04	W6103	\$39.93
Suzuki • 2-Stroke ATV			
LT50	All Years	W6207	\$20.63
LT80	All Years	W5520	\$28.89
LT80	1987-02		B6035 \$27.73
LT250 LT250RG Quad Racer	1985-86 1985-86 1985-86	W5065	\$37.17
LT250 Quad Racer	1987-92 1987-92	W5148	\$41.30 B6042 \$34.67
LT500R 86-88mm	1987	W5084	\$41.30 B6042 \$34.67
LT500R 86-88mm	1989-90	W5150	\$41.30 B6042 \$34.67
LT500R 88.5-89.5mm	1987	W5472	\$41.30 B6042 \$34.67
LT500 88.5-89.5mm	1988-90	W5473	\$41.30 B6042 \$34.67
Suzuki • 4-Stroke ATV			
LT230 QuadSport	1985-94	W5066	\$31.66
LT4WD 250	1987-95	W5896	\$41.30
Z400	2000-04	W5881	\$34.41
Z400 95mm	2000-04	W6103	\$39.93
King Quad LT300 4x4	1991-02	W5743	\$41.30
Yamaha • 2-Stroke Cycle			
YSR50	1987-92	W5704	\$21.42
YSR50 3mm Overbore	1987-92	W5228	\$20.63
PW50	1981-04	W5531	\$20.63
PW80 BW80	Thru 2004 Thru 2000	W5560	\$24.76
YZ80	1982		B6011 \$20.78
YZ80	1983	W4050	\$20.63 B6011 \$20.78
YZ80	1984	W4051	\$20.63 B6011 \$20.78
YZ80	1985	W4052	\$24.76 B6011 \$20.78
YZ80	1986	W5281	\$24.76 B6011 \$20.78
YZ80	1987	W5282	\$24.76 B6011 \$20.78
YZ80	1988-92	W5284	\$24.76 B6011 \$20.78
YZ80	1993-01	W5353	\$24.76 B6011 \$20.78
YZ85	2002		B6011 \$20.78
YZ85	2002-04	W5983	\$27.51
YZ100	1977-81		B6019 \$27.73
IT125	1980-81		B6019 \$27.73
IT125	1982-85		B6019 \$27.73
YZ125	1977-79		B6019 \$27.73
YZ125	1980-81		B6020 \$27.73
YZ125	1982		B6020 \$27.73
YZ125	1983-84	W4053	\$24.76 B6020 \$27.73
YZ125	1985	W5285	\$34.41 B6020 \$27.73
YZ125	1994-97	W5420	\$33.04 B6014 \$27.73
YZ125	1998-00		B6015 \$27.73
YZ125	1998-01	W5677	\$33.04
YZ125	2001		B6012 \$27.73

Model	Years	Top End Kit	Seal Kit		
Yamaha • 2-Stroke Cycle					
YZ125	2002	W5981	\$35.79	B6012	\$27.73
YZ125	2003-04	W6140	\$35.79		
YZ125	1986-88	W4904	\$34.41	B6014	\$27.73
YZ125	1989	W5167	\$34.41	B6014	\$27.73
YZ125	1990-91	W5229	\$33.04	B6014	\$27.73
YZ125	1992-93	W5354	\$33.04	B6014	\$27.73
YZ125	2005	W6331	\$32.92		
IT175	1977-79			B6019	\$27.73
IT175	1980-83			B6020	\$27.73
IT200	1984-86			B6022	\$48.58
DT200	1990-91	W5913	\$27.51		
IT250	1977-83			B6028	\$27.73
WR250	1989-90	W5168	\$38.55	B6017	\$27.73
WR250	1991	W5268	\$38.55	B6017	\$27.73
WR250	1992-94	W5323	\$38.55	B6017	\$27.73
YZ250	1976-85			B6028	\$27.73
YZ250	1986-87	W5128	\$39.93	B6028	\$27.73
YZ250	1988	W5130	\$39.93	B6017	\$27.73
YZ250	1989-90	W5168	\$38.55	B6017	\$27.73
YZ250	1991	W5268	\$38.55	B6017	\$27.73
YZ250	1992-94	W5323	\$38.55	B6017	\$27.73
YZ250	1995-97			B6017	\$27.73
YZ250	1995-98	W5467	\$41.56		
YZ250	1998			B6016	\$27.73
YZ250	1999-00			B6013	\$27.73
YZ250	1999-01	W5744	\$38.55		
YZ250	2001-02			B6023	\$27.73
YZ250	2002-04	W5978	\$41.30		
IT400	1977-79			B6028	\$27.73
YZ400	1976-79			B6028	\$27.73
IT425	1980			B6028	\$27.73
IT465	1981-82			B6028	\$27.73
YZ465	1980-81			B6028	\$27.73
IT490	1983-84			B6028	\$27.73
YZ490	1982			B6028	\$27.73
YZ490	1983	W4055	\$37.17	B6028	\$27.73
YZ490	1984-86	W4056	\$37.17	B6028	\$27.73
YZ490	1987-90	W5286	\$37.17	B6028	\$27.73
WR500	1991-93	W5287	\$37.17	B6028	\$27.73
WR500	1994-95			B6028	\$27.73
Yamaha • 2-Stroke Street					
RD350	1973-75	W5561	\$50.08		
RZ350	1982-90	W5562	\$50.08		
Yamaha • 4-Stroke Cycle					
TTR90E 47-48mm	2003-04	W6332	\$44.05		
TTR90E 50mm	2003-04	W6333	\$44.05		
TTR90E 52mm	2003-04	W6334	\$44.05		
TTR125	2000-04	W5962	\$30.27		
TTR250	1999-04	W5894	\$30.27		
YZ250F	2001-04	W5921	\$38.77		
XT/TT350	1985-98	W5751	\$23.38		
YZF400 92mm	1998-00	W5678	\$53.79		
YZF400 94mm	1998-00	W5699	\$41.30		
WR400 92mm	1998-00	W5678	\$53.79		
WR400 94mm	1998-00	W5699	\$41.30		
YZF426 2000-02 95-96.5mm	2000-02	W5882	\$41.30		
YZ426 97mm	2000-02	W5960	\$53.71		
YZ450F 95mm	2003-04	W6129	\$50.66		
YZ450F 97mm	2003-04	W6130	\$50.66		

Model	Years	Top End Kit	Seal Kit		
XT500 TT500 SR500		W5688	\$31.66		
TT600, XT600, Tenere 600, SRX600	1984-87	W5689	\$31.66		
XT600	1988-96	W5726	\$31.66		
XT600	1988-96	W5727	\$31.66		
XT600, Tenere, SRX600 101mm	1984-87	W5754	\$31.66		
Yamaha • 2-Stroke ATV					
YT125	1980-86	W5067	\$23.38		
YT175	1982-84	W5068	\$23.38		
YF5200 Blaster	1987-02			B6021	\$27.73
YF5200 Blaster	1988-04	W5232	\$39.93		
Tri Z 250	1985-89	W5493	\$38.55	B6028	\$27.73
YFZ350 Banshee	1987-02			B6018	\$27.73
YFZ350 Banshee 64-65.5mm	Thru 2004	W5231	\$34.41		
YFZ350 Banshee 66-66.5mm	Thru 2004	W5474	\$34.41		
Yamaha • 4-Stroke ATV					
YFM, YTM 200L	1984-85	W5069	\$31.66		
YTM225 DXL, DRS	1983-86	W5070	\$37.23		
YFB250 Timber Wolf 2/4WD	1992-01	W5745	\$38.55		
YFM350 Warrior	1987-04	W5746	\$31.66		
YFM350 Big Bear, Moto4	1987-96	W5746	\$31.66		
Wolverine YFM400 Kodiak	1995-00 1993-03	W5746	\$31.66		
YFZ450	2004-05	W6248	\$58.85		
YFM600 Grizzly 95-98mm	1998-01	W5726	\$31.66		
YFM600 Grizzly 101mm	1998-01	W5727	\$31.66		
YFM660R Raptor YFM660F Grizzly	2001-04 2002-04	W6017	\$31.36		

Model	Years	Piston Part #	L.A. Sleeve		Advanced Sleeve		Cyl. Type
			Part #	Price	Part #	Price	
Honda • 2-Stroke Cycle							
CR80	1985	517			3201FA	\$114.73	CS
CR80	1986	643	H948SL	\$110.13	3119FA	\$114.73	AC
CR80	1987	643			3127FA	\$114.73	AC
CR80	1988-02	643			3101FA	\$111.55	AC
CR125	1979	430	H1SL	\$135.47			CS
CR125	1980	448	H94SL	\$135.47			CS
CR125	1981-82	448			3114FA	\$122.58	CS
CR125	1983-84	448	H114SL	\$125.61			CS
CR125	1985-86	518			3118FA	\$122.58	CS
CR125	1987-88	553/564			3128FA	\$122.58	CS
CR125	1989	564			3131FA	\$122.58	AC
CR125	1990-91	595			3033FA	\$127.36	AC
CR125	1992	676/762			3334FA	\$122.58	AC
CR125	1993-95	676/762			3034FA	\$127.36	AC
CR125	1996-99	676/762			3259FA	\$122.58	AC
CR125	2000	676/762			3325FA	\$122.58	AC
CR125	2001	676/762			3377FA	\$122.58	AC
CR125	2002	676/762			3418FA	\$122.58	AC
CR125	2003	676/762			3433FA	\$122.58	AC
CR250	1978-80	431			3113FA	\$159.39	AC
CR250	1981-83	466	H104SL	\$147.16	3193FA	\$159.39	CI
CR250	1984	526	H843SL	\$145.92			CI
CR250	1985	526	H844SL	\$145.92			CI
CR250	1986	614			3057FA	\$149.59	AC
CR250	1987	614			3129FA	\$159.39	AC
CR250	1988	614			3130FA	\$159.39	AC
CR250	1989	614			3132FA	\$159.39	AC
CR250	1990-91	614			3133FA	\$159.39	AC
CR250	1992	614			3318FA	\$159.39	AC
CR250	1993	614			3134FA	\$159.39	AC
CR250	1994	614			3335FA	\$159.39	AC
CR250	1995-96	667			3103FA	\$149.59	AC
CR250	1997-98	702/768			3220FA	\$159.39	AC
CR250	1999-00	702/768			3280FA	\$159.39	AC
CR250	2001	702/768			3330FA	\$159.39	AC
CR250	2002-03	801/802			3361FA	\$149.95	AC
CR500	1985-86	554			3283FA	\$159.39	CS
CR500	1987-88	554			3278FA	\$159.39	CS
CR500	1989-01	554/636	H5077SL	\$160.38			CI
CR500	1989-02	636			3358FA	\$159.39	CI
Honda • 4-Stroke Cycle							
XR50 CRF50F	1988-03 2004	4798			3447FA	\$121.87	CI
XR80	1979-03	4665			3374FA	\$94.39	CS
XR80	1982-03	4665	H101SL	\$69.79			CS
XR100	1992-03	4666	H5197SL	\$69.80	3426FA	\$94.39	CI
XR100 58mm Big Bore	1985-03	4773			3078FA	\$94.39	Big Bore
XL200R XR200 XR200R	1983-84 1980-84 1981-83, 1986-02	4156	H103SL	\$89.95			CI
XR200	1985-95	4156			3115FA	\$94.39	CI
XL, XR250	1979-83	4171	H98SL	\$102.63			RS
XL, XR250	1984-85	4329	H842SL	\$94.65			RS
XR250	1986-03	4466	H957SL	\$94.65	3120FA	\$96.50	RS
XRL250	1991-95	4466	H957SL	\$94.65	3120FA	\$96.50	RS
XR350	1983-84	4286	H943SL	\$97.20			RS

Model	Years	Piston Part #	L.A. Sleeve		Advanced Sleeve		Cyl. Type
			Part #	Price	Part #	Price	
Honda • 4-Stroke Cycle							
XR400	1996-04	4606/4628			3236FA	\$106.15	RS
XR400 Big Bore	1996-04	4667/4794			3052FA	\$90.98	AC
CRF450R 96mm	2002-04	4753/4820 4755/4822			3357FA	\$101.35	AC
XL, XR500	1978-82	4117/4163			3112FA	\$115.04	RS
XL, XR500 95mm	1978-82	4117			3226FA	\$115.04	Big Bore
XR500	1983-84	4330	H839SL	\$110.13			RS
XL600	1983-87	4332	H120SL	\$110.38			RS
XR600	1985-87	4366/4577	H960SL	\$110.13			RS
XR600	1988-90	4366/4577	H5037SL	\$110.13			AC
XR600 Big Bore	1988-90	4366/4577	H5037BSL	\$128.70			AC
XR600 Big Bore	1988-90	4366/4577			3004FA	\$112.28	AC
XR600	1991-00	4366/4577	H5159SL		3102FA	\$112.28	RS
XR650L	1993-04	4562			3359FA	\$114.20	RS
XR650L	1993-04	4563	H5160SL	\$119.46			RS
XR650R	2000-04	4715/4716			3273FA	\$114.20	RS
XR650R Big Bore	2000-04	4715/4716			3274FA	\$114.20	RS
Honda • 2-Stroke ATV							
ODYSSEY 250	1977-84	338	H91SL	\$178.20			CI
ATC250 70-72mm	1981-84	431			3317FA	\$159.39	CI
ATC250 70-71.5mm	1981-84	431	H106SL	\$146.05			CI
ATC250 TRX250R 66-66.75mm	1985-86 1986	526			3117FA	\$159.39	CI
ATC250 TRX250R 67-69.5mm	1985-86 1986	526/830/831			3223FA	\$217.11	CI
TRX250R 66-66.75mm	1987-89	562			3221FA	\$159.39	CI
TRX250R 67-68mm	1987-89	562/832			3206FA	\$217.11	CI
ODYSSEY 350	1985-86	533			3238FA	\$159.39	CS
PILOT FL400R	1989-92	577	H5088SL	\$146.05			CI
Honda • 4-Stroke ATV							
ATC XL/XR185	1979-85	4362/4289	H3SL	\$70.87			CS
ATC200 TRX200	1981-86 1984	4362/4289	H103SL	\$89.95			CI
ATC200	1982-86	4362/4289			3115FA	\$94.39	CS
ATC200X	1986-87	4394/4395	H989SL	\$76.92			CI
ATC 4 TRAX250	1987-94	4440			3062FA	\$88.16	CS
TRX300 2-Valve	1988-00	4629	H5062SL	\$93.78	3373FA	\$100.60	RS
TRX300EX 4-Valve	1992-04	4574			3373FA	\$100.60	RS
TRX300EX 4-Valve	1993-03	4574	H5062SL	\$93.78			RS
ATC, TRX350	1985-89	4393/4396			3082FA	\$100.60	RS
TRX400 EX	1999-04	4606/4628			3236FA	\$106.15	RS
TRX400 Big Bore	1999-04	4667/4794			3052FA	\$90.98	RS
TRX400 4x4	1995-03	4669	H5286SL	\$96.28			RS
Foreman 450	1998-04	4825			3409FA	\$108.54	RS
Kawasaki • 2-Stroke Cycle							
KDX50	2003-04	826			3423FA	\$118.76	CI
KX60	1985-03	648	KA935SL	\$87.30	3142FA	\$104.30	AC
KX65	2000-03	752			3402FA	\$118.76	AC
KX80	1978-79	446			3135FA	\$114.73	AC
KX80	1980-81	446	KA735SL	\$110.13			AC
KX80	1982	446			3040FA	\$114.73	AC
KX80	1983	446	KA791SL	\$110.13			AC
KDX80	1980-82	446			3135FA	\$114.73	AC
KDX80	1983-88	514			3255FA	\$114.73	AC
KX80	1984	514	KA852SL	\$110.13	3140FA	\$114.73	AC
KX80	1985	514	KA854SL	\$110.13			AC

Model	Years	Piston Part #	L.A. Sleeve		Advanced Sleeve		Cyl. Type
			Part #	Price	Part #	Price	
Kawasaki • 2-Stroke Cycle							
KX80	1986-87	539			3042FA	\$107.67	AC
KX80	1988-90	644	KA5041SL	\$110.13	3046FA	\$107.67	AC
KX80	1991-94	644			3049FA	\$107.67	AC
KX80	1995-97	644			3326FA	\$114.73	AC
KX80	1998-00	644			3267FA	\$114.73	AC
KX85	2001-04	782			3296FA	\$107.67	AC
KE100	1979-83, 1986-94	369	KA786SL	\$115.98	3137FA	\$114.73	AC
KX100	1995-97	651			3171FA	\$114.73	AC
KX100	1998-04	651			3248FA	\$114.73	AC
KX125, A4, A5	1978-79	438	KA656SL	\$167.74			AC
KX125, A6	1980	438	KA680SL	\$205.88			AC
KX125, A7	1981	438	KA717SL	\$125.62			AC
KX125, B1	1982	486	KA737SL	\$125.62			AC
KX125	1983-84	486			3138FA	\$122.58	AC
KX125	1985-86	486/540	KA855SL	\$119.02	3041FA	TBA	AC
KX125	1987	555			3157FA	\$122.58	AC
KX125	1988	566			3159FA	\$122.58	AC
KX125	1989	566/578			3162FA	\$122.58	AC
KX125	1990-91	589			3048FA	\$111.55	AC
KX125	1992	589			3167FA	\$122.58	AC
KX125	1993	626			3168FA	\$122.58	AC
KX125	1994	640	KA5208SL	\$119.02	3170FA	\$122.58	AC
KX125	1995	652			3336FA	\$122.58	AC
KX125	1996-97	652			3331FA	\$122.58	AC
KX125	1998-99	719			3337FA	\$122.58	AC
KX125	2000	741			3264FA	\$122.58	AC
KX125	2001	783			3356FA	\$122.58	AC
KX125	2002	783			3390FA	\$122.58	AC
KX125	2003	822			3431FA	\$122.58	AC
KX125	2004				3468FA	\$117.95	AC
KDX200	1986-88	597			3225FA	\$122.58	AC
KDX200	1989-94	597			3047FA	\$122.58	AC
KDX200	1995-04	597			3097FA	\$122.58	AC
KDX200	1997-03	711	KA5319SL	\$125.62			AC
KX250, A4	1978	439	KA655SL	\$167.44			AC
KX250, A5	1979-81	439	KA662SL	\$147.45			AC
KX250, B1	1982	439	KA739SL	\$147.45			AC
KX250	1983-84	439	KA796SL	\$147.45			AC
KX250	1985	439			3141FA	\$159.39	AC
KX250	1986	439			3067FA	\$137.30	AC
KX250	1987	556			3158FA	\$159.39	AC
KX250	1988	556			3160FA	\$159.39	AC
KX250	1989	556			3163FA	\$159.39	AC
KX250	1990	590			3164FA	\$159.39	AC
KX250	1991	607			3165FA	\$159.39	AC
KX250	1992	617			3166FA	\$159.39	AC
KX250	1993	617	KA5180SL	\$154.55	3169FA	\$159.39	AC
KX250	1994	617			3322FA	\$159.39	AC
KX250	1995	617			3222FA	\$159.39	AC
KX250	1996	617			3292FA	\$159.39	AC
KX250	1997	617			3338FA	\$159.39	AC
KX250	1998-99	617			3289FA	\$159.39	AC
KX250	2000	617	KA5422SL	\$142.69	3407FA	\$159.39	AC
KX250	2001	617	KA5481SL	\$142.69	3407FA	\$159.39	AC
KDX250	1991-94	607			3071FA	\$149.59	AC

Model	Years	Piston Part #	L.A. Sleeve		Advanced Sleeve		Cyl. Type
			Part #	Price	Part #	Price	
Kawasaki • 2-Stroke Cycle							
KX500	1988	575			3202FA	\$159.39	AC
KX500	1989-00	575			3161FA	\$159.39	AC
Kawasaki • 4-Stroke Cycle							
KLX125	2002-03	4815			3435FA	\$96.39	CI
KLX400	2003-04	4713/4714			3287FA	\$114.20	AC
KLX400 440 Big Bore	2000-04	4795/4796			3399FA	\$128.69	CI
Kawasaki • 2-Stroke ATV							
KXT250 Tecate	1983-85		KA795SL	\$130.72	3139FA	\$152.15	AC
KXT250 Tecate	1986				3067FA	\$137.30	AC
Tecate 4	1987-88				3158FA	\$159.39	AC
Kawasaki • 4-Stroke ATV							
KLF220	1988-03		KA5063SL	\$86.47			RS
KSF250 Mojave	1987-03		KA5018SL	\$106.09			RS
KLF300	1986-03	4671	KA986SL	\$86.47	3348FA	\$96.39	RS
KEF300	1995-03		KA986SL	\$86.47			RS
KVF300	1999-03		KA986SL	\$86.47			RS
KXF400	2003	4713/4714			3287FA	\$114.20	AC
KXF400 440 Big Bore	2000-03	4795/4796			3399FA	\$128.69	Big Bore
Prairie 650	2002-03	4782			3398FA	\$111.20	RS
KTM • 2-Stroke Cycle							
KTM/Cobra/Action/LEM							
KTM, LEM	1998-01	698			3314FA	\$118.76	AC
KTM125	1987-92	627	FL5151SL	\$147.45			AC
KTM125	1993-94	627			3077FA	\$11.55	AC
KTM125	1998	740	FL5388SL	\$147.45			AC
KTM125	1999-00	740	FL5404SL	\$147.45			AC
KTM250	1990-92	601	FL5146SL	\$173.83			AC
KTM250	1993-94	601	FL212SL				AC
KTM250	1996-97				3256FA	\$166.64	AC
KTM300	1990-94	631	FL5147SL	\$173.83			AC
KTM300	1996-	712	FL5315SL	\$173.83			AC
KTM300	1997	712	FL5408SL	\$173.83			AC
KTM300	1998	712			3244FA	\$166.64	AC
KTM300	1999-01	712	FL5410SL	\$173.83			AC
KTM360	1997	747	FL5363SL	\$173.83			AC
KTM380	1998-02	748			3269FA	\$166.64	AC
Polaris • 2-Stroke ATV							
Trail Boss 250		536	FL5168SL	\$164.95	3320FA	\$152.15	CI
ATV300	1994-00	721	FL5273SL	\$144.55	3105FA	\$149.59	CI
Trail Boss 350		639	FL5171SL	\$144.55			CI
ATV400	Thru 2003	675			3108FA	\$149.59	CI
Polaris • 4-Stroke ATV							
500	1996-04	4677			3388FA	\$110.74	CI
Predator 99.2mm	2002-04	4807			3404FA	\$110.74	AC
Predator 104.83mm	2002-04	4807			3458FA	\$114.90	AC
Suzuki • 2-Stroke Cycle							
JR50	1996-04	826			3423FA	\$118.76	CI
RM60	2003	648	KA935SL	\$87.30	3142FA	\$104.30	AC
RM80	1986-87	542			3262FA	\$118.76	CS
RM80	1989-90	579	FL5091SL	\$110.13			CS
RM80	1991-01	645/670	FL5140SL	\$110.13	3111FA	\$107.67	CS
RM85 48-50mm	2002-04	806			3394FA	\$118.76	AC
RM125	1981	511	FL722SL	\$125.62			CI
RM125	1982-83	511			3121FA	\$122.58	CI
RM125	1984-85	511	FL900SL	\$119.02			CI

Model	Years	Piston Part #	L.A. Sleeve		Advanced Sleeve		Cyl. Type
			Part #	Price	Part #	Price	
Suzuki • 2-Stroke Cycle							
RM125	1986	519			3125FA	\$122.58	CI
RM125	1987	557			3146FA	\$122.58	CI
RM125	1988	568			3265FA	\$122.58	CI
RM125	1989	641			3151FA	\$122.58	CS
RM125	1990	641			3152FA	\$122.58	AC
RM125	1991-92	641	FL5108SL	\$119.02	3045FA	\$111.55	AC
RM125	1993	641			3154FA	\$122.58	AC
RM125	1994-96	641	FL5255SL	\$119.02	3156FA	\$122.58	AC
RM125	1997				3254FA	\$122.58	AC
RM125	1998-99	641			3299FA	\$122.58	AC
RM125	2000-03	754			3425FA	\$123.82	AC
RM250	1984-85	485	FL869SL	\$147.45			CI
RM250	1986	543	FL976SL	\$205.88			CS
RM250	1987	558	FL5012SL	\$147.45	3147FA	\$159.39	AC
RM250	1988	558	FL5053SL		3150FA	\$159.39	AC
RM250	1989-90	618/642			3044FA	\$149.59	AC
RM250	1991-92	618/642			3153FA	\$159.39	AC
RM250	1993	618/642	FL5182SL	\$147.45	3155FA	\$159.39	AC
RM250	1994	618/642			3290FA	\$159.39	AC
RM250	1995	618/642			3339FA	\$159.36	AC
RM250	1996	681			3333FA	\$159.39	AC
RM250	1997	681			3340FA	\$159.39	AC
RM250	1998	723			3341FA	\$159.39	AC
RM250	1999	743			3342FA	\$159.39	AC
RM250	2000-02	756			3306FA	\$159.39	AC
RM250	2003	823			3397FA	\$159.39	AC
RMX250	1989	642			3207FA	\$159.39	AC
RMX250	1993-98	642			3088FA	\$149.59	AC
RMX250	1999-00	642			3268FA	\$159.39	AC
Suzuki • 4-Stroke Cycle							
DRZ125	2002-04	4815			3435FA	\$96.39	CI
DRZ250	2001-04	4776			3379FA	\$94.39	CI
DRZ250 (300cc Big Bore)	2001-04	4777			3382FA	\$102.87	Big Bore
DR350 79-82mm	1990-99	4576	FL5112SL	\$107.09			CI
DRZ400	2000-04	4713/4714			3287FA	\$114.20	AC
DRZ400 (440cc Big Bore)	2000-04	4795/4796			3399FA	\$128.69	AC
Suzuki • 2-Stroke ATV							
LT80 All	All	673			3438FA	\$116.28	RS
LT250	1985		FL942SL	\$137.01			CI
LT250	1986				3126FA	\$152.15	CI
LT250	1987				3148FA	\$152.15	CS
LT250	1988-92				3050FA	\$152.15	CS
LT500	1987		FL5021SL	\$159.88	3149FA	\$166.64	CI
LT500	1988-91				3251FA	\$166.64	CI
Suzuki • 4-Stroke ATV							
LT230 Quadspt	1985-94		FL866SL	\$80.69	3122FA	\$94.39	CI
Z400	2000-03	4713/4714			3287FA	\$114.20	AC
Z400 440 Big Bore	2000-04	4795/4796			3399FA	\$128.69	AC
Yamaha • 2-Stroke Cycle							
YZ80	1977	457			3272FA	\$114.73	CI
YZ80	1979	457			3275FA	\$114.73	CI
YZ80	1982	477	YA827SL	\$110.93			CI
YZ80	1983	477	YA827ASL	\$110.13			CI
YZ80	1984-85	508/520	YA888SL	\$114.95			CI
YZ80	1986	520	YA978SL	\$110.13			CI

Model	Years	Piston Part #	L.A. Sleeve		Advanced Sleeve		Cyl. Type
			Part #	Price	Part #	Price	
Yamaha • 2-Stroke Cycle							
YZ80	1987-92	569			3172FA	\$114.73	CI
YZ80	1993-01	646	YA5183SL	\$110.13	3177FA	\$114.73	CI
YZ85	2002-04	805			3372FA	\$114.73	AC
YZ125	1977-79	435	YA659SL	\$205.88			CS
YZ125	1980	435	YA693SL	\$205.88			CS
YZ125	1981	435	YA723SL	\$125.62			CS
YZ125	1982	435	YA760SL	\$125.62			CI
YZ125	1983	503	YA809SL	\$125.62			CI
YZ125	1984	512	YA874SL	\$125.62			CI
YZ125	1985	521	YA875SL	\$129.95	3144FA	\$122.58	CI
YZ125	1986		YA979SL	\$125.62			CS
YZ125	1987	559	YA5014SL	\$125.62			CS
YZ125	1988	559	YA5055SL	\$125.62			CS
YZ125	1989	582	YA5094SL	\$119.02	3173FA	\$122.58	AC
YZ125	1990	594	YA5120SL	\$119.02	3175FA	\$122.58	AC
YZ125	1991	594			3174FA	\$122.58	AC
YZ125	1992	594			3343FA	\$122.58	AC
YZ125	1993	629			3178FA	\$122.58	AC
YZ125	1994-95	647			3182FA	\$122.58	AC
YZ125	1996-98	726			3183FA	\$122.58	AC
YZ125	1999-01	726			3217FA	\$122.58	AC
YZ125	2002	797			3422FA	\$122.58	AC
YZ125	2003	797			3441FA	\$122.58	AC
IT200	1984-87	522	YA876SL	\$131.96			CS
YZ250	1976-79	234	YA658SL	\$199.95			CI
YZ250	1980-81	452	YA695SL	\$205.88			CS
YZ250	1982	452	YA764SL	\$205.88			CS
YZ250	1983	560	YA810SL	\$154.55			CI
YZ250	1984	560	YA877SL	\$160.38			CI
YZ250	1985	560	YA878SL	\$160.38			CI
YZ250	1986	560	YZ980SL				CS
YZ250	1987	560	YA5015SL	\$160.38			CS
YZ250	1988	570/605	YA5054SL	\$160.38			CS
YZ250	1989	605	YA5095SL	\$160.38			CS
YZ250	1990	605			3253FA	\$159.39	CS
YZ250	1991	605			3260FA	\$159.39	AC
YZ250	1992	677			3176FA	\$122.58	AC
YZ250	1993	677	YA5185SL	\$160.38	3179FA	\$159.39	AC
YZ250	1994-95	677			3181FA	\$159.39	AC
YZ250	1996	677			3329FA	\$159.39	AC
YZ250	1997	677			3344FA	\$159.39	AC
YZ250	1998	677			3345FA	\$159.39	AC
YZ250	1999-03	742			3332FA	\$159.39	AC
YZ465	1980-81	451	YA698SL	\$205.88			CS
YZ490	1982	478	YA766SL	\$160.38			CS
YZ490	1983	478	YA766ASL	\$152.19			CS
YZ490	1984-86	546	YA821SL	\$160.38			CS
YZ490	1987-90	546			3324FA	\$159.39	CS
WR500	1991-93	546	YA5138SL	\$160.38			CS
Yamaha • 4-Stroke Cycle							
YZ250F	2001-04	4738			3305FA	\$104.58	AC
YZF400	1998-99	4649/4650	YA5359SL	\$97.20			AC
WR400	1998-00	4649/4650	YA5359SL	\$97.20			AC
YZF426	2000-02	4693/4694	YA5424SL	\$110.13			AC

Model	Years	Piston Part #	L.A. Sleeve		Advanced Sleeve		Cyl. Type
			Part #	Price	Part #	Price	
Yamaha • 4-Stroke Cycle							
XT500 TT500 SR500		4045/4764 4783/4190 4767	YA375SL	TBA			RS
TT600 XT600, SRX600, Tenere600 95-98mm	1983-96 1984-96	4596/4619/4607			3191FA	\$109.55	RS
XT600, SRX600, Tenere600 101mm	1984-96	4607			3192FA	\$109.55	Big Bore
Yamaha • 2-Stroke ATV							
YSF200 Blaster	1988-04	573			3100FA	\$127.36	CS
TRI Z250	1985-89	515	YA879SL	\$144.55	3145FA	\$152.15	CS
YFZ350	1987-04	513			3061FA	\$111.55	CI
Yamaha • 4-Stroke ATV							
YTM200	1984-91	4292	YA762SL	\$82.95			RS
YTM225	1984-89	4312			3143FA	\$94.39	RS
YFM250 Timberwolf	1992-02	4675			3315FA	\$96.39	RS
YFM350 Warrior	1987-04	4419			3107FA	\$112.93	RS
400 Kodiak	1993-04	4676			3237FA	\$100.60	RS
YFM600	1998-02	4607/4596			3191FA	\$109.55	AC
YFM600 (101mm)	1998-01	4607			3192FA	\$109.55	AC
YFM660R Raptor YFM660F Grizzly	2001-04 2002-03	4737			3347FA	\$109.55	RS

***CYLINDER TYPE CODE DESCRIPTIONS**

- AC:** Original cylinder bore is alloy-chrome plated, nikasil, electrofused or boron composite. Cylinder must be bored to accept new sleeve.
- CS:** Original barrel has cast-in liner in cylinder. Cylinder must be bored out to accept new sleeve. Cast-in liner will be bored completely out of cylinder. Do not try to push out the cast-in liner, cylinder damage may result.
- CI:** Original barrel has cast-iron liner. Cylinder must be bored to accept new sleeve. Cast-in liner will not be completely removed. Sleeve is designed to insert into the iron lined cylinder.
- RS:** Original barrel has a replacement sleeve. Heat cylinder to remove sleeve. Re-heat cylinder to install new cylinder sleeve.

Cylinder Preparation for sleeving

- Bore cylinder to proper size allowing for correct interference fit for cylinder sleeve.
- Cast iron sleeve to aluminum bore is .003" - .004"
- Cast iron sleeve to cast iron bore is .0015" - .0025"
- Aluminum sleeve to aluminum bore is .001" - .0015"

Sleeve installation

- Thoroughly clean cylinder and new sleeve
- Heat cylinder for 45 min. to 1 hr at 400 - 450 degrees
- Slide new sleeve into cylinder and hold in place with light pressure while allowing cylinder to cool.
- Face top of sleeve until it is flush with cylinder surface. Make an additional light cut to provide a uniform sealing surface.
- Port blending is recommended for 2 strokes.
- Big bore sleeves may require additional porting to get maximum performance.

Note: An experienced machinist should perform installation to ensure proper fit.



Nylon Soft Hone Brushes

Bore Range mm	Bore Range Inches	Part #	Brush Length	Overall Length	Price
45-57mm	1.77"-2.24"	W6075	2"	10"	\$42.01
57-70mm	2.24"-2.76"	W6076	3"	10"	\$43.44
63-76mm	2.48"-2.99"	W6077	4"	14"	\$54.51
76-89mm	2.99"-3.50"	W6078	4"	14"	\$56.79
89-102mm	3.50"-4.02"	W6079	4"	14"	\$56.79

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.	Price Per Piston	Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Optional Bearing																								
Arctic Cat PWC																																			
650cc All models Twin Cylinder Note: *0.31 not standard *Replacement must be bored		76 x 71	639	76	*0.31	632M07600	\$133.87	2992TD	CW20	S461	B1024																								
			652	76.5	0.81	632M07650		3012TD																											
			661	77	1.31	632M07700		3032TD																											
			<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> </tr> </thead> <tbody> <tr> <td>WK1084</td> <td>76mm / 0.31</td> <td>639cc</td> </tr> <tr> <td>WK1085</td> <td>76.5mm / 0.81</td> <td>652cc</td> </tr> <tr> <td>WK1086</td> <td>77mm / 1.31</td> <td>661cc</td> </tr> </tbody> </table>			Kit Part #	Bore Size	Displ.	WK1084	76mm / 0.31	639cc	WK1085	76.5mm / 0.81	652cc	WK1086	77mm / 1.31	661cc	<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>																	
Kit Part #	Bore Size	Displ.																																	
WK1084	76mm / 0.31	639cc																																	
WK1085	76.5mm / 0.81	652cc																																	
WK1086	77mm / 1.31	661cc																																	
900cc Tigershark Monte Carlo Triple Cylinder *Nikasil Bore - Cylinder sleeving required for 76.5 & 80.5mm bore		76.5 x 65	896	76.5	STD	2349M07650	\$119.11	3012TDW	CW20	S512	B1024																								
			998	80.5	4.00	2349M08050		3169TD																											
			<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> </tr> </thead> <tbody> <tr> <td>WK1093</td> <td>76.5mm / STD</td> <td>896cc</td> </tr> <tr> <td>WK1127</td> <td>80.5mm / 4.00</td> <td>998cc</td> </tr> </tbody> </table>			Kit Part #	Bore Size	Displ.	WK1093	76.5mm / STD	896cc	WK1127	80.5mm / 4.00	998cc	<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>																				
Kit Part #	Bore Size	Displ.																																	
WK1093	76.5mm / STD	896cc																																	
WK1127	80.5mm / 4.00	998cc																																	
1000cc Tigershark Daytona Monte Carlo Triple Cylinder *Nikasil Bore - Cylinder sleeving required for 85mm bore		81 x 64.6	1000	81	STD	2394M08100	\$125.06	3189KD	CW22	S539																									
			1100	85	4.00	718M08500		3347KD																											
			<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> </tr> </thead> <tbody> <tr> <td>WK1216</td> <td>81mm / STD</td> <td>1000cc</td> </tr> <tr> <td>WK1217</td> <td>85mm / 4.00</td> <td>1100cc</td> </tr> </tbody> </table>			Kit Part #	Bore Size	Displ.	WK1216	81mm / STD	1000cc	WK1217	85mm / 4.00	1100cc	<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>																				
Kit Part #	Bore Size	Displ.																																	
WK1216	81mm / STD	1000cc																																	
WK1217	85mm / 4.00	1100cc																																	
Kawasaki PWC																																			
300cc Single Cylinder *Possible Crankcase cleanup required for 77.5 & 78mm bore		76 x 64.9	295	76	STD	549M07600	\$122.53	2292TD	CW18	S513	B1022																								
			299	76.5	0.50	549M07650		3012TD																											
						303	77	1.00	549M07700	\$134.79	3032TD																								
						307	77.5	1.50	549M07750		3051TD																								
						311	78	2.00	549M07800		3071TD																								
			<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> </tr> </thead> <tbody> <tr> <td>WK1026</td> <td>76mm / STD</td> <td>295cc</td> </tr> <tr> <td>WK1027</td> <td>76.5mm / 0.50</td> <td>299cc</td> </tr> <tr> <td>WK1028</td> <td>77mm / 1.00</td> <td>303cc</td> </tr> <tr> <td>WK1029</td> <td>77.5mm / 1.50</td> <td>307cc</td> </tr> <tr> <td>WK1030</td> <td>78mm / 2.00</td> <td>311cc</td> </tr> </tbody> </table>			Kit Part #	Bore Size	Displ.	WK1026	76mm / STD	295cc	WK1027	76.5mm / 0.50	299cc	WK1028	77mm / 1.00	303cc	WK1029	77.5mm / 1.50	307cc	WK1030	78mm / 2.00	311cc	<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>											
Kit Part #	Bore Size	Displ.																																	
WK1026	76mm / STD	295cc																																	
WK1027	76.5mm / 0.50	299cc																																	
WK1028	77mm / 1.00	303cc																																	
WK1029	77.5mm / 1.50	307cc																																	
WK1030	78mm / 2.00	311cc																																	
440cc Twin Cylinder		68 x 60	436	68	STD	2322M06800	\$111.70	2677CD	CW16	S259	B1021																								
			439	68.25	0.25	2084M06825		2687CD																											
						442	68.5	0.50	2084M06850	\$124.92	2697CD																								
						449	69	1.00	2084M06900		2717CD																								
						455	69.5	1.50	2084M06950		2736CD																								
			462	70	2.00	2084M07000	2756CD																												
			<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> </tr> </thead> <tbody> <tr> <td>WK1000</td> <td>68mm / STD</td> <td>436cc</td> </tr> <tr> <td>WK1001</td> <td>68.25mm / 0.25</td> <td>439cc</td> </tr> <tr> <td>WK1002</td> <td>68.5mm / 0.50</td> <td>442cc</td> </tr> <tr> <td>WK1003</td> <td>69mm / 1.00</td> <td>449cc</td> </tr> <tr> <td>WK1004</td> <td>69.5mm / 1.50</td> <td>455cc</td> </tr> <tr> <td>WK1005</td> <td>70mm / 2.00</td> <td>462cc</td> </tr> </tbody> </table>			Kit Part #	Bore Size	Displ.	WK1000	68mm / STD	436cc	WK1001	68.25mm / 0.25	439cc	WK1002	68.5mm / 0.50	442cc	WK1003	69mm / 1.00	449cc	WK1004	69.5mm / 1.50	455cc	WK1005	70mm / 2.00	462cc	<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>								
Kit Part #	Bore Size	Displ.																																	
WK1000	68mm / STD	436cc																																	
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WK1004	69.5mm / 1.50	455cc																																	
WK1005	70mm / 2.00	462cc																																	
475cc Big Bore Kit All models Twin Cylinder *Aluminum Cylinder Only *Cylinder sleeving required		71 x 60	475	71	STD	423M07100	\$143.41	2795CD	CW16	S259	B1021																								
			481	71.5	0.50	423M07150		2815CD																											
						488	72	1.00	423M07200	\$157.76	2835CD																								
						496	72.5	1.50	423M07250		2854CD																								
						502	73	2.00	423M07300		2874CD																								
			<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> </tr> </thead> <tbody> <tr> <td>WK1006</td> <td>71mm / STD</td> <td>475cc</td> </tr> <tr> <td>WK1007</td> <td>71.5mm / 0.50</td> <td>481cc</td> </tr> <tr> <td>WK1008</td> <td>72mm / 1.00</td> <td>488cc</td> </tr> <tr> <td>WK1009</td> <td>72.5mm / 1.50</td> <td>496cc</td> </tr> <tr> <td>WK1010</td> <td>73mm / 2.00</td> <td>502cc</td> </tr> </tbody> </table>			Kit Part #	Bore Size	Displ.	WK1006	71mm / STD	475cc	WK1007	71.5mm / 0.50	481cc	WK1008	72mm / 1.00	488cc	WK1009	72.5mm / 1.50	496cc	WK1010	73mm / 2.00	502cc	<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>											
Kit Part #	Bore Size	Displ.																																	
WK1006	71mm / STD	475cc																																	
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Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.	Price Per Piston	Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Optional Bearing	
Kawasaki PWC												
550cc All models Twin Cylinder *Crankcase cleanup required for 76.5 & 77mm bore	All years up to 1990	75 x 60	531	75	STD	516M07500	\$116.31	2953TC	CW16	S259	B1021	
			537	75.5	0.50	516M07550		2973TC				
			544	76	1.00	516M07600	\$127.94	2992TC				
			551	76.5	1.50	516M07650		3012TC				
			559	77	2.00	516M07700		3032TC				
			Kit Part #			Bore Size			Displ.			
			WK1011			75mm / STD			531cc			
			WK1012			75.5mm / 0.50			537cc			
			WK1013			76mm / 1.00			544cc			
			WK1014			76.5mm / 1.50			551cc			
			WK1015			77mm / 2.00			559cc			
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>												
550cc All models Twin Cylinder Cylinder Reed *Crankcase cleanup required for 76.5 & 77mm bore	1991-96	75 x 60	531	75	STD	608M07500	\$116.31	2953TC	CW16	S259	B1021	
			537	75.5	0.50	608M07550		2973TC				
			544	76	1.00	608M07600	\$127.94	2992TC				
			551	76.5	1.50	608M07650		3012TC				
			559	77	2.00	608M07700		3032TC				
			Kit Part #			Bore Size			Displ.			
			WK1045			75mm / STD			531cc			
			WK1046			75.5mm / 0.50			537cc			
			WK1047			76mm / 1.00			544cc			
			WK1048			76.5mm / 1.50			551cc			
			WK1049			77mm / 2.00			559cc			
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>												
650cc All models Twin Cylinder *Crankcase cleanup required for 77.5 & 78mm bore	All	76 x 70	635	76	STD	549M07600	\$122.53	2292TD	CW18	S513	B1022	
			643	76.5	0.50	549M07650		3012TD				
			657	77	1.00	549M07700	\$134.79	3032TD				
			660	77.5	1.50	549M07750		3051TD				
			668	78	2.00	549M07800		3071TD				
			Kit Part #			Bore Size			Displ.			
			WK1016			76mm / STD			635cc			
			WK1017			76.5mm / 0.50			643cc			
			WK1018			77mm / 1.00			657cc			
			WK1019			77.5mm / 1.50			660cc			
			WK1020			78mm / 2.00			668cc			
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>												
750cc All models Twin Cylinder/Small Pin *Crankcase cleanup and cylinder sleeving required for 83mm thru 85.5mm bore *Replaces 623 series with KD rings, stronger forging and stronger 20mm pin	Thru 1995	80 x 74	743	80	STD	813M08000	\$122.53	3150KD	CW20	S650	B1023	
			752	80.5	0.50	813M08050		3169KD				
			760	81	1.00	813M08100	\$134.79	3189KD				
			771	81.5	1.50	813M08150		3207KD				
			779	82	2.00	813M08200		3228KD				
			795	83	3.00	813M08300		3268KD				
			840	85	5.00	813M08500		3347KD				
			849	85.5	5.50	813M08550		3367KD				
			Kit Part #			Bore Size			Displ.			
			WK1059			80mm / STD			743cc			
			WK1060			80.5mm / 0.50			752cc			
			WK1061			81mm / 1.00			760cc			
			WK1062			81.5mm / 1.50			771cc			
			WK1063			82mm / 2.00			779cc			
			WK1090			83mm / 3.00			795cc			
			WK1091			85mm / 5.00			840cc			
			WK1092			85.5mm / 5.50			849cc			
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>												
750cc All Models Twin Cylinder/Big Pin *Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore. *Replaces 733 series with KD rings, stronger forging and stronger 22mm pin.	1996-02	80 x 74	743	80	STD	809M08000	\$137.08	3150KD	CW22	S662	B1030	
			752	80.5	0.50	809M08050		3169KD				
			760	81	1.00	809M08100	\$150.79	3189KD				
			771	81.5	1.50	809M08150		3207KD				
			779	82	2.00	809M08200		3228KD				
			795	83	3.00	809M08300		3268KD				
			820	84	4.00	809M08400		3307KD				
			830	84.5	4.50	809M08450		3327KD				
			Kit Part #			Bore Size			Displ.			
			WK1241			80mm / STD			743cc			
			WK1242			80.5mm / 0.50			752cc			
			WK1243			81mm / 1.00			760cc			
			WK1244			81.5mm / 1.50			771cc			
			WK1245			82mm / 2.00			779cc			
			WK1261			83mm / 3.00			795cc			
			WK1262			84mm / 4.00			820cc			
			WK1263			84.5mm / 4.50			830cc			
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>												

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.	Price Per Piston	Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Optional Bearing
Kawasaki PWC											
750cc Sxi SX800R Electra Coated Special boost hole & reed cutways Factory Kawasaki Race Part Only	1996-02	80 x 74	791	82.50	2.50	810M08250 810M08266	\$173.41	8250KB 8300KB	CW22	S640	B1030
	2003-04		800	82.96	2.96						
SX800R	2003-04	82 x 74	782	82.00	STD	837M08200	\$141.34	3228KD 3248KD	CW22	S662	B1030
			791	82.50	.050	837M08250					
900cc All models Triple Cylinder	1995-04	73 x 71	891	73	STD	659M07300 659M07350 659M07400 659M07450	\$121.87	2874CD 2894CD 2913CD 2933CD	CW20	S512	B1023
			903	73.5	0.50						
			915	74	1.00		\$134.06				
			928	74.5	1.50						
			Kit Part #			Bore Size			Displ.		
			WK1100			73mm / STD			891cc		
			WK1101			73.5mm / 0.50			903cc		
			WK1102			74mm / 1.00			915cc		
			WK1103			74.5mm / 1.50			928cc		
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>											
1100cc All models Triple cylinder/Big pin *Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore *Replaces 733 series with KD rings, stronger forging and stronger 22mm pin	1996-02	80 x 74	1071	80	STD	809M08000 809M08050 809M08100 809M08150 809M08200 809M08300 809M08400 809M08450	\$137.08	3150KD 3169KD 3189KD 3207KD 3228KD 3268KD 3307KD 3327KD	CW22	S662	B1030
			1083	80.5	0.50						
			1097	81	1.00		\$150.79				
			1106	81.5	1.50						
			1125	82	2.00						
			1151	83	3.00						
			1179	84	4.00						
			1193	84.5	4.50						
			Kit Part #			Bore Size			Displ.		
			WK1246			80mm / STD			1071cc		
			WK1247			80.5mm / 0.50			1083cc		
			WK1248			81mm / 1.00			1097cc		
			WK1249			81.5mm / 1.50			1106cc		
			WK1250			82mm / 2.00			1125cc		
			WK1264			83mm / 3.00			1151cc		
			WK1265			84mm / 4.00			1179cc		
			WK1266			84.5mm / 4.50			1193cc		
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>											
1200cc Ultra 150 Triple cylinder *Cylinder sleeving or replating required for oversizes	All	80 x 78	1176	80	STD	749M08000 749M08050 749M08100	\$137.08	3150TD 3169TD 3189TD	CW24	S598	B1075
			1191	80.5	0.50						
			1205	81	1.00						
			Kit Part #			Bore Size			Displ.		
			WK1267			80mm / STD			1176cc		
			WK1268			80.5mm / 0.50			1191cc		
			WK1269			81mm / 1.00			1205cc		
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>											
Polaris PWC											
650cc All models Triple cylinder		65 x 65	647	65	STD	624M06500 624M06550 624M06600 624M06650 624M06700	\$125.75	2559CD 2579CD 2598CD 2618CD 2638CD	CW18	S280	B1014
			656	65.5	0.50						
			665	66	1.00		\$138.34				
			675	66.5	1.50						
			685	67	2.00						
			Kit Part #			Bore Size			Displ.		
			WK1064			65mm / STD			647cc		
			WK1065			65.5mm / 0.50			656cc		
			WK1066			66mm / 1.00			665cc		
			WK1067			66.5mm / 1.50			675cc		
			WK1068			67mm / 2.00			685cc		
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>											
700cc All models Twin cylinder		81 x 68	700	81	STD	700M08100 700M08150 700M08200 700M08250 700M08300	\$128.17	3189TD 3209TD 3228TD 3248TD 3268TD	CW20	S512	B1039
			710	81.5	0.50						
			718	82	1.00		\$140.99				
			726	82.5	1.50						
			734	83	2.00						
			Kit Part #			Bore Size			Displ.		
			WK1137			81mm / STD			700cc		
			WK1138			81.5mm / 0.50			710cc		
			WK1139			82mm / 1.00			718cc		
			WK1140			82.5mm / 1.50			726cc		
			WK1141			83mm / 2.00			734cc		
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>											

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.	Price Per Piston	Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Optional Bearing			
Polaris PWC														
750cc All models Triple cylinder		69.75 x 65	744	69.75	STD	633M06975	\$130.78	2746CD	CW18	S343	B1014			
			755	70.25	0.50	633M07025	\$143.85	2766CD						
			766	70.75	1.00	633M07075		2786CD						
			777	71.25	1.50	633M07125		2805CD						
			783	71.5	1.75	633M07150		2815CD						
			795	72	2.25	633M07200		2835CD						
			Kit Part #			Bore Size						Displ.		
WK1075			69.75mm / STD			744cc								
WK1076			70.25mm / 0.50			755cc								
WK1077			70.75mm / 1.00			766cc								
WK1078			71.25mm / 1.50			777cc								
WK1128			71.5mm / 1.75			783cc								
WK1087			72mm / 2.25			795cc								
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>														
777cc Octane Virage 'i Twin cylinder	2002-04 2002-04	84 x 70	775.8	84	STD	811M08400	\$154.50	8400KB	CW22	S662				
			785.1	84.5	0.50	811M08450	\$169.95	8450KB						
			794.4	85	1.00	811M08500		8500KB						
			799.1	85.25	1.25	811M08525		8525KB						
777cc Octane Twin cylinder Electra Coated Special low dome race part - head modifications required Factory Polaris Race Part Only	2002-04	85 x 70	794.4	85	1.00	812M08500	\$180.25	8500KB	CW22	S662				
			779.1	85.25	1.25	812M08525	\$198.28	8525KB						
780cc All models Triple cylinder		71.3 x 65	783	71.5	0.20	633M07150	\$143.85	2815CD	CW18	S343	B1014			
			794	72	0.71	633M07200	\$143.85	2835CD						
			Kit Part #			Bore Size						Displ.		
WK1167			71.5mm / 0.20			783cc								
WK1218			72mm / 0.71			795cc								
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>														
785cc SLX Pro Triple cylinder XPS coated *Nikasil Bore - cylinder sleeving or replating required for oversizes	1997-01	69.7 x 68	779	69.7	STD	722M06970	\$139.67	2746PS	CW18	S343	B1014			
			Kit Part #			Bore Size						Displ.		
			WK1223			69.7mm / STD						779cc		
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>														
900cc All models Triple cylinder		74.5 x 68	889	74.5	STD	687M07450	\$128.17	2933TD	CW20	S512	B1039			
			901	75	0.50	687M07500	\$140.99	2953TD						
			913	75.5	1.00	687M07550		2973TD						
			925	76	1.50	687M07600		2992TD						
			937	76.5	2.00	687M07650		3012TD						
			Kit Part #			Bore Size						Displ.		
WK1142			74.5mm / STD			889cc								
WK1143			75mm / 0.50			901cc								
WK1144			75.5mm / 1.00			913cc								
WK1145			76mm / 1.50			925cc								
WK1146			76.5mm / 2.00			937cc								
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>														
1050cc All models Triple cylinder		81 x 68	1051	81	STD	781M08100	\$132.02	8100LF	CW20	S512	B1039			
			1064	81.5	0.50	781M08150	\$145.23	8150LF						
			1077	82	1.00	781M08200		8200LF						
			1090	82.5	1.50	781M08250		8300LF						
			1102	83	2.00	781M08300								
			Kit Part #			Bore Size						Displ.		
WK1307			81mm / STD			1051cc								
WK1308			81.5mm / 0.50			1064cc								
WK1309			82mm / 1.00			1077cc								
WK1310			82.5mm / 1.50			1090cc								
WK1311			83mm / 2.00			1102cc								
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>														

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.	Price Per Piston	Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Optional Bearing
Polaris PWC											
1200cc Pro 1200 Virage TX Virage TXI SLX Genesis All models X45 Triple cylinder	2000-01	84	1163.8	84	STD	811M08400	\$154.50	8400KB	CW22	S539	
	2000-03	x	1177.7	84.5	0.50	811M08450		8450KB			
	2001-03	70	1191.6	85	1.00	811M08500		8500KB			
	2000-01		1198.7	85.25	1.25	811M08525	\$169.95	8525KB			
1200cc Pro 1200 Triple cylinder Electra coated Special low dome race part Head modifications required Factory Polaris Race Part Only	2000-01	85 x 70	1191.6	85	1.00	812M08500	\$180.25	8500KB	CW22	S662	
			1198.7	85.25	1.25	812M08525	\$198.28	8525KB			
Sea-Doo PWC											
580cc All models Twin cylinder Electra Coated		76	580	76	STD	734M07600	\$150.38	2292TD	CW18	S477	B1003
		x	588	76.5	0.50	734M07650		3012TD			
		64	595	77	1.00	734M07700		3032TD			
			602	77.5	1.50	734M07750	\$165.43	3051TD			
			Kit Part #			Bore Size			Displ.		
			WK1251			76mm / STD			580cc		
			WK1252			76.5mm / 0.50			588cc		
			WK1253			77mm / 1.00			595cc		
			WK1254			77.5mm / 1.50			602cc		
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>											
650cc All models Twin cylinder		78	650	78	STD	663M07800	\$144.61	3071LK	CW20	S512	1995-96: B1039
		x	658	78.5	0.50	663M07850		3091LK			
		68	666	79	1.00	663M07900		3110LK			
			674	80	2.00	663M08000	\$159.07	3150LK			
			Kit Part #			Bore Size			Displ.		
			WK1116			78mm / STD			650cc		
			WK1117			78.5mm / 0.50			658cc		
			WK1118			79mm / 1.00			666cc		
			WK1119			80mm / 2.00			674cc		
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>											
718cc All models Twin cylinder Stock Style Ring		82	718	82	STD	775M08200	\$144.61	8200LF	CW20	S461	B1071
		x	726	82.5	0.50	775M08250		8250LF			
		68	735	83	1.00	775M08300		8300LF			
			744	83.5	1.50	775M08350	\$159.07	8350LF			
		754	84	2.00	775M08400		8400LF				
			Kit Part #			Bore Size			Displ.		
			WK1295			82mm / STD			718cc		
			WK1296			82.5mm / 0.50			726cc		
			WK1297			83mm / 1.00			735cc		
			WK1298			83.5mm / 1.50			744cc		
			WK1299			84mm / 2.00			754cc		
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>											
780cc All models Twin cylinder Stock Style Ring *Must gap rings		82	780	82	STD	779M08200	\$144.61	8200LF	CW20	S461	B1072
		x	785	82.1	0.10	779M08210		8210LF			
		74	791	82.5	0.50	779M08250		8250LF			
			800	82.96	0.96	779M08296*		8300LF*			
		801	83	1.00	779M08300		8300LF				
		810	83.5	1.50	779M08350	\$159.07	8350LF				
		820	84	2.00	779M08400		8400LF				
			Kit Part #			Bore Size			Displ.		
			WK1300			82mm / STD			780cc		
			WK1301			82.10mm / 0.10			785cc		
			WK1302			82.5mm / 0.50			791cc		
			WK1303			83mm / 1.00			801cc		
			WK1304			83.5mm / 1.50			810cc		
			WK1305			84mm / 2.00			820cc		
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>											

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.	Price Per Piston	Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Optional Bearing
Sea-Doo PWC											
785cc All models Twin cylinder Electra Coated		82	780	82	STD	778M08200	\$154.27	8200KB	CW20	S461	B1072
		x	785	82.1	0.10	778M08210		8200KB			
		74	791	82.5	0.50	778M08250		8250KB			
			800	82.96	0.96	778M08296		8300KB			
950cc All models Twin cylinder *Cylinder sleeving and crankcase cleanup required fro 91mm bore *Gaskets do not fit DI models		88	951	88	STD	716M08800	\$165.44	3464KD	CW21	S568	
		x	960	88.5	0.50	716M08850		3484KD			
		78.2	971	89	1.00	716M08900	\$182.00	3503KD			
			982	89.4	1.40	716M08940		3520KD			
			993	90	2.00	716M09000		3544KD			
			1017	91	3.00	716M09100		3584KD			
Kit Part #			Bore Size			Displ.					
WK1211			88mm / STD			951cc					
WK1212			88.5mm / 0.50			960cc					
WK1213			89mm / 1.00			971cc					
WK1214			89.4mm / 1.40			982cc					
WK1215			90mm / 2.00			993cc					
WK1282			91mm / 3.00			1017cc					
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>											
Wet-Jet PWC											
700cc Duo ZX, Kraze Twin Cylinder High Temperature	1995-97	81	701	81	STD	790M08100	\$141.78	3189KD	CW20	S631	B1031
		x	710	81.5	0.50	790M08150		3207KD			
		68	718	82	1.00	790M08200		3228KD			
			726	82.5	1.50	790M08250	\$155.96	3248KD			
			735	83	2.00	790M08300		3268KD			
			753	84	3.00	790M08400		3307KD			
Kit Part #			Bore Size			Displ.					
WK1323			81mm / STD			701cc					
WK1324			81.5mm / 0.50			710cc					
WK1325			82mm / 1.00			718cc					
WK1326			82.5mm / 1.50			726cc					
WK1327			83mm / 2.00			735cc					
WK1328			84mm / 3.00			753cc					
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>											
Yamaha PWC											
500cc All Models Twin cylinder		72	496	72	STD	586M07200	\$113.25	2835CD	CW20	S478	
		x	503	72.5	0.50	586M07250		2854CD			
		61	509	73	1.00	586M07300	\$124.58	2874CD			
			517	73.5	1.50	586M07350		2894CD			
Kit Part #			Bore Size			Displ.					
WK1035			72mm / STD			496cc					
WK1036			72.5mm / 0.50			503cc					
WK1037			73mm / 1.00			509cc					
WK1038			73.5mm / 1.50			517cc					
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>											
650cc All models Twin cylinder		77	633	77	STD	602M07700	\$113.25	3032TD	CW20	S423	B1023
		x	641	77.5	0.50	602M07750		3051TD			
		68	649	78	1.00	602M07800	\$124.57	3071TD			
			658	78.5	1.50	602M07850		3091TD			
			667	79	2.00	602M07900		3110TD			
Kit Part #			Bore Size			Displ.					
WK1040			77mm / STD			633cc					
WK1041			77.5mm / 0.50			641cc					
WK1042			78mm / 1.00			649cc					
WK1043			78.5mm / 1.50			658cc					
WK1044			79mm / 2.00			667cc					
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>											

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Wiseco Piston Part No.	Price Per Piston	Repl Ring Set Part No.	Repl Retainer Clips	Repl Piston Pin	Optional Bearing				
Yamaha PWC															
701cc All models Twin cylinder		81 x 68	701	81	STD	790M08100	\$141.78	3189KD	CW20	S631	B1031				
			710	81.5	0.50	790M08150	\$155.96	3207KD							
			718	82	1.00	790M08200		3228KD							
			726	82.5	1.50	790M08250		3248KD							
			735	83	2.00	790M08300		3268KD							
			753	84	3.00	790M08400		3307KD							
			Kit Part #			Bore Size						Displ.			
			WK1317			81mm / STD						701cc			
			WK1318			81.5mm / 0.50						710cc			
			WK1319			82mm / 1.00						718cc			
WK1320			82.5mm / 1.50			726cc									
WK1321			83mm / 2.00			735cc									
WK1322			84mm / 3.00			753cc									
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>															
760cc All models Twin cylinder *Cylinder sleeving required for 85.5 & 86mm bore		84 x 68	754	84	STD	757M08400	\$148.84	3307KD	CW20	S631	B1031				
			763	84.5	0.50	757M08450	\$163.73	3327KD							
			771	85	1.00	757M08500		3347KD							
			780	85.5	1.50	757M08550		3368KD							
			789	86	2.00	757M08600		3386KD							
			Kit Part #			Bore Size						Displ.			
			WK1290			84mm / STD						754cc			
			WK1291			84.5mm / 0.50						763cc			
			WK1292			85mm / 1.00						771cc			
			WK1293			85.5mm / 1.50						780cc			
WK1294			86mm / 2.00			789cc									
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>															
784cc GP800 Twin cylinder Ceramic Composite Bore	All	80 x 78	784	80	STD	758M08000	\$146.03	3150KD	CW22	S640	B1074				
			Kit Part #			Bore Size						Displ.			
			WK1306			80mm / STD						784cc			
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>															
1100cc WaveRaider 100 WaveVenture Triple cylinder	1995-97 1996-97	81 x 68	1051	81	STD	791M08100	\$146.03	3189KD	CW20	S631	B1031				
			1064	81.5	0.50	791M08150	\$160.64	3207KD							
			1077	82	1.00	791M08200		3228KD							
			1090	82.5	1.50	791M08250		3248KD							
			1104	83	2.00	791M08300		3268KD							
			Kit Part #			Bore Size						Displ.			
			WK1329			81mm / STD						1051cc			
			WK1330			81.5mm / 0.50						1064cc			
			WK1331			82mm / 1.00						1077cc			
			WK1332			82.5mm / 1.50						1090cc			
WK1333			83mm / 2.00			1104cc									
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>															
1200cc WaveRunner GP1200 Triple cylinder	1997-02	84 x 68	1131	84	STD	757M08400	\$148.84	3307KD	CW20	S631	B1031				
			1142	84.5	0.50	757M08450	\$163.73	3327KD							
			1156	85	1.00	757M08500		3347KD							
			1169	85.5	1.50	757M08550		3368KD							
			1184	86	2.00	757M08600		3386KD							
			Kit Part #			Bore Size						Displ.			
			WK1312			84mm / STD						1131cc			
			WK1313			84.5mm / 0.50						1142cc			
			WK1314			85mm / 1.00						1156cc			
			WK1315			85.5mm / 1.50						1169cc			
WK1316			86mm / 2.00			1184cc									
<i>Kit Includes: Matched & balanced forged pistons, rings, piston pins, retainer clips & top end gasket kit</i>															
1200cc GP1200R Triple cylinder Ceramic Composite Bore	2000-01	80 x 78	1198	80	STD	758M08000	\$146.03	3150KD	CW22	S640	B1074				
			Kit Part #			Bore Size						Displ.			
WK1306			80mm / STD			784cc									

Model	Years	Part #	Price
Arctic Cat • PWC Gaskets			
Tigershark 650 Daytona, Montego, Monte Carlo, Monte Carlo Deluxe	1993-98 1996-98 1996-97	W5387	\$53.66
Tigershark 900 Monte Carlo 900	1995 1996	W5591	\$95.49
Tigershark Daytona, Monte Carlo 1000	1997-99	W5591	\$95.49
Kawasaki • PWC Gaskets			
JS300, JS300X	Thru 1994	W5291	\$29.55
JS440, JSX440	Thru 1992	W5293	\$40.67
JS440, JSX440SX Overbore	Thru 1992	W5294	\$40.67
JS550 Supplied with Copper Head Gasket	Thru 1990	W5295	\$43.39
JS550, JSX550	1991-96	W5296	\$51.79
X-2 650SC, Jet Mate, SX650 635cc to 668cc	Thru 1995	W5297	\$48.97
750SS, SX, Xi, JH750 840cc to 849cc	Thru 1996 Thru 1997 1995	W5503	\$54.52
750 Sxi, Zxi, STS, JS750 B1, Ci 80-83mm	All	W6211	\$87.99
750 Sxi, Zxi, STS, JS750 B1, Ci 84-84.5mm	1995-99	W5779	
900 Zxi	1995-99	W5459	\$111.88
1100 Zxi 1071 to 1125cc	1996-99	W5522	\$120.27
1100 Zxi 115 to 1193cc	1996-99	W5780	\$95.46
Ultra 150	1999	W5781	\$95.46
SX800R	2003	W6197	\$61.96
Polaris • PWC Gaskets			
SL650	1992-95	W5325	\$72.90
Hurricane SL, SLT 700 SL700 DLX	1996-97 1997	W5523	\$56.07
SL, SLT 750 744-777cc	1993-96	W5385	\$72.90
SL, SLT 750 783-795cc	1993-96	W5436	\$72.90
SLX Pro 785 SL780 1995-97, SLT 780	1995-97 1997	W5555	\$106.25
SLX Pro 785	1997-99	W5669	\$68.93
SL900	1996-98	W5524	\$76.96
SL, SLTX 1050	1996-99	W5525	\$76.96

Model	Years	Part #	Price
Sea-Doo • PWC Gaskets			
Single Carb SP, SPI Twin Car XP, GT, GTX	Thru 1996 Thru 1996	W5450	\$88.30
XP650, SPX650, Explorer650	1993-96	W5384	\$73.53
XP, SPX, HX Gsi, SP, Gti, GT5 Gsi 718cc	1996-97 1997-98 1998	W5460	\$73.53
XPX Rave, XP, TTX GSX, GTX, SPX, RFI 780cc	1995-99 1997 1995-99 1998-99	W5556	\$77.72
GSX Limited, 951cc	1997-99	W5574	\$111.16
950 (90mm) Carb Does not fit DI Models		W5574	\$111.16
950 (90mm) Fits DI Models		W6250	\$107.05
950 (91mm) Carb Does not fit DI Models		W5782	
950 (91mm) Fits DI Models		W6249	
Wet Jet • PWC Gaskets			
Wet Jet Duo, ZX, Kraze 701 to 735cc	1995-97	W5543	\$40.67
Yamaha • PWC Gaskets			
Wave Runner, Wave Jammer 500 (CFM-20 Head Gasket Only)	Thru 1992	W5235	\$70.94
Wave Runner 650, Wave Runner III VXR, LX thru 1996, Super Jet	Thru 1993	W5300	\$53.48
Wave Blaster, Wave Runner, Wave Raider, Pro VXR, Super Jet 700, FXI, Wave Venture 700 701 to 735cc	Thru 1995 1993-99 1996-97	W5494	\$53.66
Wave Blaster, Wave Runner, Wave Raider, Pro VXR, Super Jet 700, FXI, Wave Venture 700 701 to 735cc	Thru 1995 1993-99 1996-97	W5495	\$53.16
Wave Runner II Wave Raider 760 Wave Blaster II 754-771cc	1996-97 1996-99 1996-99	W5526	\$70.45
Wave Runner II Wave Raider 760 Wave Blaster II 780-789cc	1996-97 1996-99 1996-99	W5527	\$53.16
GP800	1998-99	W5670	\$106.56
Wave Raider 1100 Wave Venture 1100	1995-97 1996-97	W5462	\$100.27
GP1200	1997-99	W5570	\$103.84

Model	Years	L.A. Sleeve Part #	Advanced Sleeve Part #
Arctic Cat/Tigershark • PWC Sleeves			
Tigershark 650	1993-96	FL52375L	
Tigershark 900 76.5mm	1995-96	FL52815L	
Tigershark 900 80.5mm	1995	FL528185L	
Tigershark 1000 81mm			3204FA
Tigershark Daytona Monte Carlo 1000 85mm	1997-98		3087FA
Kawasaki • PWC Sleeves			
JS300	1986-94	KA951H5L	
JS440 Aluminum Cylinder	1976-81	KA6305L	
JS440 Iron Cylinder	1982-90	KA8355L	
JS440 Big Bore Sleeve 70-73mm, Oversize to 500cc		KA630H5L	
JS550 Iron Cylinder	1986-90	KA50335L	3227FA
JS550, JS550SX Reed	1991-96	KA51355L	
JS, JF650	1986-96		3043FA
JS, JF650, 701cc	1986-96	KA999B	
JS750SX	1993-02		3080FA
JS750 Sxi, Zxi	1993-02		3242FA
JS750 SS, SX 795-849cc Big Bore	Thru 1996		3080FB
JS900 Zxi	1995-04	KA52835L	3228FA
1100 Zxi Big Bore	All		3036FA
1200 Ultra	1995-04		3293FA
Polaris • PWC Sleeves			
SL650	1992-96	FL51915L	3229FA (65-66mm)
Hurricane 700	1996-97	FL53005L	
SLT 700	1993-96	FL53415L	3211FA
SL750	1993-96	FL52395L	3243FA (69.75-70.75mm)
SL, SLT, SLX	1995-97	FL53025L	3281FA
SLX Pro 785	1997-98	FL53425L	
SL900	1996-97	FL53055L	3230FA
SLTX 1050	1996-97	FL53005L	3211FA
1200	2000-01		3321FA

Model	Years	L.A. Sleeve Part #	Advanced Sleeve Part #
Sea-Doo • PWC Sleeves			
580 LC Twin Longer Finger Port	1988	FL51025L	
580 LC Twin Short Finger Port	1989-96	FL51255L	
XP650, EP650, SP650, GTX, SPX 1	1993-96	FL52445L	3241FA
XP, XH 750	1995-04	FL52685L	3089FA
XPX Rave 780	1995-04	FL52905L	3059FA
950cc 88-90mm	1997-04		3203FA
950cc 91mm	1997-04		3203FB
Yamaha			
Wave Jammer, Wave Runner 500	1987-92	YA50255L	33075A
Wave Runner LX, III, VXR	1991-97	YA51765L	
Wave Raider 700	1994-04	YA52845L	3215FA
Wave Blaster 700	1993-04		3054FA
Wave Runner/Wave Blaster	1996-00	YA53045L	3233FA 84-85mm
GP800	1998-04	YA53565L	3291FA
Wave Raider 1100	1995-97		3053FA
GP1200 Waverunner 84-85mm	1997-99		3234FA
GP 1200 85.5-86mm	1997-99		4000FB
GP 1200R	1998-04		3286FA

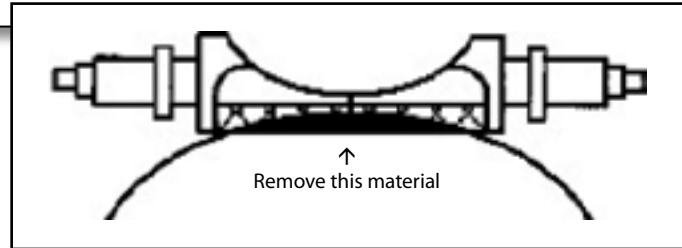
Cast Iron Sleeved Cylinders: To ensure proper ring seal, it is necessary to hone the cylinder with a rigid or brush hone. DO NOT install a new piston without honing the cylinder to break the glaze. Finish hone with a 280 grit. Cross hatch is necessary to ensure proper ring seal and adequate lubrication. If the cylinder is in good condition, simply honing the cylinder may be enough to restore the bore to an acceptable condition. However in some cases, boring may be necessary to insure the cylinder bore is within the tolerances outlined in the service manual.

Plated Cylinders: (Includes nickel ceramic coatings (Nikasil), chrome, Electrofusion, and boron composite.) If the plated cylinder is in good condition, honing may not be necessary. If deglazing is necessary, DO NOT use a ball hone. Use a rigid or brush type diamond hone. Plated cylinders cannot be bored oversize without replating or resleeving.

Any time a cylinder is bored or honed: All ports must be chamfered. The top of the cylinder should be deburred, and the bottom should be generously chamfered for ease of piston and ring installation. When boring a cylinder with an exhaust bridge, the face of the bridge must be relieved .002"-.004" to allow for bridge expansion. Without proper bridge clearance, engine damage could occur.

IMPORTANT: After honing, the cylinder must be washed with warm soapy water to remove all honing grit. Be sure to wash away any grit that may have traveled into the transfer and exhaust ports during honing. The cylinder is NOT clean until you can wipe the cylinder wall with a clean, oil dampened cloth and it does not pick up any honing grit. Lightly oil the cylinder bore to prevent oxidation and assist with piston installation.

Exhaust Power Valves (2-Stroke engines): When boring cylinders with exhaust power valves the exhaust power valve must be inspected to ensure it does not extend into the cylinder. The exhaust power valve must have approximately .015" clearance from the cylinder bore. Without proper clearance, the exhaust power valve could contact the piston and engine damage could occur. If machining the exhaust power valve is necessary, remove metal only in the area that extends into the cylinder bore. (See illustration)



MM to INCHES CONVERSION TABLE

MMINCHES	MMINCHES	MMINCHES	MMINCHES	MMINCHES	MMINCHES	MMINCHES
39.0..... 1.5354	49.5..... 1.9488	60.0..... 2.3622	69.5..... 2.7362	80.0..... 3.1496	90.5..... 3.5630	101.0..... 3.9764
39.5..... 1.5551	50.0..... 1.9685	60.5..... 2.3819	70.0..... 2.7559	80.5..... 3.1693	91.0..... 3.5827	101.5..... 3.9961
40.0..... 1.5748	50.5..... 1.9882	61.0..... 2.4016	70.5..... 2.7756	81.0..... 3.1890	91.5..... 3.6024	102.0..... 4.0157
40.5..... 1.5945	51.0..... 2.0079	61.5..... 2.4213	71.0..... 2.7953	81.5..... 3.2087	92.0..... 3.6220	102.4..... 4.0299
41.0..... 1.6142	51.5..... 2.0276	62.0..... 2.4409	71.5..... 2.8150	82.0..... 3.2283	92.5..... 3.6417	102.5..... 4.0354
41.5..... 1.6339	52.0..... 2.0472	62.5..... 2.4606	72.0..... 2.8346	82.5..... 3.2480	93.0..... 3.6614	103.0..... 4.0551
42.0..... 1.6535	52.5..... 2.0669	63.0..... 2.4803	72.5..... 2.8543	83.0..... 3.2677	93.5..... 3.6811	103.5..... 4.0748
42.5..... 1.6732	53.0..... 2.0866	63.5..... 2.5000	73.0..... 2.8740	83.5..... 3.2874	94.0..... 3.7008	104.0..... 4.0945
43.0..... 1.6929	53.5..... 2.1063	64.0..... 2.5197	73.5..... 2.8937	84.0..... 3.3071	94.5..... 3.7205	104.5..... 4.1142
43.5..... 1.7126	54.0..... 2.1260	64.5..... 2.5394	74.0..... 2.9134	84.5..... 3.3268	95.0..... 3.7402	105.0..... 4.1339
44.0..... 1.7323	54.5..... 2.1457	65.0..... 2.5591	74.5..... 2.9331	85.0..... 3.3465	95.5..... 3.7598	105.5..... 4.1535
44.5..... 1.7520	55.0..... 2.1654	65.5..... 2.5787	75.0..... 2.9528	85.5..... 3.3661	96.0..... 3.7795	106.0..... 4.1732
45.0..... 1.7717	55.5..... 2.1850	66.0..... 2.5984	75.5..... 2.9724	86.0..... 3.3858	96.5..... 3.7992	106.5..... 4.1929
45.5..... 1.7913	56.0..... 2.2047	66.4..... 2.6142	76.0..... 2.9921	86.5..... 3.4055	97.0..... 3.8189	107.0..... 4.2126
46.0..... 1.8110	56.5..... 2.2244	66.5..... 2.6181	76.5..... 3.0118	87.0..... 3.4252	97.5..... 3.8386	107.5..... 4.2323
46.5..... 1.8307	57.0..... 2.2441	67.0..... 2.6378	77.0..... 3.0315	87.5..... 3.4449	98.0..... 3.8583	108.0..... 4.2520
47.0..... 1.8504	57.5..... 2.2638	67.4..... 2.6535	77.5..... 3.0512	88.0..... 3.4646	98.5..... 3.8780	108.5..... 4.2717
47.5..... 1.8701	58.0..... 2.2835	67.5..... 2.6575	78.0..... 3.0709	88.5..... 3.4843	99.0..... 3.8976	109.0..... 4.2913
48.0..... 1.8898	58.5..... 2.3031	68.0..... 2.6772	78.5..... 3.0906	89.0..... 3.5039	99.5..... 3.9173	109.5..... 4.3110
48.5..... 1.9094	59.0..... 2.3228	68.5..... 2.6969	79.0..... 3.1102	89.5..... 3.5236	100.0..... 3.9370	110.0..... 4.3307
49.0..... 1.9291	59.5..... 2.3425	69.0..... 2.7165	79.5..... 3.1299	90.0..... 3.5433	100.5..... 3.9567	

WISECO PISTON COMPANY, INC., LIMITED PISTON WARRANTY

WISECO warrants this product will be free from defects in material and workmanship for thirty (30) days following date of original purchase. If the product is found by WISECO to be defective, such products will, at WISECO'S option, be replaced or repaired at cost to WISECO. All products alleged by Purchaser to be defective must be returned to WISECO, postage prepaid, within thirty (30) days warranty period.

This limited warranty does not cover labor or other costs or expenses incidental to the repair and/or replacement of products or parts. This limited warranty does not apply to any product which has been used in a hi-performance application, or racing, or is subject to misuse, mishandling, misapplication, neglect (including but not limited to improper maintenance), accident, improper installation, modification (including but not limited to use of unauthorized parts or attachments), or adjustment or repair performed by anyone other than WISECO.

The parties hereto expressly agree that the purchaser's sole and exclusive remedy against WISECO shall be for the repair or replacement of the defective product as provided in this limited warranty. This exclusive remedy shall not be deemed to have failed of its essential purpose so long as WISECO is willing and able to repair or replace defective goods.

THIS LIMITED WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THOSE OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE NOT EXPRESSLY SET FORTH HEREIN. ANY PRODUCT WHICH MAY BE SOLD BY WISECO BUT WHICH IS NOT MANUFACTURED BY WISECO IS NOT WARRANTED BY WISECO, BUT IS SOLD ONLY WITH THE WARRANTIES, IF ANY, OF THE MANUFACTURERS THEREOF.

WISECO'S liability (whether under the theories of breach of contract or warranty, negligence or strict liability) for its products shall be limited to repairing or replacing parts found by WISECO to be defective, or at WISECO'S option, to refund the purchase price of such product. In no event shall WISECO be liable for incidental or consequential damages arising out of or in connection with the product. Consequential damages shall include, without limitation, loss of use, income or profit, or losses sustained as the result of injury (including death) to any person, or loss of or damage to property.

Any claim by purchaser regarding this product shall be deemed waived by the purchaser unless submitted in writing to WISECO within the earlier of (i) fifteen (15) days following the date Purchaser discovered, or by reasonable inspection should have discovered, any claimed breach of this limited warranty, or (ii) thirty (30) days following the date of original purchase. Any cause of action for breach of this limited warranty shall be brought within six months from the date the alleged breach was discovered or should have been discovered, whichever occurs first.

This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Cast Pistons *Includes Rings, Wrist Pins & Circlips*

Model	Year	OE No.	Bore Size	Piston Kit		Ring	
				Part #	Price (G)	Part #	Price (G)
Honda – 4 Stroke							
ATC 200 E,ES,M,S	1981-1986		STD	50-221	\$99.95	51-221	\$24.95
TRX 200	1984		.25 mm	50-221-04		51-221-04	
			.50 mm	50-221-05		51-221-05	
			.75 mm	50-221-06		51-221-06	
			1.00 mm	50-221-07		51-221-07	
ATC 200 X	1983-1987		STD	50-222	\$99.95	51-221	\$24.95
TRX 200 SX	1986-1988		.25 mm	50-222-04		51-221-04	
			.50 mm	50-222-05		51-221-05	
			.75 mm	50-222-06		51-221-06	
			1.00 mm	50-222-07		51-221-07	
ATC 250 ES	1985-1987		STD	50-224	\$99.95	51-224	\$39.95
ATC 250 SX	1985-1987		.25 mm	50-224-04		51-224-04	
TRX 250	1985-1987		.50 mm	50-224-05		51-224-05	
			.75 mm	50-224-06		51-224-06	
			1.00 mm	50-224-07		51-224-07	
TRX 250 X	1997-2002		STD	50-225	\$99.95	51-225	\$24.95
TRX 250 EX	2001-2002		.25 mm	50-225-04		51-225-04	
			.50 mm	50-225-05		51-225-05	
			.75 mm	50-225-06		51-225-06	
			1.00 mm	50-225-07		51-225-07	
TRX 300 /FW	1988-2000		STD	50-223	\$109.95	51-224	\$39.95
			.25 mm	50-223-04		51-224-04	
			.50 mm	50-223-05		51-224-05	
			.75 mm	50-223-06		51-224-06	
			1.00 mm	50-223-07		51-224-07	
TRX 350	2000-2003		STD	50-226	\$109.52	51-226	\$29.95
			.25 mm	50-226-04		51-226-04	
			.50 mm	50-226-05		51-226-05	
			.75 mm	50-226-06		51-226-06	
			1.00 mm	50-226-07		51-226-07	
TRX 400 /FW	1995-2001		STD	50-220	\$126.79	51-220	\$29.95
			.25 mm	50-220-04		51-220-04	
			.50 mm	50-220-05		51-220-05	
			.75 mm	50-220-06		51-220-06	
			1.00 mm	50-220-07		51-220-07	
TRX 400 EX	1999-2004		STD	50-228	\$119.95	51-228	\$34.95
Sport Trax			.25 mm	50-228-04		51-228-04	
			.50 mm	50-228-05		51-228-05	
			.75 mm	50-228-06		51-228-06	
			1.00 mm	50-228-07		51-228-07	
TRX 450 ES/S	1998-2001		STD	50-227	\$119.32	51-227	\$30.95
			.25 mm	50-227-04		51-227-04	
			.50 mm	50-227-05		51-227-05	
			.75 mm	50-227-06		51-227-06	
			1.00 mm	50-227-07		51-227-07	
Honda – 2 Stroke							
TRX 250R	1986	13101-HB9-305	STD	50-205	\$89.95	51-205	\$36.95
			.25 mm	50-205-04		51-205-04	
			.50 mm	50-205-05		51-205-05	
			.75 mm	50-205-06		51-205-06	
			1.00 mm	50-205-07		51-205-07	
TRX 250R	1987-1989	13101-HA2-772	STD	50-210	\$89.95	51-210	\$36.95
			.25 mm	50-210-04		51-210-04	
			.50 mm	50-210-05		51-210-05	
			.75 mm	50-210-06		51-210-06	
			1.00 mm	50-210-07		51-210-07	

Cast Pistons *Includes Rings, Wrist Pins & Circlips*

Model	Year	OE No.	Bore Size	Piston Kit		Ring	
				Part #	Price (G)	Part #	Price (G)
Kawasaki – 4 Stroke							
KLF 220	1988-2001		STD	50-250	\$109.21	51-250	\$24.95
			.25 mm	50-250-04		51-250-04	
			.50 mm	50-250-05		51-250-05	
			.75 mm	50-250-06		51-250-06	
			1.00 mm	50-250-07		51-250-07	
KEF 300	1995-2001		STD	50-255	\$99.95	51-255	\$28.95
KLF 300	1995-2001		.25 mm	50-255-04		51-255-04	
KVF 300	1995-2001		.50 mm	50-255-05		51-255-05	
			.75 mm	50-255-06		51-255-06	
			1.00 mm	50-255-07		51-255-07	
Polaris – 2 Stroke							
250 Platinum	All	3083942	STD	50-300	00	51-300	\$36.95
			.25 mm	50-300-04		51-300-04	
			.50 mm	50-300-05		51-300-05	
			.75 mm	50-300-06		51-300-06	
			1.00 mm	50-300-07		51-300-07	
300 Platinum		3085894	STD	50-310	00	51-310	\$36.95
			.25 mm	50-310-04		51-310-04	
			.50 mm	50-310-05		51-310-05	
			.75 mm	50-310-06		51-310-06	
			1.00 mm	50-310-07		51-310-07	
400 Platinum	All		STD	50-600	\$89.95	51-600	\$36.95
			.25 mm	50-600-04		51-600-04	
			.50 mm	50-600-05		51-600-05	
			.75 mm	50-600-06		51-600-06	
			1.00 mm	50-600-07		51-600-07	
Suzuki – 4 Stroke							
LT 230E/G	1985-1993		STD	50-400	\$99.67	51-400	\$24.95
LTF 230	1986-1987		.25 mm	50-400-04		51-400-04	
LT4WD	1987-1996		.50 mm	50-400-05		51-400-05	
LTF 250	1988-2001		.75 mm	50-400-06		51-400-06	
LTF4WD	1997-1998		1.00 mm	50-400-07		51-400-07	
LTF 300 F	1999-2002		STD	50-401	\$109.63	51-401	\$31.95
LTF4WDX	1991-1998		.25 mm	50-401-04		51-401-04	
			.50 mm	50-401-05		51-401-05	
			.75 mm	50-401-06		51-401-06	
			1.00 mm	50-401-07		51-401-07	
Suzuki – 2 Stroke							
LT 250	1988-1992		STD	50-605	\$89.95	51-605	\$36.95
			.25 mm	50-605-04		51-605-04	
			.50 mm	50-605-05		51-605-05	
			.75 mm	50-605-06		51-605-06	
			1.00 mm	50-605-07		51-605-07	
LT 500	1988-1992		STD	50-530	00	51-530	\$36.95
			.25 mm	50-530-04		51-530-04	
			.50 mm	50-530-05		51-530-05	
			.75 mm	50-530-06		51-530-06	
			1.00 mm	50-530-07		51-530-07	

Cast Pistons *Includes Rings, Wrist Pins & Circlips*

Model	Year	OE No.	Bore Size	Piston Kit		Ring	
				Part #	Price (G)	Part #	Price (G)
Yamaha – 4 Stroke							
YFM 80	1985-2001		STD	50-536	\$89.95	51-536	\$26.95
			.25 mm	50-536-04		51-536-04	
			.50 mm	50-536-05		51-536-05	
			.75 mm	50-536-06		51-536-06	
			1.00 mm	50-536-07		51-536-07	
YFM 200 /DX	1985-1989		STD	50-537	\$99.95	51-537	\$27.95
YTM 200 E/ER	1983-1985		.25 mm	50-537-04		51-537-04	
			.50 mm	50-537-05		51-537-05	
			.75 mm	50-537-06		51-537-06	
			1.00 mm	50-537-07		51-537-07	
YFM 225 /DX	1986-1988		STD	50-538	\$99.95	51-538	\$27.95
YFM 225 DR/DX	1983-1986		.25 mm	50-538-04		51-538-04	
			.50 mm	50-538-05		51-538-05	
			.75 mm	50-538-06		51-538-06	
			1.00 mm	50-538-07		51-538-07	
YFB 250	1992-2000		STD	50-535	\$99.95	51-535	\$27.95
YFM 250	1989-1991		.25 mm	50-535-04		51-535-04	
YFM 250X	1999-2001		.50 mm	50-535-05		51-535-05	
			.75 mm	50-535-06		51-535-06	
			1.00 mm	50-535-07		51-535-07	
YFM 350ER/U	1987-2000		STD	50-540	\$99.17	51-540	\$34.95
YFM 350F/FW	1987-1999		.25 mm	50-540-04		51-540-04	
YFM 350FX/X	1987-2000		.50 mm	50-540-05		51-540-05	
			.75 mm	50-540-06		51-540-06	
			1.00 mm	50-540-07		51-540-07	
YFM 400A	1993-2001		STD	50-543	\$109.95	51-543	\$34.95
Kodiak			.25 mm	50-543-04		51-543-04	
			.50 mm	50-543-05		51-543-05	
			.75 mm	50-543-06		51-543-06	
			1.00 mm	50-543-07		51-543-07	
YFM 400 F/FW	1993-2001		STD	50-541	\$99.95	51-540	\$34.95
			.25 mm	50-541-04		51-540-04	
			.50 mm	50-541-05		51-540-05	
			.75 mm	50-541-06		51-540-06	
			1.00 mm	50-541-07		51-540-07	
YFM 600	1998-2001		STD	50-542	\$109.95	51-542	\$31.95
			.25 mm	50-542-04		51-542-04	
			.50 mm	50-542-05		51-542-05	
			.75 mm	50-542-06		51-542-06	
			1.00 mm	50-542-07		51-542-07	
Yamaha – 2 Stroke							
YFS Blaster	All	2XJ-11631-01-97	STD	50-530	00	51-530	\$36.95
			.25 mm	50-530-04		51-530-04	
			.50 mm	50-530-05		51-530-05	
			.75 mm	50-530-06		51-530-06	
			1.00 mm	50-530-07		51-530-07	
YFZ 350T Banshee	All	2GU-11631-00-94	STD	50-520P	\$99.95	51-520	\$36.95
Platinum			.25 mm	50-520-04P		51-520-04	
			.50 mm	50-520-05P		51-520-05	
			.75 mm	50-520-06P		51-520-06	
			1.00 mm	50-520-07P		51-520-07	

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Model	Year	oem #	Original & Platinum Series Piston Kits					Ring Sets	
			Piston Kit	Piston Size	Bore Size	Cylinder Clearance	Price (G)	Part #	Price (F)
Kawasaki									
300SX	1986-91	13001-3701 & 13001-3714	010-810	Std	76mm	.003-.004"	\$89.95	010-910	\$29.95
			010-810-04	0.25mm				010-910-04	
			010-810-05	0.50mm				010-910-05	
			010-810-06	0.75mm				010-910-06	
			010-810-07	1.00mm				010-910-07	
440SX	1980-92	13001-3017	010-811	Std	68mm	.004-.005"	\$82.60	010-911	\$14.95
			010-811-01	.010" over				010-911-01	
			010-811-02	.020" over				010-911-02	
			010-811-03	.030" over				010-911-03	
550	1982-90	13001-3023	010-812	Std	75mm	.006-.008"	\$82.60	010-912	\$14.95
			010-812-04	0.25mm				010-912-04	
			010-812-05	0.50mm				010-912-05	
			010-812-06	0.75mm				010-912-06	
			010-812-07	1.00mm				010-912-07	
550SX	1991-95	13001-3704	010-813	Std	75mm	.003-.004"	\$82.60	010-913	\$27.95
			010-813-05	0.50mm				010-913-05	
			010-813-07	1.00mm				010-913-07	
650SC	1991-95	13001-3701	010-810	Std	76mm	.003-.004"	\$89.95	010-910	\$29.95
650SX	1987-93	& 13001-3705	010-810-04	0.25mm				010-910-04	
650TS	1991-96	& 13001-3714	010-810-05	0.50mm				010-910-05	
650X2	1987-96		010-810-06	0.75mm				010-910-06	
			010-810-07	1.00mm				010-910-07	
750SS	1992-96	13001-3710	010-820	Std	80mm	.004-.005"	\$82.60	010-920	\$31.95
750SSXI	1993-95	& 13001-3712	010-820-04	0.25mm				010-920-04	
750ST	1994-95	& 13001-3713	010-820-05	0.50mm	20mm Pin			010-920-05	
750STS	1995-96	& 13001-3718	010-820-06	0.75mm	Wrist Pin			010-920-06	
750SX	1992-94		010-820-07	1.00mm				010-920-07	
750XIR	1994		010-820-09	1.50mm				010-920-09	
750SS	1992-95		010-820P	Std.	80mm	.004-.0045	\$103.17	010-920	\$31.95
750SSXI	1993-95	13001-3716	010-820-04P	0.25mm				010-920-04	
750ST	1994-95	13001-3719	010-820-05P	0.50mm				010-920-05	
750SX	1992-95	13001-3720	010-820-06P	0.75mm		Platinum Series		010-920-06	
750XIR	1994		010-820-07P	1.00mm				010-920-07	
750 SS, SSXI	1996-97		010-821	Std.	80mm	.004-.0045	\$96.92	010-920	\$31.95
750 STS, ZXI	1995-97		010-821-04	0.25mm				010-920-04	
750 SRX	1998		010-821-05	0.50mm	22mm Pin			010-920-05	
750 SXI	1995-96		010-821-06	0.75mm	Wrist Pin			010-920-06	
750 SXI Pro	1998-02		010-821-07	1.00mm				010-920-07	
750 XI-Sport	1998-99								
750 SS, SSXI	1996-97		010-821P	Std.	80mm	.004-.0045	\$103.17	010-920	\$31.95
750 STS, ZXI	1995-97		010-821-04P	0.25				010-920-04	
750 STX	1998		010-821-05P	0.50mm				010-920-05	
750 SXI	1995-96		010-821-06P	0.75mm		Platinum Series		010-920-06	
750-SXI Pro	1998-02		010-821-07P	1.00mm				010-920-07	
750 XI-Sport	1998-99								
800 SX-R	2003-04		010-843	Std.	82mm		\$99.75	010-943	\$33.71
			010-843-04	0.25mm				010-943-04	
			010-843-05	0.50mm				010-943-05	
			010-843-06	0.75mm				010-943-06	
			010-843-07	1.00mm				010-943-07	
800 SX-R	2003-04		010-843P	Std.			\$100.00	010-943	\$33.71
			010-843-04P	0.25mm				010-943-04	
			010-843-05P	0.50mm		Platinum Series		010-943-05	
			010-843-06P	0.75mm				010-943-06	
			010-843-07P	1.00mm				010-943-07	

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Model	Year	oem #	Original & Platinum Series Piston Kits					Ring Sets	
			Piston Kit	Piston Size	Bore Size	Cylinder Clearance	Price (G)	Part #	Price (F)
Kawasaki (continued)									
900	All		010-840	Std.	73mm	.004-.0045	\$84.95	010-940	\$34.95
			010-840-04	0.25mm				010-940-04	
			010-840-05	0.50mm				010-940-05	
			010-840-06	0.75mm				010-940-06	
			010-840-07	1.00mm				010-940-07	
900	All		010-840P	Std.	73mm	.004-.0045	\$103.17	010-940	\$34.95
			010-840-04P	0.25mm				010-940-04	
			010-840-05P	0.50mm				010-940-05	
			010-840-06P	0.75mm				010-940-06	
			010-840-07P	1.00mm				010-940-07	
1100 STX	1997-99		010-821	Std.	80mm	.004-.0045	\$96.92	010-920	\$31.95
1100 ZXI	1996-03		010-821-04	0.25mm				010-920-04	
			010-821-05	0.50mm				010-920-05	
			010-821-06	0.75mm				010-920-06	
			010-821-07	1.00mm				010-920-07	
1100 STX	1997-99		010-821P	Std.	80mm	.004-.0045	\$103.17	010-920	\$31.95
1100 ZXI	1996-03		010-821-04P	0.25mm				010-920-04	
			010-821-05P	0.50mm				010-920-05	
			010-821-06P	0.75mm				010-920-06	
			010-821-07P	1.00mm				010-920-07	
1100 STX DI	2000-03		010-842	Std.	83mm		\$103.17	010-920	\$31.95
1100 Ultra 130 DI	1999-04		010-842-04	0.25mm				010-920-04	
			010-842-05	0.50mm				010-920-05	
			010-842-06	0.75mm				010-920-06	
			010-842-07	1.00mm				010-920-07	
1100 STX DI	2000-03		010-842P	Std.	83mm		\$103.17	010-920	\$31.95
1100 Ultra 130 DI	1999-04		010-842-04P	0.25mm				010-920-04	
			010-842-05P	0.50mm				010-920-05	
			010-842-06P	0.75mm				010-920-06	
			010-842-07P	1.00mm				010-920-07	
1200 Ultra 150			010-841	Std.	80mm	.004-.0045	\$96.92	010-920	\$31.95
			010-841-04	0.25mm				010-920-04	
			010-841-05	0.50mm				010-920-05	
			010-841-06	0.75mm				010-920-06	
			010-841-07	1.00mm				010-920-07	
1200 Ultra 150			010-841P	Std.	80mm	.004-.0045	\$103.17	010-920	\$31.95
			010-841-04P	0.25mm				010-920-04	
			010-841-05P	0.50mm				010-920-05	
			010-841-06P	0.75mm				010-920-06	
			010-841-07P	1.00mm				010-920-07	
Polaris									
650	All	3240091	010-831	Std.	65mm	.004-.0045	\$99.75	010-931	\$24.95
			010-831-04	0.25mm				010-931-04	
			010-831-05	0.50mm				010-931-05	
			010-831-06	0.75mm				010-931-06	
			010-831-07	1.00mm				010-931-07	
700	All		010-832	Std.	81mm	.004-.0045	\$99.75	010-932	\$44.98
			010-832-04	0.25mm				010-932-04	
			010-832-05	0.50mm				010-932-05	
			010-832-06	0.75mm				010-932-06	
			010-832-07	1.00mm				010-932-07	
700	All		010-832P	Std.	81mm	.004-.0045	\$103.17	010-932	\$44.98
			010-932-04P	0.25mm				010-932-04	
			010-932-05P	0.50mm				010-932-05	
			010-832-06P	0.75mm				010-932-06	
			010-832-07P	1.00mm				010-932-07	

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Model	Year	oem #	Original & Platinum Series Piston Kits					Ring Sets	
			Piston Kit	Piston Size	Bore Size	Cylinder Clearance	Price (G)	Part #	Price (F)
Polaris (continued)									
750	All	3240146	010-830	Std	69.75mm		\$99.75	010-930	\$24.95
			010-830-04	0.25mm				010-930-04	
			010-830-05	0.50mm				010-930-05	
			010-830-06	0.75mm				010-930-06	
			010-830-07	1.00mm				010-930-07	
780	All		010-834	Std.	71.3	.004-.0045	\$99.75	010-934	\$25.88
			010-834-04	0.25mm				010-934-04	
			010-834-05	0.50mm				010-934-05	
			010-834-06	0.75mm				010-934-06	
			010-834-07	1.00mm				010-934-07	
800 Virage I Octane	2002-04 2002-04		010-836	Std.	84mm		\$99.75	010-936	\$40.47
			010-836-04	0.25mm				010-936-04	
			010-836-05	0.50mm				010-936-05	
			010-836-06	0.75mm				010-936-06	
			010-836-07	1.00mm				010-936-07	
800 Virage I Octane	2002-04 2002-04		010-836P	Std.	84mm		\$103.17	010-936	\$40.47
			010-836-04P	0.25mm				010-936-04	
			010-836-05P	0.50mm				010-936-05	
			010-836-06P	0.75mm				010-936-06	
			010-836-07P	1.00mm				010-936-07	
900	All		010-833	Std.	74.5mm	.004-.0045	\$99.75	010-933	\$25.88
			010-833-04	0.25mm				010-933-04	
			010-833-05	0.50mm				010-933-05	
			010-833-06	0.75mm				010-933-06	
			010-833-07	1.00mm				010-933-07	
1050	All		010-832	Std.	81mm	.004-.0045	\$99.75	010-932	\$44.98
			010-832-04	0.25mm				010-932-04	
			010-832-05	0.50mm				010-932-05	
			010-832-06	0.75mm				010-932-06	
			010-832-07	1.00mm				010-932-07	
1050	All		010-832P	Std.	81mm	.004-.0045	\$103.17	010-932	\$44.98
			010-832-04P	0.25mm				010-932-04	
			010-832-05P	0.50mm				010-932-05	
			010-832-06P	0.75mm				010-932-06	
			010-832-07P	1.00mm				010-932-07	
1200 Genesis, SLX, X-45 Virage TX, TXI	1999-04		010-835	Std.	84mm		\$99.75	010-935	\$40.47
			010-835-04	0.25mm				010-935-04	
			010-835-05	0.50mm				010-935-05	
			010-835-06	0.75mm				010-935-06	
			010-835-07	1.00mm				010-935-07	
1200 Genesis, SLX, X-45 Virage TX, TXI	1999-04		010-835P	Std.	84mm		\$103.17	010-935	\$40.47
			010-835-04P	0.25mm				010-935-04	
			010-835-05P	0.50mm				010-935-05	
			010-835-06P	0.75mm				010-935-06	
			010-835-07P	1.00mm				010-935-07	
Sea-Doo									
580	All	290.996.270 & 290.996.300 & 290.996.305	010-815	Std	76mm	.0035-.004	\$96.92	010-915	\$34.95
			010-815-04	0.25mm				010-915-04	
			010-815-05	0.50mm				010-915-05	
			010-815-06	0.75mm				010-915-06	
			010-815-07	1.00mm				010-915-07	
580	All	290.996.270 & 290.996.300 & 290.996.305	010-815P	Std	76mm	.0035-.004	\$103.17	010-915	\$34.95
			010-815-04P	0.25mm				010-915-04	
			010-815-05P	0.50mm				010-915-05	
			010-815-06P	0.75mm				010-915-06	
			010-815-07P	1.00mm				010-915-07	

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Model	Year	oem #	Original & Platinum Series Piston Kits					Ring Sets	
			Piston Kit	Piston Size	Bore Size	Cylinder Clearance	Price (G)	Part #	Price (F)
Sea-Doo (continue)									
650	All	290.887.060	010-816	Std	78mm	.0035-.004	\$96.92	010-916	\$34.95
			010-816-04	0.25mm				010-916-04	
			010-816-05	0.50mm				010-916-05	
			010-816-06	0.75mm				010-916-06	
			010-816-07	1.00mm				010-916-07	
650	All	290.887.060	010-816P	Std	78mm	.0035-.004	\$103.17	010-916	\$34.95
			010-816-04P	0.25mm				010-916-04	
			010-816-05P	0.50mm				010-916-05	
			010-816-06P	0.75mm				010-916-06	
			010-816-07P	1.00mm				010-916-07	
720	All		010-817	Std	82mm	.0035-.004	\$96.92	010-917	\$34.95
			010-817-04	0.25mm				010-917-04	
			010-817-05	0.50mm				010-917-05	
			010-817-06	0.75mm				010-917-06	
			010-817-07	1.00mm				010-917-07	
720	All		010-817P	Std	82mm	.0035-.004	\$103.17	010-917	\$34.95
			010-817-04P	0.25mm				010-917-04	
			010-817-05P	0.50mm				010-917-05	
			010-817-06P	0.75mm				010-917-06	
			010-817-07P	1.00mm				010-917-07	
800	All	290.887.300	010-818	Std	82mm	.0035-.004	\$129.95	010-918	\$34.95
			010-818-04	0.25mm				010-918-04	
			010-818-05	0.50mm				010-918-05	
			010-818-06	0.75mm				010-918-06	
			010-818-07	1.00mm				010-918-07	
800	All	290.887.300	010-818P	Std	82mm	.0035-.004	\$103.17	010-918	\$34.95
			010-818-04P	0.25mm				010-918-04	
			010-818-05P	0.50mm				010-918-05	
			010-818-06P	0.75mm				010-918-06	
			010-818-07P	1.00mm				010-918-07	
951 GSX, XP GTX, LRV, RX RX DI, GTX DI XP DI	1997-04		010-819	Std	87.91mm	.0035-.004	\$102.03	010-919	\$440.98
			010-819-04	0.25mm				010-919-04	
			010-819-05	0.50mm				010-919-05	
			010-819-06	0.75mm				010-919-06	
			010-819-07	1.00mm				010-919-07	
951 GSX, XP GTX, LRV, RX RX DI, GTX DI XP DI	1997-04		010-819P	Std	87.91mm	.0035-.004	\$111.11	010-919	\$440.98
			010-819-04P	0.25mm				010-919-04	
			010-819-05P	0.50mm				010-919-05	
			010-819-06P	0.75mm				010-919-06	
			010-819-07P	1.00mm				010-919-07	
Tiger Shark									
640	1993-99		010-850	Std	75.7mm	.004-.0045	\$103.17	010-950	\$25.88
			010-850-04	0.25mm				010-950-04	
			010-850-05	0.50mm				010-950-05	
			010-850-06	0.75mm				010-950-06	
			010-850-07	1.00mm				010-950-07	
770	1993-99		010-851	Std	83mm	.004-.0045	\$103.17	010-951	\$25.88
			010-851-04	0.25mm				010-951-04	
			010-851-05	0.50mm				010-951-05	
			010-851-06	0.75mm				010-951-06	
			010-851-07	1.00mm				010-951-07	
900	1995-98		010-852	Std	76.5mm	.004-.0045	\$103.17	010-952	\$25.88
			010-852-04	0.25mm				010-952-04	
			010-852-05	0.50mm				010-952-05	
			010-852-06	0.75mm				010-952-06	
			010-852-07	1.00mm				010-952-07	

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Model	Year	oem #	Original & Platinum Series Piston Kits					Ring Sets	
			Piston Kit	Piston Size	Bore Size	Cylinder Clearance	Price (G)	Part #	Price (F)
Tiger Shark (continued)									
1000	1997-00		010-853	Std	81mm	.004-.0045	\$103.17	010-955	###
			010-853-04	0.25mm				010-953-04	
			010-853-05	0.50mm				010-953-05	
			010-853-06	0.75mm				010-953-06	
			010-853-07	1.00mm				010-953-07	
Yamaha									
500	1987-93		010-801	Std	72mm	.004-.0045	\$82.60	010-901	\$26.95
			010-801-04	0.25mm				010-901-04	
			010-801-05	0.50mm				010-901-05	
			010-801-06	0.75mm				010-901-06	
			010-801-07	1.00mm				010-901-07	
650	All		010-802	Std	77mm	.004-.0045	\$89.95	010-902	\$26.95
			010-802-04	0.25mm				010-902-04	
			010-802-05	0.50mm				010-902-05	
			010-802-06	0.75mm				010-902-06	
			010-802-07	1.00mm				010-902-07	
			010-802-09	1.50mm				010-902-09	
701 Super Jet, Runner III GP, Blaster, Runner II, Runner VXR, FX700	1994-04		010-825	Std	81mm	.004-.0045	\$78.83	010-925	\$37.95
			010-825-04	0.25mm				010-925-04	
			010-825-05	0.50mm				010-925-05	
			010-825-06	0.75mm				010-925-06	
			010-825-07	1.00mm				010-925-07	
Raider	1996-97		010-825-09	1.50mm				010-925-09	
701 Super Jet, Runner III GP, Blaster, Runner II, Runner VXR, FX700	1994-04		010-825P	Std	81mm	.004-.0045	\$101.45	010-925	\$37.95
			010-825-04P	0.25mm				010-925-04	
			010-825-05P	0.50mm				010-925-05	
			010-825-06P	0.75mm				010-925-06	
			010-825-07P	1.00mm				010-925-07	
			010-825-09P	1.50mm				010-925-09	
701 Raider, Raider DX, Venture, Venture XL 700,	1994-95		010-827	Std	81mm	.004-.0045	\$88.93	010-927	###
			010-827-04	0.25mm				010-927-04	
			010-827-05	0.50mm				010-927-05	
			010-827-06	0.75mm				010-927-06	
			010-827-07	1.00mm				010-927-07	
701 Raider, Raider DX, Venture, Venture XL 700,	1994-95		010-827P	Std	81mm	.004-.0045	\$101.45	010-927	###
			010-827-04P	0.25mm				010-927-04	
			010-827-05P	0.50mm				010-927-05	
			010-827-06P	0.75mm				010-927-06	
			010-827-07P	1.00mm				010-927-07	
760	All		010-826	Std	84mm	.004-.0045	\$95.39	010-926	\$25.88
			010-826-04	0.25mm				010-926-04	
			010-826-05	0.50mm				010-926-05	
			010-826-06	0.75mm				010-926-06	
			010-826-07	1.00mm				010-926-07	
760	All		010-826P	Std	84mm	.004-.0045	\$87.76	010-926	\$25.88
			010-826-04P	0.25mm				010-926-04	
			010-826-05P	0.50mm				010-926-05	
			010-826-06P	0.75mm				010-926-06	
			010-826-07P	1.00mm				010-926-07	
800 GP	1998-04		010-828B	79.90mm		.004-.0045	\$101.45	010-928	\$38.22
XL	2000-01		010-828C	79.91mm				010-928	
XLT	2002-04		010-828D	79.92mm				010-928	
			010-88-04	0.25mm				010-928-04	
			010-88-05	0.50mm				010-928-05	
			010-828-06	0.75mm				010-928-06	
			010-828-07	1.00mm				010-928-07	

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Model	Year	oem #	Original & Platinum Series Piston Kits					Ring Sets	
			Piston Kit	Piston Size	Bore Size	Cylinder Clearance	Price (G)	Part #	Price (F)
Yamaha (continued)									
800 GP	1998-04		010-828BP	9.90mm		.004-.0045	TBA	010-928	\$38.22
XL	2000-01		010-828CP	9.91mm				010-928	
XLT	2002-04		010-828DP	9.92mm				010-928	
			010-828-04P	.25mm				010-928-04	
			010-828-05P	.50mm				010-928-05	
			010-828-06P	0.75mm	Platinum Series			010-928-06	
			010-828-07P	1.00mm				010-928-07	
1100	All		010-827	Std	81mm	.004-.0045	\$88.93	010-925	\$37.95
			010-827-04	0.25mm				010-925-04	
			010-827-05	0.50mm				010-925-05	
			010-827-06	0.75mm				010-925-06	
			010-827-07	1.00mm				010-925-07	
1100	All		010-827P	Std	81mm	.004-.0045	\$101.45	010-925	\$37.95
			010-827-04P	0.25mm				010-925-04	
			010-827-05P	0.50mm				010-925-05	
			010-827-06P	0.75mm	Platinum Series			010-925-06	
			010-827-07P	1.00mm				010-925-07	
1200 Runner GP, XI	1995-99		010-826	Std	84mm	.004-.0045	\$95.39	010-926	\$25.88
SUV	1999-04		010-826-04	0.25mm				010-926-04	
			010-826-05	0.50mm				010-926-05	
			010-826-06	0.75mm				010-926-06	
			010-826-07	1.00mm				010-926-07	
1200 Runner GP, XI	1995-99		010-826P	Std	84mm	.004-.0045	\$87.76	010-926	\$25.88
SUV	1999-04		010-826-04P	0.25mm				010-926-04	
			010-826-05P	0.50mm				010-926-05	
			010-826-06P	0.75mm	Platinum Series			010-926-06	
			010-826-07P	1.00mm				010-926-07	
1200XL	1998-01		010-829B	9.90mm		.004-.0045	\$101.45	010-929	\$38.22
GPR	2000-02		010-829C	9.91mm				010-929	
XLT	2001-04		010-829D	9.92mm				010-929	
			010-829-04	0.25mm				010-929-04	
			010-829-05	0.50mm				010-929-05	
			010-829-06	0.75mm				010-929-06	
			010-829-07	1.00mm				010-929-07	
1200XL	1998-01		010-829BP	9.90mm		.004-.0045	\$110.47	010-929	\$38.22
GPR	2000-02		010-829CP	9.91mm				010-929	
XLT	2001-04		010-829DP	9.92mm				010-929	
			010-829-04P	0.25mm				010-929-04	
			010-829-05P	0.50mm				010-929-05	
			010-829-06P	0.75mm	Platinum Series			010-929-06	
			010-829-07P	1.00mm				010-929-07	

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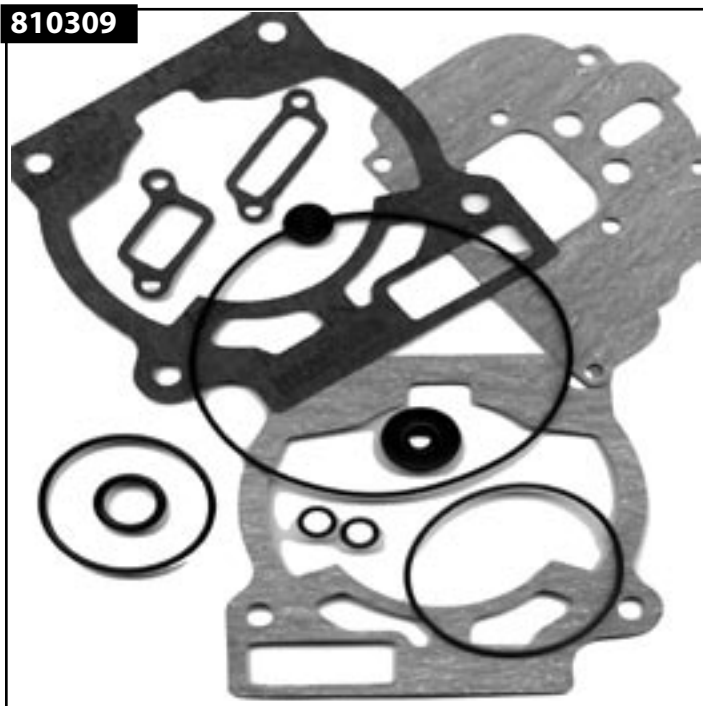
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• **810 TOP END GASKET SETS:** These sets include the head, base, and upper end gaskets. These sets are designed for piston replacement.

• **811 COMPLETE GASKET SETS with OIL SEALS:** These sets include all gaskets and oil seals necessary to rebuild the engine and transmission including output shaft, waterpump, clutch, shift and starter seals.

• **822 OIL SEAL SETS:** These sets include all oil seals necessary to rebuild the engine and transmission including output shaft, waterpump, clutch, shift and starter seals.

810309



811548



Dirt Bikes — Honda

Model	Year	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
		Part #	Price (G)	Part #	Price (G)	Part #	Price (G)
XR50R	2000-03	810209	\$21.59	811209	\$68.35	822212	\$21.22
CRF50F	2004-05	810209	\$21.59	811209	\$68.35	822212	\$21.22
XR70R	1997-03	810210	\$21.59	811210	\$68.35	822212	\$21.22
CRF70F	2004-05	810210	\$21.59	811210	\$68.35	822212	\$21.22
CR80R	1982	810200	\$6.98	—	—	—	—
CR80R	1983	810201	\$13.08	—	—	—	—
CR80R	1984	810202	\$13.08	—	—	—	—
CR80R	1985	810203	\$15.37	811203	\$61.24	822105	\$14.92
CR80R	1986-89	810204	\$14.67	811204	\$67.30	822105	\$14.92
CR80R	1990-91	810205	\$19.14	811205	\$72.95	822105	\$14.92
CR80R	1992-03	810206	\$19.14	811206	\$72.95	822105	\$14.92
CR85R	2003-04	810211	\$19.14	811211	\$72.95	822181	\$24.44
CR85R	2005	810212	\$25.49	811212	\$79.30	822181	\$24.44

Dirt Bikes — Honda *continued*

Model	Year	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
		Part #	Price (G)	Part #	Price (G)	Part #	Price (G)
CY80R, XL80	1979-85	810207	\$18.44	—	—	—	—
XR80, XR80R	1979-91	810207	\$18.44	811207	\$72.95	822162	\$14.63
XR80R	1993-03	810208	\$31.65	811208	\$72.95	822162	\$14.63
CRF80F	2004-05	810208	\$31.65	811208	\$72.95	822162	\$14.63
XR100	1985-91	810220	\$18.00	811220	\$72.95	822163	\$17.62
XR100	1992-03	810221	\$18.00	811221	\$72.95	822163	\$17.62
CRF100F	2004-05	810221	\$18.00	811221	\$72.95	822163	\$17.62
XL125	1976-85	810225	\$31.65	—	—	—	—
CR125R	1983	810230	\$14.10	—	—	—	—
CR125R	1984-85	810231	\$38.32	811231	\$73.56	822106	\$15.52
CR125R	1986	810232	\$18.38	811232	\$73.56	822106	\$15.52
CR125R	1987-89	810233	\$35.65	811233	\$73.56	822107	\$15.52
CR125R	1990-91	810234	\$24.86	811234	\$73.56	822107	\$15.52
CR125R	1992-97	810235	\$35.65	811235	\$79.30	822107	\$15.52
CR125R	1998-99	810236	\$35.65	811236	\$80.60	822107	\$15.52
CR125R	2000-02	810237	\$35.65	811237	\$80.60	822107	\$15.52
CR125R	2003	810239	\$37.24	811239	\$94.19	822265	\$30.38
CR125R	2004	810243	\$38.83	811243	\$95.78	822270	\$30.38
CR125R	2005	810244	\$38.83	811244	\$101.33	822271	\$32.78
CRF150	2003-05	810238	\$59.02	811238	\$104.63	822179	\$18.63
XR200	1986-91	810240	\$31.65	—	—	—	—
XR200	1993-04	810241	\$31.65	—	—	—	—
CRF230	2003-05	810242	\$59.02	811242	\$101.33	822180	\$13.04
CR250	1981-82	810250	\$16.51	—	—	—	—
CR250	1983	810251	\$14.22	—	—	—	—
CR250R	1984	810252	\$15.84	811252	\$68.57	822108	\$16.19
CR250R	1985	810253	\$17.21	811253	\$79.78	822109	\$16.19
CR250R	1986	810254	\$17.62	811254	\$79.78	822109	\$16.19
CR250R	1987	810255	\$19.49	811255	\$88.51	822109	\$16.19
CR250R	1988	810256	\$35.65	811256	\$88.51	822110	\$16.19
CR250R (.040Comp.Head)	1989-91	810257	\$24.29	811257	\$88.51	822110	\$16.19
CR250R (.010Metal Head)	1989-91	810260	\$24.29	811260	\$88.51	822110	\$16.19
CR250R	1992-01	810259	\$35.65	811259	\$88.51	822111	\$16.19
CR250R	2002-04	810261	\$35.65	811261	\$88.51	822177	\$19.37
CR250R	2005	810264	\$42.00	811264	\$123.24	822268	\$30.38
CRF250R	2003-05	810262	\$68.54	811262	\$180.41	822248	\$47.63
CRF250X	2004-05	810262	\$68.54	811262	\$180.41	822248	\$47.63
XR250L	1991-96	810258	\$62.70	811258	\$120.29	822219	\$25.84
XR250R	1986-95	810258	\$62.70	811258	\$120.29	822219	\$25.84
XR250R	1996-04	810263	\$62.70	811263	\$123.24	822220	\$28.79
XR400R	1996-98	810265	\$41.17	811265	\$91.62	822160	\$26.19
XR400R	1999-04	810265	\$41.17	811266	\$91.62	822161	\$26.19
CRF450	2002-05	810267	\$68.54	811267	\$183.46	822178	\$48.38
CRF450X	2005	810267	\$68.54	811267	\$183.46	822178	\$48.38
CR450R	1981	810270	\$16.76	—	—	—	—
CR480R	1982-83	810270	\$16.76	—	—	—	—
CR500R	1984	810271	\$16.76	—	—	—	—
CR500R	1985-88	810272	\$28.06	811272	\$90.79	822182	\$25.71
CR500R	1989-01	810273	\$32.67	811273	\$91.62	822110	\$16.19
XR600R	1993-00	810280	\$50.70	811280	\$113.49	822164	\$26.19
XR650L	1993-05	810281	\$50.70	811281	\$113.49	822165	\$26.19

Dirt Bikes — Kawasaki

Model	Year	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
		Part #	Price (G)	Part #	Price (G)	Part #	Price (G)
KX60	1985-03	810407	\$16.86	811407	\$45.65	822100	\$13.37
KX60 OB	1985-03	810413	\$24.29	811413	\$55.24	822100	\$13.37
KDX50	2003-05	810416	\$14.29	811416	\$52.03	822224	\$23.09
KX65	2000-05	810412	\$24.29	811412	\$55.24	822135	\$14.63
KD80	1980-87	810400	\$7.94	—	—	—	—
KD80	1988-90	810401	\$7.94	—	—	—	—
KX80	1983-85	810402	\$14.10	811402	\$49.71	822100	\$13.37

Dirt Bikes — Kawasaki *continued*

Model	Year	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
		Part #	Price (G)	Part #	Price (G)	Part #	Price (G)
KX80	1986-87	810403	\$14.10	811403	\$47.24	822100	\$13.37
KX80	1988-89	810404	\$17.21	811404	\$55.24	822100	\$13.37
KX80	1990	810406	\$21.17	811406	\$58.76	822100	\$13.37
KX80	1991-97	810405	\$17.87	811405	\$53.94	822100	\$13.37
KX80	1998-00	810410	\$17.87	811410	\$62.83	822100	\$13.37
KX85	2001-05	810414	\$19.14	811414	\$66.00	822100	\$13.37
KE100	1976-00	810408	\$26.70	—	—	—	—
KX100	1995-97	810409	\$26.70	811409	\$62.83	822100	\$13.37
KX100	1998-05	810411	\$26.70	811411	\$62.83	822100	\$13.37
KLX110	2003-05	810415	\$36.48	811415	\$74.10	822216	\$18.57
KX125	1985-86	810420	\$21.17	811420	\$56.19	822100	\$13.37
KX125	1987	810421	\$21.43	811421	\$60.03	822100	\$13.37
KX125	1988	810426	\$25.56	811426	\$74.25	822128	TBA
KX125	1989	810422	\$25.56	811422	\$74.25	822128	TBA
KX125	1990-91	810423	\$34.29	811423	\$71.65	822128	TBA
KX125	1992-93	810424	\$34.29	811424	\$71.37	822128	TBA
KX125	1994	810424	\$34.29	811428	\$71.37	822101	\$16.19
KX125	1995-97	810425	\$34.29	811425	\$84.22	822101	\$16.19
KX125	1998-00	810427	\$34.29	811427	\$84.22	822101	\$16.19
KX125	2001-02	810429	\$35.87	811429	\$90.89	822101	\$16.19
KX125	2003-05	810430	\$35.87	811430	\$90.89	822183	\$25.71
KLX125,125L	2004-05	810531	\$36.48	811531	\$98.38	822226	\$29.69
KDX200	1986-88	810441	\$25.56	811441	\$85.17	822102	\$13.81
KDX200	1989-94	810440	\$25.56	811440	\$85.17	822102	\$13.81
KDX200	1995-05	810442	\$25.56	811442	\$85.17	822102	\$13.81
KDX220	1997-05	810445	\$25.56	811445	\$85.17	822102	\$13.81
KX250	1982	810450	\$17.62	811450	\$59.05	822129	\$15.13
KX250	1983-84	810451	\$15.68	811451	\$59.40	822103	\$14.03
KX250	1985-86	810452	\$21.17	811452	\$59.40	822103	\$14.03
KX250	1987	810453	\$28.79	811453	\$68.22	822103	\$14.03
KX250	1988-89	810454	\$34.95	811454	\$90.32	822103	\$14.03
KX250	1990-91	810455	\$36.48	811455	\$90.32	822103	\$14.03
KX250	1992	810456	\$36.48	811456	\$90.32	822103	\$14.03
KX250	1993-03	810457	\$36.48	811457	\$90.32	822103	\$14.03
KX250	2004	810464	\$38.10	811464	\$98.92	822103	\$14.03
KX250	2005	810465	\$38.10	811465	\$98.92	822257	\$26.63
KDX250	1991-94	810454	\$34.95	811458	\$90.32	822103	\$14.03
KL, KLR250	1985-05	810459	\$36.48	811459	\$90.32	822136	\$22.50
KLX250	1994-96	810460	\$36.48	811460	\$90.32	822137	\$16.38
KX250F	2004-05	810463	\$53.97	811463	\$142.35	822223	\$49.88
KLX300	1997-05	810461	\$36.48	811461	\$90.32	822137	\$16.38
KLX400	2003	810462 (810585)	\$46.67 \$46.67	811585	\$106.98	822193	\$28.57
KX500A	1983-84	810471	\$17.62	—	—	—	—
KX500	1985	810473	\$41.17	811473	\$77.46	822104	\$15.97
KX500	1986-88	810474	\$41.17	811474	\$77.46	822104	\$15.97
KX500 1.0mm	1989-04	810470	\$37.05	811470	\$87.05	822104	\$15.97
KX500 0.2mm	1989-04	810472	\$37.05	811472	\$87.05	822104	\$15.97

Dirt Bikes — KTM

Model	Year	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
		Part #	Price (G)	Part #	Price (G)	Part #	Price (G)
KTM50ADV A/C	2002-05	810314	\$22.16	811314	\$42.98	822246	\$12.66
KTM50ADV A/C	1997-01	810301	\$22.16	811301	\$42.98	822184	\$28.57
KTM50SX LC	2001-05	810312	\$25.62	811312	\$85.94	822222	\$16.88
KTM65SX	1998-05	810302	\$12.92	811302	\$42.51	822185	\$28.57
KTM85SX	2003-05	810315	\$25.62	811315	\$85.94	822264	\$43.38
KTM125SX,EXC	1991-97	810303	\$25.62	811303	\$101.33	822186	\$28.57
KTM125SX,EXC	1998-01	810304	\$25.62	811304	\$85.94	822187	\$28.57
KTM125SX,EX	2002-05	810309	\$25.62	811309	\$85.94	822187	\$28.57
KTM200SX,EXC	1998-02	810308	\$25.62	811308	\$85.94	822187	\$28.57
KTM200SX,EXC	2003-05	810319	\$25.62	811319	\$85.94	822187	\$28.57
KTM250SX	1990-02	810300	\$25.62	811300	\$85.94	822190	\$28.57

Dirt Bikes — KTM *continued*

Model	Year	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
		Part #	Price (G)	Part #	Price (G)	Part #	Price (G)
KTM250EXC	1990-03	810300	\$25.62	811300	\$85.94	822190	\$28.57
KTM250SX	2003-04	810323	\$25.62	811323	\$85.94	822269	\$28.57
KTM250EXC	2004	810323	\$25.62	811323	\$85.94	822269	\$28.13
KTM250SX,EXC	2005	810324	\$25.62	811324	\$85.94	822269	\$28.13
KTM300SX,EXC	1990-03	810306	\$25.62	811306	\$85.94	822190	\$28.13
KTM300SX,EXC	2004	810325	\$25.62	811325	\$85.94	822269	\$28.57
KTM300SX,EXC	2005	810326	\$25.62	811326	\$85.94	822269	\$28.13
KTM360SX,EXC	1996-97	810307	\$25.62	811307	\$85.94	822192	\$28.13
KTM380SX,EXC	1998-02	810307	\$25.62	811307	\$85.94	822192	\$28.57

Dirt Bikes — Maico

Model	Year	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
		Part #	Price (G)	Part #	Price (G)	Part #	Price (G)
MAICO 250	0	810320	\$43.27	811320	\$84.13	822121	\$11.05
MAICO 400	0	810321	\$43.27	811321	\$84.13	822121	\$11.05
MAICO 450	0	810322	\$43.27	811322	\$84.13	822121	\$11.05

Dirt Bikes — Suzuki

Model	Year	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
		Part #	Price (G)	Part #	Price (G)	Part #	Price (G)
RM60	2003	810506 (810407)	\$16.86 \$16.86	811407	\$45.65	822100	\$13.37
RM65	2003-05	810507 (810402)	\$24.29 \$14.10	811412	\$55.24	822135	\$14.63
JR50	1978-05	810416	\$14.29	811416	\$52.03	822224	\$23.09
RM80	1983-85	810500	\$12.35	—	—	—	—
RM80	1986-88	810501	\$14.10	—	—	—	—
RM80	1989	810502	\$15.87	—	—	—	—
RM80	1990	810503	\$14.10	—	—	—	—
RM80	1991-01	810504	\$14.10	811504	\$67.59	822123	\$21.24
RM85	2003-05	810505	\$15.87	811505	\$69.30	822176	\$24.41
DR100	1983-90	810520	\$21.17	—	—	—	—
RM100	2003-04	810508 (810411)	\$26.70 \$26.70	811411	\$62.83	822100	\$13.37
DRZ110	2003-05	810521 (810415)	\$36.48 \$36.48	811415	\$74.10	822216	\$18.57
DR125	1982-88	810530	\$23.08	—	—	—	—
DRZ125	2003-05	810531	\$36.48	811531	\$98.38	822226	\$29.69
RM125	1982-83	810540	\$12.35	—	—	—	—
RM125	1984-85	810541	\$14.10	—	—	—	—
RM125	1986	810542	\$21.17	811542	\$98.13	822130	\$21.24
RM125	1987-88	810546	\$19.40	811546	\$98.13	822130	\$21.24
RM125	1989	810543	\$21.17	811543	\$98.13	822131	\$21.24
RM125	1990	810544	\$17.62	811544	\$98.13	822131	\$21.24
RM125	1991	810545	\$17.62	811545	\$98.13	822131	\$21.24
RM125	1992-97	810547	\$21.17	811547	\$100.48	822124	\$23.33
RM125	1998-00	810548	\$21.17	811548	\$99.27	822125	\$22.13
RM125	2001-03	810548	\$21.17	811549	\$99.27	822267	\$29.38
RM125	2004-05	810550	\$24.70	811550	\$102.79	822266	\$29.38
DR200	1986-88	810560	\$24.70	811532	\$98.38	822226	\$29.69
DR200	1996-05	810532	\$36.48	811532	\$98.38	822226	\$29.69
DR250	1982-85	810570	\$33.49	—	—	—	—
RM250	1982-83	810571	\$14.10	—	—	—	—
RM250	1984-85	810572	\$14.10	—	—	—	—
RM250	1986	810573	\$19.40	—	—	—	—
RM250	1987-88	810574	\$21.17	811574	\$103.11	822133	\$21.24
RM250	1989	810575	\$26.70	811575	\$103.11	822126	\$21.24
RM250	1990	810576	\$26.70	811576	\$103.11	822126	\$21.24
RM250	1991-93	810577	\$26.70	811577	\$103.11	822126	\$21.24
RM250	1994-95	810581	\$34.29	811581	\$103.11	822134	\$21.24

Dirt Bikes — Suzuki *continued*

Model	Year	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
		Part #	Price (G)	Part #	Price (G)	Part #	Price (G)
RM250	1996-98	810580	\$34.29	811580	\$103.11	822127	\$21.24
RM250	1999-00	810582	\$34.29	811582	\$103.11	822127	\$21.24
RM250	2001	810583	\$34.29	811583	\$103.11	822127	\$21.24
RM250	2002	810587	\$34.29	811587	\$103.11	822127	\$21.24
RM250	2003-05	810589	\$40.63	811589	\$120.29	822227	\$33.41
RM-Z250	2004-05	810463	\$53.97	811463	\$142.35	822223	\$49.88
RMX250	1989-92	810578	\$26.70	811578	\$103.11	822132	\$21.24
RMX250	1993-99	810579	\$26.70	811579	\$103.11	822132	\$21.24
DRZ250	2001-05	810588	\$46.67	811588	\$108.57	822245	\$29.69
DR350	1990-99	810584	\$43.27	811584	\$94.29	822194	\$26.98
DR400,E,S,ES	2000-05	810585	\$46.67	811585	\$106.98	822193	\$28.57
DR650SE	1996-05	810586	\$43.27	811586	\$106.98	822195	\$28.57

Dirt Bikes — Yamaha

Model	Year	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
		Part #	Price (G)	Part #	Price (G)	Part #	Price (G)
YSR50	1987-92	810600	\$7.94	—	—	—	—
PW50	1990-05	810601	\$17.14	811601	\$53.65	822196	\$17.46
PW80	1983-05	810615	\$20.95	811615	\$57.30	822197	\$17.46
YZ80	1983	810610	\$14.10	811610	\$57.30	822112	\$16.54
YZ80	1984-85	810611	\$14.10	811611	\$57.30	822112	\$16.54
YZ80	1986-92	810612	\$14.10	811612	\$57.30	822112	\$16.54
YZ80	1993-01	810613	\$17.62	811613	\$57.84	822113	\$17.08
YZ85	2002-05	810614	\$19.05	811614	\$61.02	822173	\$20.25
YZ125	1983-85	810630	\$15.87	—	—	—	—
YZ125	1986-88	810631	\$17.62	811631	\$65.40	822119	\$15.90
YZ125	1989	810632	\$17.62	811632	\$65.40	822116	\$15.90
YZ125	1990-91	810633	\$17.62	811633	\$65.40	822116	\$15.90
YZ125	1992	810634	\$17.62	811634	\$65.40	822116	\$15.90
YZ125	1993	810635	\$17.62	811635	\$65.40	822115	\$15.90
YZ125	1994-97	810636	\$17.62	811636	\$65.40	822115	\$15.90
YZ125	1998-00	810637	\$17.62	811637	\$65.40	822114	\$15.90
YZ125	2001	810637	\$17.62	811638	\$68.57	822172	\$19.08
YZ125	2002-04	810639	\$19.05	811639	\$68.57	822172	\$19.08
YZ125	2005	810641	\$25.24	811641	\$87.84	822252	\$33.50
TT-R125	2001-05	810640	\$39.65	811640	\$86.60	822240	\$21.22
YZ250	1983-85	810660	\$21.17	811660	\$80.54	822221	\$29.14
YZ250	1986-87	810661	\$21.17	811661	\$76.25	822221	\$29.14
YZ250	1988-89	810662	\$21.17	811662	\$69.75	822117	\$17.40
YZ250	1990-91	810663	\$20.29	811663	\$69.75	822117	\$17.40
YZ250	1992-94	810664	\$15.87	811664	\$69.75	822117	\$17.40
YZ250	1995-96	810665	\$21.17	811665	\$69.75	822117	\$17.40
YZ250	1997	810666	\$26.70	811666	\$69.75	822117	\$17.40
YZ250	1998	810666	\$26.70	811667	\$69.75	822118	\$17.40
YZ250	1999-00	810668	\$26.70	811668	\$69.75	822122	\$17.40
YZ250	2001	810668	\$26.70	811669	\$72.98	822174	\$20.57
YZ250	2002-05	810670	\$26.70	811670	\$72.98	822174	\$20.57
YZ250F	2001-05	810671	\$47.62	811671	\$119.84	822175	\$26.19
WR250	2001-02	810671	\$47.62	811671	\$119.84	822175	\$26.19
WR250	2003-04	810671	\$47.62	811678	\$119.84	822175	\$26.19
YZ400F	1998-99	810675	\$53.97	811675	\$119.84	822167	\$26.19
WR400	1998-99	810675	\$53.97	811675	\$119.84	822167	\$26.19
WR400	2000	810676	\$53.97	811676	\$119.84	822167	\$26.19
YZ426F	2000-02	810676	\$53.97	811676	\$119.84	822167	\$26.19
WR426	2001-02	810676	\$53.97	811676	\$119.84	822167	\$26.19
YZ450F	2003-05	810677	\$53.97	811677	\$119.84	822228	\$32.03
WR450	2003-05	810677	\$53.97	811677	\$119.84	822228	\$32.03
YZ490, IT490	1982-83	810680	\$15.87	—	—	—	—
YZ490K	1983	810681	\$17.62	—	—	—	—
YZ490	1984-86	810682	\$17.62	—	—	—	—
YZ490	1987-90	810683	\$17.62	—	—	—	—
WR500	1991-93	810684	\$17.62	—	—	—	—
XT600	1988-96	810685	\$43.27	—	—	—	—

ATV — Arctic Cat

Model	Year	cc	Cyl.	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
				Part #	Price (G)	Part #	Price (G)	Part #	Price (G)
2 CYCLE									
50 2 cycle	2004-05	50 cc	1	810857	\$14.29	811857	\$45.81	822261	\$15.41
90 2 cycle	2003-05	90 cc	1	810840	\$14.29	811840	\$45.81	822217	\$15.41
4 CYCLE									
250 All 2x4, 4x4	1999-05	250 cc	1	810827	\$34.22	811827	\$80.13	822145	\$25.50
300 All 2x4, 4x4	1998-05	300 cc	1	810826	\$34.22	811826	\$78.03	822145	\$25.50
400 Manual	1998-02	400 cc	1	810800	\$34.25	811800	\$95.05	822258	\$36.88
454 Manual	1996-98	454 cc	1						
400 Manual	2003-05	400 cc	1	810846	\$49.02	811846	\$123.27	822234	\$26.97
400 Auto	2003-05	400 cc	1	810870	TBA	811870	\$156.89	822239	\$40.56
400 DVX	2004-05	400 cc	1	810847	\$49.02	811847	\$129.94	822201	\$28.13
500 Manual	1999-05	500 cc	1	810828	\$37.08	811828	\$97.87	822258	\$36.88
500 Auto	2000-05	500 cc	1	810828	\$37.08	811839	\$147.30	822259	\$42.88
650 Twin	2004-05	650 cc	2	810879	\$100.54	811879	\$166.00	822251	\$29.72

ATV — Bombardier

Model	Year	cc	Cyl.	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
				Part #	Price (G)	Part #	Price (G)	Part #	Price (G)
2 CYCLE									
50 2 cycle	2002-05	50 cc	1	810857	\$14.29				
90 2 cycle	2002-05	90 cc	1	810856	\$14.29				
4 CYCLE									
90 4 cycle	2002-05	90 cc	1	810855	\$35.30				
500 4 cycle	2002-05	498 cc	1	810854	\$84.76	811854	\$211.11	822204	\$35.31
650 4 cycle	2002-05	650 cc	1	810853	\$84.76	811853	\$166.67	822203	\$28.13

ATV — Honda

Model	Year	cc	Bore	Cyl.	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
					Part #	Price (G)	Part #	Price (G)	Part #	Price (G)
2 CYCLE										
ATC250	1981-84	250cc		1	810866	\$31.97				
ATC 250 R	1985-86	250 cc	68 mm	1	810814	\$31.97	811814	\$80.38	822147	\$26.25
TRX 250 R	1986-89									
ATC 250 R	1985-86	250 cc	68 mm	1	810815	\$33.56	811815	\$80.38	822147	\$26.25
TRX 250 R (.010SS Head)	1986-89									
4 CYCLE										
TRX 90	1993-01	90 cc		1	810842	\$31.87	811842	\$86.13	822214	\$20.31
Sportrax 90	2002-05									
ATC 185	1980-83	185 cc	67 mm	1	810816	\$26.00				
ATC 200X	1983-85	200 cc								
ATC 200S	1984-86									
TRX200, Fourtrax 200	1984									
ATC 200 E, ES Big Red	1982-84									
ATC 200M	1984-85									
TRX 200 Fourtrax	1986-97	200 cc	67 mm	1	810817	\$30.16	811817	\$82.73	822255	\$18.75
ATC 200 X	1986-87									
TRX 250 X Fourtrax 250 X	1987-88, 91-92		75 mm	1	810801	\$31.02				
300 TRX EX	1993-05	282 cc	75 mm	1	810801	\$31.02	811801	\$86.06	822146	\$22.50
300 Sportrax EX	2001-05	300 cc								
TRX 250 Recon	1997-01	250 cc		1	810841	\$36.83	811841	\$102.89	822211	\$19.94
TRX 250 Recon	2002-05	250 cc		1	810888	\$46.95	811888	\$111.65	822211	\$19.94
TRX 250 EX	2001-05									
Sportrax 250 EX	2001-05									
250 ATC SX	1985-87	282 cc	76 mm	1	810802	\$31.02	811802	\$86.06	822168	\$21.88
250 ATC ES Big Red	1985-87									
250 TRX Fourtrax	1985-87									
TRX 300 Fourtrax	1988-00	282 cc	76 mm	1	810802	\$31.02	811802	\$86.06	822168	\$21.88
TRX 300 FW Fourtrax	1988-00									
350 TRX Fourtrax Rancher	2002-05	350 cc		1	810867	\$50.13	811867	\$107.75	822236	\$25.47

ATV — Honda *continued*

Model	Year	cc	Bore	Cyl.	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
					Part #	Price (G)	Part #	Price (G)	Part #	Price (G)
TRX 400 FW Foreman	1995-03	400 cc		1	810858	\$43.65	811858	\$134.70	822208	\$31.88
400 TRX EX Fourtrax	1999-00	400 cc	86 mm	1	810829	\$34.51	811829	\$81.59	822139	\$22.50
400 TRX EX Sportrax	2001-05									
TRX 450 FE,W Foreman	1992-04	450 cc		1	810859	\$43.65	811859	\$137.87	822209	\$35.00
TRX 450 S, ES	1998-01									
TRX 450 R	2004-05	450 cc		1	810868	\$74.89	811868	\$171.02	822237	\$41.50
Rubicon 500	2001-05	500 cc		1	810843	\$92.03	811843	\$163.37	822210	\$39.88

ATV — Kawasaki

Model	Year	cc	Bore	Cyl.	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
					Part #	Price (G)	Part #	Price (G)	Part #	Price (G)
2 CYCLE										
KFX 50	2003-05	50 cc		1	810850	\$14.29	811850	\$47.30	822230	\$18.44
KFX 80	2003-05	80 cc		1	810849	\$14.29	811849	\$61.56	822231	\$23.09
KXT 250 Tecate	1984-85	250 cc	72 mm	1	810818	\$30.16	811818	\$73.14	822103	\$14.03
KXT 250 Tecate	1986-87	250 cc	72 mm	1	810819	\$39.56	811819	\$76.32	822159	\$23.25
KXF250 Tecate	1987-88	250 cc	69.5 mm	1	810820	\$41.97	811820	\$83.24	822103	\$14.03
4 CYCLE										
KLF220 Bayou	1988-02	220 cc	70 mm	1	810803	\$32.76	811803	\$65.46	822138	\$16.75
KLF250 Bayou	2003-05	250 cc		1	810874	\$30.06	811874	\$63.49	822138	\$16.75
KSF250 Mohave	1987-04	250 cc	77 mm	1	810804	\$32.76	811804	\$75.46	822136	\$22.50
KEF300 Lakota	1995-02	300 cc	79 mm	1	810805	\$32.76	811805	\$64.25	822241	\$16.38
KLF300 Bayou	1986-04	300 cc	79 mm	1	810805	\$32.76	811871	\$63.49	822242	\$15.63
KLF300 Bayou 4x4	1988-03	300 cc	79 mm	1	810805	\$32.76	811872	\$63.49	822242	\$15.63
KVF300 Prairie, 4x4	1999-02	300 cc	79 mm	1	810805	\$32.76	811873	\$63.49	822244	\$15.63
KVF360 Prairie	2003-05	362 cc		1	810845	\$44.22	811845	\$119.81	822215	\$30.31
KLF400 Bayou 4X4	1993-99	400 cc	84.5 mm	1	810831	\$40.76	811831	\$121.46	822199	\$28.13
KVF400 Prairie 4X4	1997-02	400 cc	84.5 mm	1	810831	\$40.76	811860	\$122.86	822213	\$28.13
KFX 400	2003-05	400 cc		1	810847	\$49.02	811847	\$129.94	822201	\$28.13
KVF 650 Prairie	2002-04	650 cc		2	810879	\$100.54	811879	\$166.00	822251	\$29.72
KFX 700 V-Force	2004-05	700 cc		2	810880	\$100.54	811880	\$166.00	822251	\$29.72
KVF 700 Prairie	2005									
Brute Force 750	2005	750 cc		2	810881	\$100.54	811881	\$166.00	822251	\$29.72

ATV — Polaris

Model	Year	cc	Bore	Cyl.	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
					Part #	Price	Part #	Price	Part #	Price
2 CYCLE										
50 Scrambler	2001-03	50 cc		1	810892	\$14.29	811892	\$45.81	822261	\$15.41
50 Predator	2004-05									
90 Scrambler	2001-03	90 cc		1	810840	\$14.29	811887	\$45.81	822261	\$15.41
90 Sportsman	2001-05									
90 Predator	2003-05									
250 All	1985-05	244 cc	72 mm	1	810806	\$20.25	811806	\$33.38	822140	\$9.22
300 All	1994-99	300 cc	75 mm	1	810807	\$20.25	811807	\$33.90	822140	\$9.22
400 All	1994-02	378 cc	83 mm	1	810808	\$28.44	811808	\$67.75	822142	\$19.13
4 CYCLE										
325 Trail Boss, Magnum	2000-02	330 cc	76 mm	1	810836	\$51.94	811838	\$125.49	822143	\$11.25
330 Trail Boss, Magnum	2003-05									
325 Expedition	2000-02	325 cc			810836	\$51.94	811838	\$125.49	822169	\$40.31
335 Sportsman	1999-00	335 cc	78 mm	1	810837	\$57.87	811837	\$85.11	822143	\$11.25
425 Magnum	1995-98	425 cc	88 mm	1	810821	\$48.51	811821	\$80.25	822143	\$11.25
425 Magnum 6x6	1997	425 cc								
400 Sportsman 400	2001-05	425 cc								
425 Expedition	2000-02	425 cc		1	810821	\$48.51	811877	\$91.30	822262	\$22.13
500 Sportsman	1996-05	500 cc	92 mm	1	810830	\$55.02	811830	\$86.76	822143	\$11.25
500 Xplorer	1997									
500 Scrambler	1997-05									
500 6x6	1998-05									
500 Magnum	1999-03									

ATV — Polaris *continued*

Model	Year	cc	Bore	Cyl.	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
					Part #	Price	Part #	Price	Part #	Price
500 ATP	2004-05	500 cc	92 mm	1	810830	\$55.02	811830	\$86.76	822143	\$11.25
500 Ranger 2WD,4WD,6x6	2002-05									
500 Predator	2003-05	500 cc		1	810876	\$79.21	811876	\$131.27	822249	\$16.88

ATV — Suzuki

Model	Year	cc	Bore	Cyl.	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
					Part #	Price	Part #	Price	Part #	Price
2 CYCLE										
LT-A 50 Quad Sport	2002-05	50 cc		1	810850	\$14.29	811850	\$47.30	822230	\$18.44
LT 80 Quad Sport	1987-05	80 cc		1	810849	\$14.29	811849	\$61.56	822231	\$23.09
LT 250R	1985-86	250 cc	72 mm	1	810834	\$34.25	811834	\$77.27	822157	\$24.50
LT 250R	1987-92	250 cc	69 mm	1	810822	\$34.25	811822	\$80.25	822148	\$25.00
LT 500R	1987	500 cc	88 mm	1	810835	\$35.97	811835	\$86.76	822158	\$26.63
LT 500R	1988-90	500 cc	88 mm	1	810823	\$35.97	811823	\$87.11	822149	\$26.63
4 CYCLE										
LTF 160 Quad Runner	1989-04	160 cc		1	810848	\$38.83	811848	\$93.65	822150	\$28.13
LT 230 E	1987-93	230 cc	67 mm	1	810809	\$32.63	811809	\$87.30	822150	\$28.13
LTF-2WD	1988-01	250 cc	69 mm	1	810810	\$36.38	811810	\$96.89	822151	\$31.00
LT-4WD	1987-93	250 cc								
LTF-4WD	1988-02	250 cc								
LTZ 250 Z	2004-05	250 cc		1	810886	\$36.38	811886	\$80.83	822254	\$21.88
LTF 250 Ozark	2002-05									
LTF 250 2WD	2002									
King Quad LTF 300 F	1999-02	300 cc	70.5 mm	1	810832	\$43.02	811832	\$97.17	822152	\$27.88
King Quad LTF 4WDX	1991-98									
Eiger LTF 400 Manual	2002-05	376 cc		1	810846	\$49.02	811846	\$123.27	822234	\$26.97
Eiger LTA 400 Auto	2002-05	376 cc		1	810846	\$49.02	811870	\$156.89	822239	\$40.56
LTZ400 Z	2003-05	400 cc		1	810847	\$49.02	811847	\$129.94	822201	\$28.13
LTF 500 Manual	1998-05	500 cc		1	810828	\$37.08	811828	\$97.87	822258	\$36.88
LTA 500 Auto	2000-05	500 cc		1	810828	\$37.08	811839	\$147.30	822259	\$42.88
Twin Peaks 700	2004-05	700 cc		2	810880	\$100.54	811880	\$166.00	822251	\$29.72

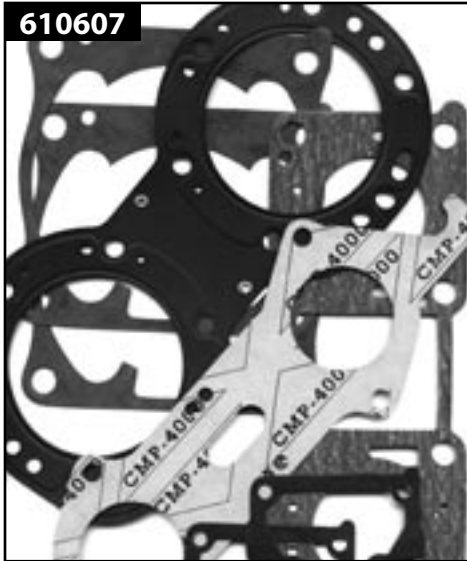
ATV — Yamaha

Model	Year	cc	Bore	Cyl.	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
					Part #	Price	Part #	Price	Part #	Price
2 CYCLE										
YFS 200 Blaster	1988-05	200 cc		1	810811	\$33.02	811811	\$70.73	822153	\$20.88
YFZ 350 Banshee	1987-05	350 cc		2	810812	\$42.13	811812	\$100.32	822154	\$30.09
4 CYCLE										
YFM 50 Raptor	2004-05	50 cc		1	810878	\$38.83	811878	\$92.13	822263	\$27.47
YFM 80 Badger	1985-01	80 cc		1	810851	\$38.83	811851	\$98.48	822229	\$33.72
YFM 80 Raptor	2002-05	80 cc								
YFM 80 Grizzly	2005	80 cc								
YFM 125 Breeze	1991-04	125 cc		1	810885	\$36.83	811885	\$80.63	822250	\$16.25
YFM 125 Grizzly	2004-05									
YFB 250 Timberwolf	1992-00	250 cc		1	810824	\$41.97	811824	\$99.65	822260	\$33.75
YFM 350 Warrior	1987-04	350 cc		1	810813	\$35.56	811813	\$103.56	822155	\$27.09
YFM 350 Raptor	2005									
YFM 350 Wolverine	1995-05	350 cc		1	810813	\$35.56	811861	\$107.90	822218	\$29.25
YFM 350 Big Bear	1987-99									
YFM 350 Bruin	2004-05	350 cc		1	810813	\$35.56	811882	\$102.73	822253	\$36.75
YFM 400 Big Bear	2000-05	400 cc		1	810813	\$35.56	811861	\$107.90	822218	\$29.25
YFM 400 Kodiak	1993-99									
YFM 400 Kodiak	2000-05	400 cc		1	810875	\$67.33	811875	\$137.65	822247	\$36.75
YFZ 450	2004-05	450 cc		1	810677	\$53.97	811869	\$127.71	822238	\$32.03
YFM 600 Grizzly FW	1998-01	600 cc		1	810833	\$43.59	811833	\$144.48	822202	\$41.06
YFM 660 Grizzly	2002-05	660 cc		1	810865	\$82.22	811865	\$202.76	822233	\$56.16
Rhino 660 Auto 4WD	2004-05									
YFM 660 Raptor	2001-05	660 cc		1	810852	\$73.02	811852	\$173.24	822232	\$34.59

WINDEROSA

H I - P E R F O R M A N C E P R O D U C T S

The most complete gasket sets on the planet.



Made in the USA

610 Top End Gasket Sets:

These sets include the head, base, intake, and exhaust manifold gaskets. 610 sets are designed for piston replacement.

Winderosa's extensive range of high tech materials provide unmatched reliability and performance for the demanding needs of today's power plants.

611 Complete Gasket Sets with Oil Seals:

These sets include all gaskets and o-rings to rebuild engine.

Also included are oil seals for crankshaft, oil pump, water pump and rotary valve.

Winderosa's performance oil seals have stainless steel springs for maximum performance and corrosion resistance.



Watercraft — Arctco

Model	Year	cc	Cyl.	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
				Part #	Price (G)	Part #	Price (G)	Part #	Price (G)
Tigershark 640	1993-99	639	2	610501	\$44.89	611501	\$71.08	622501	\$18.86
Tigershark 770	1996-99	768	2	610504	\$69.24	611504	\$85.94	622503	\$18.86
Tigershark 900	1995-96,99	896	3	610502	\$79.81	611502	\$92.03	622502	\$14.79
Tigershark 1000	1997-99	999	3	610503	\$79.81	611503	\$92.03	622502	\$14.79

Watercraft — Kawasaki

Model	Year	cc	Cyl.	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
				Part #	Price (G)	Part #	Price (G)	Part #	Price (G)
JS300	1986-91	295	1	610100	\$24.73	611100	\$40.10	622100	\$10.79
JS440	1982-88	436	2	610101	\$33.97	611101	\$62.38	622101	\$16.16
JS440	1989-92	436	2	610102	\$33.97	611102	\$62.38	622101	\$16.16
JS550	1982-90	531	2	610103	\$36.29	611103	\$67.52	622101	\$16.16
JS550SX	1991-95	531	2	610402	\$43.27	611402	\$69.78	622101	\$16.16
JS650	1986-96	635	2	610104	\$40.92	611104	\$69.78	622104	\$16.16
JS750 SX, SXi, PRO	1992-02	743	2	610403	\$40.92	611403	\$69.78	622104	\$16.16
JH750 SS,Xi	1993-99	743	2	610403	\$40.92	611407	\$70.92	622104	\$16.16
JT750 ST,STS,STX	1992-98	743	2	610403	\$40.92	611407	\$70.92	622104	\$16.16
JH750 ZXi	1995-97	743	2	610403	\$40.92	611408	\$70.92	622104	\$16.16
JS800 SX	2003-05	800	2	610409	\$82.77	611409	\$131.59	622104	\$16.16
JH900, JT 900	1995-04	900	3	610404	\$93.52	611404	\$124.95	622401	\$21.08
JH1100, JT1100	1996-04	1071	3	610405	\$100.51	611405	\$124.95	622401	\$21.08
Ultra 130	2004	1071	3	610405	\$100.51	611405	\$124.95	622401	\$21.08
Ultra 150	1999	1176	3	610410	\$194.00	611411	\$229.81	622402	\$29.33
Ultra 150	2000-04	1176	3	610410	\$194.00	611410	\$229.81	622403	\$29.33
1200 STX-R	2002-04	1176	3	610410	\$194.00	611410	\$229.81	622403	\$29.33

Watercraft — Polaris

Model	Year	cc	Cyl.	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
				Part #	Price (G)	Part #	Price (G)	Part #	Price (G)
SL650	1992-95	650	3	610801	\$60.89	611801	\$89.37	622801	\$18.86
SL,SLT,SLH700	1996-00	700	2	610804	\$46.86	611804	\$67.81	622802	\$13.62
700 Hurricane, Virage	1996-00	700	2	610804	\$46.86	611804	\$67.81	622802	\$13.62
700 Virage, Freedom	2001-04	700	2	610811	\$77.52	611811	\$117.17	622803	\$31.40
SL, SLT750	1993-95	750	3	610802	\$60.89	611802	\$89.37	622801	\$18.86
Octane 777- stand up	2002-04	777	2	610807	\$47.14	611807	\$97.68	622803	\$31.40
Virage I	2002-04	777	2	610808	\$47.14	611808	\$97.68	622803	\$31.40
SL,SLT,SLX 780	1995-97	780	3	610803	\$88.76	611803	\$109.71	622801	\$18.86
SLX PRO 785	1997-00	785	3	610810	\$139.43	611810	\$167.97	622801	\$18.86
SL 900	1996-97	900	3	610805	\$64.32	611805	\$81.78	622802	\$13.62
SL, SLTX 1050	1996-99	1050	3	610806	\$64.32	611806	\$81.78	622802	\$13.62
SLXH 1050	1998-99	1050	3	610806	\$64.32	611806	\$81.78	622802	\$13.62
1200 Polaris	1999-00	1165	3	610809	\$67.81	611809	\$88.76	622802	\$13.62
1200 Polaris	2001-04	1165	3	610809	\$67.81	611812	\$163.65	622803	\$31.40

Watercraft — Sea-Doo

Model	Year	cc	Cyl.	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
				Part #	Price (G)	Part #	Price (G)	Part #	Price (G)
580 (Yellow Engine)	1989-91	580	2	610110	\$61.46	611110	\$108.44	622201	\$18.00
580 (White Engine)	1992&UP	580	2	610200	\$61.46	611200	\$87.78	622201	\$18.00
650	1993-95	633	2	610201	\$61.46	611201	\$85.65	622201	\$18.00
720	1995-00	718	2	610204	\$61.46	611204	\$87.78	622201	\$18.00
800	1995-00	782	2	610205	\$64.95	611205	\$99.87	622202	\$18.00
950 (not 1997)	1998-00	951	2	610206	\$92.89	611206	\$144.92	622203	\$12.57

Watercraft — Wet Jet

Model	Year	cc	Cyl.	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
				Part #	Price (G)	Part #	Price (G)	Part #	Price (G)
440	n/a	436	2	610120	\$33.97	611120	\$51.90	622120	\$10.79

Watercraft — Yamaha

Model	Year	cc	Cyl.	Top End Gasket Set		Complete Gasket Set with Oil Seals		Oil Seal Set	
				Part #	Price (G)	Part #	Price (G)	Part #	Price (G)
500	1987-93	524	2	610114	\$53.90	611114	\$77.84	622115	\$16.16
650	1990-96	633	2	610119	\$44.70	611119	\$76.76	622116	\$16.16
700 Wave Blaster	1993-95	701	2	610601	\$44.89	611601	\$76.76	622116	\$16.16
Wave Runner	1993-97	701	2	610601	\$44.89	611601	\$76.76	622116	\$16.16
Super Jet	1994-95	701	2	610601	\$44.89	611601	\$76.76	622116	\$16.16
Wave Raider	1996-98	701	2	610601	\$44.89	611601	\$76.76	622116	\$16.16
FX1	1994-95	701	2	610601	\$44.89	611601	\$76.76	622116	\$16.16
700 61X Super Jet	1996-04	701	2	610605	\$48.38	611605	\$76.76	622116	\$16.16
Wave Blaster	1996	701	2	610605	\$48.38	611605	\$76.76	622116	\$16.16
7001 62T Wave Raider	1994-95	701	2	610602	\$48.38	611602	\$76.76	622116	\$16.16
Wave Venture	1995-98	701	2	610602	\$48.38	611602	\$76.76	622116	\$16.16
Wave Runner	1999-02	701	2	610602	\$48.38	611602	\$76.76	622116	\$16.16
760 All 760	1996-00	760	2	610603	\$58.86	611603	\$95.52	622116	\$16.16
800 GP800,XL800	1998-05	784	2	610607	\$93.50	611607	\$125.11	622117	\$18.86
1100 Wave Raider 1100	1995-97	1150	3	610604	\$83.81	611604	\$140.92	622116	\$16.16
1100 Wave Venture 1100	1996-97	1150	3	610604	\$83.81	611604	\$140.92	622116	\$16.16
1200Yamaha 1200	1997-04	1131	3	610606	\$86.79	611606	\$140.92	622116	\$16.16
1200 Power Valve Eng.	1999-05	1176	3	610608	\$176.00	611608	\$226.98	622118	\$18.86

WINDEROSA

H I - P E R F O R M A N C E P R O D U C T S

Watercraft Drive Shaft Bearing Housing Oil Seal Sets

Make/Model	Year	Part #	Price (G)
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Kawasaki

JS300 Jet Ski	1986-91	624101	\$18.00
JS440 Jet Ski	1982-92		
JS550 Jet Ski	1982-89		
JS550 Jet Ski	1990-95	624103	\$15.81
JS650 Jet Ski	1986-96		
JS750 Jet Ski	1992-02		
JS800 Jet Ski	2003-05		
JS900 Jet Ski	1995-05		
JS1100 Jet Ski	1996-04		
Ultra 130	2001-04		
Ultra 150	1999-05		
1200 STX	2002-05		
12F STX	2003-05		
15F STX	2004-05		

Polaris

650 Polaris	1992-95	624112	\$10.76
700 Polaris	1996-04		
750 Polaris	1993-95		
777 Except Octane	2002-04		
780 Polaris	1995-97		
785 Polaris	1997-00		
900 Polaris	1996-97		
1050 Polaris	1996-99		
1200 Polaris	1999-04		

Sea-Doo

All	1989-97	624111	\$14.79
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Yamaha

500 WR,WJ	1987-93	624115	\$16.16
650 LX WR	1990-92		
701 FX 1	1994-95	624116	\$18.86
701 W-Blaster	1994-97		
650, 701 W-Runner VXR	1991-95		
650, 701 Super Jet	1990-05		
800, 1100 W-Runner			
1200, 1300 W-Runner			
760 W-Runner	1996-00	624117	\$23.37
701 W-Venture, Raider	1994-97		

Watercraft Jet Pump Oil Seal Sets

Make/Model	Year	Part #	Price (G)
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Kawasaki

JS300 Jet Ski	1986-91	623101	\$7.90
JS440 Jet Ski	1977-92		
JS550 Jet Ski	1982-89	623103	\$7.21
JS550 Jet Ski	1990-95	623104	\$12.22
JS650 SX,SC,TS,Jetmate	1986-96		
JS750 All except Zxi	1992-02		
JS800	2003-05		
JS900 STX	1997-98		
JH750 Zxi	1995-97	623106	\$10.76
JH900 Zxi	1995-00		
JS900 STX	1999-00		
JS900-STX	2001-02		
JS900 STX	2001-05	623107	\$10.76
JS1100	1996-04		
JS1200 STX	2002-05		
JS12F STX	2003-04		
JS15F STX	2004		
Ultra 130	2001-04	623108	\$11.43
Ultra 150	1999-02		

Polaris

650	1993	623801	\$8.98
650	1994-95	623802	\$10.76
700	1996-03		
750	1993-95		
777	2002-04		
780	1995-97		
785	1997-00		
900	1996-97		
1100	1996-99		
1200	1999-04		

Sea-Doo

580	1989-00	623110	\$7.40
650			
720			
800			

Yamaha

500WR, WJ	1987-93	623115	\$8.98
650WR LX	1990-92		
701 FXL	1990-93	623116	\$11.65
701 W-Blaster	1990-96		
650,701 W-Runner VXR	1991-95		
650,701 Super Jet	1990-05		
650,701 W-Runner III	1990-97		
701 W-Venture, W Raider	1994-97		
701 W-Venture	1998-99		
760 W-Runner	1998-99		
GP 760, GP800, GP1200	1998-99		
700,760 W-Runner	2000-04		

